

E 6798178

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BARBER - M24 0114748

VERY IMPORTANT: Instruction enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790178**
ORDER NO. **25716**
46

Made in Illinois, NY Reg. U.S. Pat. & Tel. Off. Marca Registrada Marke Deposee.

22BW



5716 E6790178

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

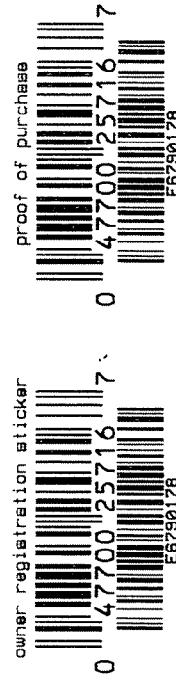


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

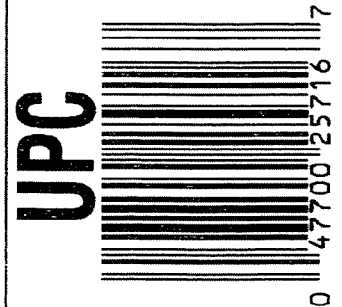
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790178



CONTRACT #

GUN SERIAL # E6790178

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 - 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/9	(A)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-18-02	BM

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	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.75</u> <u>5.50</u>	1/9/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>2.75</u> <u>3.50</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1/5/02	EW
	K) ASSEMBLE SWIVEL STUDS		1-10-02	PH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-10-02	PH
	M) IRON SIGHT ALIGNMENT		1-10-02	PH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-10-02	PH
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	A
	A) MALFUNCTIONS	PASS FAIL	1-8-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	A
645	INSPECT FOR LIVE AMMO		1-8-02	A
655	FINAL INSPECTION A) HEADSPACE		1-10-02	PH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.82</u> <u>2.55</u> <u>2.38</u> <u>2.13</u>	1/9/02	D.M.
	C) FUNCTION		1-10-02	PH
660	PACK		1-19-02	WTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790178

DATE 1/5/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.32		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.53		2.49	
PULL #3	2.65	2.42		2.54	
PULL #4	2.50	2.46		2.53	
PULL #5	2.51	2.39		2.60	
TOTAL	12.83	12.12		12.65	
AVG.	2.57	2.42		2.53	

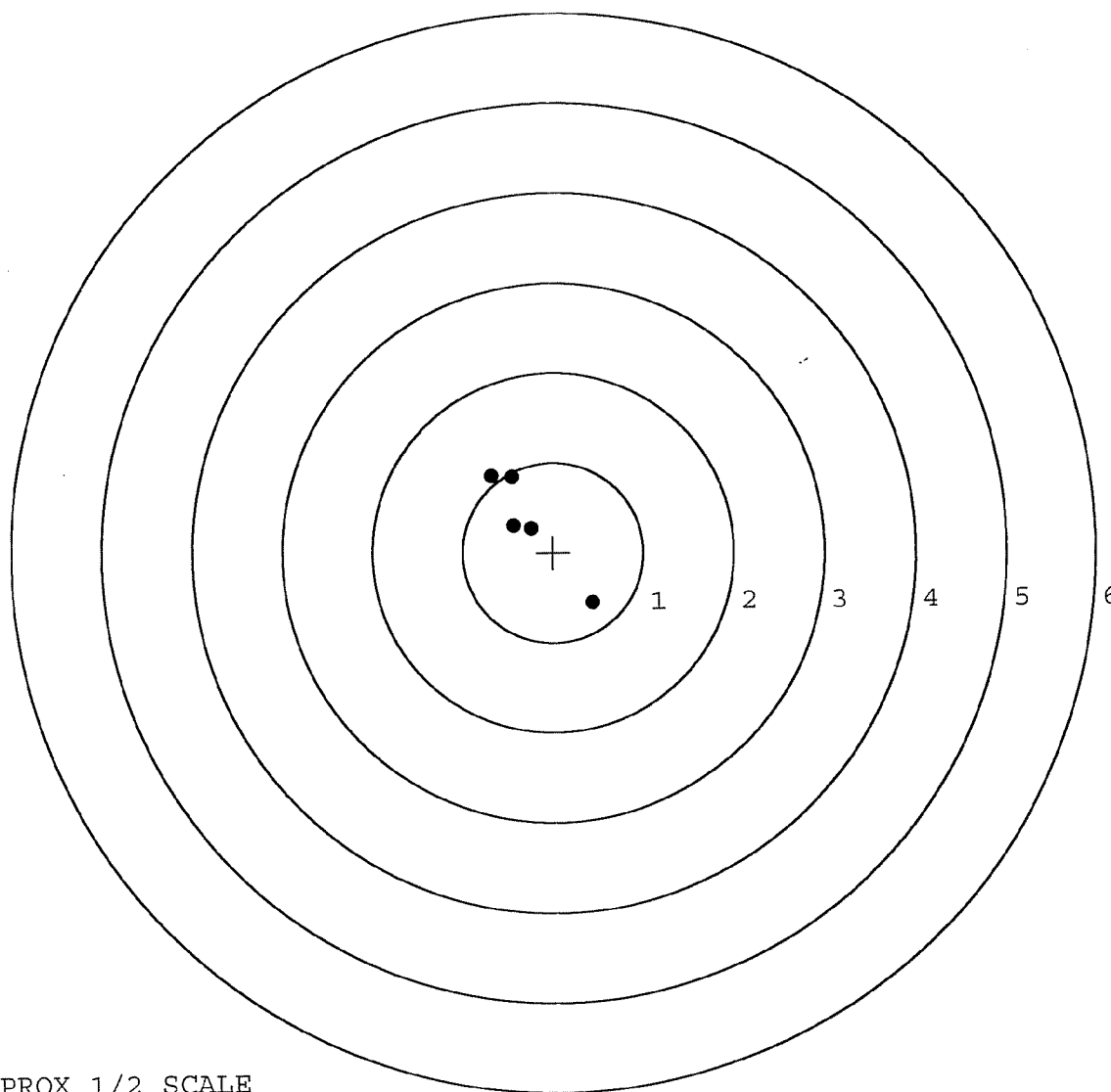
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.07		
PULL #2	3.14	3.29		
PULL #3	3.09	3.08		
PULL #4	3.14	3.04		
PULL #5	3.04	3.23		
TOTAL	15.64	15.71		
AVG.	3.13	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	3.90		4.32
PULL #2	4.08	3.85		4.34
PULL #3	4.04	3.82		4.37
PULL #4	4.06	3.89		4.36
PULL #5	4.02	3.86		4.35
TOTAL	20.35	19.32		21.74
AVG.	4.07	3.86		4.35

SERIAL NUMBER: E6790178. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:54

POINT#	X	Y
1:	-0.677	0.856
2:	-0.451	0.843
3:	-0.435	0.303
4:	-0.241	0.269
5:	0.435	-0.561

X CENTROID: -0.274
Y CENTROID: 0.342
POA TO CENTROID: 0.438
HORZ SPREAD: 1.112
VERT SPREAD: 1.417
GROUP SPREAD: 1.801
MIN RADIUS: 0.080
MAX RADIUS: 1.148
MEAN RADIUS: 0.516
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

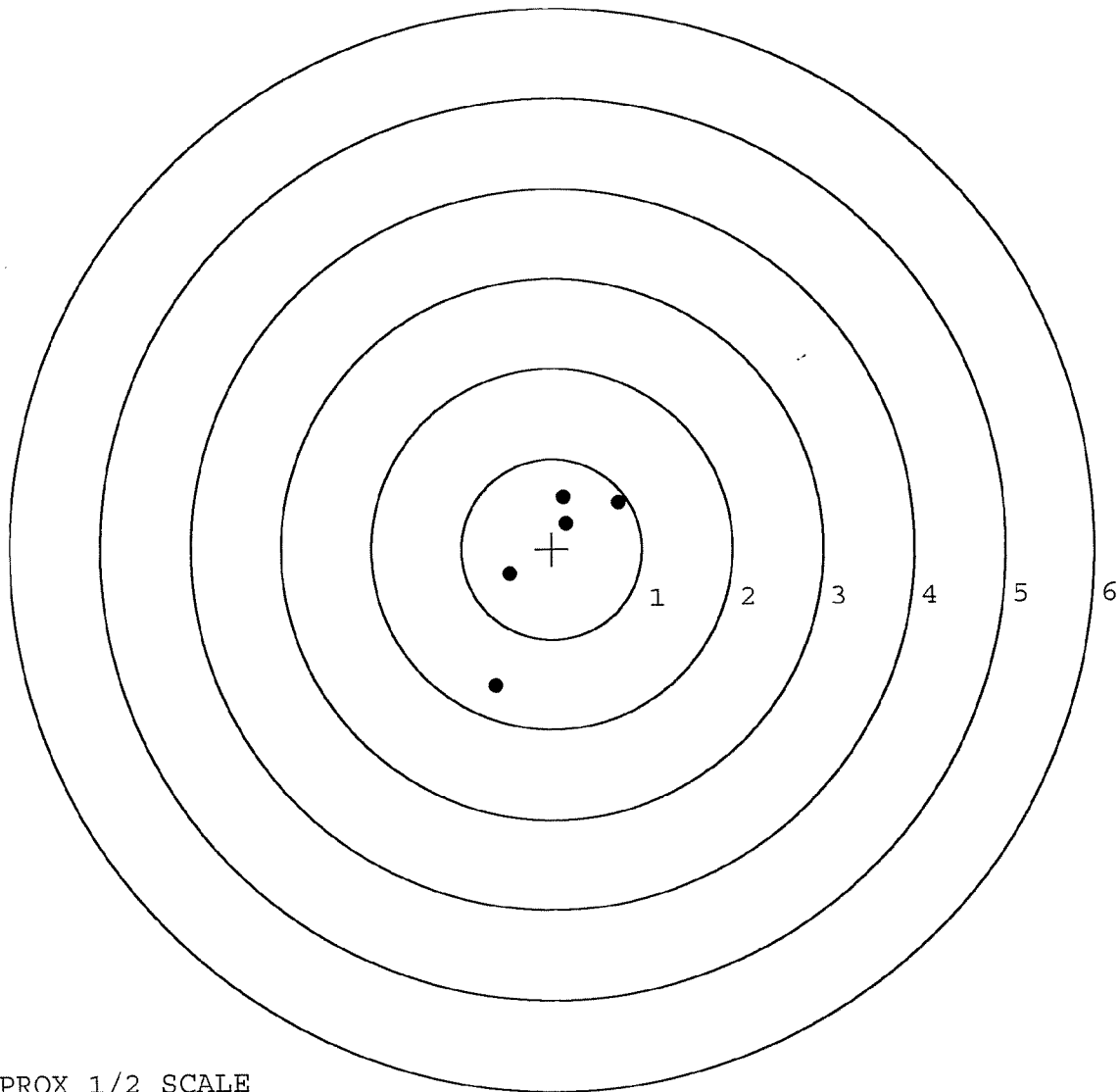


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790178. 0
 TARGET NUMBER: 2
 FILE DATE: 01/08/2002
 FILE TIME: 02:54

POINT#	X	Y
1:	0.139	0.580
2:	0.166	0.283
3:	0.743	0.513
4:	-0.471	-0.277
5:	-0.636	-1.516

X CENTROID: -0.012
 Y CENTROID: -0.083
 POA TO CENTROID: 0.084
 HORZ SPREAD: 1.379
 VERT SPREAD: 2.096
 GROUP SPREAD: 2.453
 MIN RADIUS: 0.407
 MAX RADIUS: 1.563
 MEAN RADIUS: 0.822
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE