

EC790702

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

Made in Illinois, NY

SERIAL NO. **E6790702**

ORDER NO. **25716**

31XV



5716 E6790702

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



SERIAL NO.

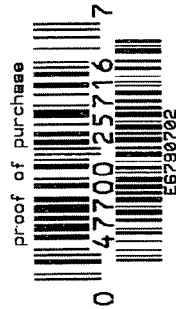


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

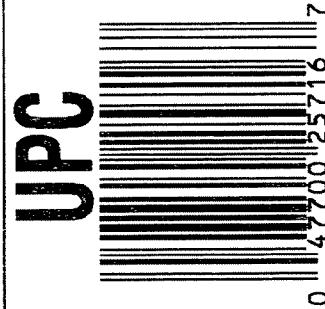


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790702



CONTRACT #

GUN SERIAL # EL6790702

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	PK
600	PROOF		11/27/01	PK
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	PK
610	DIS-ASSEMBLE GUN	INSPECTED	11/22/01	PK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BSWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	
	D) OIL FIRING PIN ASSEMBLY		12/12/01	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

#	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.0</u> <u>6.25</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.0</u> <u>3.75</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.023</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-15-01	RA
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	RA
	A) MALFUNCTIONS	PASS FAIL	12/20/01	RA
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	RA
645	INSPECT FOR LIVE AMMO		12/20/01	RA
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.46</u> <u>2.64</u> <u>2.61</u> <u>2.50</u>	12/19/01	RA
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	REP

SERIAL NUMBER: E6790702. 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 11:27

POINT#	X	Y
1:	0.720	-0.299
2:	-0.304	-0.906
3:	0.328	-0.021
4:	0.045	0.744
5:	-0.347	0.775

X CENTROID: 0.088

Y CENTROID: 0.059

POA TO CENTROID: 0.106

HORZ SPREAD: 1.067

VERT SPREAD: 1.681

GROUP SPREAD: 1.687

MIN RADIUS: 0.252

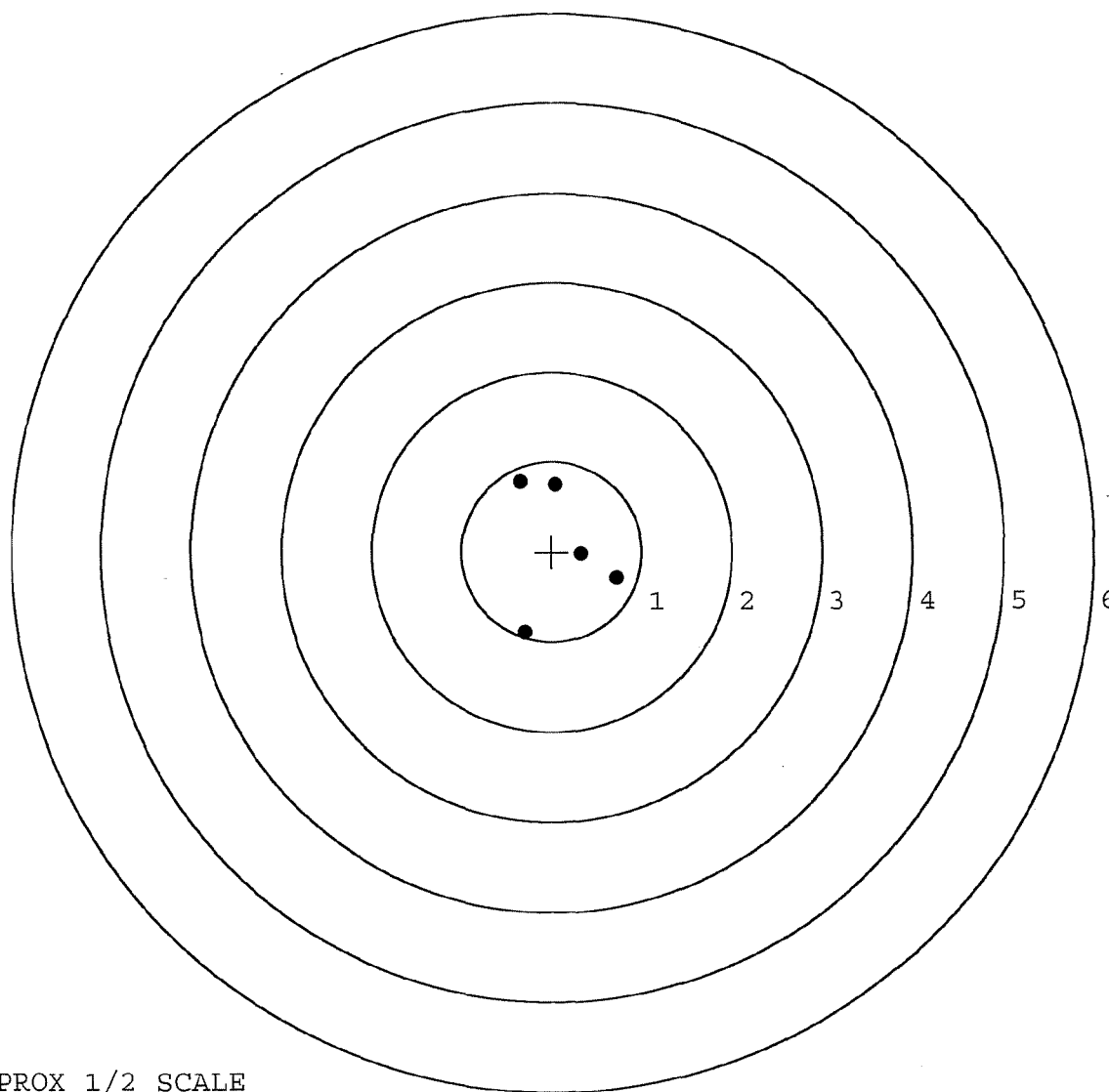
MAX RADIUS: 1.041

MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790702. __0

TARGET NUMBER: 2

FILE DATE: 12/17/2001

FILE TIME: 11:27

POINT#	X	Y
1:	0.902	0.351
2:	0.856	0.000
3:	-0.105	-0.834
4:	-0.735	0.233
5:	-0.210	0.951

X CENTROID: 0.142

Y CENTROID: 0.140

POA TO CENTROID: 0.199

HORZ SPREAD: 1.637

VERT SPREAD: 1.785

GROUP SPREAD: 1.788

MIN RADIUS: 0.728

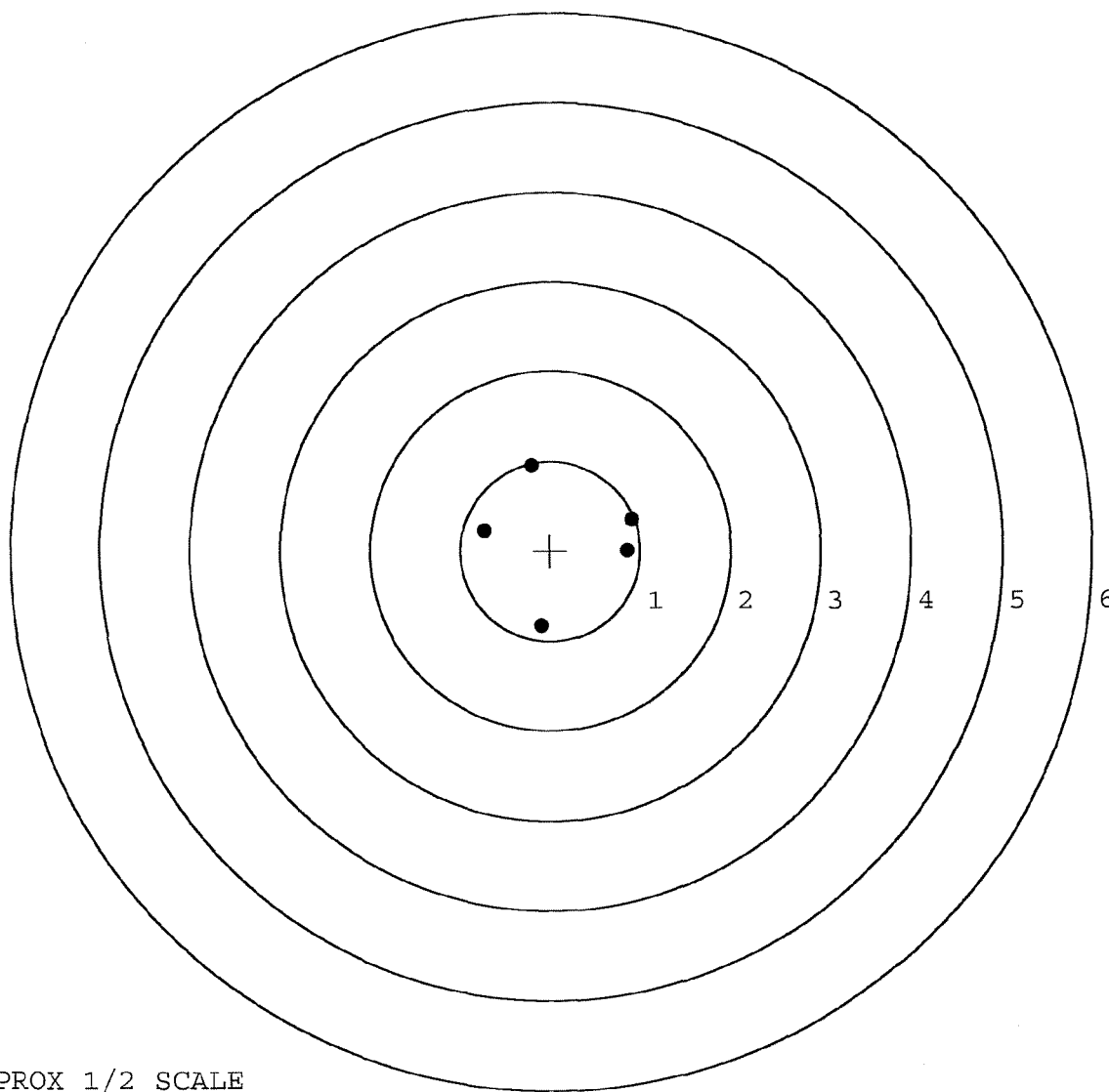
MAX RADIUS: 1.005

MEAN RADIUS: 0.857

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EG790702DATE 12-19-01TESTER RH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.56	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.41	2.32	
PULL #3	2.51	2.34	2.32	
PULL #4	2.45	2.23	2.15	
PULL #5	2.46	2.52	2.60	
TOTAL	12.20	12.06	11.94	
AVG.	2.44	2.41	2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.20		
PULL #2	3.08	3.23		
PULL #3	3.20	3.20		
PULL #4	3.08	3.29		
PULL #5	3.15	3.08		
TOTAL	15.71	16.00		
AVG.	3.14	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.22		4.12
PULL #2	4.21	4.24		4.11
PULL #3	4.32	4.08		4.03
PULL #4	4.22	4.19		3.99
PULL #5	4.12	4.16		4.14
TOTAL	21.05	20.89		20.39
AVG.	4.21	4.17		4.07