

E6790172

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790172	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 25716	
			31XV
5716 E6790172			

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

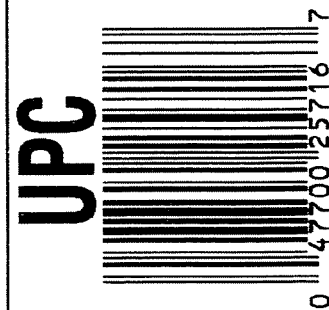
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790172



GUN SERIAL # EL6790172

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	JK
600	PROOF		11/15/01	JK
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	JK
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	JK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>ARD</u>		
615	ROLLMARK CALIBER		11/30	LS
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/16/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>5.0</u> <u>5.5</u>	12/15/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	12/15/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12/15/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	RAH
	K) ASSEMBLE SWIVEL STUDS		12/16/01	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	TRP
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	✓
	A) MALFUNCTIONS	PASS FAIL	12-13-01	✓
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	✓
645	INSPECT FOR LIVE AMMO		12-13-01	✓
655	FINAL INSPECTION A) HEADSPACE		12/16/01	TRP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>270</u> <u>2.48</u> <u>2.58</u> <u>2.33</u> <u>2.50</u>	12/15/01	D.M.
	C) FUNCTION		12/16/01	TRP
660	PACK		12/16/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E 6790172DATE 10/30/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.76	2.61	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.40	2.13	
PULL #3	2.43	2.41	2.40	
PULL #4	2.48	2.43	2.28	
PULL #5	2.51	2.31	2.54	
TOTAL	12.67	12.16	11.67	
AVG.	2.53	2.43	2.33	

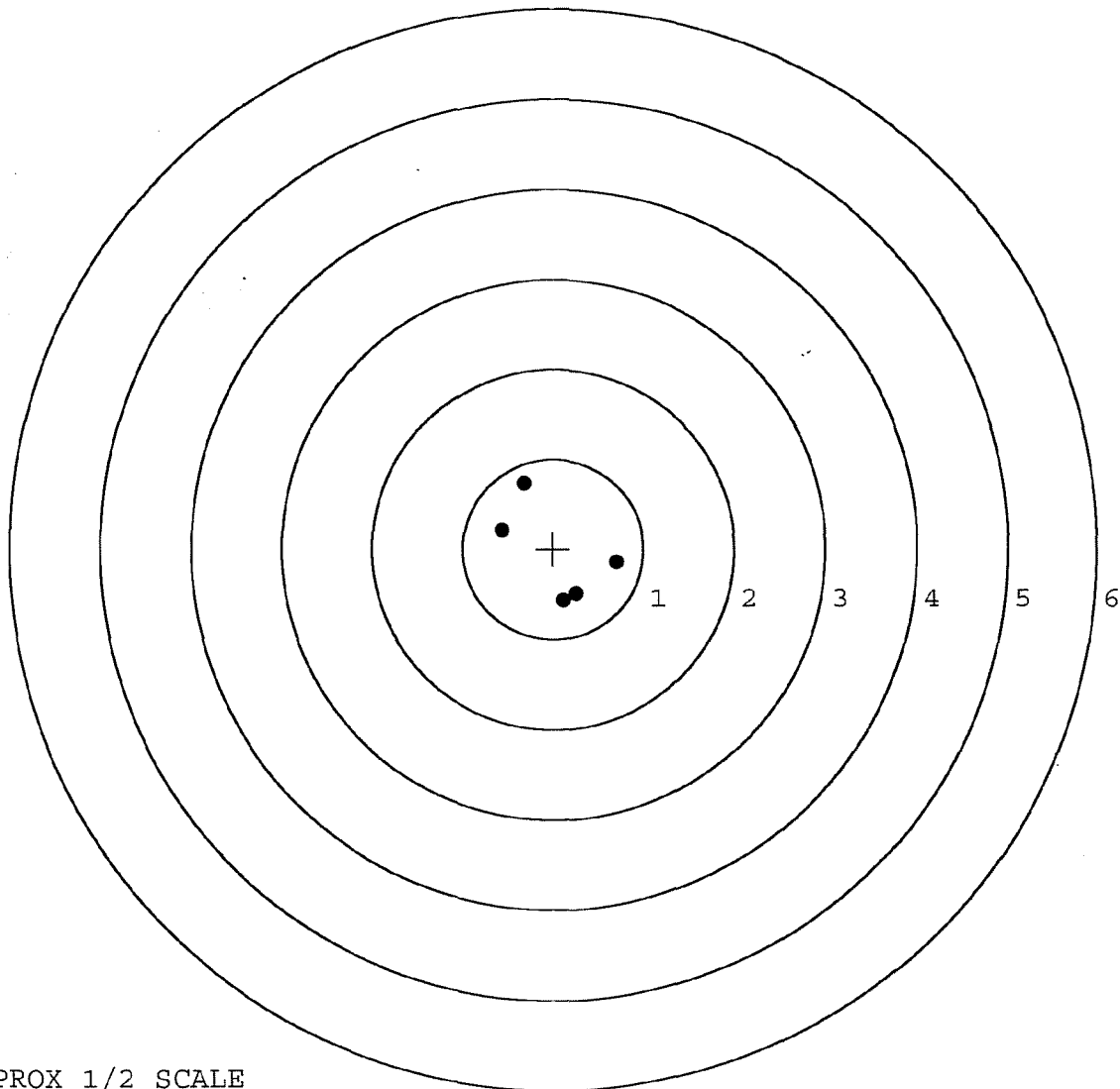
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.44	
PULL #2	3.09	3.16	
PULL #3	3.27	3.35	
PULL #4	3.06	3.27	
PULL #5	3.24	3.08	
TOTAL	15.99	16.30	
AVG.	3.20	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.23		4.11
PULL #2	4.35	4.43		4.27
PULL #3	4.51	4.26		4.21
PULL #4	4.22	4.25		4.19
PULL #5	4.12	4.02		4.27
TOTAL	21.43	21.19		21.05
AVG.	4.27	4.24		4.21

SERIAL NUMBER: E6790172. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 03:49

POINT#	X	Y
1:	0.702	-0.152
2:	0.257	-0.494
3:	0.114	-0.571
4:	-0.568	0.207
5:	-0.323	0.732

X CENTROID: 0.036
 Y CENTROID: -0.056
 POA TO CENTROID: 0.066
 HORZ SPREAD: 1.270
 VERT SPREAD: 1.303
 GROUP SPREAD: 1.374
 MIN RADIUS: 0.491
 MAX RADIUS: 0.866
 MEAN RADIUS: 0.642
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790172. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 03:49

POINT#	X	Y
1:	-0.157	1.293
2:	-0.214	0.363
3:	0.017	0.106
4:	0.552	1.287
5:	-0.336	-1.037

X CENTROID: -0.028

Y CENTROID: 0.402

POA TO CENTROID: 0.403

HORZ SPREAD: 0.888

VERT SPREAD: 2.330

GROUP SPREAD: 2.488

MIN RADIUS: 0.191

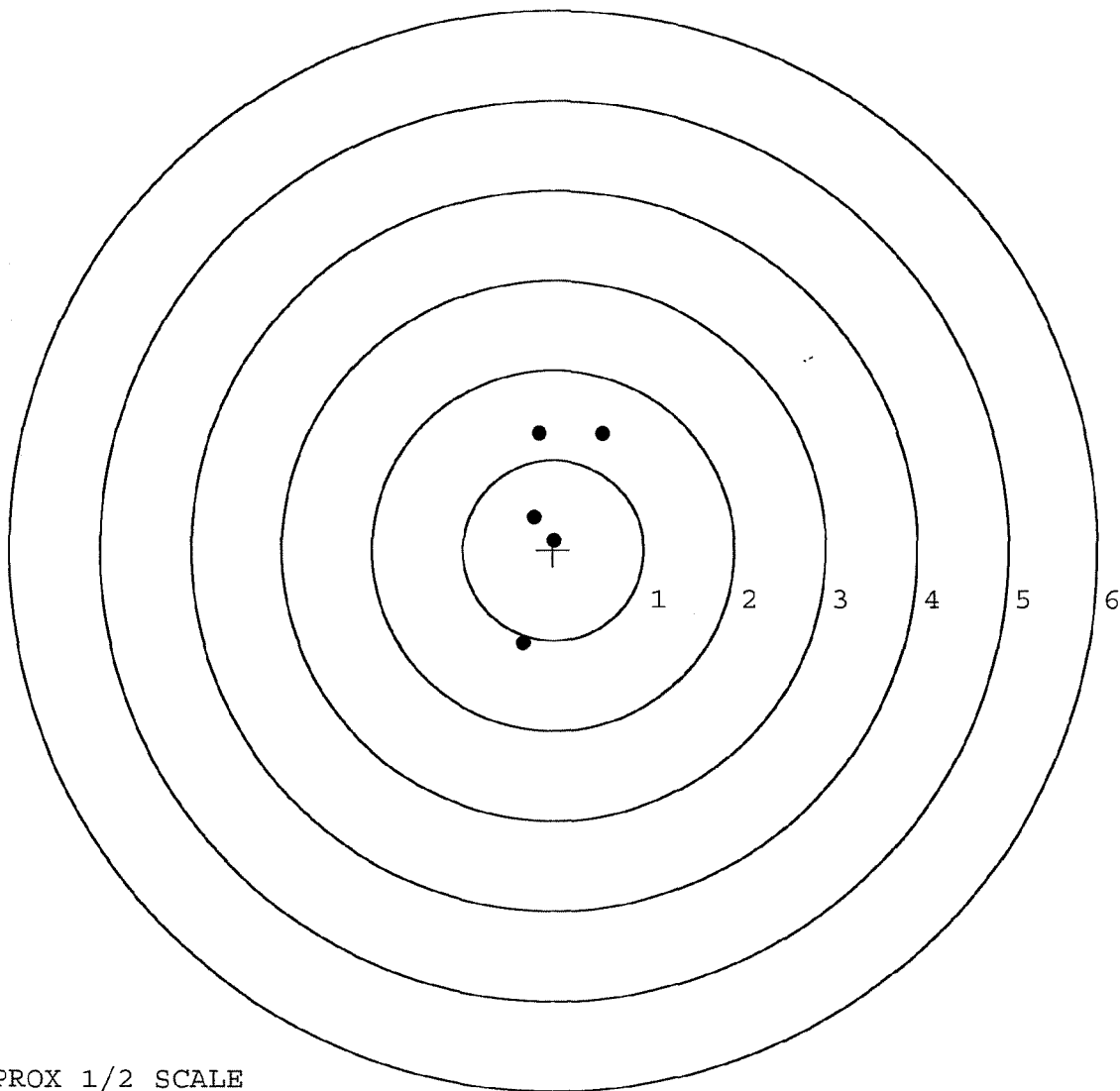
MAX RADIUS: 1.472

MEAN RADIUS: 0.784

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE