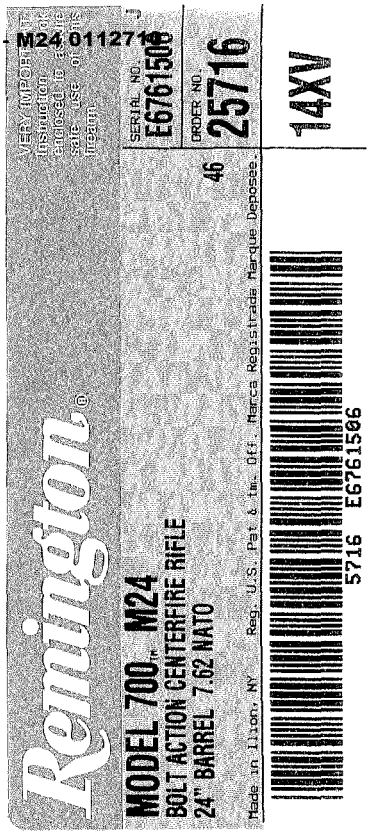

ORDER 25716

MODEL 700™ M24

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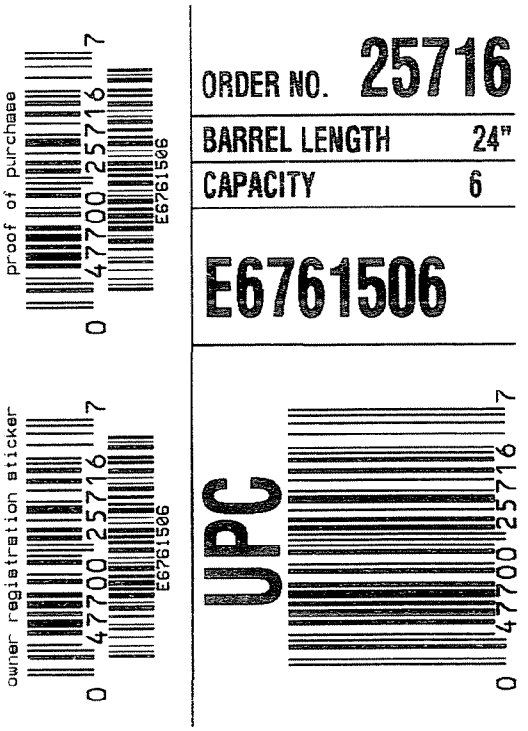
SERIAL NO.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



CONTRACT # _____

GUN SERIAL # E676 1506

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29-01	RW
600	PROOF		OCT 29-01	RW
607	CHECK HEADSPACE		OCT 29-01	RW
610	DIS-ASSEMBLE GUN		OCT 29-01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		11/2	KB
617	DRILL AND TAP SIGHT HOLES		11-6	DC
620	APPLY COATINGS (BARREL ACTION)		11-8	DA
	(BOLT)		11-8	DA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		11-11-01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-11-01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-11-01	DA
	D) OIL FIRING PIN ASSEMBLY		11-11-01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/4/01	DA

OP #	OPERATION NAME	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE (2 LBS MIN / 10 LBS MAX)	6.0	6.5	6.0	11/28/01	REP
CONT.	G) SAFETY OFF FORCE (2 LBS MIN)	2.5	3.0	3.0	11/28/01	REP
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT (.020 MIN)	.024	.024	.023	11/28/01	REP
	J) ASSEMBLE STOCK				11/29/01	RH
	K) ASSEMBLE SWIVEL STUDS				12/7/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				12/7/01	REP
	M) IRON SIGHT ALIGNMENT				12/7/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				12/7/01	REP
640	GALLERY TEST AND TARGET	PASS	FAIL		11 13 01	KT
	A) MALFUNCTIONS	PASS	FAIL		11 13 01	KT
	B) PIERCED PRIMERS	PASS	FAIL		11 13 01	KT
645	INSPECT FOR LIVE AMMO				11 13 01	KT
655	FINAL INSPECTION A) HEADSPACE				12/7/01	REP
	B) TRIGGER PULL (+/- .5 LBS / MIN 2.50 LBS / MAX 4.0 LBS)	2.58	2.54	2.48 2.47 2.41	11-29-01	DH
	C) FUNCTION				12/7/01	REP
660	PACK				12/6/01	DH

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6761506.__0
FILE DATE AND TIME: 11/13/2001 10:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

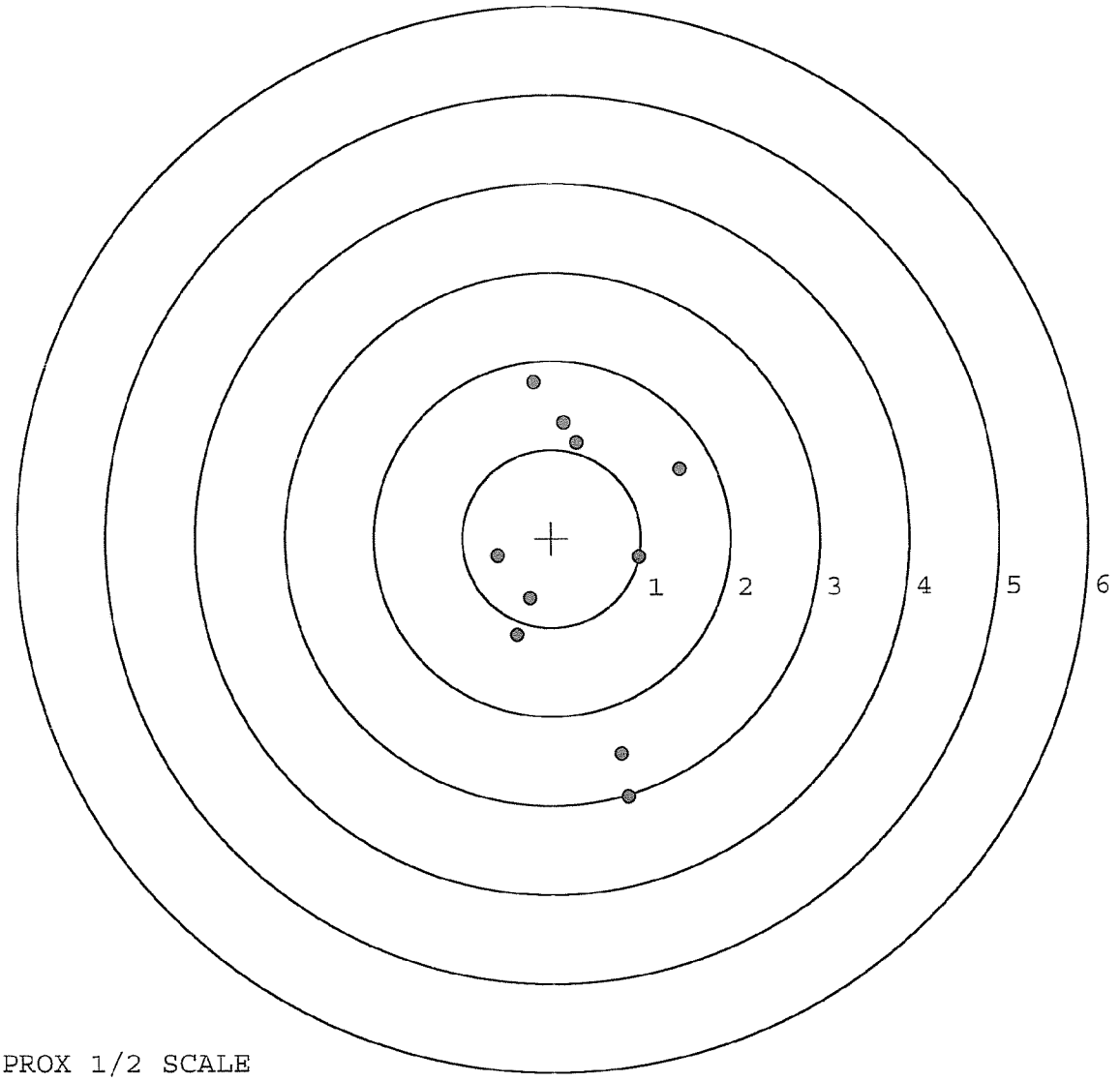
The Average X Centroid of the Five Target Set:	0.148
The Average Y Centroid of the Five Target Set:	-0.135
The Average Point of Impact of the Five Target Set:	0.200
The Average Mean Radius of the Five Target Set:	1.105
The Distance from POA to Centroid Target #1:	0.401
The Distance from Centroid Target #2 to Centroid Target #1:	0.229
The Distance from Centroid Target #3 to Centroid Target #1:	0.344
The Distance from Centroid Target #4 to Centroid Target #1:	0.203
The Distance from Centroid Target #5 to Centroid Target #1:	0.371

