

E 6750209

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790209

ORDER NO.
25716

46

22BW


5716 E6790209

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

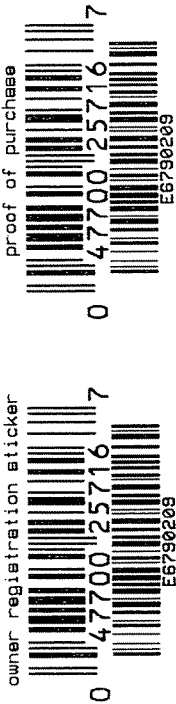


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

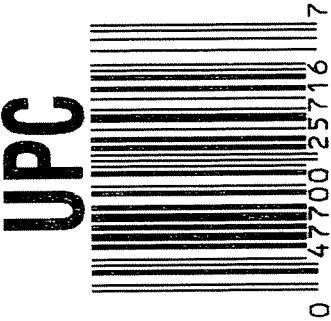
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790209



GUN SERIAL # F1679 0209

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RHL
600	PROOF		11/12/01	RHL
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RHL
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RHL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11/28	TA
	(BOLT)		11/28	TA
625	FINAL ASSEMBLY		12-17	Doug
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-10-02	WA

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.5</u>	<u>6.5</u>	12/19/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u>	<u>2.5</u>	<u>3.0</u>	12/19/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.025</u>	<u>.023</u>	<u>.025</u>	12/19/01	DA
	J) ASSEMBLE STOCK				12-17-01	DA
	K) ASSEMBLE SWIVEL STUDS				1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				1/9/02	RW
	M) IRON SIGHT ALIGNMENT				1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				1/9/02	RW
640	GALLERY TEST AND TARGET	PASS	FAIL		1/15/01	DA
	A) MALFUNCTIONS	PASS	FAIL		1/15/01	DA
	B) PIERCED PRIMERS	PASS	FAIL		1/15/01	DA
645	INSPECT FOR LIVE AMMO				12/18/01	DA
655	FINAL INSPECTION A) HEADSPACE				1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.73</u>	<u>2.73</u>	12/19/01	BWT
	C) FUNCTION				1/9/02	RW
660	PACK				1-10-02	DA

BARBER - M24 0115073

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790209

DATE 11/7/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.24	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.28	2.43	
PULL #3	2.51	2.26	2.46	
PULL #4	2.49	2.19	2.47	
PULL #5	2.65	2.22	2.41	
TOTAL	12.90	11.19	12.16	
AVG.	2.58	2.24	2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.15	
PULL #2	3.22	3.16	
PULL #3	3.10	3.00	
PULL #4	3.17	3.20	
PULL #5	3.13	3.12	
TOTAL	15.90	15.63	
AVG.	3.18	3.13	

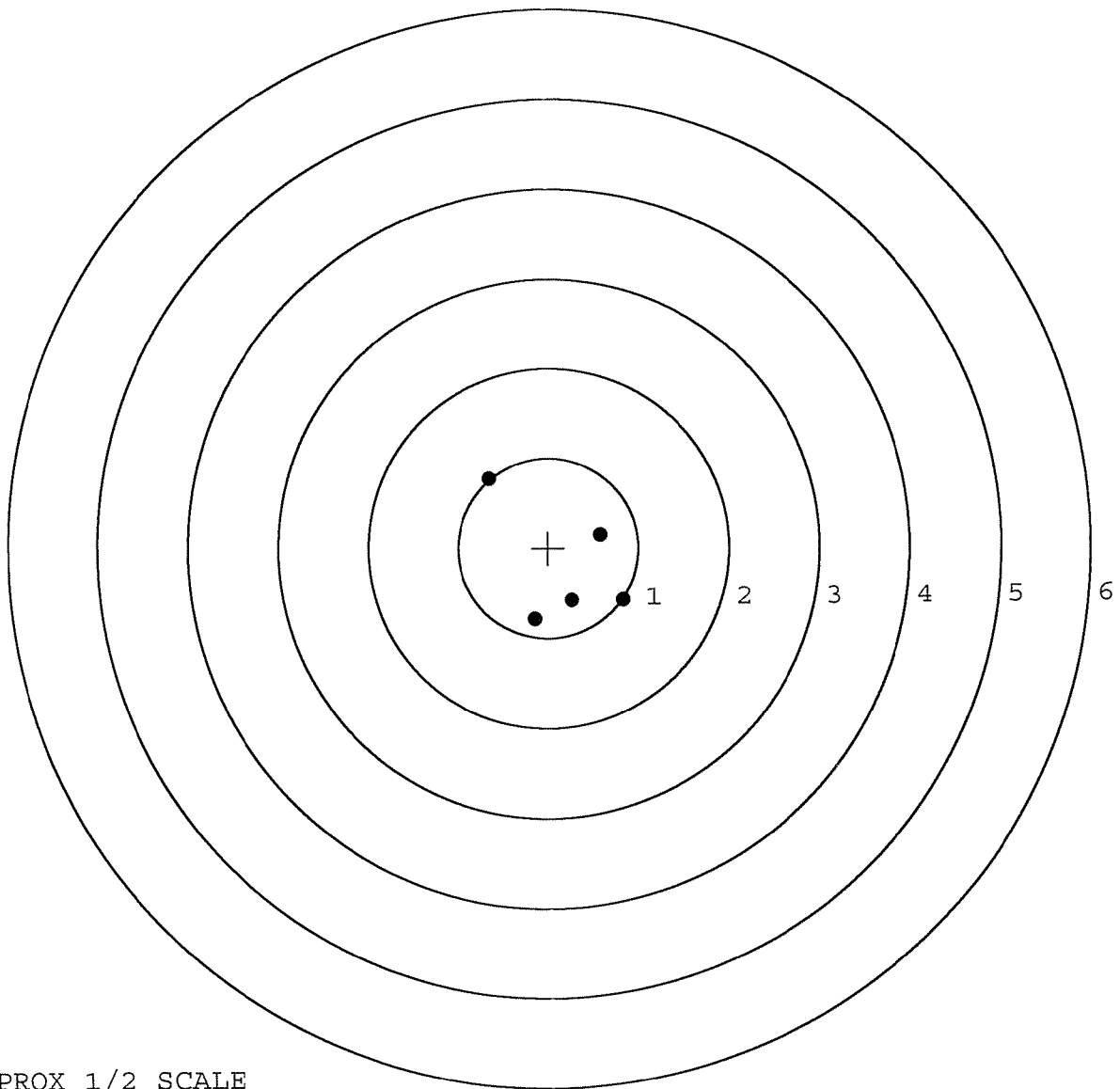
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.17		4.19
PULL #2	4.16	4.13		4.23
PULL #3	4.32	3.91		4.21
PULL #4	4.06	4.14		4.22
PULL #5	3.94	3.95		4.04
TOTAL	20.84	20.30		20.89
AVG.	4.17	4.06		4.18

BARBER - M24 0115074

SERIAL NUMBER: E6790209. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 11:18

POINT#	X	Y
1:	0.833	-0.592
2:	0.265	-0.589
3:	-0.156	-0.798
4:	0.583	0.142
5:	-0.647	0.778

X CENTROID: 0.176
Y CENTROID: -0.212
POA TO CENTROID: 0.275
HORZ SPREAD: 1.480
VERT SPREAD: 1.576
GROUP SPREAD: 2.017
MIN RADIUS: 0.388
MAX RADIUS: 1.287
MEAN RADIUS: 0.729
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



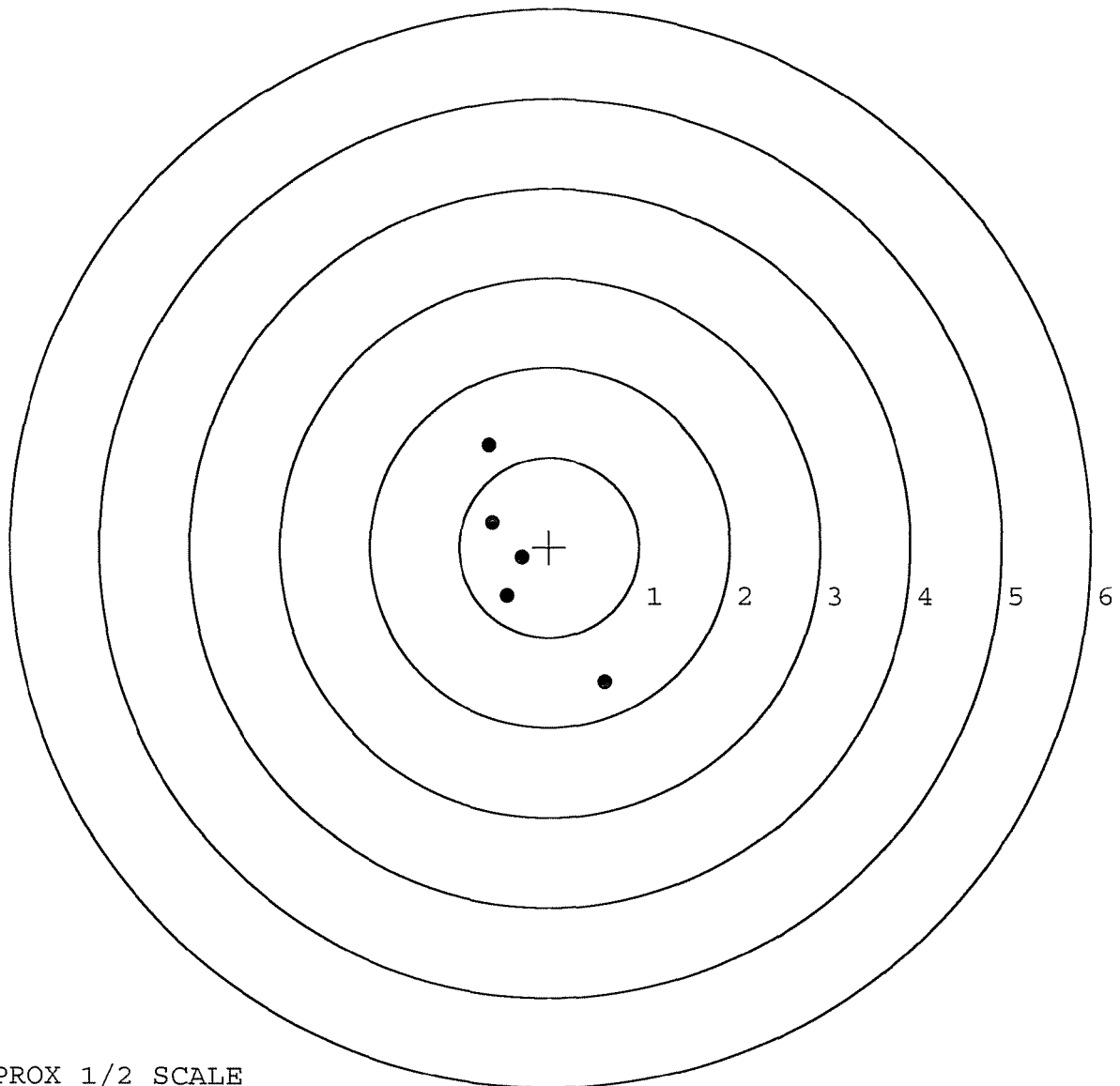
TARGET APPROX 1/2 SCALE

BARBER - M24 0115075

SERIAL NUMBER: E6790209. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 11:18

POINT#	X	Y
1:	0.624	-1.495
2:	-0.471	-0.545
3:	-0.301	-0.115
4:	-0.638	0.278
5:	-0.673	1.144

X CENTROID: -0.292
Y CENTROID: -0.147
POA TO CENTROID: 0.327
HORZ SPREAD: 1.297
VERT SPREAD: 2.639
GROUP SPREAD: 2.940
MIN RADIUS: 0.033
MAX RADIUS: 1.630
MEAN RADIUS: 0.799
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE