

E6790700

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790700	J
ORDER NO. 25716	46

31XV



5716 E6790700

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

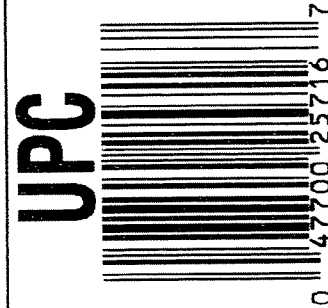


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790700



CONTRACT #

GUN SERIAL # E6790200

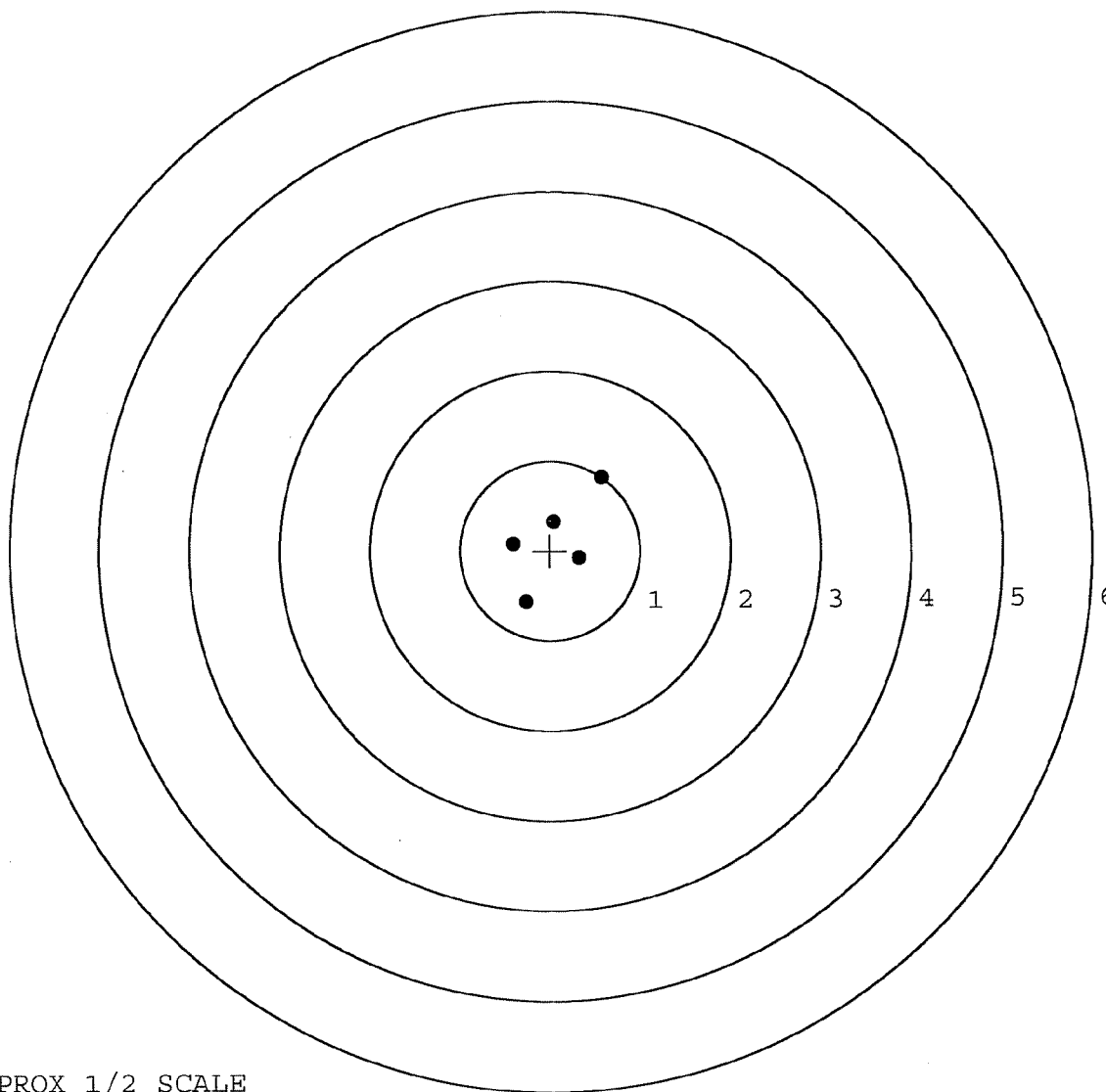
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-9-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 10 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/12	PH
617	DRILL AND TAP SIGHT HOLES		11/11	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/9/01	DF

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>7.0</u> <u>6.5</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0225</u> <u>.0235</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/30/01	GP
	A) MALFUNCTIONS	PASS FAIL	12/30/01	GP
	B) PIERCED PRIMERS	PASS FAIL	12/30/01	GP
645	INSPECT FOR LIVE AMMO		12/30/01	GP
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.82</u> <u>2.70</u> <u>2.86</u> <u>2.70</u>	12/18/01	J.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/24/01	DIT

SERIAL NUMBER: R6790700. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 11:18

POINT#	X	Y
1:	0.578	0.819
2:	0.045	0.326
3:	-0.409	0.075
4:	0.325	-0.084
5:	-0.269	-0.577

X CENTROID: 0.054
 Y CENTROID: 0.112
 POA TO CENTROID: 0.124
 HORZ SPREAD: 0.987
 VERT SPREAD: 1.396
 GROUP SPREAD: 1.633
 MIN RADIUS: 0.214
 MAX RADIUS: 0.880
 MEAN RADIUS: 0.531
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: R6790700. __0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 11:18

POINT#	X	Y
1:	0.781	0.624
2:	0.435	-0.191
3:	-0.606	0.006
4:	-0.475	-0.293
5:	0.412	-0.120

X CENTROID: 0.109

Y CENTROID: 0.005

POA TO CENTROID: 0.110

HORZ SPREAD: 1.387

VERT SPREAD: 0.917

GROUP SPREAD: 1.555

MIN RADIUS: 0.327

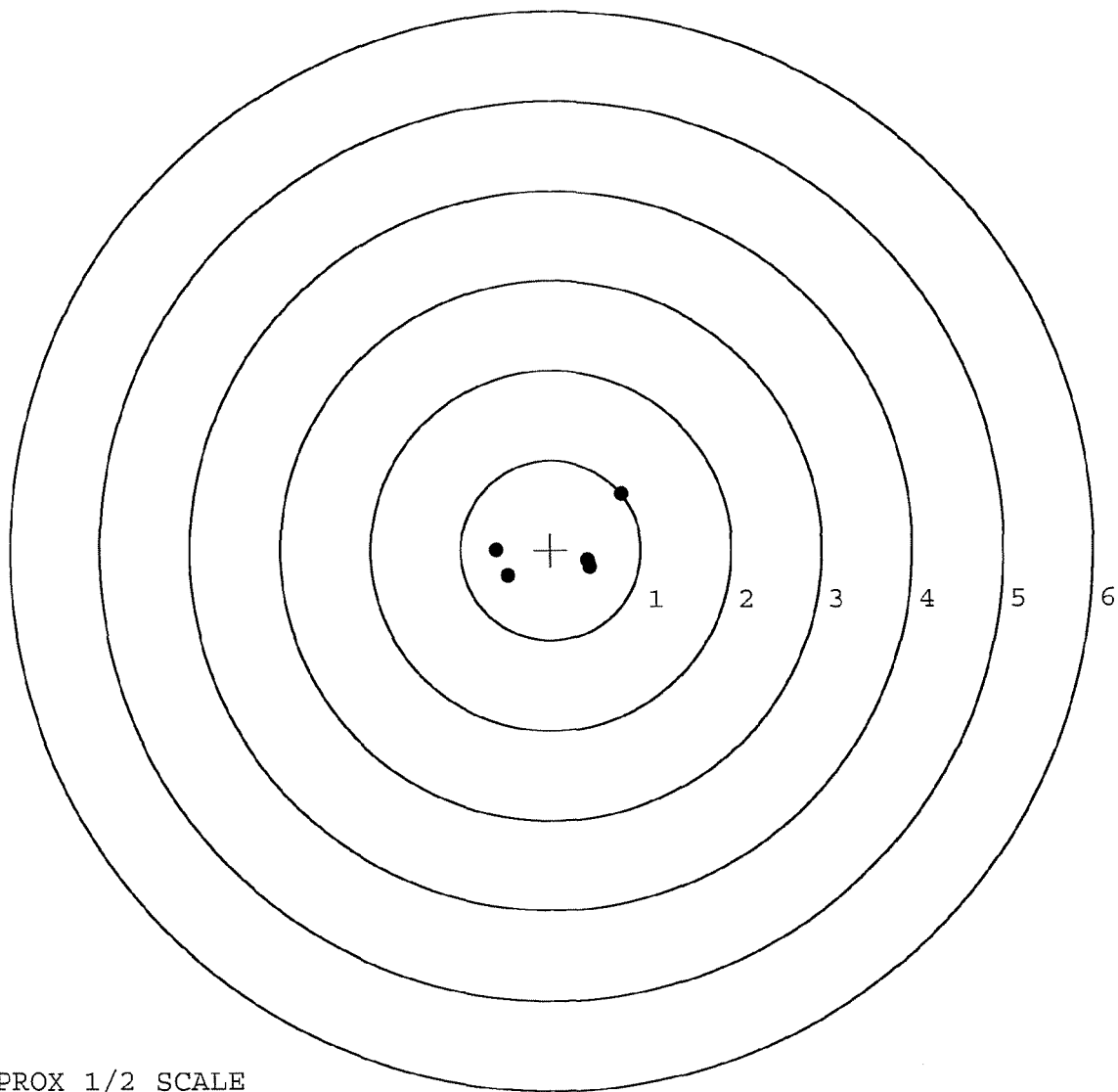
MAX RADIUS: 0.913

MEAN RADIUS: 0.598

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790700DATE 10/29/01TESTER AM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.84	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.25	2.68	
PULL #3	2.71	2.17	2.54	
PULL #4	2.12	2.20	2.50	
PULL #5	2.26	2.26	2.67	
TOTAL	12.43	11.72	12.72	
AVG.	2.47	2.34	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.86	
PULL #2	3.82	3.14	
PULL #3	2.73	2.73	
PULL #4	3.00	3.11	
PULL #5	3.13	3.01	
TOTAL	15.68	17.85 14.85	
AVG.	3.14	2.97	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.23		4.30
PULL #2	4.64	4.78		4.40
PULL #3	4.33	4.25		4.41
PULL #4	4.45	4.23		4.71
PULL #5	4.43	4.61		4.17
TOTAL	22.01	22.10		21.99
AVG.	4.40	4.42		4.40

SERIAL NUMBER: E6790700. 0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 11:24

POINT#	X	Y
1:	-0.831	-2.958
2:	-0.103	-1.551
3:	0.045	2.531
4:	0.076	3.103
5:	-0.343	6.063
6:	-0.931	5.096

X CENTROID: -0.348

Y CENTROID: 2.047

POA TO CENTROID: 2.077

HORZ SPREAD: 1.007

VERT SPREAD: 9.021

GROUP SPREAD: 9.034

MIN RADIUS: 0.623

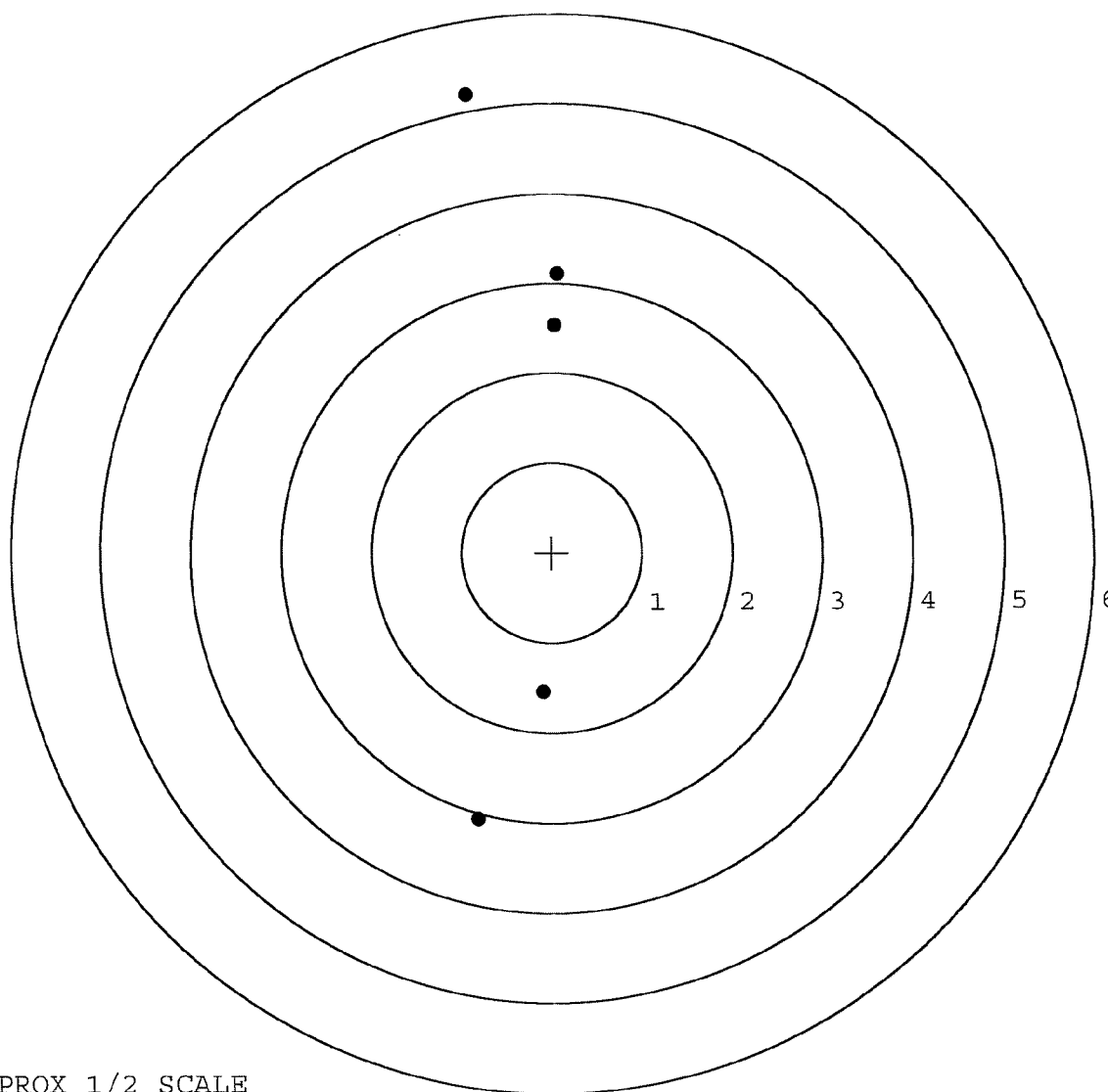
MAX RADIUS: 5.029

MEAN RADIUS: 2.919

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 2



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790700. __0

TARGET NUMBER: 1

FILE DATE: 12/13/2001

FILE TIME: 11:24

POINT#	X	Y
1:	0.752	-2.266
2:	0.367	-1.178
3:	-0.214	-1.060
4:	-0.227	2.091
5:	0.011	2.543

X CENTROID: 0.138

Y CENTROID: 0.026

POA TO CENTROID: 0.140

HORZ SPREAD: 0.979

VERT SPREAD: 4.809

GROUP SPREAD: 4.866

MIN RADIUS: 1.142

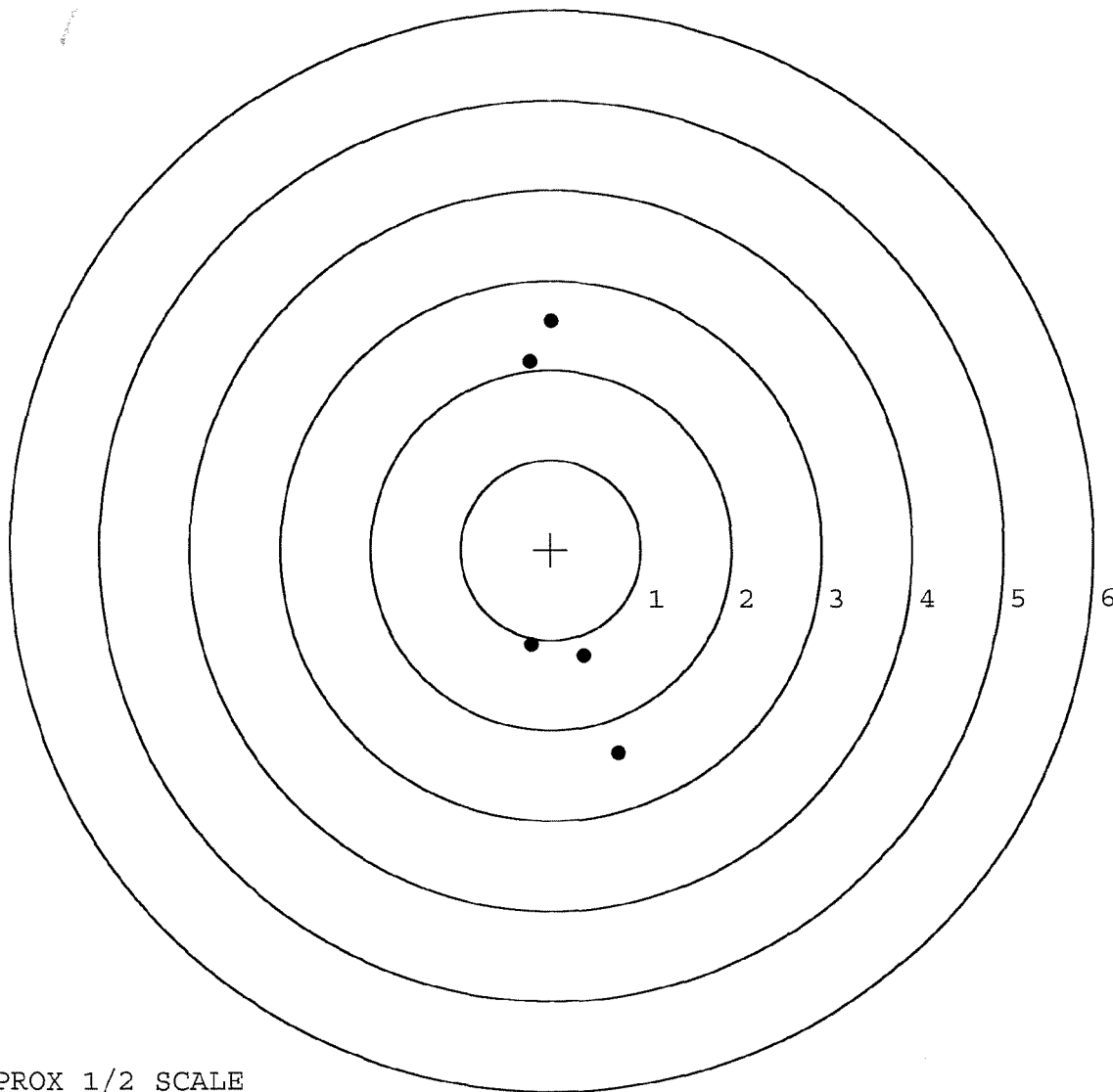
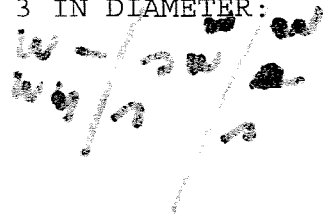
MAX RADIUS: 2.520

MEAN RADIUS: 1.871

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 0

in 3 IN DIAMETER: 2



TARGET APPROX 1/2 SCALE

32/2
3-23/3