BARBER - M24 0112715

SERIAL NUMBER: E6761506.__0
TARGET NUMBER: 1
FILE DATE: 11/13/2001
FILE TIME: 10:49

X CENTROID:	0.304
Y CENTROID:	-0.261
POA TO CENTROID:	0.401
HORZ SPREAD:	2.030
VERT SPREAD:	4.666
GROUP SPREAD:	4.781
MIN RADIUS:	0.673
MAX RADIUS:	2.702
MEAN RADIUS:	1.479
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	3
# in 3 IN DIAMETER:	5

POINT#	X	Y
1:	-0.195	1.758
2:	0.145	1.304
3:	0.285	1.080
4:	1.429	0.774
5:	0.976	-0.219
6:	-0.601	-0.203
7:	-0.241	-0.677
8:	-0.388	-1.089
9:	0.780	-2.433
10:	0.849	-2.908



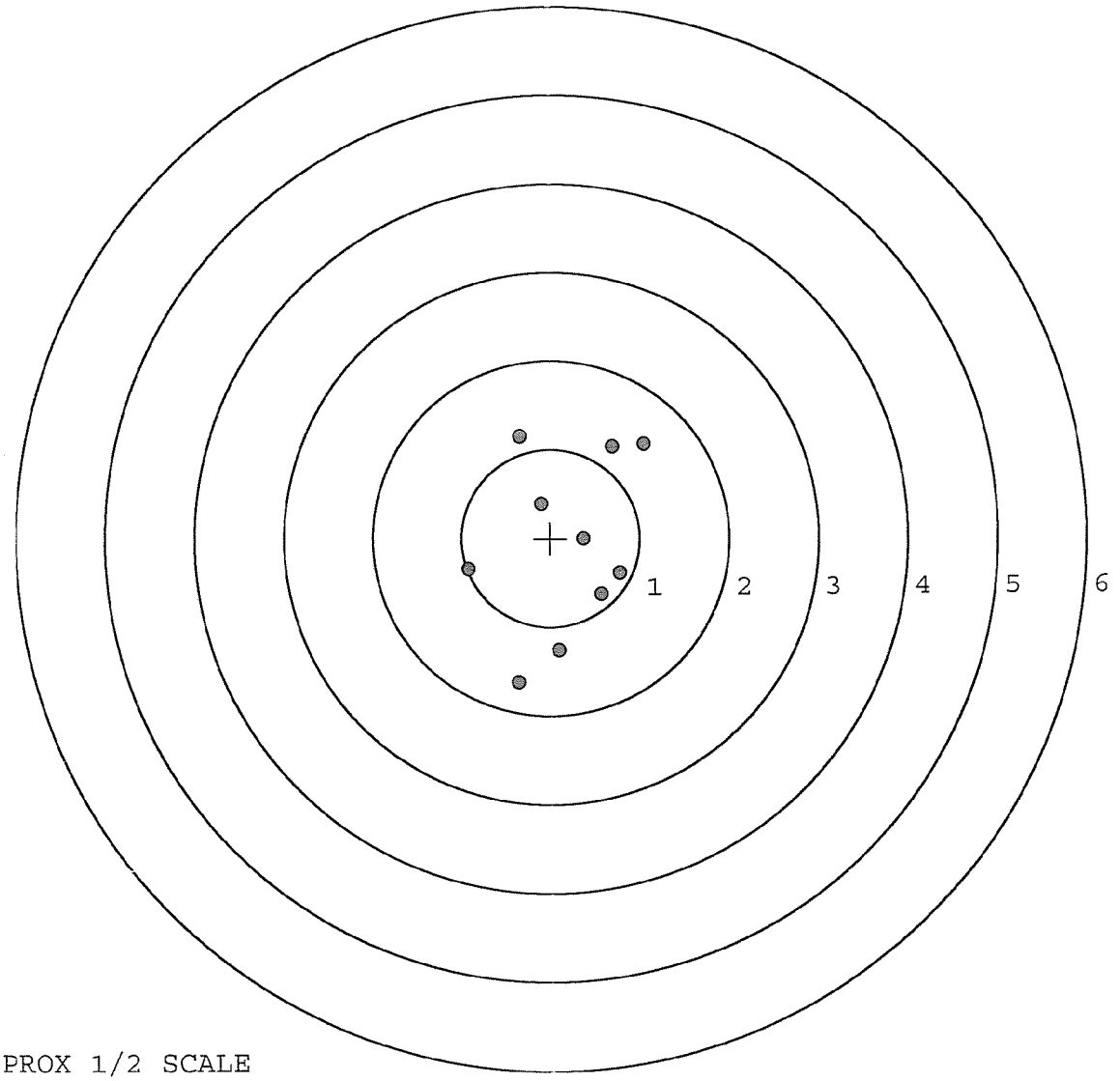
TARGET APPROX 1/2 SCALE

BARBER - M24 0112716

SERIAL NUMBER: E6761506.__0
TARGET NUMBER: 2
FILE DATE: 11/13/2001
FILE TIME: 10:49

X CENTROID:	0.182
Y CENTROID:	-0.068
POA TO CENTROID:	0.194
HORZ SPREAD:	1.974
VERT SPREAD:	2.773
GROUP SPREAD:	3.033
MIN RADIUS:	0.195
MAX RADIUS:	1.654
MEAN RADIUS:	1.006
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.048	1.056
2:	0.695	1.030
3:	-0.344	1.143
4:	-0.106	0.388
5:	0.368	-0.010
6:	0.775	-0.400
7:	0.573	-0.635
8:	0.096	-1.269
9:	-0.361	-1.630
10:	-0.926	-0.353

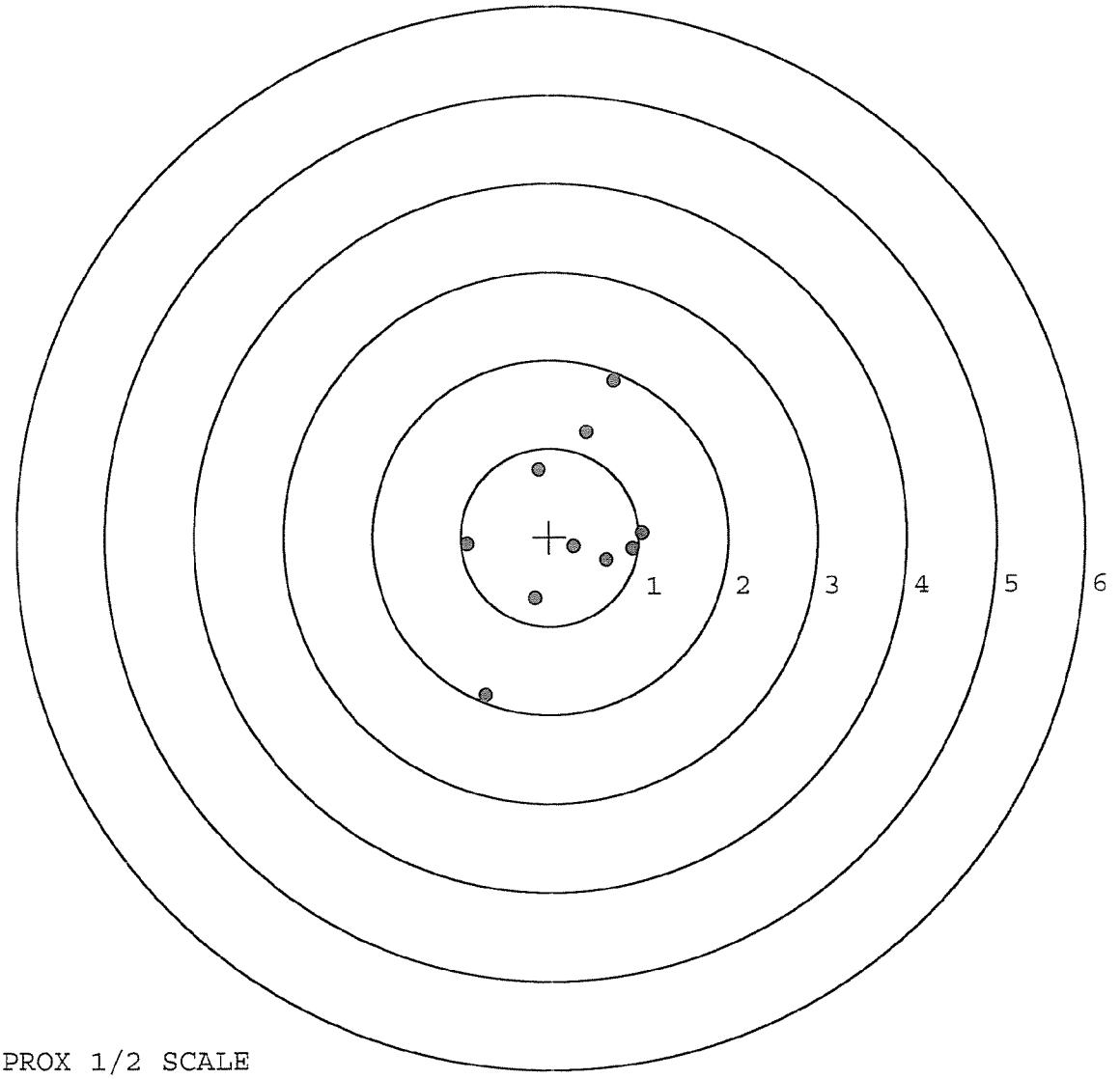


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761506.__0
TARGET NUMBER: 3
FILE DATE: 11/13/2001
FILE TIME: 10:49

X CENTROID:	0.206
Y CENTROID:	0.068
POA TO CENTROID:	0.217
HORZ SPREAD:	1.962
VERT SPREAD:	3.544
GROUP SPREAD:	3.832
MIN RADIUS:	0.191
MAX RADIUS:	2.073
MEAN RADIUS:	1.005
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	0.726	1.763
2:	0.419	1.183
3:	-0.126	0.754
4:	-0.927	-0.080
5:	0.269	-0.112
6:	-0.171	-0.687
7:	-0.732	-1.781
8:	0.637	-0.264
9:	0.929	-0.138
10:	1.035	0.042



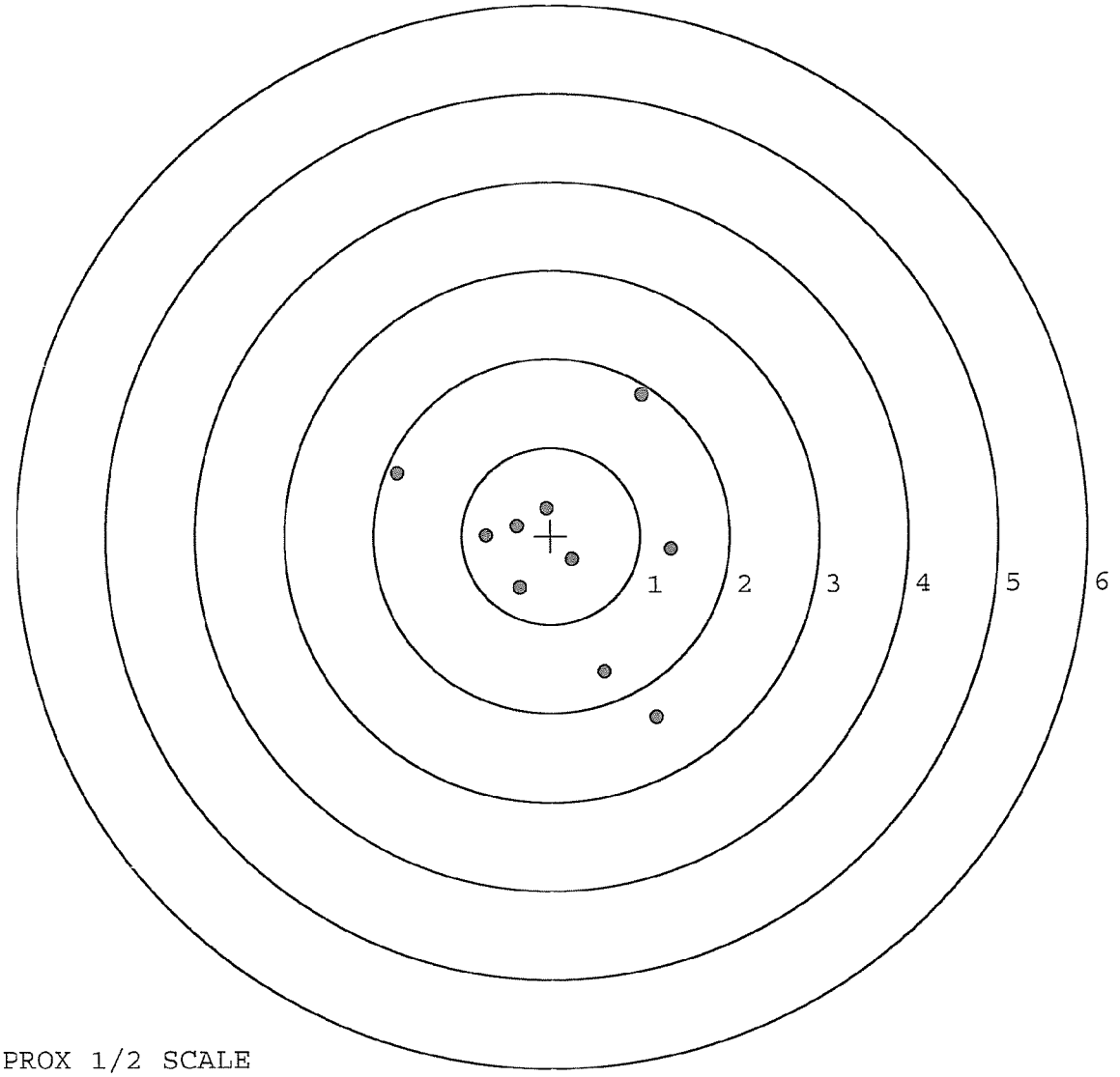
TARGET APPROX 1/2 SCALE

BARBER - M24 0112718

SERIAL NUMBER: E6761506.__0
TARGET NUMBER: 4
FILE DATE: 11/13/2001
FILE TIME: 10:49

X CENTROID:	0.114
Y CENTROID:	-0.190
POA TO CENTROID:	0.222
HORZ SPREAD:	3.071
VERT SPREAD:	3.649
GROUP SPREAD:	4.017
MIN RADIUS:	0.149
MAX RADIUS:	2.149
MEAN RADIUS:	1.160
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	7

POINT#	X	Y
1:	1.024	1.591
2:	-1.728	0.717
3:	-0.052	0.307
4:	-0.386	0.107
5:	-0.727	-0.004
6:	0.238	-0.272
7:	-0.348	-0.588
8:	0.598	-1.545
9:	1.176	-2.058
10:	1.343	-0.156



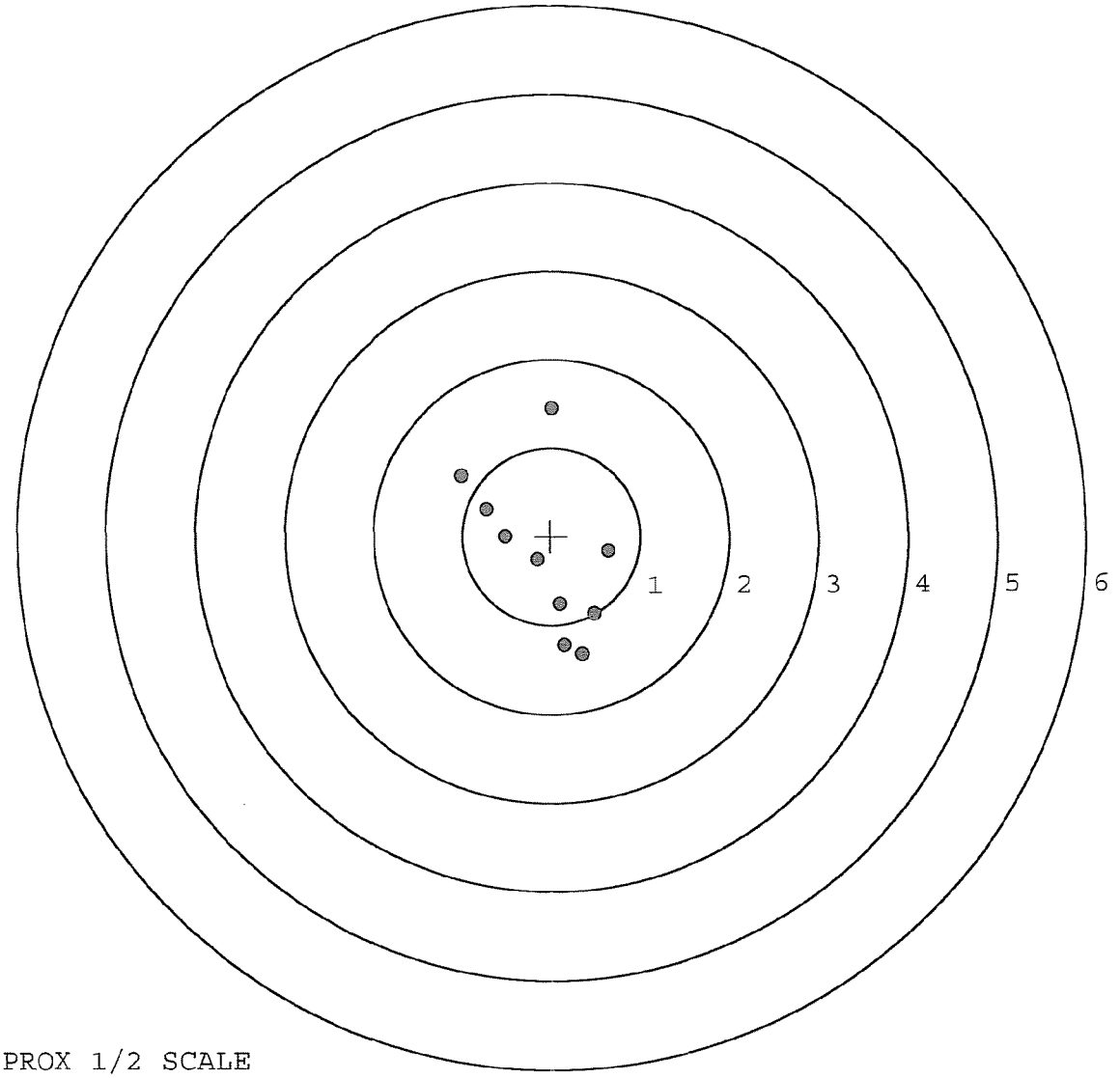
TARGET APPROX 1/2 SCALE

BARBER - M24 0112719

SERIAL NUMBER: E6761506.__0
TARGET NUMBER: 5
FILE DATE: 11/13/2001
FILE TIME: 10:49

X CENTROID:	-0.065
Y CENTROID:	-0.223
POA TO CENTROID:	0.232
HORZ SPREAD:	1.643
VERT SPREAD:	2.775
GROUP SPREAD:	2.794
MIN RADIUS:	0.101
MAX RADIUS:	1.667
MEAN RADIUS:	0.877
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.018	1.442
2:	-1.000	0.686
3:	-0.726	0.302
4:	-0.517	-0.009
5:	-0.154	-0.271
6:	0.106	-0.767
7:	0.148	-1.233
8:	0.482	-0.878
9:	0.643	-0.167
10:	0.347	-1.333



TARGET APPROX 1/2 SCALE

BARBER - M24 0112720

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E676 1506

DATE 11/10/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.58		2.55	MIN. SETTING,
PULL #2	2.37	2.46		2.31	NO AVG. OF 5
PULL #3	2.28	2.26		2.48	READINGS ACCEPT-
PULL #4	2.51	2.35		2.35	ABLE LESS THAN 2#
PULL #5	2.27	2.60		2.36	
TOTAL	1179	1225		1205	
AVG.	2.35	2.45		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.25		
PULL #2	3.02	3.20		
PULL #3	3.05	3.20		
PULL #4	3.07	3.13		
PULL #5	2.98	3.04		
TOTAL	1520	1582		
AVG.	3.04	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.10		4.38
PULL #2	4.22	4.21		4.30
PULL #3	4.24	4.16		4.30
PULL #4	4.15	4.24		4.29
PULL #5	4.16	4.33		4.24
TOTAL	2092	2104		2151
AVG.	4.18	4.20		4.30