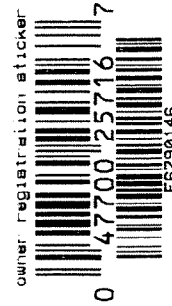


E 6798146

**MODEL 700<sup>TH</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

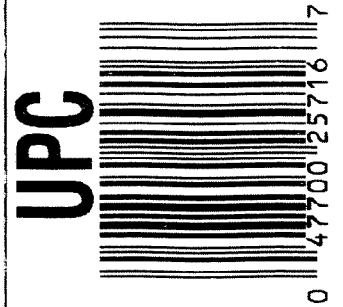
DOCUMENT ENVELOPE ASSEMBLY:  
- INSTRUCTION BOOK  
- PRODUCT OWNER'S CARD  
- SAFETY BOOKLET

46 FORM 1444



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>25716</b> |
| BARREL LENGTH | 24"          |
| CAPACITY      | 6            |

**E6790146**



**VERY IMPORTANT:**  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**SERIAL NO. J**  
**E6790146**

**ORDER NO.**  
**25716**

**46**

**19LW**

Made in Illion. NY Reg. U.S. Pat & Tm. Off. Marca Registrada Parquet Deposee.

**5716 E6790146**

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790146

| OP #      | OPERATION NAME                                                 | READINGS                                                 | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|----------------------------------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                                          | 11/5/01 | REP     |
| 600       | PROOF                                                          |                                                          | 11/5/01 | REP     |
| 607       | CHECK HEADSPACE                                                |                                                          | 11/5/01 | REP     |
| 610       | DIS-ASSEMBLE GUN                                               |                                                          | 11/5/01 | REP     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | MAGNA-FLUX<br>INSPECTED<br>11/07/01 2001<br>OPERATOR DRD |         |         |
| 615       | ROLLMARK CALIBER                                               |                                                          | 11/6    | DRD     |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                                          | 11/7    | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                                          | 2/12/02 | DRD     |
|           | (BOLT)                                                         |                                                          | 2/13/02 | DRD     |
| 625       | FINAL ASSEMBLY                                                 |                                                          |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                                          | 1/15/02 | D.M.    |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                                          | 1/15/02 | D.M.    |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                                          | 1/15/02 | D.M.    |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                                          | 1/15/02 | D.M.    |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |                                                          | 2/18/02 | DRD     |
|           | 2.50 LBS +/- .5 LBS                                            |                                                          |         |         |

| OP # OPERATION NAME |                                                                       |                                           | READINGS    |             |             | DATE           | INITIAL     |                |             |
|---------------------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|----------------|-------------|----------------|-------------|
| 625                 | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>4.75</u> | <u>4.50</u> | <u>4.00</u> | <u>1/28/02</u> | <u>D.M.</u> |                |             |
| CONT.               |                                                                       |                                           |             |             |             |                |             |                |             |
|                     | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>3.25</u> | <u>3.25</u> | <u>3.00</u> | <u>1/28/02</u> | <u>D.M.</u> |                |             |
|                     | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |                |             |                |             |
|                     | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.024</u> | <u>.025</u> | <u>.023</u> | <u>1/28/02</u> | <u>D.M.</u> |                |             |
|                     | J) ASSEMBLE STOCK                                                     |                                           |             |             |             |                |             |                |             |
|                     | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | <u>2/15/02</u> | <u>RW</u>   |                |             |
|                     | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             | <u>2/15/02</u> | <u>RW</u>   |                |             |
|                     | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             | <u>2/15/02</u> | <u>RW</u>   |                |             |
|                     | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             | <u>2/15/02</u> | <u>RW</u>   |                |             |
| 640                 | GALLERY TEST AND<br>TARGET                                            |                                           | PASS        | FAIL        |             | <u>1-24-02</u> | <u>A</u>    |                |             |
|                     | A) MALFUNCTIONS                                                       |                                           | PASS        | FAIL        |             | <u>1-24-02</u> | <u>A</u>    |                |             |
|                     | B) PIERCED PRIMERS                                                    |                                           | PASS        | FAIL        |             | <u>1-24-02</u> | <u>A</u>    |                |             |
| 645                 | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | <u>1-24-02</u> | <u>A</u>    |                |             |
| 655                 | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | <u>2/15/02</u> | <u>RW</u>   |                |             |
|                     | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.14</u> | <u>2.59</u> | <u>2.48</u> | <u>2.51</u>    | <u>2.44</u> | <u>1/28/02</u> | <u>D.M.</u> |
|                     | C) FUNCTION                                                           |                                           |             |             |             | <u>2/15/02</u> | <u>RW</u>   |                |             |
| 660                 | PACK                                                                  |                                           |             |             |             | <u>2/13/02</u> | <u>DA</u>   |                |             |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. \_\_\_\_\_

DATE 1/21/02TESTER D.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.57             | 2.26                     |                                | 2.40  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.27             | 2.38                     |                                | 2.44  |                                                                        |
| PULL #3 | 2.80             | 2.38                     |                                | 2.43  |                                                                        |
| PULL #4 | 2.53             | 2.58                     |                                | 2.42  |                                                                        |
| PULL #5 | 2.24             | 2.38                     |                                | 2.40  |                                                                        |
| TOTAL   | 12.41            | 11.98                    |                                | 12.09 |                                                                        |
| AVG.    | 2.48             | 2.40                     |                                | 2.42  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.42             | 3.23                     |  |          |
| PULL #2 | 3.47             | 3.45                     |  |          |
| PULL #3 | 3.49             | 3.53                     |  |          |
| PULL #4 | 3.50             | 3.57                     |  |          |
| PULL #5 | 3.52             | 3.61                     |  |          |
| TOTAL   | 17.40            | 17.39                    |  |          |
| AVG.    | 3.48             | 3.48                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.56             | 4.00                     |                                | 4.25                                 |
| PULL #2 | 4.47             | 4.47                     |                                | 4.56                                 |
| PULL #3 | 4.44             | 4.35                     |                                | 4.39                                 |
| PULL #4 | 4.31             | 4.47                     |                                | 4.31                                 |
| PULL #5 | 4.50             | 4.39                     |                                | 4.30                                 |
| TOTAL   | 22.28            | 21.68                    |                                | 21.81                                |
| AVG.    | 4.46             | 4.34                     |                                | 4.36                                 |

**BARBER - M24 0114432**

SERIAL NUMBER: E6790146 0

TARGET NUMBER: 1

FILE DATE: 01/24/2002

FILE TIME: 02:40

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.736 | 0.766  |
| 2:     | -0.597 | -0.281 |
| 3:     | 0.068  | 0.404  |
| 4:     | -0.073 | -0.430 |
| 5:     | 0.754  | -0.289 |

X CENTROID: -0.117

Y CENTROID: 0.034

POA TO CENTROID: 0.122

HORZ SPREAD: 1.490

VERT SPREAD: 1.196

GROUP SPREAD: 1.826

MIN RADIUS: 0.414

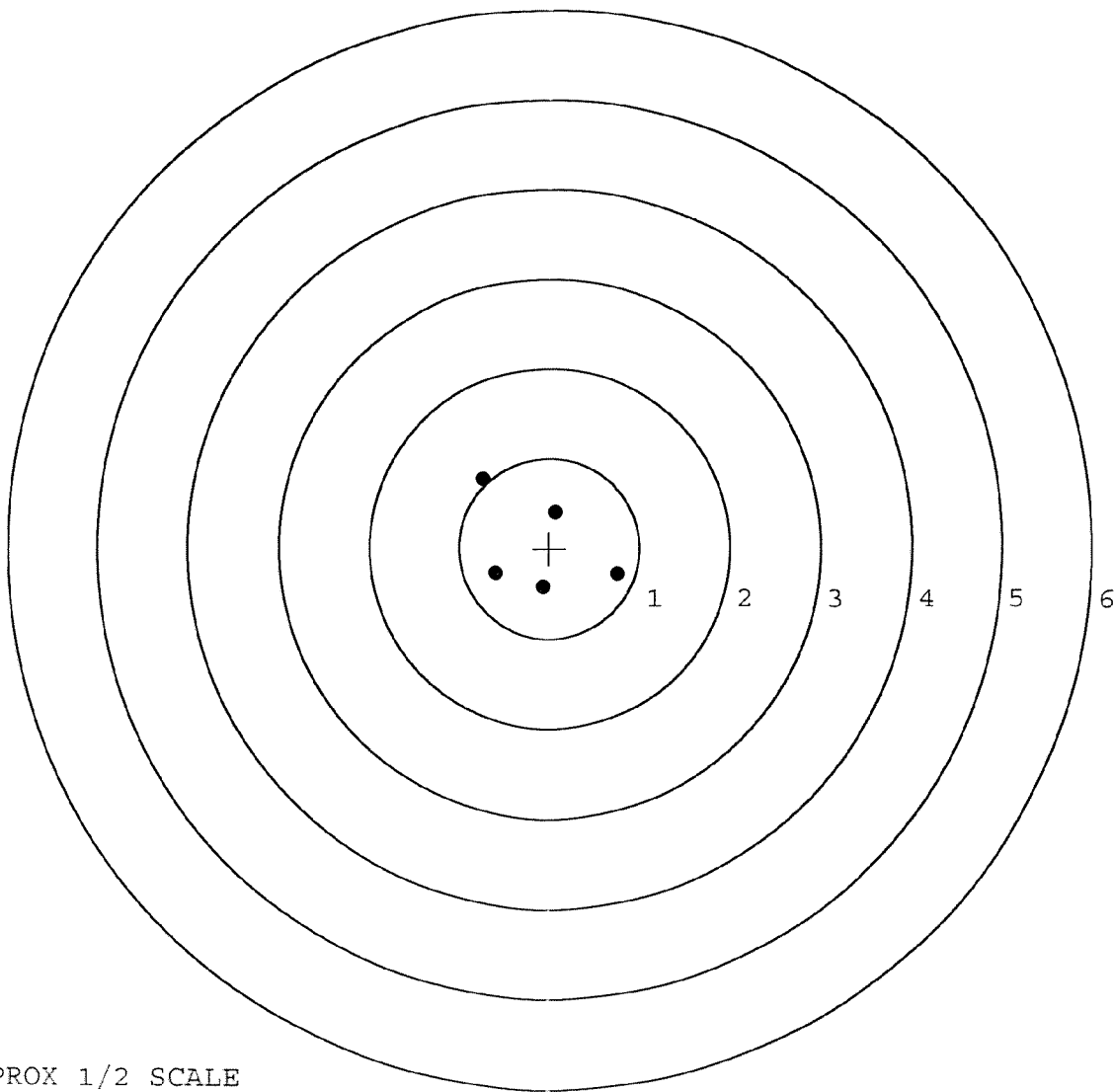
MAX RADIUS: 0.959

MEAN RADIUS: 0.668

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 5



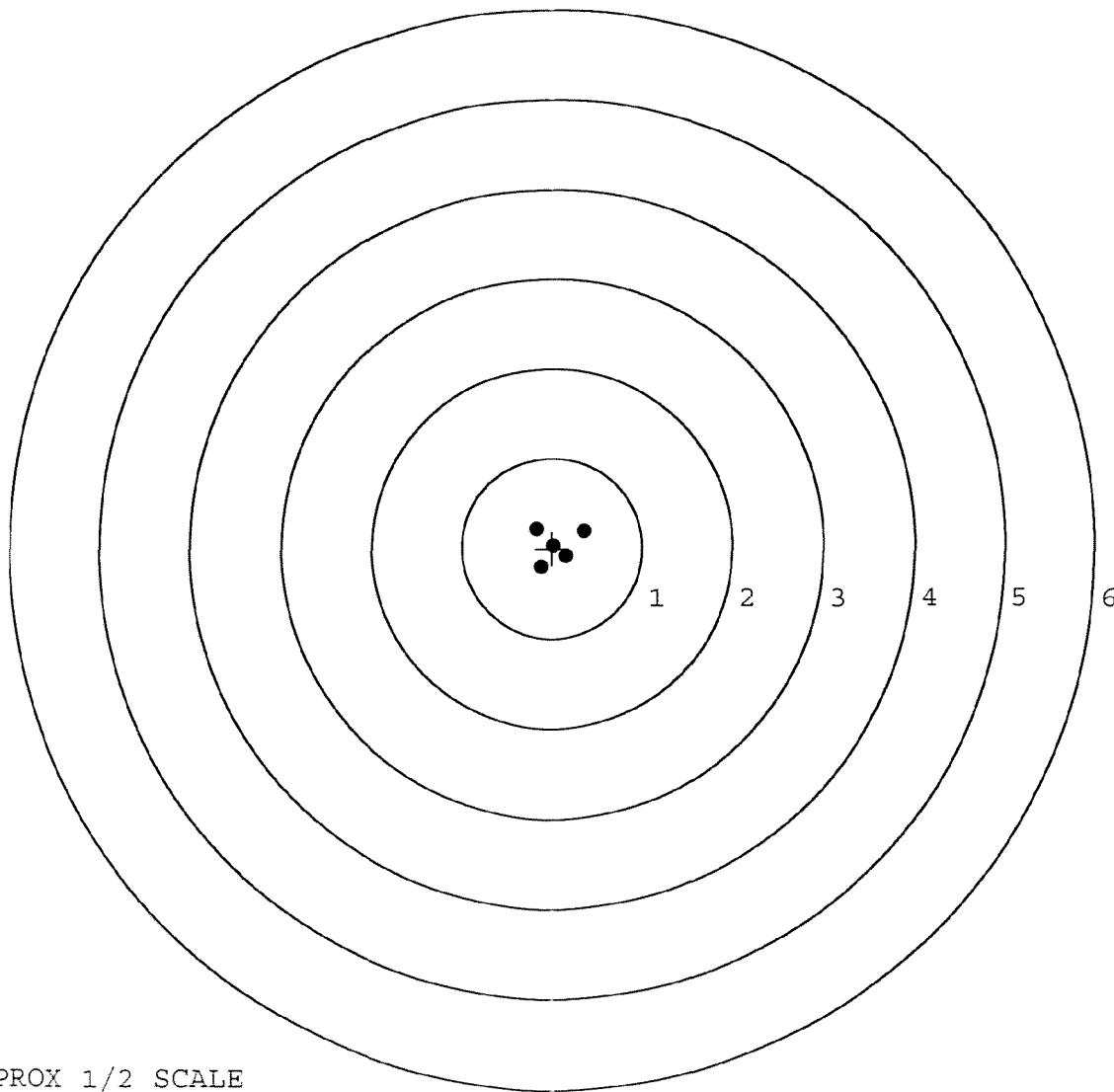
TARGET APPROX 1/2 SCALE

**BARBER - M24 0114433**

SERIAL NUMBER: 6790146. \_\_0  
 TARGET NUMBER: 2  
 FILE DATE: 01/24/2002  
 FILE TIME: 02:40

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.118 | -0.207 |
| 2:     | 0.158  | -0.088 |
| 3:     | 0.357  | 0.192  |
| 4:     | -0.180 | 0.217  |
| 5:     | 0.016  | 0.027  |

X CENTROID: 0.047  
 Y CENTROID: 0.028  
 POA TO CENTROID: 0.054  
 HORZ SPREAD: 0.537  
 VERT SPREAD: 0.424  
 GROUP SPREAD: 0.620  
 MIN RADIUS: 0.031  
 MAX RADIUS: 0.351  
 MEAN RADIUS: 0.225  
 # IN 1 IN DIAMETER: 5  
 # IN 2 IN DIAMETER: 5  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE