

E 6790183

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790183

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

30BW

5716 E6790183

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

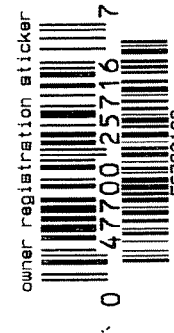
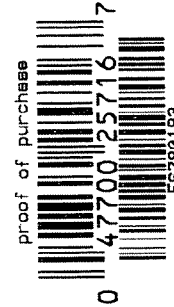


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

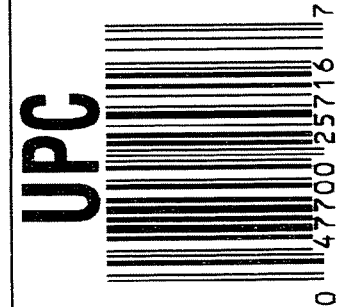


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790183



CONTRACT #

GUN SERIAL # E6790183

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 8 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/8	AD
617	DRILL AND TAP SIGHT HOLES		11/9	BWT
620	APPLY COATINGS (BARREL ACTION)		11-14	TA
	(BOLT)		11-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	TA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>6.75</u> <u>6.50</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.50</u> <u>3.50</u>	<u>1/22/02</u>	<u>B.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.023</u>	<u>1/22/01</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/17/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/17/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/17/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/17/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS <u>RIC</u> FAIL	<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-18-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.42</u> <u>2.57</u> <u>2.64</u> <u>2.60</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/23/02</u>	<u>RW</u>
660	PACK		<u>1-23-02</u>	<u>DA</u>

SERIAL NUMBER: E6790183. 0

TARGET NUMBER: 1

FILE DATE: 01/19/2002

FILE TIME: 02:52

POINT#	X	Y
1:	-0.384	-1.156
2:	-0.702	-0.166
3:	0.124	-0.607
4:	0.855	0.213
5:	0.309	1.614

X CENTROID: 0.040

Y CENTROID: -0.020

POA TO CENTROID: 0.045

HORZ SPREAD: 1.557

VERT SPREAD: 2.770

GROUP SPREAD: 2.855

MIN RADIUS: 0.593

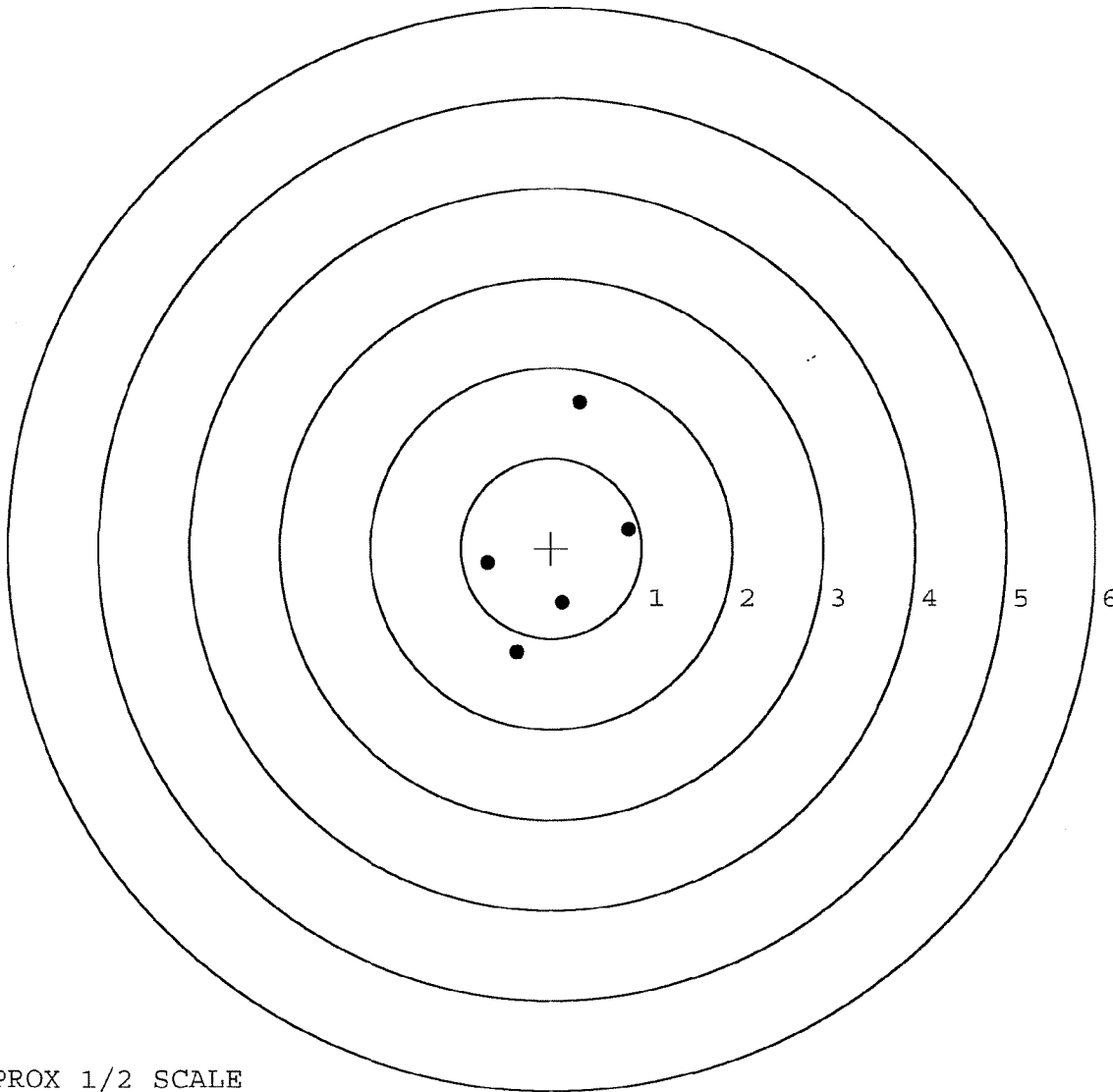
MAX RADIUS: 1.656

MEAN RADIUS: 1.013

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790183. 0

TARGET NUMBER: 2

FILE DATE: 01/19/2002

FILE TIME: 02:52

POINT#	X	Y
1:	-0.816	-0.003
2:	0.112	0.234
3:	0.417	0.370
4:	0.508	0.056
5:	0.639	-0.079

X CENTROID: 0.172

Y CENTROID: 0.116

POA TO CENTROID: 0.207

HORZ SPREAD: 1.455

VERT SPREAD: 0.449

GROUP SPREAD: 1.457

MIN RADIUS: 0.133

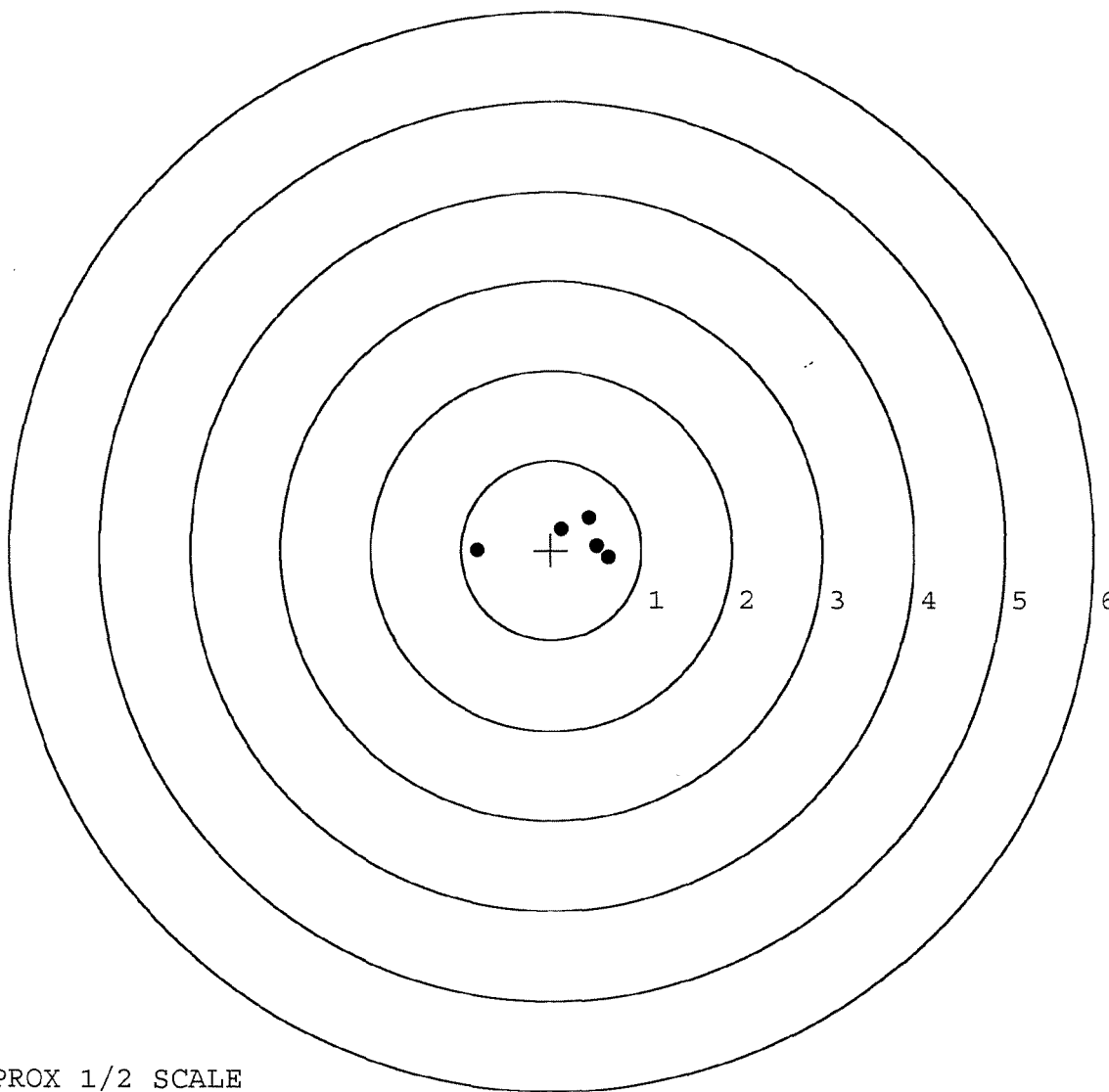
MAX RADIUS: 0.995

MEAN RADIUS: 0.466

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. FL6790183DATE 1/17/02TESTER B.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.22		2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.21	2.21		2.27	
PULL #3	2.31	2.18		2.14	
PULL #4	2.28	2.35		2.12	
PULL #5	2.36	2.20		2.05	
TOTAL	11.45	11.16		10.79	
AVG.	2.29	2.23		2.16	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.57	3.18		
PULL #2	3.53	3.69		
PULL #3	3.67	3.71		
PULL #4	3.53	3.84		
PULL #5	3.41	3.46		
TOTAL	17.71	17.88		
AVG.	3.54	3.58		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.61		4.08
PULL #2	4.49	4.65		3.99
PULL #3	4.29	4.49		4.16
PULL #4	4.58	4.60		4.10
PULL #5	4.54	4.53		4.02
TOTAL	22.30	22.88		20.35
AVG.	4.46	4.58		4.07