

E6790161

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790161	
46		ORDER NO. 25716	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		17BW	
 5716 E6790161			

ORDER 25716

MODEL 700TH M24

UPC



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MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

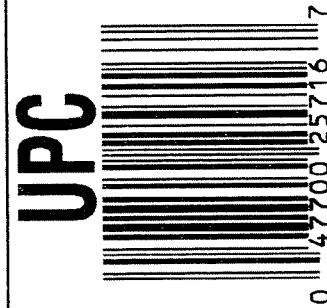


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790161



CONTRACT #

GUN SERIAL # E6790161

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/5/01	Rep
610	DIS-ASSEMBLE GUN		11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/5	(RB)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		12/1	
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	DM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.022</u> <u>.0245</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	BWT
	K) ASSEMBLE SWIVEL STUDS		1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/9/02	RW
	M) IRON SIGHT ALIGNMENT		1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/9/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-15-01	EK
	A) MALFUNCTIONS	PASS FAIL	12-15-01	EK
	B) PIERCED PRIMERS	PASS FAIL	12-15-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-15-01	EK
655	FINAL INSPECTION A) HEADSPACE		1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.73</u> <u>2.73</u> <u>2.68</u> <u>2.64</u>	12/19/01	BWT
	C) FUNCTION		1/9/02	RW
660	PACK		1/17/02	SK

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. _____

DATE 12/19/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.77	2.47	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.54	2.47	
PULL #3	2.75	2.35	2.10	
PULL #4	2.59	2.58	2.30	
PULL #5	2.69	2.40	2.32	
TOTAL	13.26	12.34	11.72	
AVG.	2.65	2.47	2.34	

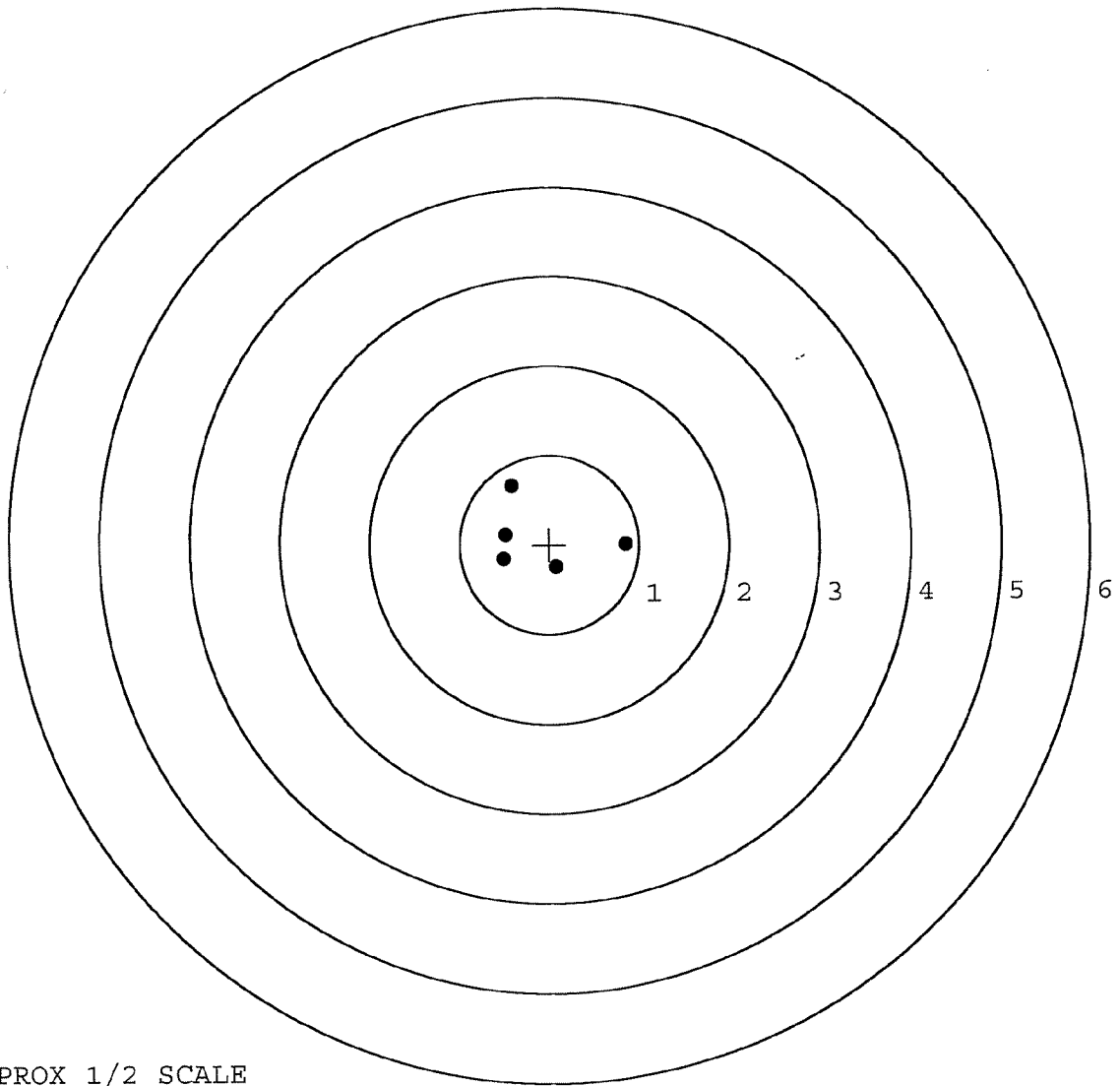
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.36	3.38	
PULL #2	3.33	3.29	
PULL #3	3.35	3.37	
PULL #4	3.45	3.36	
PULL #5	3.28	3.33	
TOTAL	16.77	16.168	
AVG.	3.35	3.34	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.24		4.23
PULL #2	4.26	4.09		4.31
PULL #3	4.09	4.22		4.20
PULL #4	4.28	4.21		4.15
PULL #5	4.19	4.35		4.19
TOTAL	21.03	21.11		21.08
AVG.	4.21	4.22		4.22

SERIAL NUMBER: E6790161. __ 0
 TARGET NUMBER: 1
 FILE DATE: 12/15/2001
 FILE TIME: 05:52

POINT#	X	Y
1:	0.850	0.003
2:	0.074	-0.255
3:	-0.509	-0.161
4:	-0.487	0.112
5:	-0.419	0.654

X CENTROID: -0.098
 Y CENTROID: 0.071
 POA TO CENTROID: 0.121
 HORZ SPREAD: 1.359
 VERT SPREAD: 0.909
 GROUP SPREAD: 1.426
 MIN RADIUS: 0.368
 MAX RADIUS: 0.951
 MEAN RADIUS: 0.569
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0114582

SERIAL NUMBER: E6790161. __ 0

TARGET NUMBER: 2

FILE DATE: 12/15/2001

FILE TIME: 05:52

POINT#	X	Y
1:	-0.089	-0.947
2:	0.104	-0.455
3:	0.098	-0.022
4:	0.169	0.490
5:	-0.076	1.165

X CENTROID: 0.041

Y CENTROID: 0.046

POA TO CENTROID: 0.062

HORZ SPREAD: 0.258

VERT SPREAD: 2.112

GROUP SPREAD: 2.112

MIN RADIUS: 0.089

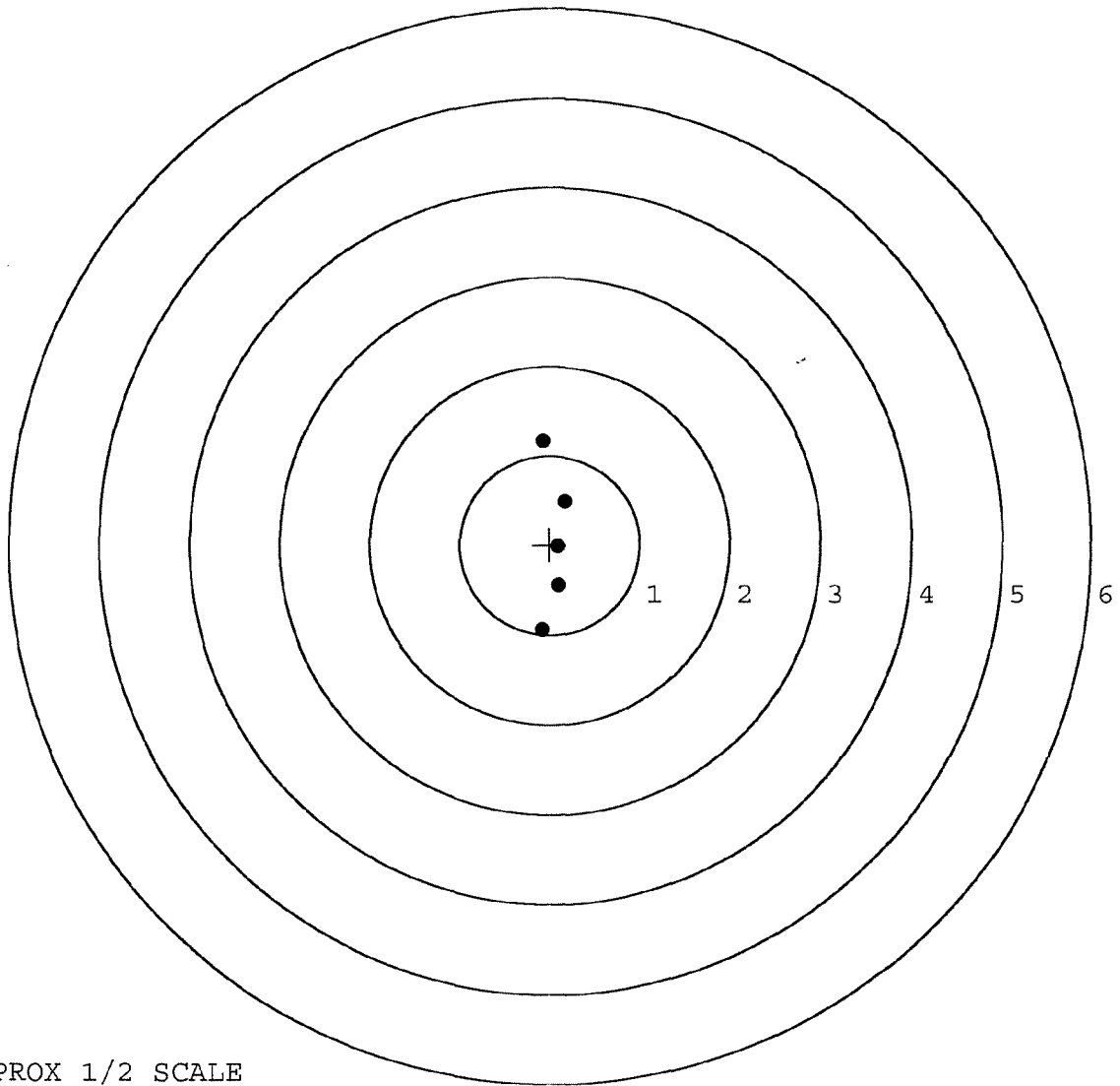
MAX RADIUS: 1.125

MEAN RADIUS: 0.636

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE