

E 6761552

VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
rifle.

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6761552**

ORDER NO. **25716**

46

31XV

5716 E6761552

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.



**MODEL 700<sup>TM</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

DOCUMENT ENVELOPE ASSEMBLY:

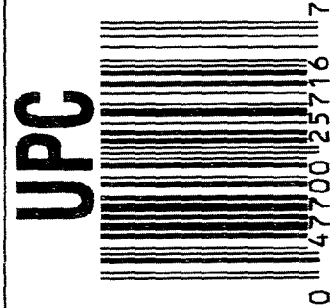
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>25716</b> |
| BARREL LENGTH | <b>24"</b>   |
| CAPACITY      | <b>6</b>     |

**E6761552**



CONTRACT #

GUN SERIAL # E6761552

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE         | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|--------------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 10-17-01     | KHL     |
| 600          | PROOF                                                                                                                                  |          | 1.           |         |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 10-17-01     | KHL     |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          | 10-17-01     | KHL     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | 10-17-01     | KHL     |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 10-17-01     | KHL     |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 10/18/01     | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 10/20        | HP      |
|              | (BOLT)                                                                                                                                 |          | 10/20        | HP      |
| 625          | FINAL ASSEMBLY                                                                                                                         |          |              |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 10-31-01     | AC      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 10-31-01     | AC      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 10-31-01     | AC      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 10-31-01     | AC      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 12/<br>14/01 |         |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6761552DATE 10/31/01TESTER B.K.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |      | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------|------------------------------------------------------------------------|
| PULL #1 | 2.56             | 2.39                     |                                | 2.29 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.57             | 2.74                     |                                | 2.31 |                                                                        |
| PULL #3 | 2.36             | 2.43                     |                                | 2.57 |                                                                        |
| PULL #4 | 2.52             | 2.63                     |                                | 2.55 |                                                                        |
| PULL #5 | 2.46             | 2.56                     |                                | 2.70 |                                                                        |
| TOTAL   | 1247             | 1275                     |                                | 1242 |                                                                        |
| AVG.    | 2.49             | 2.55                     |                                | 2.48 |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.36             | 3.42                     |  |          |
| PULL #2 | 3.37             | 3.38                     |  |          |
| PULL #3 | 3.34             | 3.44                     |  |          |
| PULL #4 | 3.30             | 3.34                     |  |          |
| PULL #5 | 3.29             | 3.40                     |  |          |
| TOTAL   | 1666             | 1698                     |  |          |
| AVG.    | 3.33             | 3.39                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.30             | 4.29                     |                                | 4.50                                 |
| PULL #2 | 4.24             | 4.40                     |                                | 4.25                                 |
| PULL #3 | 3.99             | 4.42                     |                                | 4.52                                 |
| PULL #4 | 4.21             | 4.45                     |                                | 4.51                                 |
| PULL #5 | 4.10             | 4.43                     |                                | 4.49                                 |
| TOTAL   | 2084             | 2199                     |                                | 2227                                 |
| AVG.    | 4.16             | 4.39                     |                                | 4.45                                 |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6761552.\_\_0  
FILE DATE AND TIME: 11/01/2001 11:52

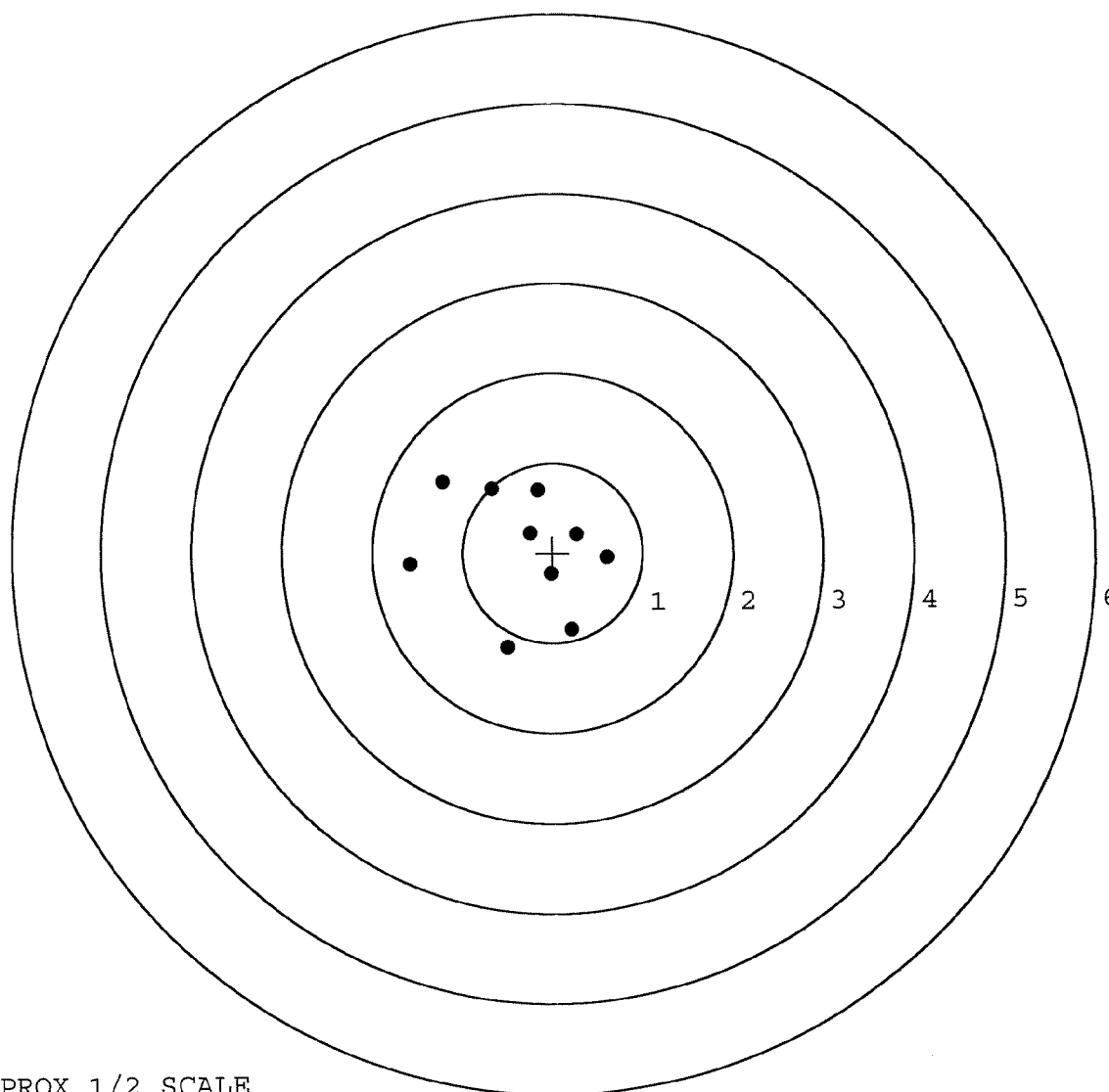
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.026 |
| The Average Y Centroid of the Five Target Set:              | 0.069  |
| The Average Point of Impact of the Five Target Set:         | 0.074  |
| The Average Mean Radius of the Five Target Set:             | 1.114  |
| The Distance from POA to Centroid Target #1:                | 0.334  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.280  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.191  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.480  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.622  |

SERIAL NUMBER: E6761552. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 11/01/2001  
 FILE TIME: 11:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.271  | 0.210  |
| 2:     | 0.604  | -0.056 |
| 3:     | -0.249 | 0.224  |
| 4:     | -0.021 | -0.235 |
| 5:     | -0.164 | 0.702  |
| 6:     | -0.672 | 0.720  |
| 7:     | -1.218 | 0.805  |
| 8:     | -1.580 | -0.118 |
| 9:     | -0.507 | -1.047 |
| 10:    | 0.209  | -0.860 |

X CENTROID: -0.333  
 Y CENTROID: 0.035  
 POA TO CENTROID: 0.334  
 HORZ SPREAD: 2.184  
 VERT SPREAD: 1.852  
 GROUP SPREAD: 2.185  
 MIN RADIUS: 0.207  
 MAX RADIUS: 1.257  
 MEAN RADIUS: 0.821  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 6  
 # in 3 IN DIAMETER: 10

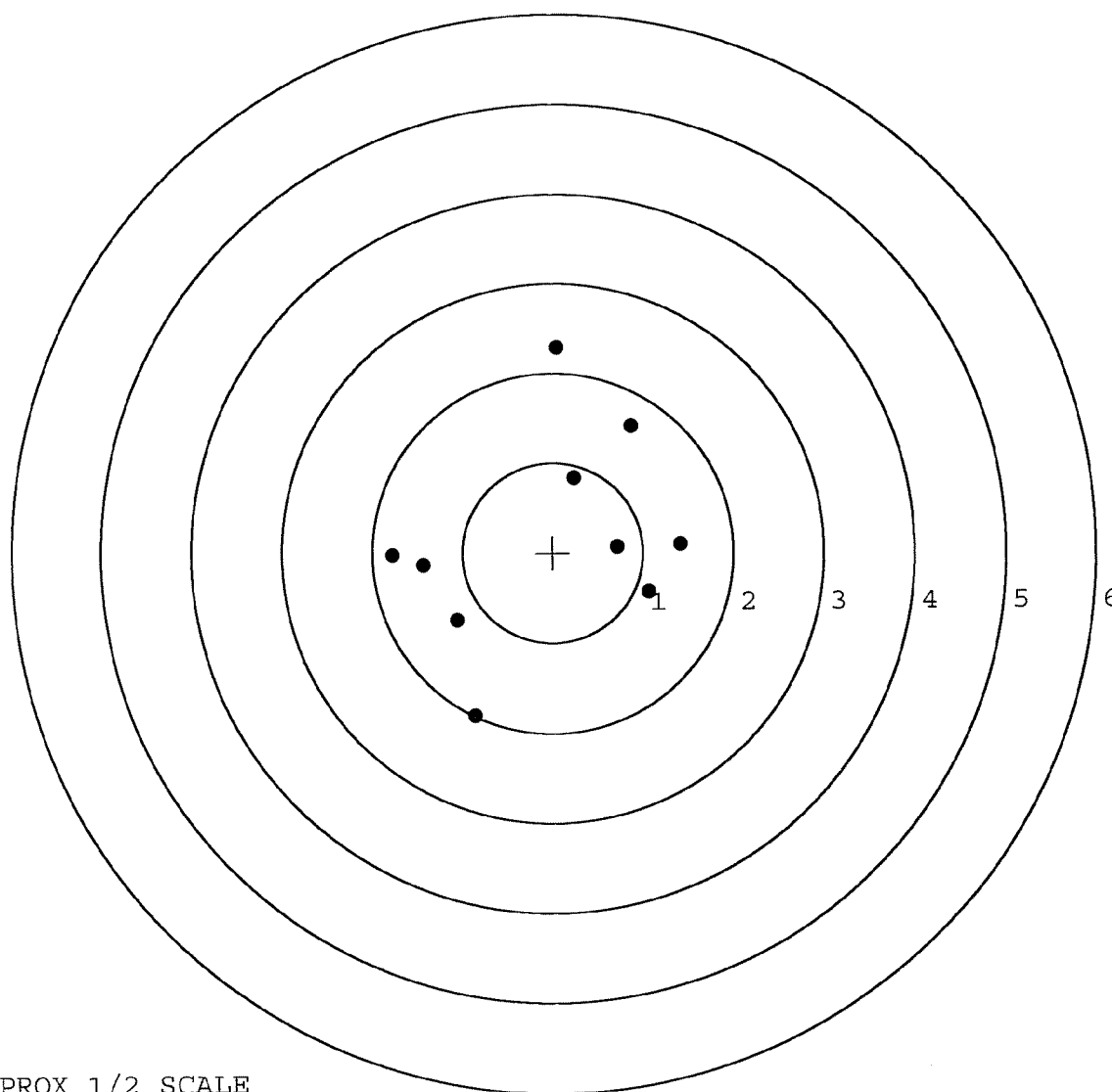


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552. \_\_0  
 TARGET NUMBER: 2  
 FILE DATE: 11/01/2001  
 FILE TIME: 11:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.875  | 1.406  |
| 2:     | 0.057  | 2.281  |
| 3:     | 0.243  | 0.832  |
| 4:     | 0.719  | 0.060  |
| 5:     | 1.065  | -0.446 |
| 6:     | 1.418  | 0.088  |
| 7:     | -0.873 | -1.804 |
| 8:     | -1.063 | -0.752 |
| 9:     | -1.439 | -0.139 |
| 10:    | -1.780 | -0.023 |

X CENTROID: -0.078  
 Y CENTROID: 0.150  
 POA TO CENTROID: 0.169  
 HORZ SPREAD: 3.198  
 VERT SPREAD: 4.085  
 GROUP SPREAD: 4.190  
 MIN RADIUS: 0.753  
 MAX RADIUS: 2.135  
 MEAN RADIUS: 1.460  
 # IN 1 IN DIAMETER: 0  
 # IN 2 IN DIAMETER: 2  
 # in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552. 0

TARGET NUMBER: 3

FILE DATE: 11/01/2001

FILE TIME: 11:52

X CENTROID: -0.148

Y CENTROID: -0.017

POA TO CENTROID: 0.149

HORZ SPREAD: 2.252

VERT SPREAD: 2.837

GROUP SPREAD: 2.957

MIN RADIUS: 0.813

MAX RADIUS: 1.687

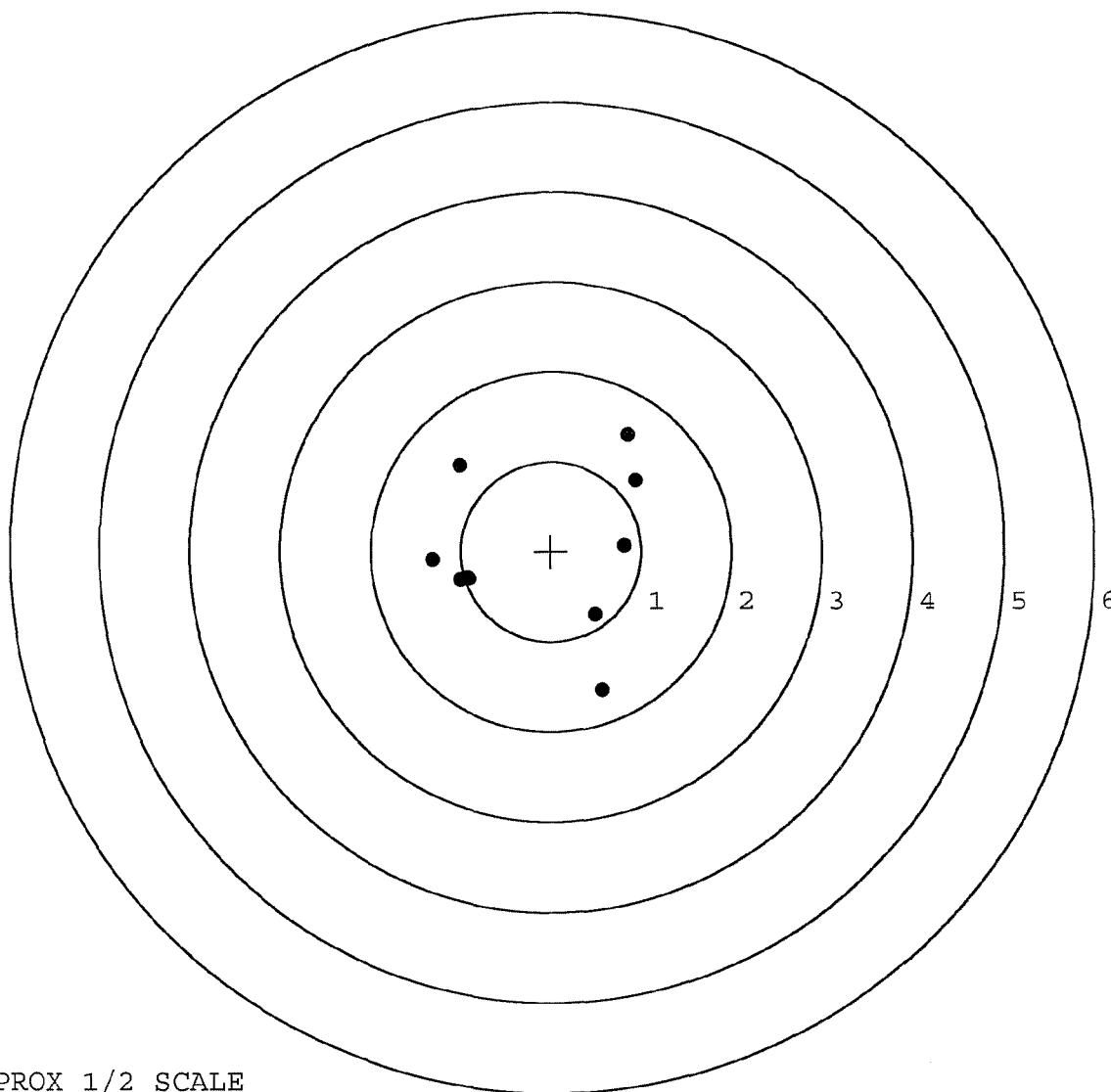
MEAN RADIUS: 1.161

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.857  | 1.294  |
| 2:     | 0.937  | 0.787  |
| 3:     | 0.817  | 0.061  |
| 4:     | 0.493  | -0.706 |
| 5:     | 0.572  | -1.543 |
| 6:     | -0.909 | -0.305 |
| 7:     | -1.315 | -0.099 |
| 8:     | -1.010 | 0.955  |
| 9:     | -1.001 | -0.318 |
| 10:    | -0.925 | -0.299 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552. \_\_0

TARGET NUMBER: 4

FILE DATE: 11/01/2001

FILE TIME: 11:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -1.712 | 2.161  |
| 2:     | -1.105 | 0.799  |
| 3:     | -1.161 | -0.943 |
| 4:     | 0.022  | 0.486  |
| 5:     | 0.136  | -0.630 |
| 6:     | 0.632  | -0.502 |
| 7:     | 0.847  | -0.724 |
| 8:     | 1.367  | 0.319  |
| 9:     | 1.138  | 0.173  |
| 10:    | 1.221  | 0.103  |

X CENTROID: 0.139

Y CENTROID: 0.124

POA TO CENTROID: 0.186

HORZ SPREAD: 3.079

VERT SPREAD: 3.104

GROUP SPREAD: 3.856

MIN RADIUS: 0.380

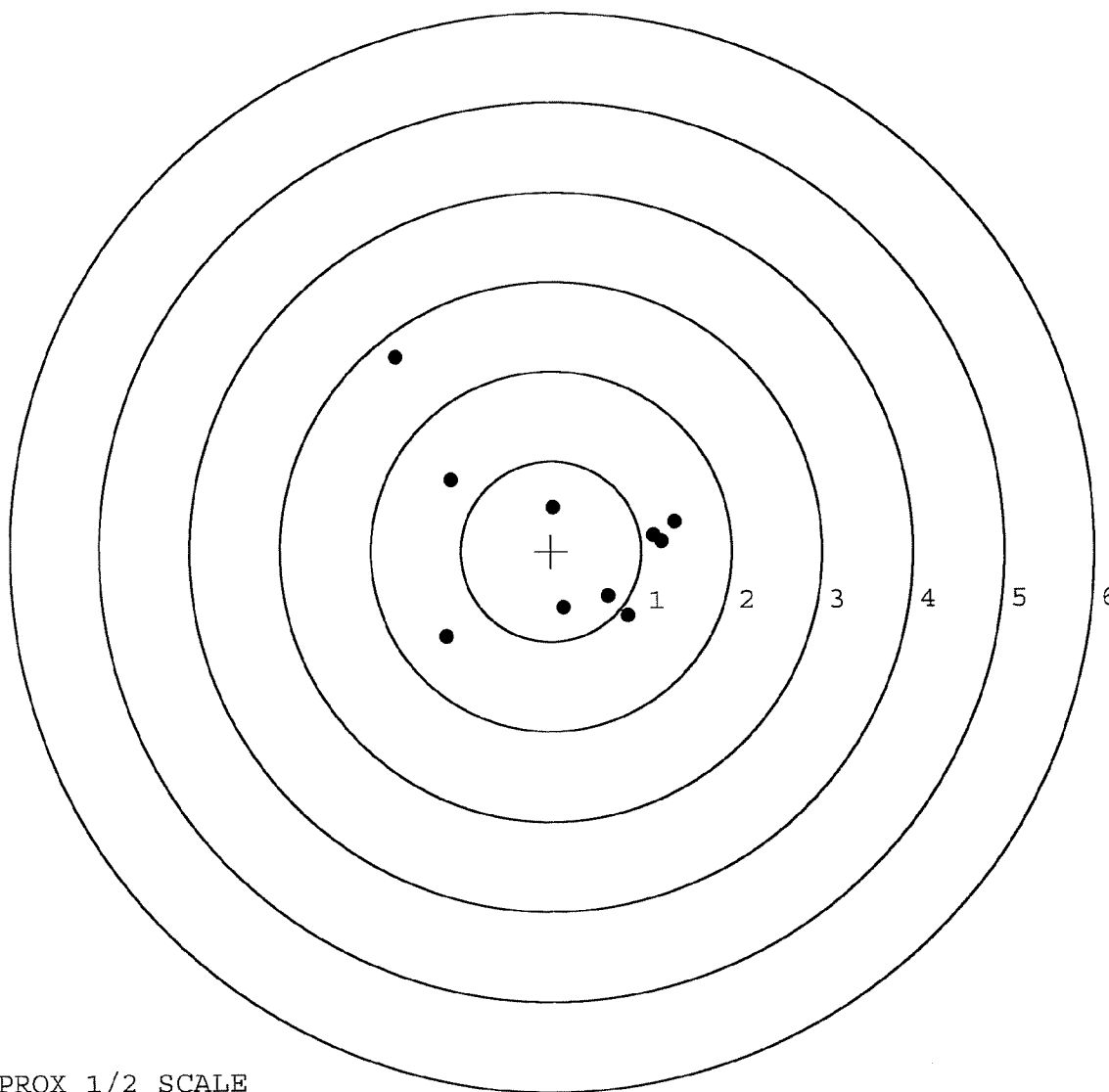
MAX RADIUS: 2.752

MEAN RADIUS: 1.221

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552. \_\_0

TARGET NUMBER: 5

FILE DATE: 11/01/2001

FILE TIME: 11:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.555  | 0.741  |
| 2:     | 0.406  | 0.512  |
| 3:     | -0.506 | 1.019  |
| 4:     | -0.682 | 0.556  |
| 5:     | -0.761 | -0.292 |
| 6:     | 0.342  | -0.240 |
| 7:     | 0.331  | -0.783 |
| 8:     | 1.786  | -0.041 |
| 9:     | 1.134  | -0.103 |
| 10:    | 0.289  | -0.850 |

X CENTROID: 0.289

Y CENTROID: 0.052

POA TO CENTROID: 0.294

HORZ SPREAD: 2.547

VERT SPREAD: 1.869

GROUP SPREAD: 2.559

MIN RADIUS: 0.297

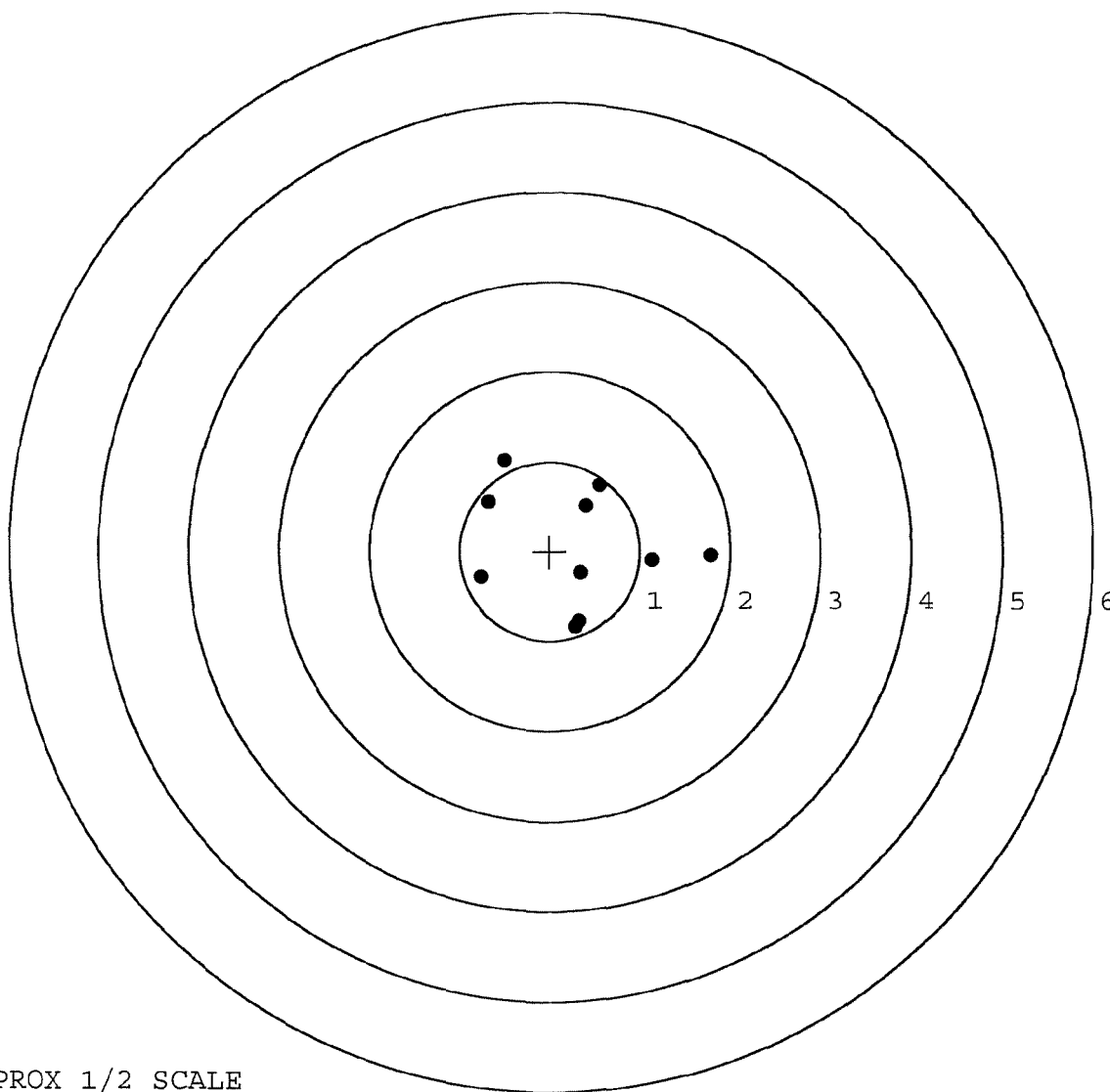
MAX RADIUS: 1.499

MEAN RADIUS: 0.906

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE