

E 676 1562

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700th M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6761562	J
ORDER NO. 25716	46

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5716 E6761562

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MODEL 700th M24

UPC



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MODEL 700th M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



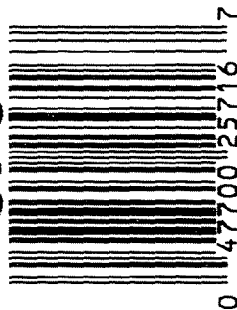
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6761562

UPC



CONTRACT #

GUN SERIAL # E676 1562

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9-26-01	RLH
600	PROOF		9/27/01	FC
607	CHECK HEADSPACE		9-27-01	RLH
610	DIS-ASSEMBLE GUN		9-27-01	RLH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		SEP 29 2001	AL
615	ROLLMARK CALIBER		9/29	(A)
617	DRILL AND TAP SIGHT HOLES		10-3-01	AC
620	APPLY COATINGS (BARREL ACTION)		10/8	HP
	(BOLT)		10/8	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-12-01	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-12-01	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-12-01	RLW
	D) OIL FIRING PIN ASSEMBLY		10-12-01	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.2</u>	<u>6.2</u>	10-15-01	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u>	<u>3.2</u>	<u>3.2</u>	10-15-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>0.22</u>	<u>0.21</u>	<u>0.22</u>	10-15-01	DA
	J) ASSEMBLE STOCK					10-12-01	RW
	K) ASSEMBLE SWIVEL STUDS					11-6-01	AC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					10-12-01	RW
	M) IRON SIGHT ALIGNMENT					10-12-01	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					10-12-01	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		10-13-01	RW
	A) MALFUNCTIONS		PASS	FAIL		10-13-01	RW
	B) PIERCED PRIMERS		PASS	FAIL		10-13-01	RW
645	INSPECT FOR LIVE AMMO					10-13-01	RW
655	FINAL INSPECTION A) HEADSPACE					11-6-01	AC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.44</u>	<u>2.41</u> <u>2.29</u> <u>2.31</u>	10-15-01	DA
	C) FUNCTION					11-6-01	AC
660	PACK					12-3-01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6761562DATE 9/27/01TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.48		2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.56		2.27	
PULL #3	2.25	2.57		2.63	
PULL #4	2.44	2.46		2.57	
PULL #5	2.31	2.49		2.31	
TOTAL	1158	1256		1234	
AVG.	2.31	2.51		2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.02		
PULL #2	3.03	3.00		
PULL #3	3.30	3.09		
PULL #4	3.17	3.25		
PULL #5	3.01	3.15		
TOTAL	1564	1551		
AVG.	3.12	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.21		4.16
PULL #2	4.20	4.30		4.09
PULL #3	4.18	4.16		4.11
PULL #4	4.14	4.07		4.00
PULL #5	4.17	4.30		4.18
TOTAL	2072	2104		2054
AVG.	4.14	4.20		4.10

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6761562
13 Oct 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0962
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0732
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120883

THE AMR FOR THIS RIFLE IS: .958

CENTROIDAL DISTANCES

0	TO	1	.0411096
1	TO	2	.454528
1	TO	3	.0903549
1	TO	4	.286393
1	TO	5	.113146

53
+
2 4
-----POA

REMINGTON CENTERFIRE ACCURACY TEST

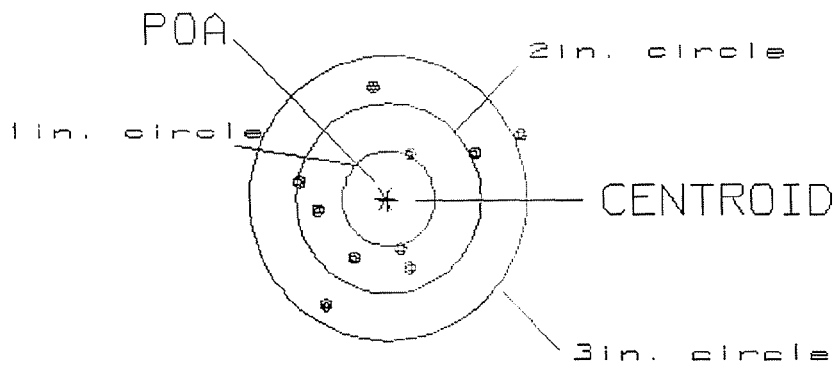
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .041
 MIN RADIUS : .487
 MEAN RADIUS : .945
 MAX RADIUS : 1.591
 CENTROID X : -.031
 CENTROID Y : .027

13 Oct 2001

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CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.45
 VS= 2.36
 GS= 2.76

1
 5
 4

REMINGTON CENTERFIRE ACCURACY TEST

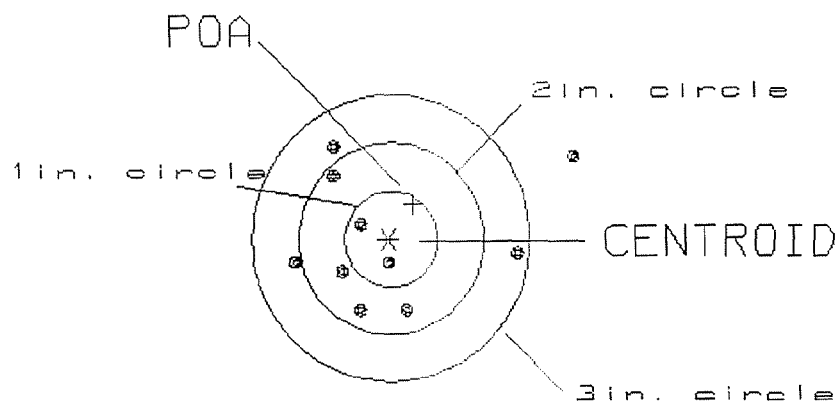
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □
 POA TO CENTROID: .449
 MIN RADIUS : .257
 MEAN RADIUS : .935
 MAX RADIUS : 2.112
 CENTROID X : -.271
 CENTROID Y : -.359

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.96
 VS= 1.73
 GS= 3.16

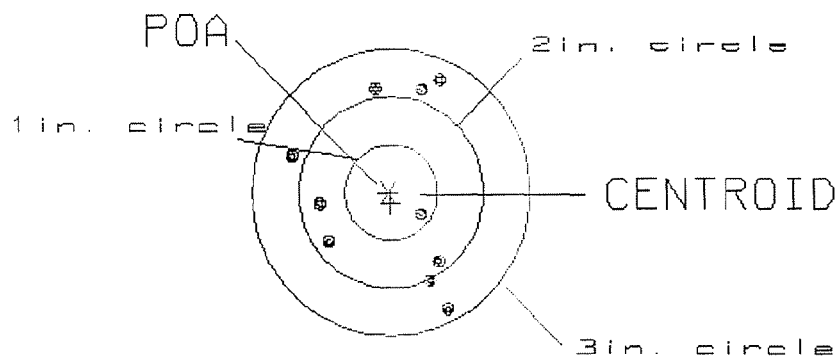
2
 6
 9

PATTERN #: 3
 POA TO CENTROID: .120
 MIN RADIUS : .334
 MEAN RADIUS : 1.002
 MAX RADIUS : 1.397
 CENTROID X : -.023
 CENTROID Y : .117

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.77
 VS= 2.45
 GS= 2.45

1
 4
 10

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID: .263

MIN RADIUS : .175

MEAN RADIUS : 1.040

MAX RADIUS : 1.963

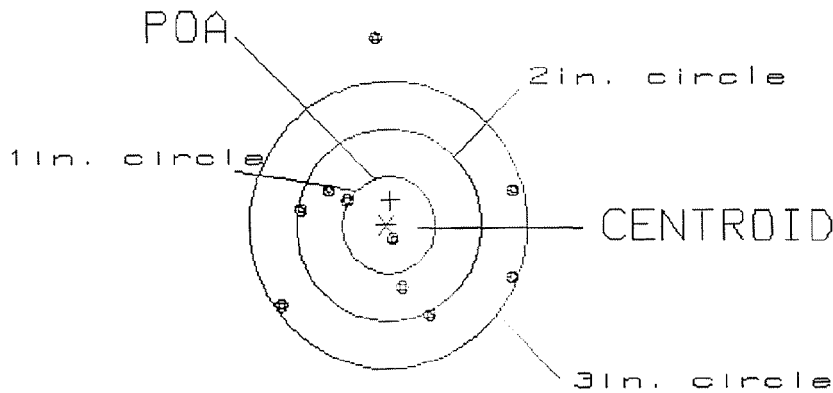
CENTROID X : -.046

CENTROID Y : -.259

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.55

1

VS= 2.89

5

GS= 2.99

8

REMINGTON CENTERFIRE ACCURACY TEST

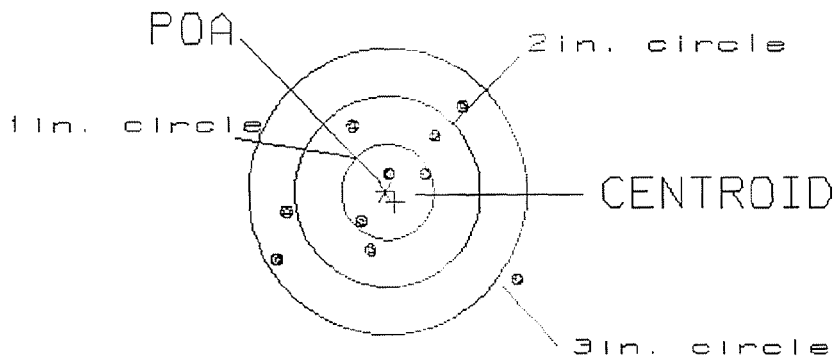
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .154
 MIN RADIUS : .224
 MEAN RADIUS : .868
 MAX RADIUS : 1.687
 CENTROID X : -.110
 CENTROID Y : .108

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CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.64
 VS= 1.82
 GS= 2.64

3
 6
 9