

E 6790153

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790153	
		ORDER NO. 25716	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46	31XV
 5716 E6790153			

ORDER 25716

MODEL 700_{TH} M24

UPC



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SERIAL NO.



E6790153



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

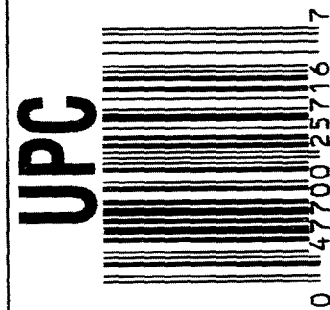


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790153



GUN SERIAL # E 679 0153

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 10 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/12	PA
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	WA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.5</u> <u>6.75</u>	12-13-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.022</u>	12-13-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-12-01	RW
	A) MALFUNCTIONS	PASS FAIL	12-01	RA
	B) PIERCED PRIMERS	PASS FAIL	12-12-01	RW
645	INSPECT FOR LIVE AMMO		12-12-01	RW
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.78</u> <u>2.53</u> <u>2.57</u> <u>2.66</u>	12/14/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/2/01	RA

SERIAL NUMBER: E6790153. __0

TARGET NUMBER: 1

FILE DATE: 12/12/2001

FILE TIME: 11:28

POINT#	X	Y
1:	1.042	-0.296
2:	-0.303	-0.560
3:	0.147	0.066
4:	-0.132	0.593
5:	-0.028	0.951

X CENTROID: 0.145

Y CENTROID: 0.151

POA TO CENTROID: 0.209

HORZ SPREAD: 1.345

VERT SPREAD: 1.511

GROUP SPREAD: 1.643

MIN RADIUS: 0.085

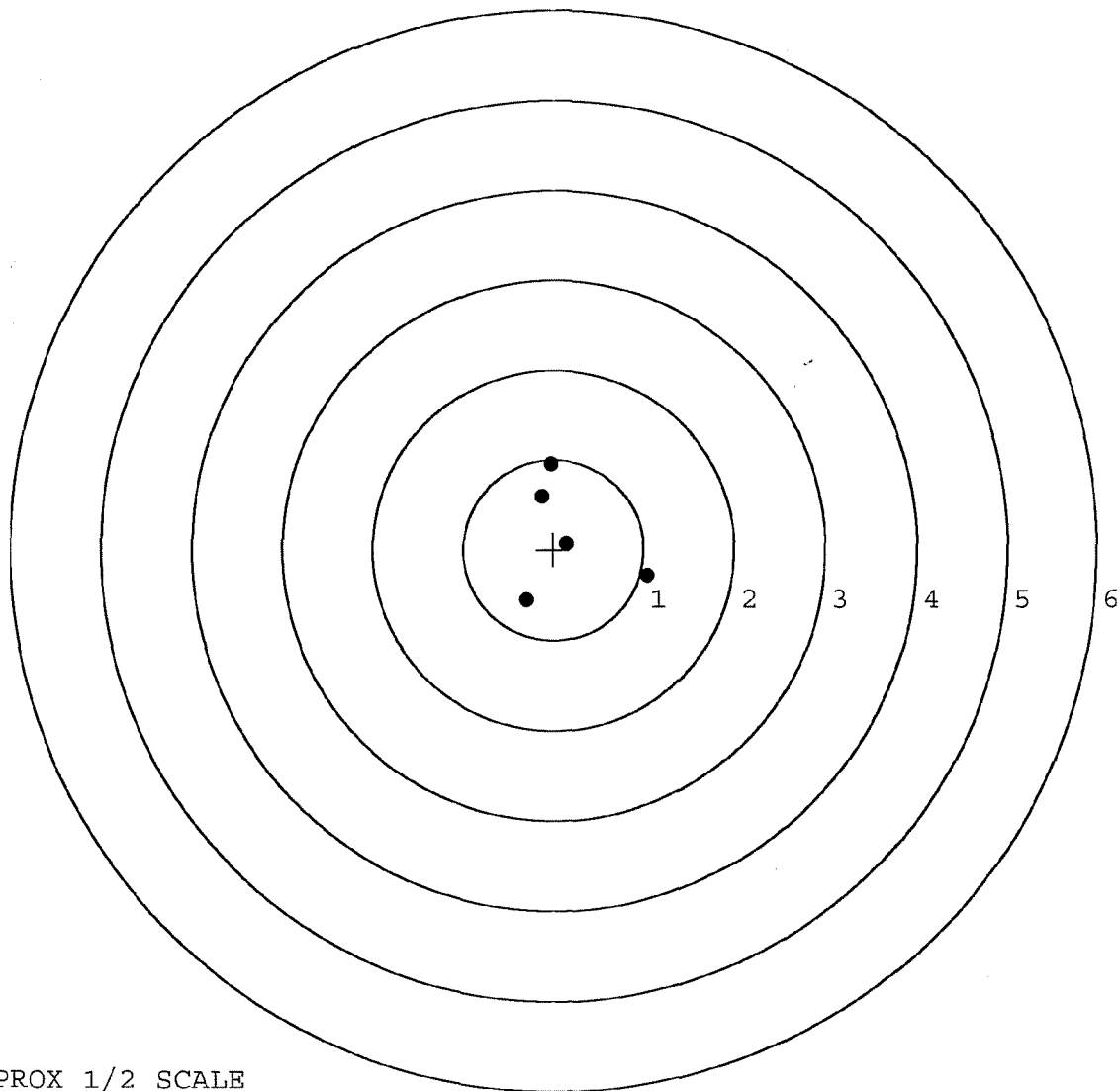
MAX RADIUS: 1.002

MEAN RADIUS: 0.654

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790153. 0

TARGET NUMBER: 2

FILE DATE: 12/12/2001

FILE TIME: 11:28

POINT#	X	Y
1:	0.445	-0.170
2:	-0.787	-0.708
3:	-0.089	0.052
4:	0.423	0.234
5:	-0.234	0.644

X CENTROID: -0.048

Y CENTROID: 0.010

POA TO CENTROID: 0.050

HORZ SPREAD: 1.232

VERT SPREAD: 1.352

GROUP SPREAD: 1.533

MIN RADIUS: 0.058

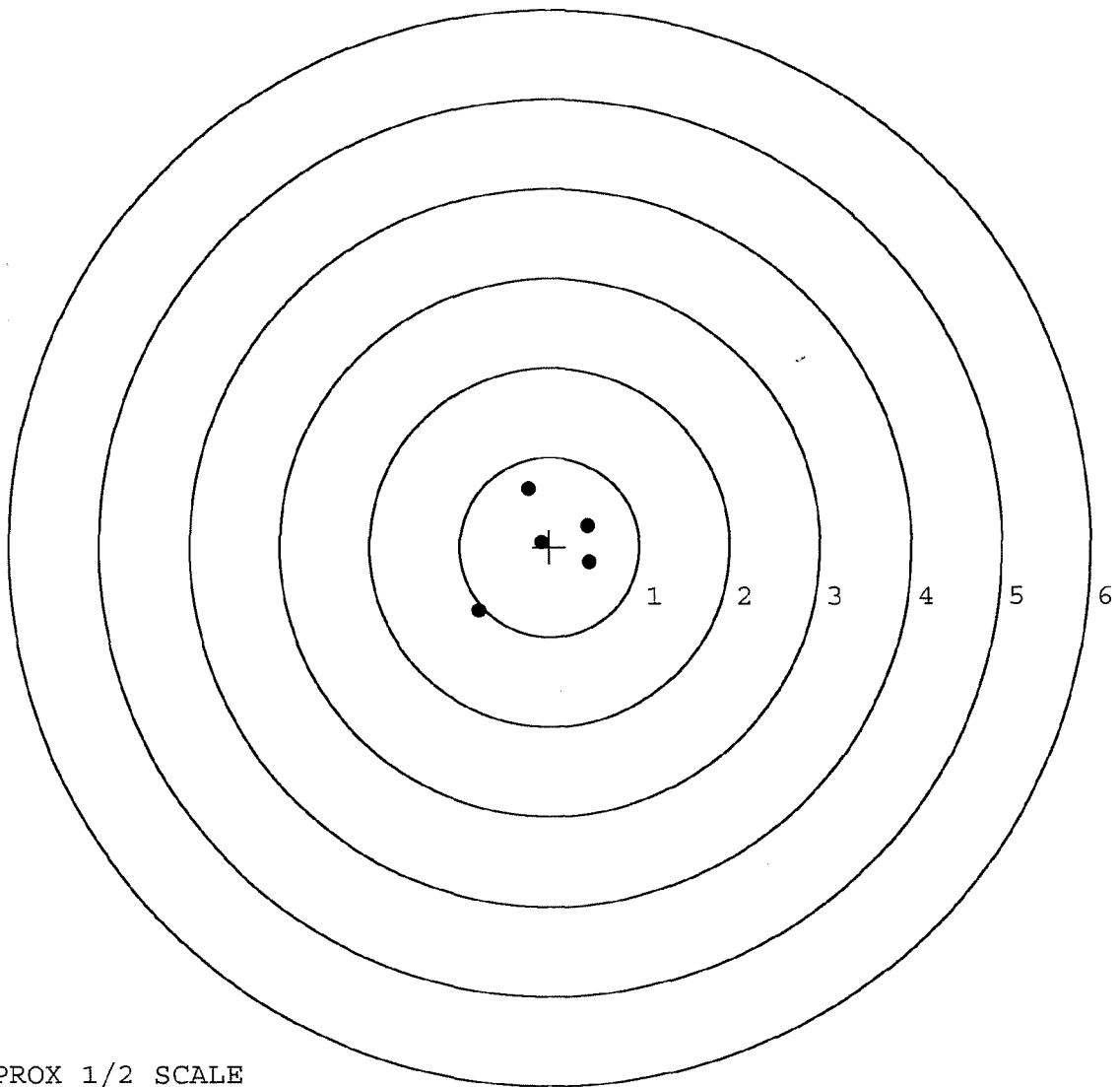
MAX RADIUS: 1.030

MEAN RADIUS: 0.559

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0114502

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790153

DATE 10/31/01

TESTER BK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.50		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.52		2.27	
PULL #3	2.27	2.46		2.25	
PULL #4	2.25	2.49		2.37	
PULL #5	2.45	2.54		2.39	
TOTAL	1194	1257		1160	
AVG.	2.39	2.50		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.19		
PULL #2	3.38	3.29		
PULL #3	3.12	3.15		
PULL #4	3.32	3.02		
PULL #5	3.26	3.16		
TOTAL	1624	1581		
AVG.	3.24	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.25		4.26
PULL #2	4.23	4.37		4.24
PULL #3	4.26	4.30		4.32
PULL #4	4.31	4.33		4.28
PULL #5	4.26	4.18		4.37
TOTAL	2122	2143		2147
AVG.	4.24	4.28		4.29