

EC750191

BARBER M24 0114072

VERY IMPORTANT
INSTRUCTIONS - READ
carefully to assure
safe use of the
product.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

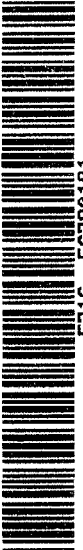
46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.
Made in Illinois, NY

SERIAL NO.
E6790191

ORDER NO.
25716

31XV



5716 E6790191

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



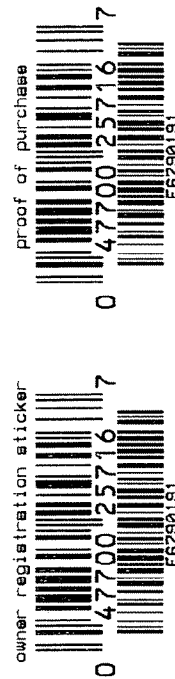
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

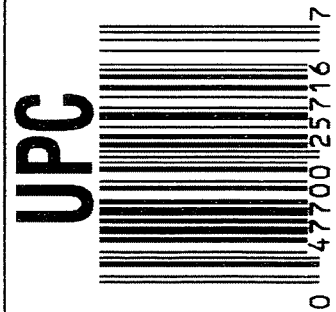
DOCUMENT ENVELOPE ASSEMBLY:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790191



CONTRACT #

GUN SERIAL # EL079 0191

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	RJK
600	PROOF		11/15/01	RJK
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/15/01	RJK
610	DIS-ASSEMBLE GUN	NOV 29 2001	11/15/01	RJK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/30	20
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.0</u> <u>4.25</u>	12/14/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.5</u>	12/14/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12/14/01	D.M.
	J) ASSEMBLE STOCK		12-14-01	DL
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	A
	A) MALFUNCTIONS	PASS FAIL	12-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	A
645	INSPECT FOR LIVE AMMO		12-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.74</u> <u>2.66</u> <u>2.83</u> <u>2.46</u>	12/16/01	GIN
	C) FUNCTION		12/16/01	REP
660	PACK		12/17/01	EA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 11/14/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.43	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.72	2.38	
PULL #3	2.63	2.57	2.55	
PULL #4	2.65	2.30	2.26	
PULL #5	2.64	2.65	2.20	
TOTAL	12.81	12.67	11.72	
AVG.	2.56	2.53	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.15	
PULL #2	3.10	3.12	
PULL #3	3.26	3.17	
PULL #4	3.03	2.98	
PULL #5	3.21	3.04	
TOTAL	15.66	15.46	
AVG.	3.13	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.21		4.27
PULL #2	4.01	4.21		4.07
PULL #3	4.21	4.13		4.04
PULL #4	4.25	4.40		4.33
PULL #5	4.25	4.27		4.25
TOTAL	20.95	21.22		20.96
AVG.	4.19	4.24		4.19

SERIAL NUMBER: E6790191. 0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 04:04

POINT#	X	Y
1:	-0.403	-0.788
2:	0.829	0.878
3:	-0.055	0.444
4:	-0.225	0.530
5:	-0.412	0.627

X CENTROID: -0.053

Y CENTROID: 0.338

POA TO CENTROID: 0.342

HORZ SPREAD: 1.241

VERT SPREAD: 1.666

GROUP SPREAD: 2.072

MIN RADIUS: 0.106

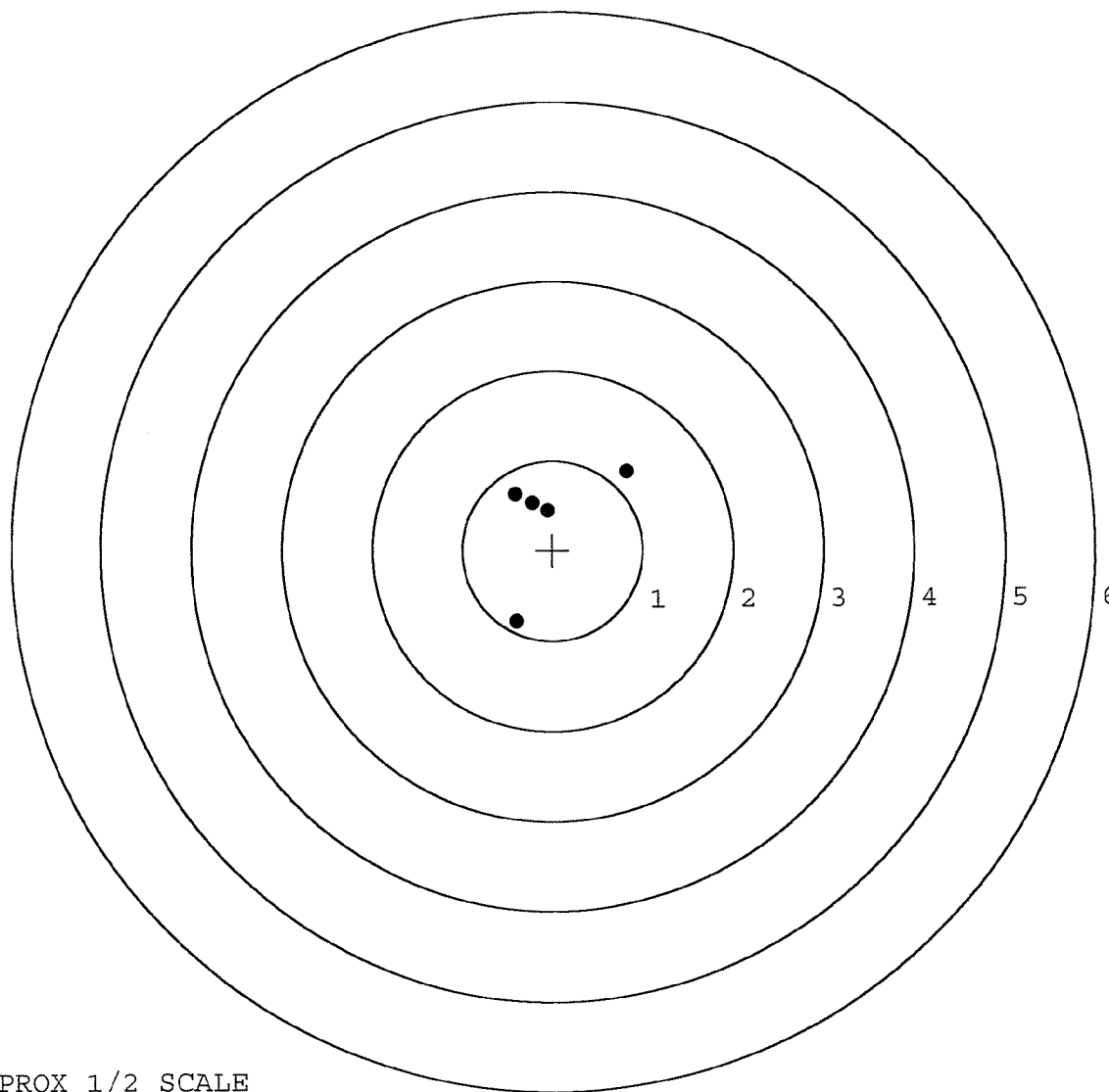
MAX RADIUS: 1.179

MEAN RADIUS: 0.607

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

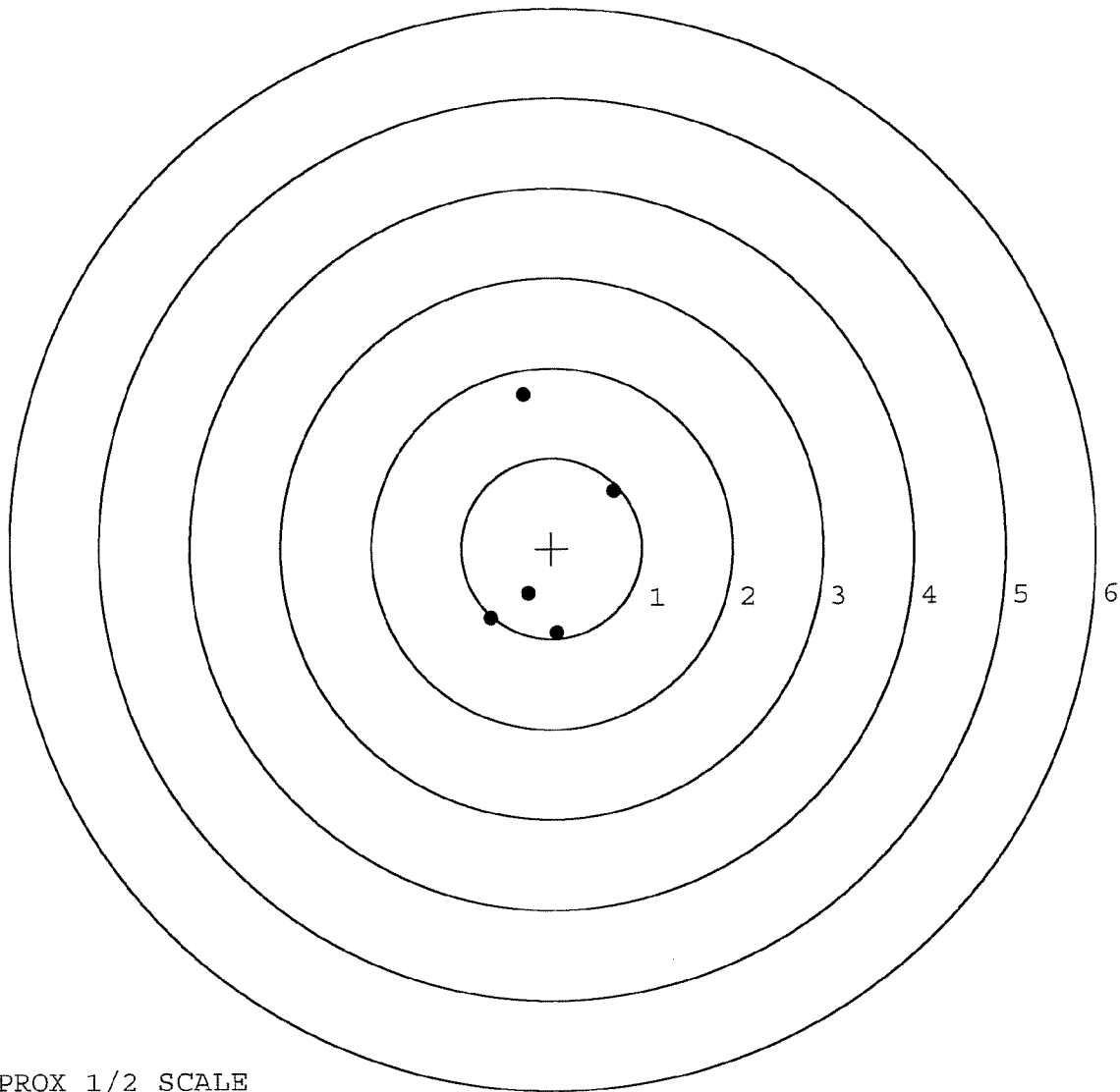


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790191. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 04:04

POINT#	X	Y
1:	0.057	-0.943
2:	-0.260	-0.502
3:	-0.675	-0.779
4:	0.700	0.630
5:	-0.305	1.706

X CENTROID: -0.097
 Y CENTROID: 0.022
 POA TO CENTROID: 0.099
 HORZ SPREAD: 1.375
 VERT SPREAD: 2.649
 GROUP SPREAD: 2.674
 MIN RADIUS: 0.549
 MAX RADIUS: 1.696
 MEAN RADIUS: 1.043
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE