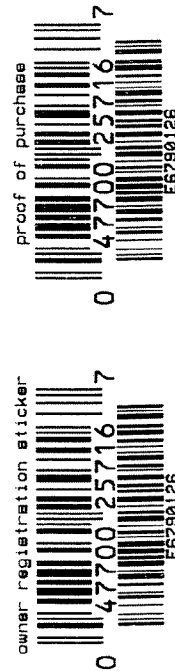


E679012C

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

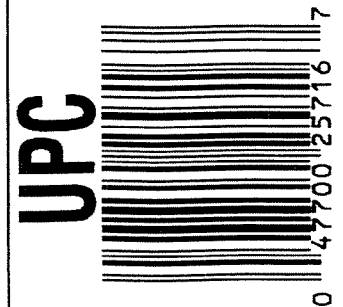
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790126



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790126

ORDER NO. **25716**

46

Made in Ilion, NY Reg. U.S. Pat & ta. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790126

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



GUN SERIAL # E6790126

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-3	DK
600	PROOF		11-3	DE
607	CHECK HEADSPACE		11-3	DK
610	DIS-ASSEMBLE GUN		11-3	DK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-3	af
615	ROLLMARK CALIBER		11/6	D
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/9	HP
	(BOLT)		11/9	HP
625	FINAL ASSEMBLY		12-1	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-1	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-1	DK
	D) OIL FIRING PIN ASSEMBLY		12/12/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/18/01	DA

OP # OPERATION NAME		READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.0	6.0	6.0	12-13-01	EK
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.5	2.75	2.75	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.0225	.023	.023	12-13-01	EK
	J) ASSEMBLE STOCK					12-7-01	AK
	K) ASSEMBLE SWIVEL STUDS					12/17/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/17/01	Rep
	M) IRON SIGHT ALIGNMENT					12/17/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/17/01	Rep
640	GALLERY TEST AND TARGET		PASS	FAIL		12-11-01	AK
	A) MALFUNCTIONS		PASS	FAIL		12-11-01	AK
	B) PIERCED PRIMERS		PASS	FAIL		12-11-01	AK
645	INSPECT FOR LIVE AMMO					12-11-01	AK
655	FINAL INSPECTION A) HEADSPACE					12/17/01	Rep
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.81	2.75	2.67 2.70 2.63	12/14/01	D.M.
	C) FUNCTION					12/17/01	Rep
660	PACK					12/18/01	AK

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790126.__0

FILE DATE AND TIME: 12/10/2001 02:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.049
The Average Y Centroid of the Five Target Set:	0.086
The Average Point of Impact of the Five Target Set:	0.099
The Average Mean Radius of the Five Target Set:	0.830
The Distance from POA to Centroid Target #1:	0.297
The Distance from Centroid Target #2 to Centroid Target #1:	0.160
The Distance from Centroid Target #3 to Centroid Target #1:	0.565
The Distance from Centroid Target #4 to Centroid Target #1:	0.363
The Distance from Centroid Target #5 to Centroid Target #1:	0.263

BARBER - M24 0114202

SERIAL NUMBER: E6790126. __0

TARGET NUMBER: 1

FILE DATE: 12/10/2001

FILE TIME: 02:53

POINT#	X	Y
1:	0.725	1.291
2:	-0.191	1.172
3:	-0.557	0.741
4:	-0.046	0.742
5:	-1.953	0.439
6:	-0.424	-0.198
7:	0.407	-0.927
8:	0.328	-0.305
9:	0.427	-0.039
10:	0.288	-0.123

X CENTROID: -0.100

Y CENTROID: 0.279

POA TO CENTROID: 0.297

HORZ SPREAD: 2.678

VERT SPREAD: 2.218

GROUP SPREAD: 2.810

MIN RADIUS: 0.466

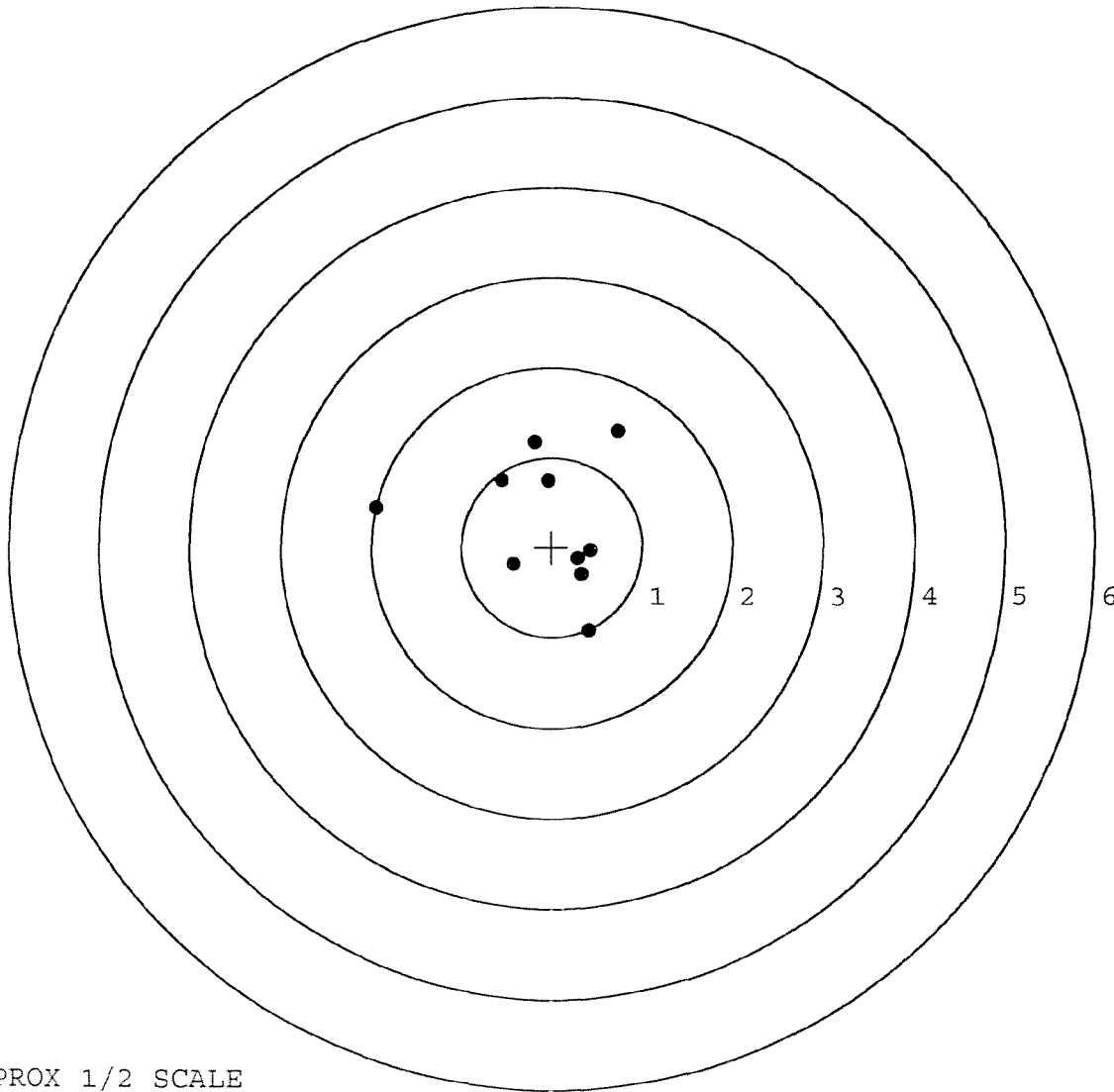
MAX RADIUS: 1.860

MEAN RADIUS: 0.896

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790126. 0

TARGET NUMBER: 2

FILE DATE: 12/10/2001

FILE TIME: 02:53

POINT#	X	Y
1:	-0.603	2.675
2:	-0.979	1.344
3:	-0.972	-0.580
4:	-0.184	0.737
5:	0.452	0.281
6:	-0.106	0.291
7:	-0.184	-0.168
8:	0.132	-0.295
9:	-0.117	-1.042
10:	-0.017	-0.242

X CENTROID: -0.258

Y CENTROID: 0.300

POA TO CENTROID: 0.396

HORZ SPREAD: 1.431

VERT SPREAD: 3.717

GROUP SPREAD: 3.749

MIN RADIUS: 0.152

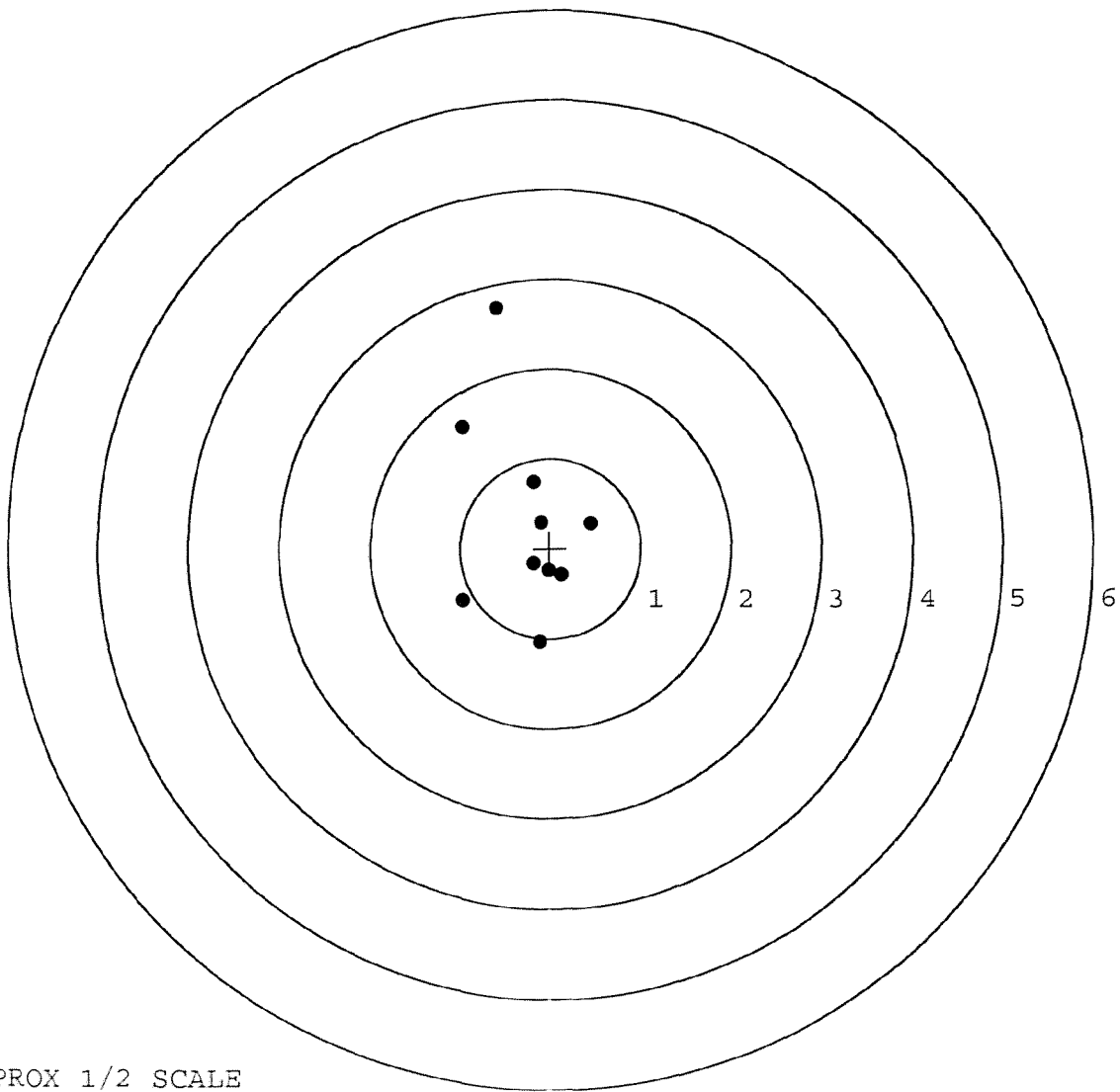
MAX RADIUS: 2.400

MEAN RADIUS: 0.924

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790126. 0

TARGET NUMBER: 3

FILE DATE: 12/10/2001

FILE TIME: 02:53

X CENTROID: -0.149

Y CENTROID: -0.283

POA TO CENTROID: 0.320

HORZ SPREAD: 0.845

VERT SPREAD: 3.054

GROUP SPREAD: 3.125

MIN RADIUS: 0.342

MAX RADIUS: 1.621

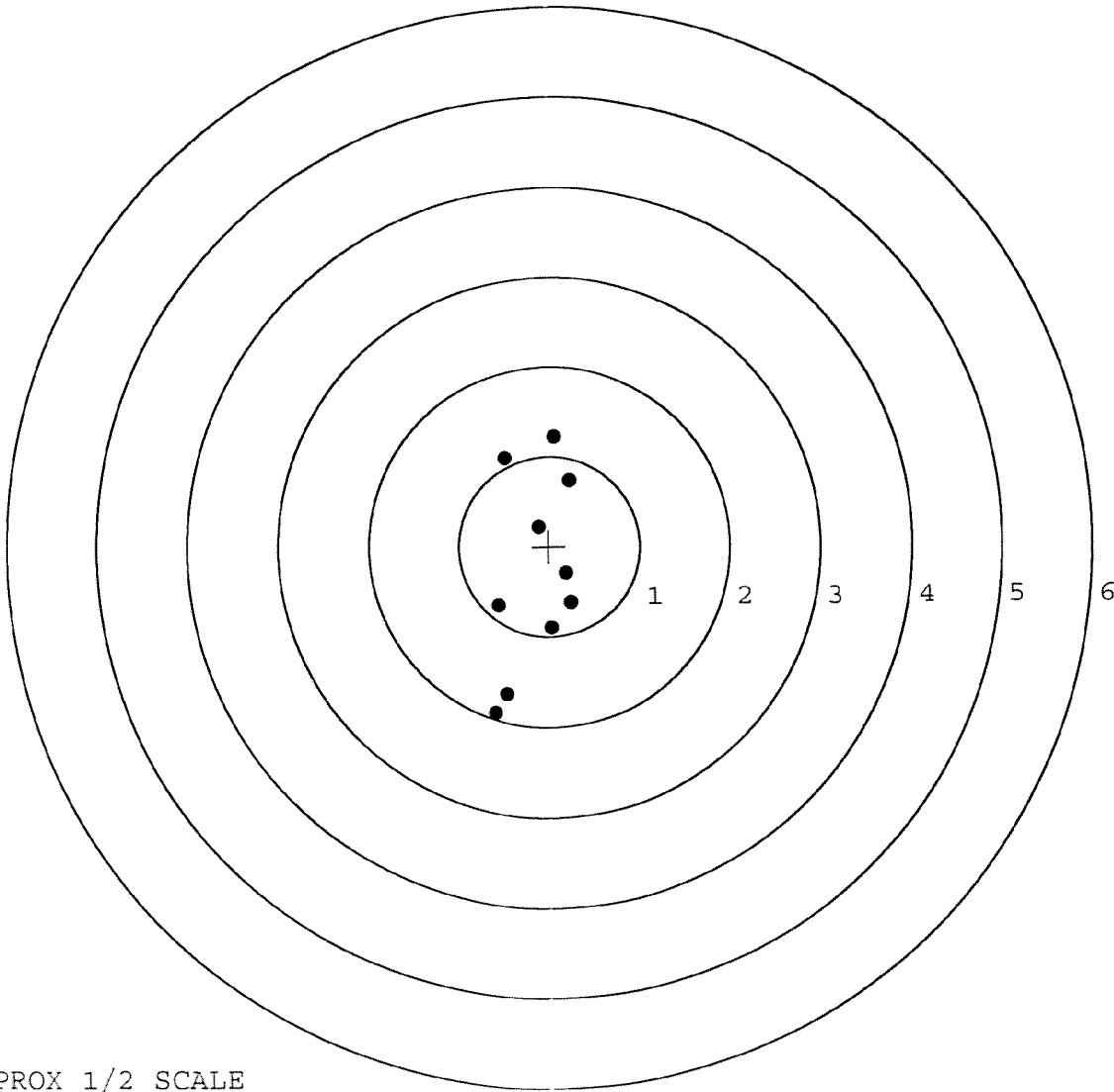
MEAN RADIUS: 0.950

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.060	1.214
2:	0.228	0.732
3:	-0.114	0.218
4:	-0.488	0.984
5:	-0.562	-0.656
6:	-0.478	-1.639
7:	-0.602	-1.840
8:	0.031	-0.911
9:	0.243	-0.628
10:	0.192	-0.306



TARGET APPROX 1/2 SCALE

BARBER - M24 0114205

SERIAL NUMBER: E6790126. 0

TARGET NUMBER: 4

FILE DATE: 12/10/2001

FILE TIME: 02:53

X CENTROID: 0.154

Y CENTROID: 0.020

POA TO CENTROID: 0.155

HORZ SPREAD: 1.194

VERT SPREAD: 1.892

GROUP SPREAD: 2.160

MIN RADIUS: 0.057

MAX RADIUS: 1.308

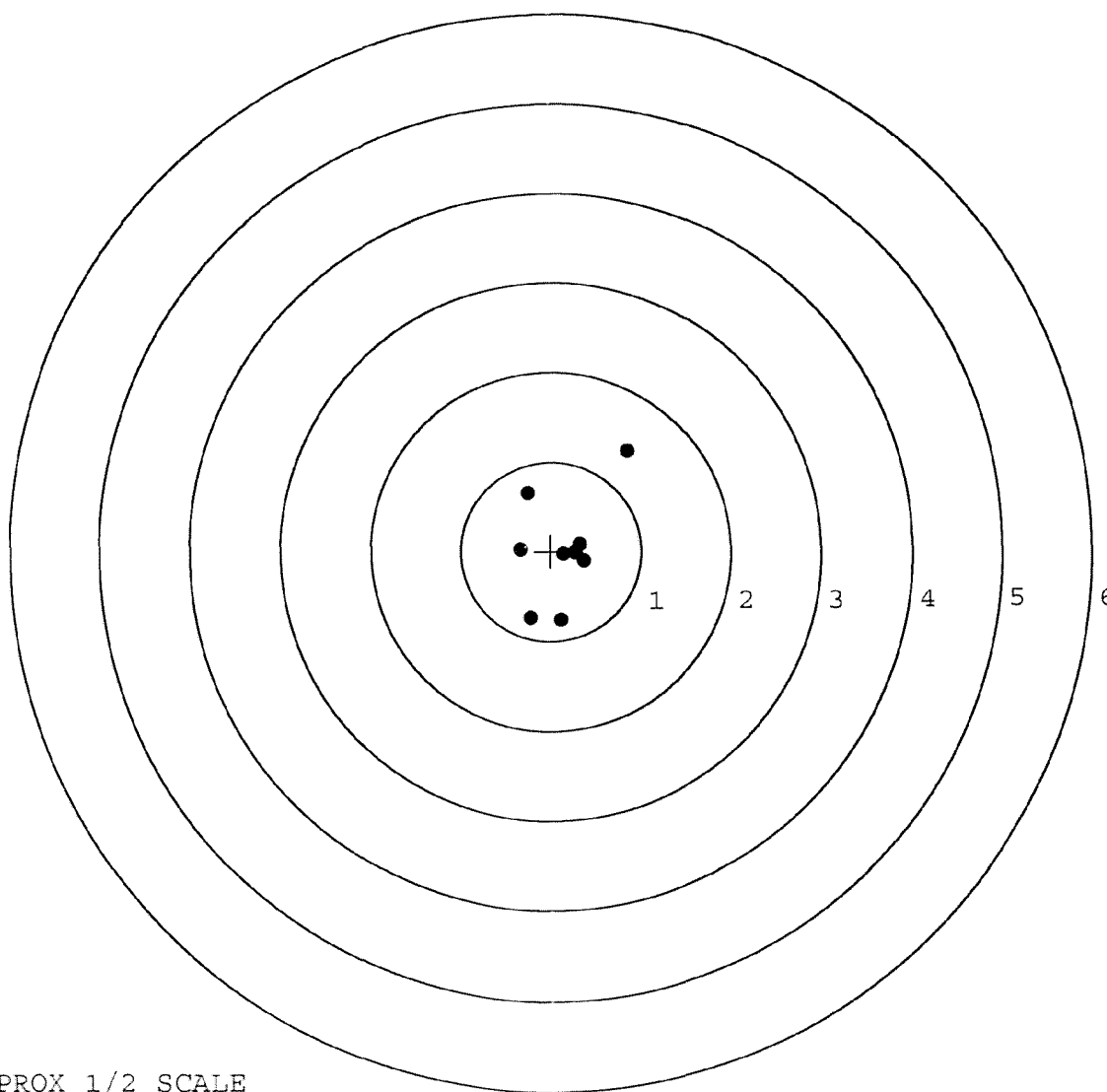
MEAN RADIUS: 0.495

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.854	1.125
2:	-0.252	0.660
3:	-0.340	0.024
4:	-0.229	-0.744
5:	0.119	-0.767
6:	0.326	0.077
7:	0.143	-0.036
8:	0.369	-0.113
9:	0.279	-0.008
10:	0.273	-0.021



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790126. 0

TARGET NUMBER: 5

FILE DATE: 12/10/2001

FILE TIME: 02:53

X CENTROID: 0.105

Y CENTROID: 0.114

POA TO CENTROID: 0.155

HORZ SPREAD: 1.271

VERT SPREAD: 2.702

GROUP SPREAD: 2.702

MIN RADIUS: 0.277

MAX RADIUS: 1.404

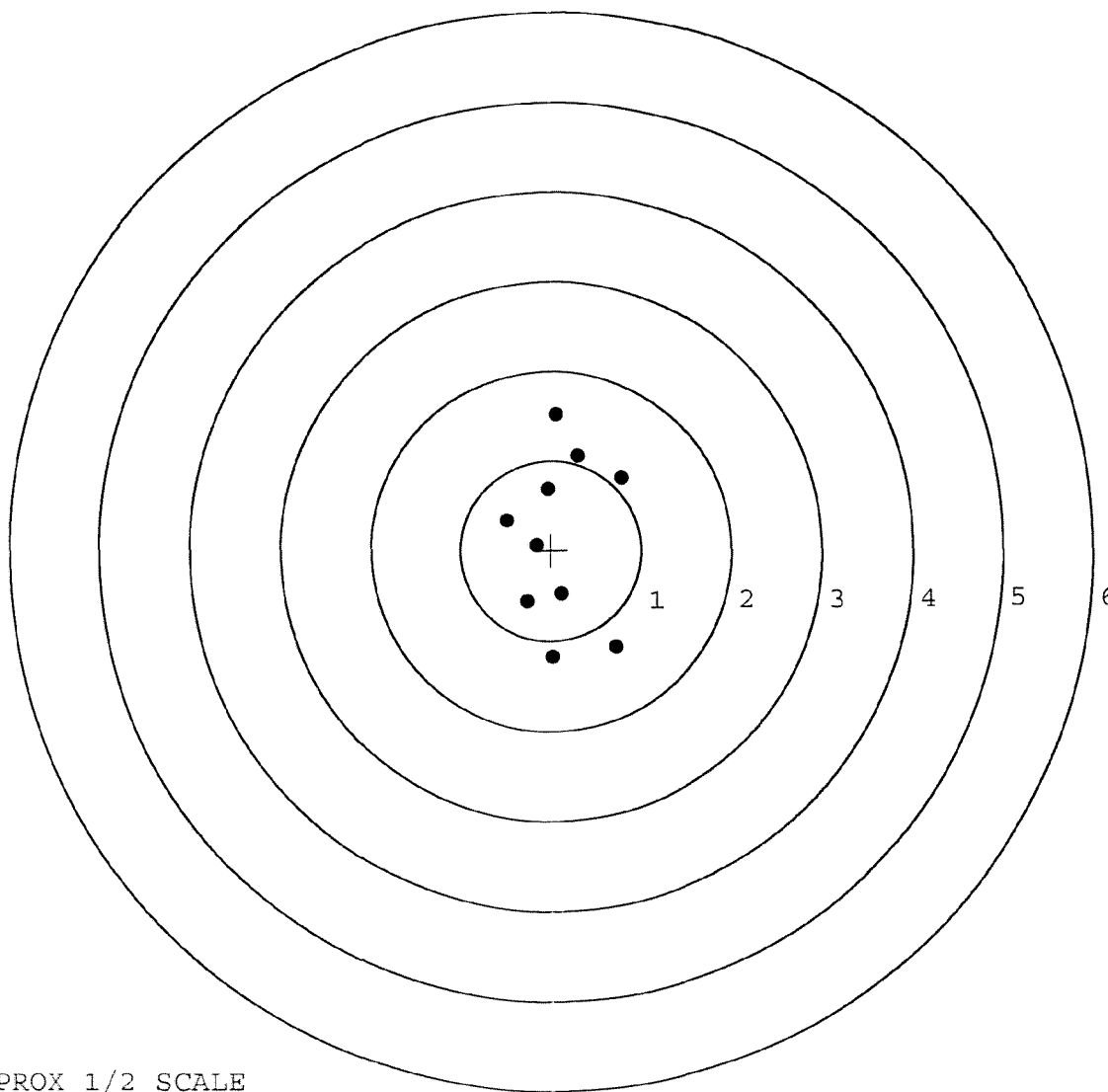
MEAN RADIUS: 0.884

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.065	1.517
2:	0.304	1.048
3:	0.782	0.810
4:	-0.027	0.682
5:	-0.489	0.340
6:	-0.166	0.057
7:	-0.269	-0.569
8:	0.120	-0.489
9:	0.017	-1.185
10:	0.715	-1.071



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790126DATE 11/20/01TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.26	2.33	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.48	2.37	
PULL #3	2.35	2.51	2.30	
PULL #4	2.48	2.30	2.42	
PULL #5	2.53	2.37	2.40	
TOTAL	11.95	11.99	12.07	
AVG.	2.39	2.40	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.31	3.27	
PULL #2	3.44	3.45	
PULL #3	3.52	3.48	
PULL #4	3.23	3.40	
PULL #5	3.44	3.45	
TOTAL	16.94	17.05	
AVG.	3.39	3.41	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.20		4.37
PULL #2	4.13	4.16		4.44
PULL #3	4.30	4.24		4.35
PULL #4	4.14	4.28		4.32
PULL #5	4.23	4.20		4.38
TOTAL	21.00	21.08		21.86
AVG.	4.20	4.22		4.37