

E 6790167

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. ^J
E6790167

46

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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31XV

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MODEL 700TH M24

UPC



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SERIAL NO.



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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

ORDER

46 FORM 1444



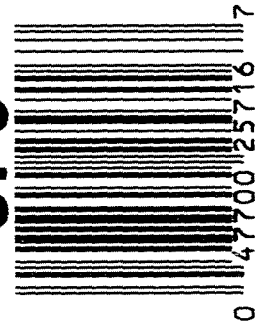
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790167

UPC



CONTRACT #

GUN SERIAL # E 6790167

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	1077 - 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/6	DP
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/13/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.25</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0255</u> <u>.024</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-18-01	Rep
	K) ASSEMBLE SWIVEL STUDS		12/18/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	Rep
	M) IRON SIGHT ALIGNMENT		12/18/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	Rep
	A) MALFUNCTIONS	PASS FAIL	12-11-01	Rep
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	Rep
645	INSPECT FOR LIVE AMMO		12-11-01	Rep
655	FINAL INSPECTION A) HEADSPACE		12/18/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.18</u> <u>2.24</u> <u>2.79</u> <u>2.63</u>	12/17/01	B.N.
	C) FUNCTION		12/18/01	Rep
660	PACK		12/18/01	Rep

SERIAL NUMBER: E6790167. __0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:13

X CENTROID: -0.082

Y CENTROID: 0.106

POA TO CENTROID: 0.134

HORZ SPREAD: 1.073

VERT SPREAD: 0.983

GROUP SPREAD: 1.337

MIN RADIUS: 0.097

MAX RADIUS: 0.820

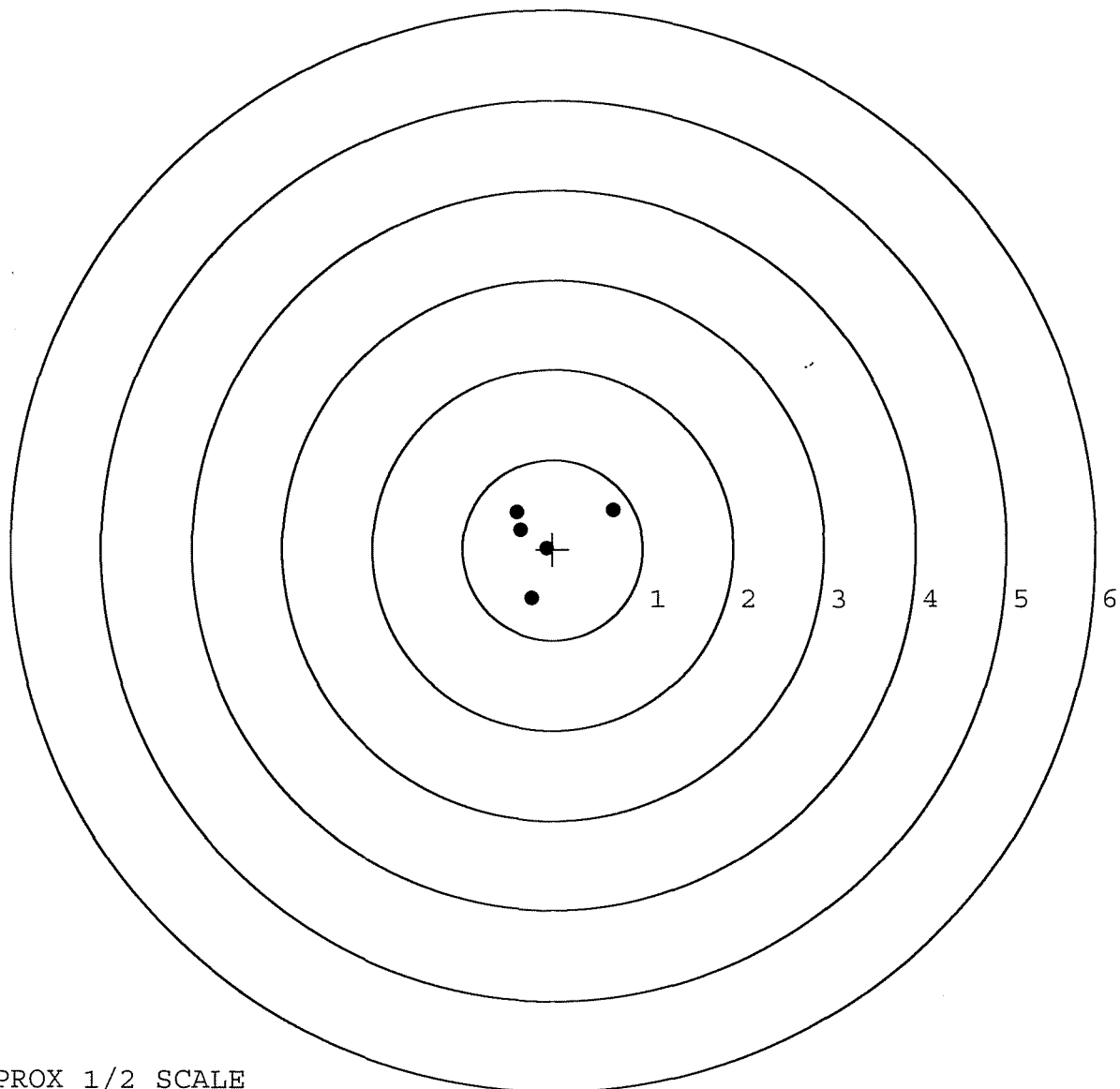
MEAN RADIUS: 0.466

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.667	0.439
2:	-0.406	0.410
3:	-0.364	0.216
4:	-0.070	0.010
5:	-0.239	-0.544



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790167. __0

TARGET NUMBER: 2

FILE DATE: 12/11/2001

FILE TIME: 11:13

X CENTROID: 0.067

Y CENTROID: -0.161

POA TO CENTROID: 0.174

HORZ SPREAD: 0.431

VERT SPREAD: 2.295

GROUP SPREAD: 2.324

MIN RADIUS: 0.242

MAX RADIUS: 1.399

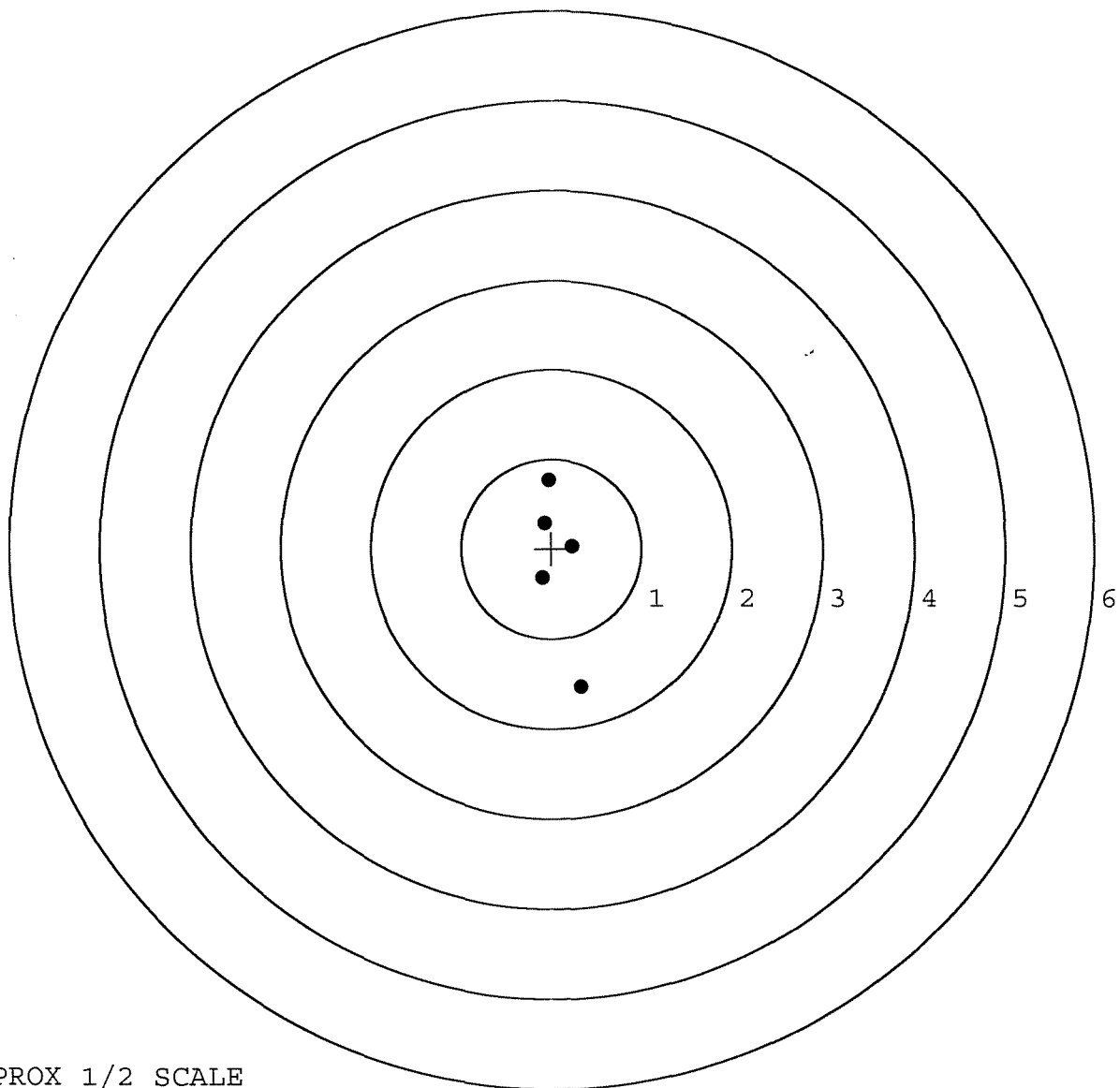
MEAN RADIUS: 0.655

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.328	-1.535
2:	-0.103	-0.333
3:	0.227	0.025
4:	-0.079	0.280
5:	-0.037	0.760



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790167DATE 12/8/01TESTER A.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.53	2.19	2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.75	2.28	2.28	
PULL #3	2.20	2.57		2.05	
PULL #4	2.27	2.25		2.29	
PULL #5	2.23	2.50		2.25	
TOTAL	11.29	12.60		11.06	
AVG.	2.26	2.52		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.49		
PULL #2	3.10	3.36		
PULL #3	3.03	3.14		
PULL #4	3.21	3.31		
PULL #5	2.94	3.03		
TOTAL	15.52	16.33		
AVG.	3.10	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.36		4.15
PULL #2	4.41	4.51		4.24
PULL #3	4.34	4.59		4.34
PULL #4	4.01	4.19		4.18
PULL #5	4.52	4.35		3.96
TOTAL	21.48	22.00		20.87
AVG.	4.30	4.40		4.17