

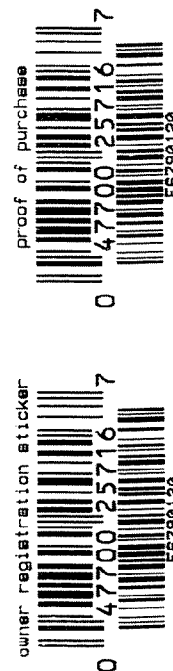
E6790120

**MODEL 700<sup>™</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**



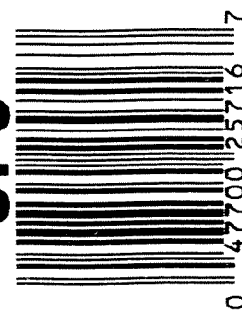
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790120**

**UPC**



**VERY IMPORTANT:**  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Serial No. **E6790120**  
Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat. & ts. Off. Marca Registrada Marque Deposee.

**31XV**

**5716 E6790120**

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.



GUN SERIAL # F679 0120

| OP #      | OPERATION NAME                                                                                                                         | READINGS | DATE     | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |          | 11/9/01  | off     |
| 600       | PROOF                                                                                                                                  |          | 11/9/01  | off     |
| 607       | CHECK HEADSPACE                                                                                                                        |          | 11/9/01  | off     |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |          | 11/9/01  | off     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          |          |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |          | 11/15/01 | off     |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 11/15    | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 11-27    | TA      |
|           | (BOLT)                                                                                                                                 |          | 11-27    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |          |          |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 12-14    | Doug    |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 12-14    | Doug    |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 12-14    | Doug    |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 12-14    | Doug    |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 12/20/01 | Doug    |

| BARBER - M24 0114141 |                                                                       |                                           | READINGS |      |      | DATE     | INITIAL |          |     |
|----------------------|-----------------------------------------------------------------------|-------------------------------------------|----------|------|------|----------|---------|----------|-----|
| OP #                 | OPERATION NAME                                                        |                                           |          |      |      |          |         |          |     |
| 625                  | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | 4.0      | 4.0  | 4.0  | 12/19/01 | DA      |          |     |
| CONT.                |                                                                       |                                           |          |      |      |          |         |          |     |
|                      | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | 3.0      | 3.0  | 3.0  | 12/19/01 | DA      |          |     |
|                      | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |          |      |      |          |         |          |     |
|                      | I) FIRING PIN INDENT                                                  | .020 MIN                                  | .023     | .023 | .022 | 12/19/01 | DA      |          |     |
|                      | J) ASSEMBLE STOCK                                                     |                                           |          |      |      | 12/17    | BWT     |          |     |
|                      | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |          |      |      | 12/20/01 | REP     |          |     |
|                      | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |          |      |      | 12/20/01 | REP     |          |     |
|                      | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |          |      |      | 12/20/01 | REP     |          |     |
|                      | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |          |      |      | 12/20/01 | REP     |          |     |
| 640                  | GALLERY TEST AND<br>TARGET                                            |                                           | PASS     | FAIL |      | 12-18-01 | EK      |          |     |
|                      | A) MALFUNCTIONS                                                       |                                           | PASS     | FAIL |      | 12-18-01 | EK      |          |     |
|                      | B) PIERCED PRIMERS                                                    |                                           | PASS     | FAIL |      | 12-18-01 | EK      |          |     |
| 645                  | INSPECT FOR LIVE AMMO                                                 |                                           | ✓        |      |      | 12-18-01 | EK      |          |     |
| 655                  | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |          |      |      | 12/20/01 | REP     |          |     |
|                      | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | 2.63     | 2.62 | 2.62 | 2.63     | 2.35    | 12/19/01 | BWT |
|                      | C) FUNCTION                                                           |                                           |          |      |      | 12/20/01 | REP     |          |     |
| 660                  | PACK                                                                  |                                           |          |      |      | 12/20/01 | DA      |          |     |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790120DATE 10-25-01TESTER ATL

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.47             | 2.76                     | 2.61                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.50             | 2.41                     | 2.58                           |                                                                        |
| PULL #3 | 2.48             | 2.64                     | 2.30                           |                                                                        |
| PULL #4 | 2.61             | 2.66                     | 2.69                           |                                                                        |
| PULL #5 | 2.49             | 2.71                     | 2.66                           |                                                                        |
| TOTAL   | 12.55            | 13.18                    | 12.84                          |                                                                        |
| AVG.    | 2.51             | 2.63                     | 2.56                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.28             | 3.20                     |          |
| PULL #2 | 3.13             | 3.07                     |          |
| PULL #3 | 3.15             | 2.94                     |          |
| PULL #4 | 2.97             | 3.34                     |          |
| PULL #5 | 3.23             | 3.37                     |          |
| TOTAL   | 15.76            | 15.92                    |          |
| AVG.    | 3.15             | 3.18                     |          |

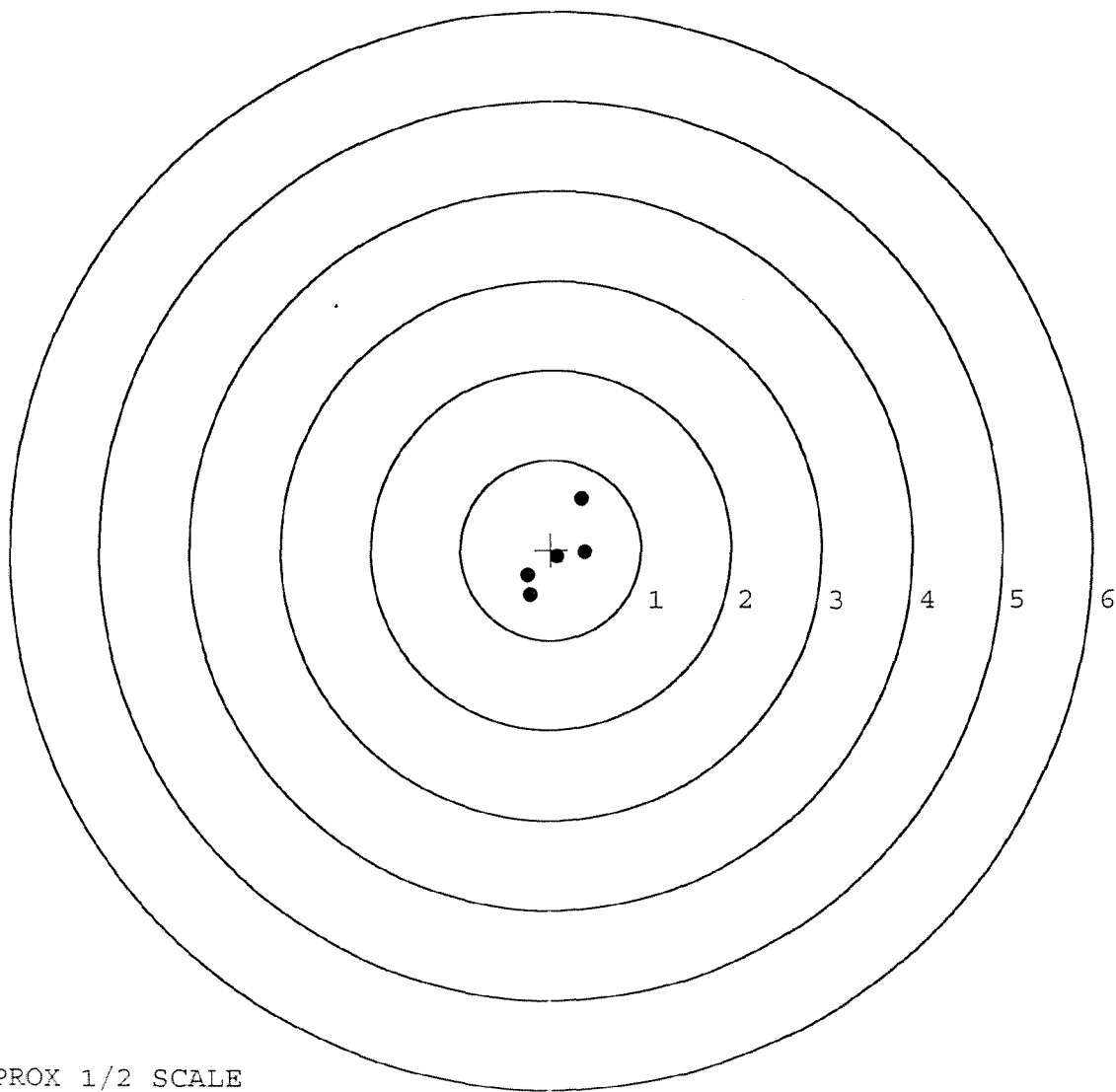
|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.18             | 4.28                     |                                | 4.27                                 |
| PULL #2 | 4.33             | 4.33                     |                                | 4.30                                 |
| PULL #3 | 4.15             | 4.30                     |                                | 4.18                                 |
| PULL #4 | 4.39             | 4.26                     |                                | 4.25                                 |
| PULL #5 | 4.27             | 4.26                     |                                | 4.36                                 |
| TOTAL   | 21.32            | 21.43                    |                                | 21.36                                |
| AVG.    | 4.26             | 4.28                     |                                | 4.27                                 |

**BARBER - M24 0114143**

SERIAL NUMBER: 6790120. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 12/18/2001  
 FILE TIME: 03:41

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.256 | -0.282 |
| 2:     | -0.229 | -0.504 |
| 3:     | 0.072  | -0.074 |
| 4:     | 0.383  | -0.030 |
| 5:     | 0.340  | 0.568  |

X CENTROID: 0.062  
 Y CENTROID: -0.064  
 POA TO CENTROID: 0.089  
 HORZ SPREAD: 0.639  
 VERT SPREAD: 1.072  
 GROUP SPREAD: 1.214  
 MIN RADIUS: 0.014  
 MAX RADIUS: 0.691  
 MEAN RADIUS: 0.388  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 5  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

**BARBER - M24 0114144**

SERIAL NUMBER: 6790120. \_\_0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 03:41

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.395 | -0.617 |
| 2:     | -0.091 | -0.539 |
| 3:     | 0.142  | 0.161  |
| 4:     | 0.375  | 0.072  |
| 5:     | 0.009  | 0.524  |

X CENTROID: 0.008

Y CENTROID: -0.080

POA TO CENTROID: 0.080

HORZ SPREAD: 0.770

VERT SPREAD: 1.141

GROUP SPREAD: 1.210

MIN RADIUS: 0.276

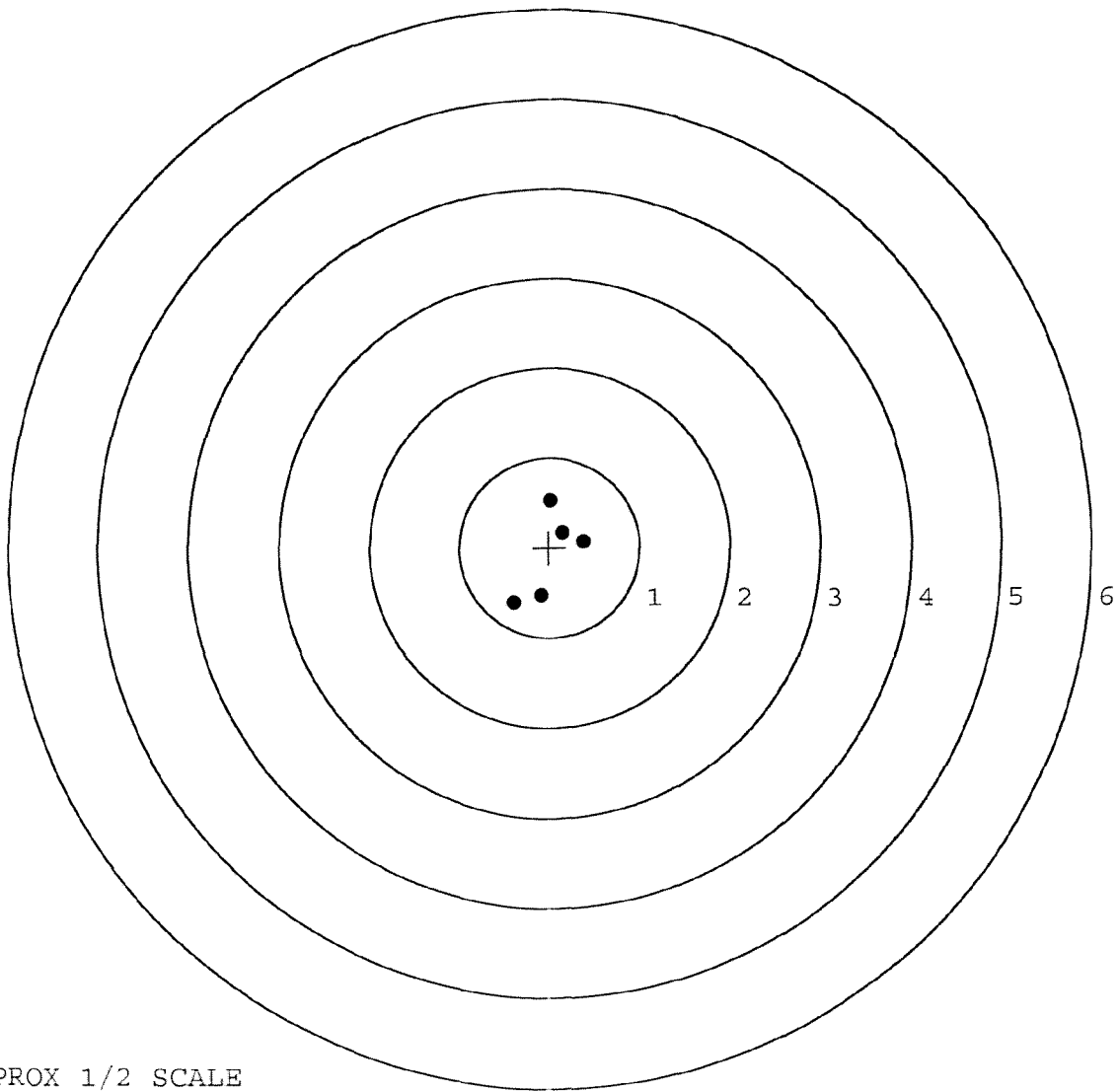
MAX RADIUS: 0.672

MEAN RADIUS: 0.484

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE