

BARBER - M24 0114343

E 6790139

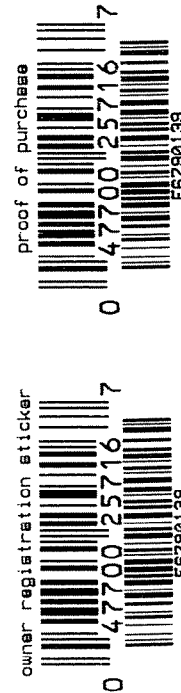
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0114343 M2400114382

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

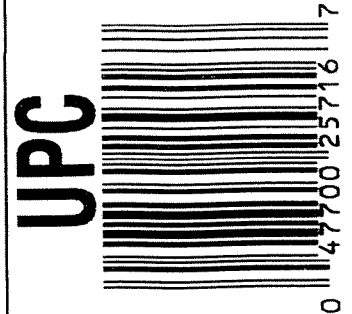
DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790139



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. J
E6790139

Order No.
25716

30BW

Made in Illion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.


5716 E6790139

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



GUN SERIAL # F679 0639

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30-01	GH
600	PROOF		1/30-01	GH
607	CHECK HEADSPACE		1/30-01	GH
610	DIS-ASSEMBLE GUN		1/30-01	GH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		OPERATOR	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HR
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	DA

OP # OPERATION NAME		READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.75	5.50	5.75	1/24/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.50	3.50	3.00	1/24/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.023	.024	1/24/02	D.M.
	J) ASSEMBLE STOCK					1-19-02	RH
	K) ASSEMBLE SWIVEL STUDS					1-24-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640	GALLERY TEST AND TARGET		PASS	FAIL		1-22-02	A
	A) MALFUNCTIONS		PASS	FAIL		1-22-02	A
	B) PIERCED PRIMERS		PASS	FAIL		1-22-02	A
645	INSPECT FOR LIVE AMMO					1-22-02	A
655	FINAL INSPECTION A) HEADSPACE					1-24-02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.61	2.46	2.22 2.42 2.56	1/24/02	D.M.
	C) FUNCTION					1-24-02	RW
660	PACK					1-25-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790319

DATE 12/31/01

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.38		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.45		2.21	
PULL #3	2.41	2.24		2.65	
PULL #4	2.35	2.43		2.69	
PULL #5	2.23	2.45		2.67	
TOTAL	12.11	11.95		12.44	
AVG.	2.42	2.39		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.08		
PULL #2	3.32	3.08		
PULL #3	3.30	3.24		
PULL #4	3.33	3.02		
PULL #5	3.25	3.16		
TOTAL	16.44	15.58		
AVG.	3.29	3.12		

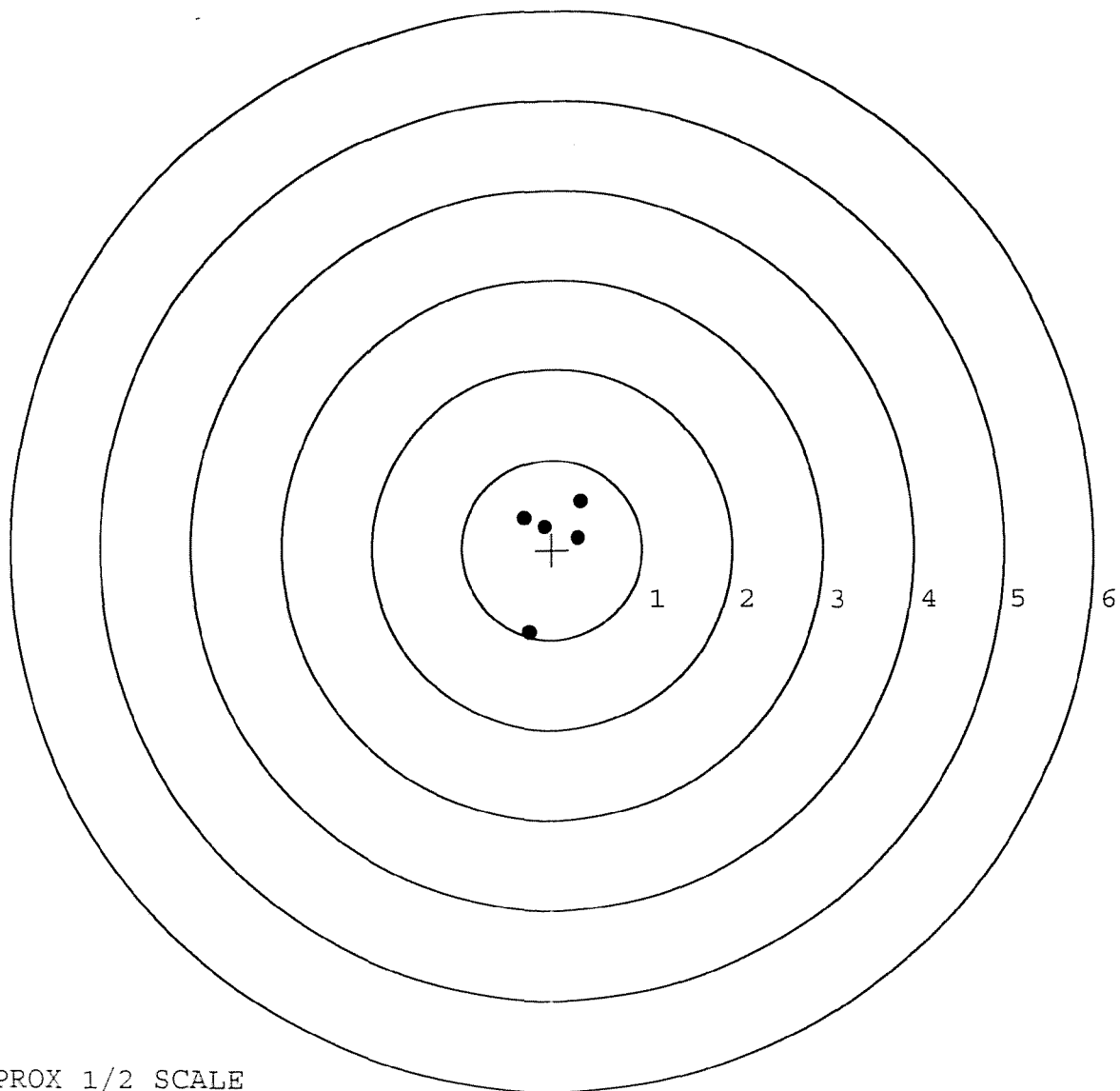
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.34		4.37
PULL #2	4.30	4.19		4.37
PULL #3	4.04	4.18		4.46
PULL #4	4.28	4.00		4.21
PULL #5	4.21	4.32		4.38
TOTAL	21.10	21.03		21.79
AVG.	4.22	4.21		4.36

BARBER - M24 0114349

SERIAL NUMBER: E6790139. 0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:35

POINT#	X	Y
1:	0.322	0.535
2:	-0.313	0.349
3:	-0.080	0.259
4:	0.292	0.132
5:	-0.249	-0.922

X CENTROID: -0.006
Y CENTROID: 0.071
POA TO CENTROID: 0.071
HORZ SPREAD: 0.635
VERT SPREAD: 1.457
GROUP SPREAD: 1.565
MIN RADIUS: 0.203
MAX RADIUS: 1.022
MEAN RADIUS: 0.502
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



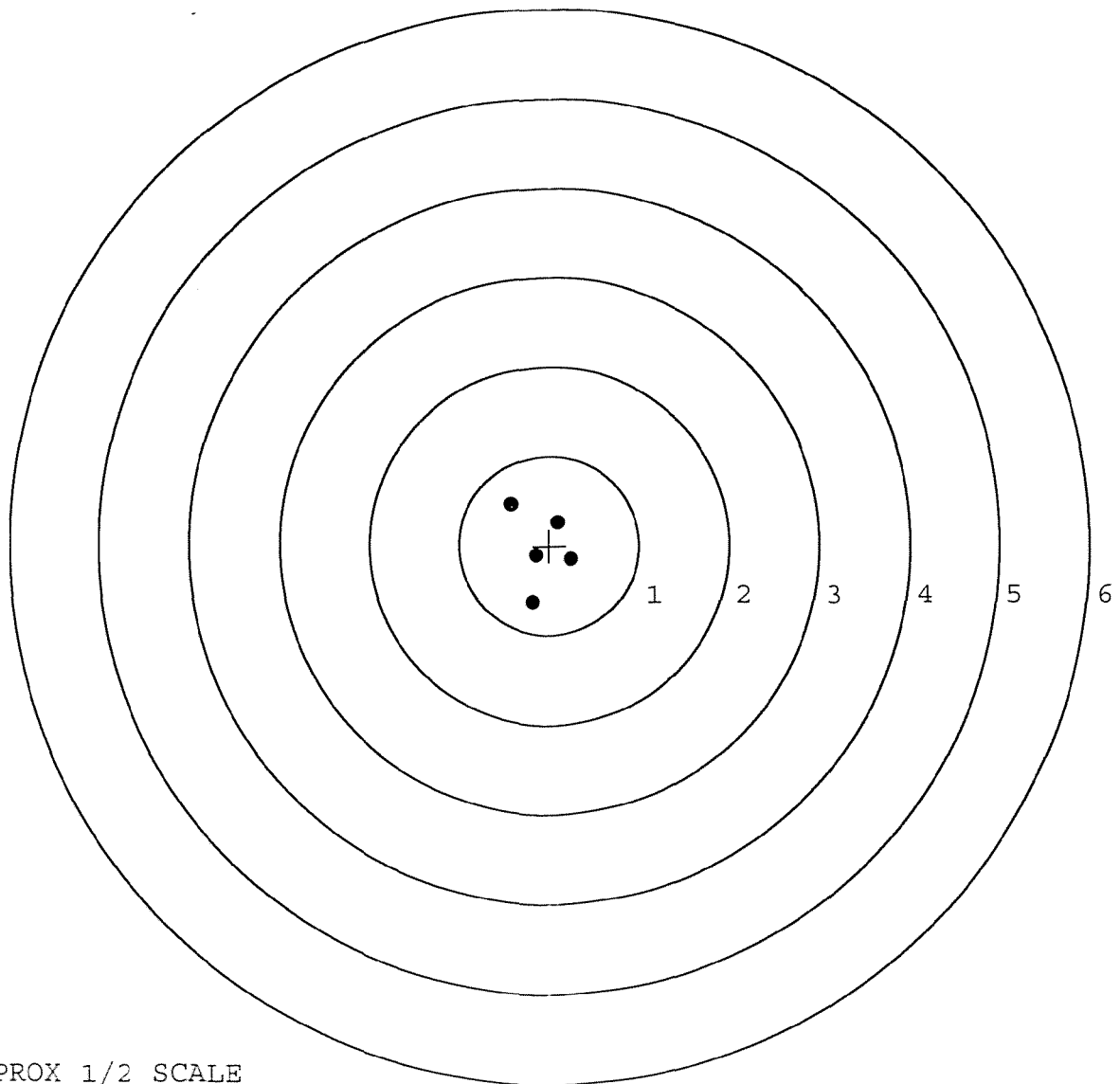
TARGET APPROX 1/2 SCALE

BARBER - M24 0114350

SERIAL NUMBER: E6790139. __0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:35

POINT#	X	Y
1:	-0.425	0.465
2:	0.095	0.260
3:	0.242	-0.154
4:	-0.150	-0.112
5:	-0.181	-0.638

X CENTROID: -0.084
Y CENTROID: -0.036
POA TO CENTROID: 0.091
HORZ SPREAD: 0.667
VERT SPREAD: 1.103
GROUP SPREAD: 1.130
MIN RADIUS: 0.101
MAX RADIUS: 0.610
MEAN RADIUS: 0.402
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE