

E6790215

VERY IMPORTANT
Instruction: This
package is to be
sealed & kept
securely.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790215

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

31XV

5716 E6790215

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



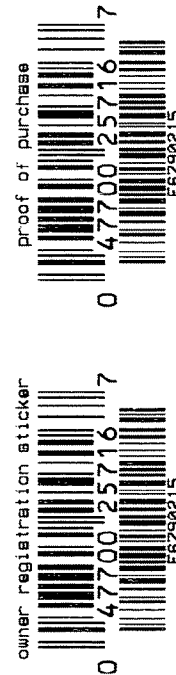
E6790215

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

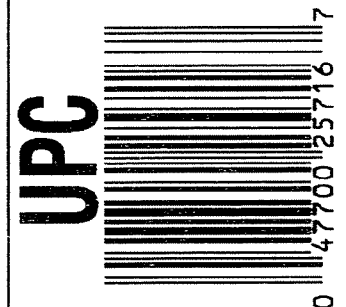


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790215



CONTRACT #

GUN SERIAL # E1679 0215

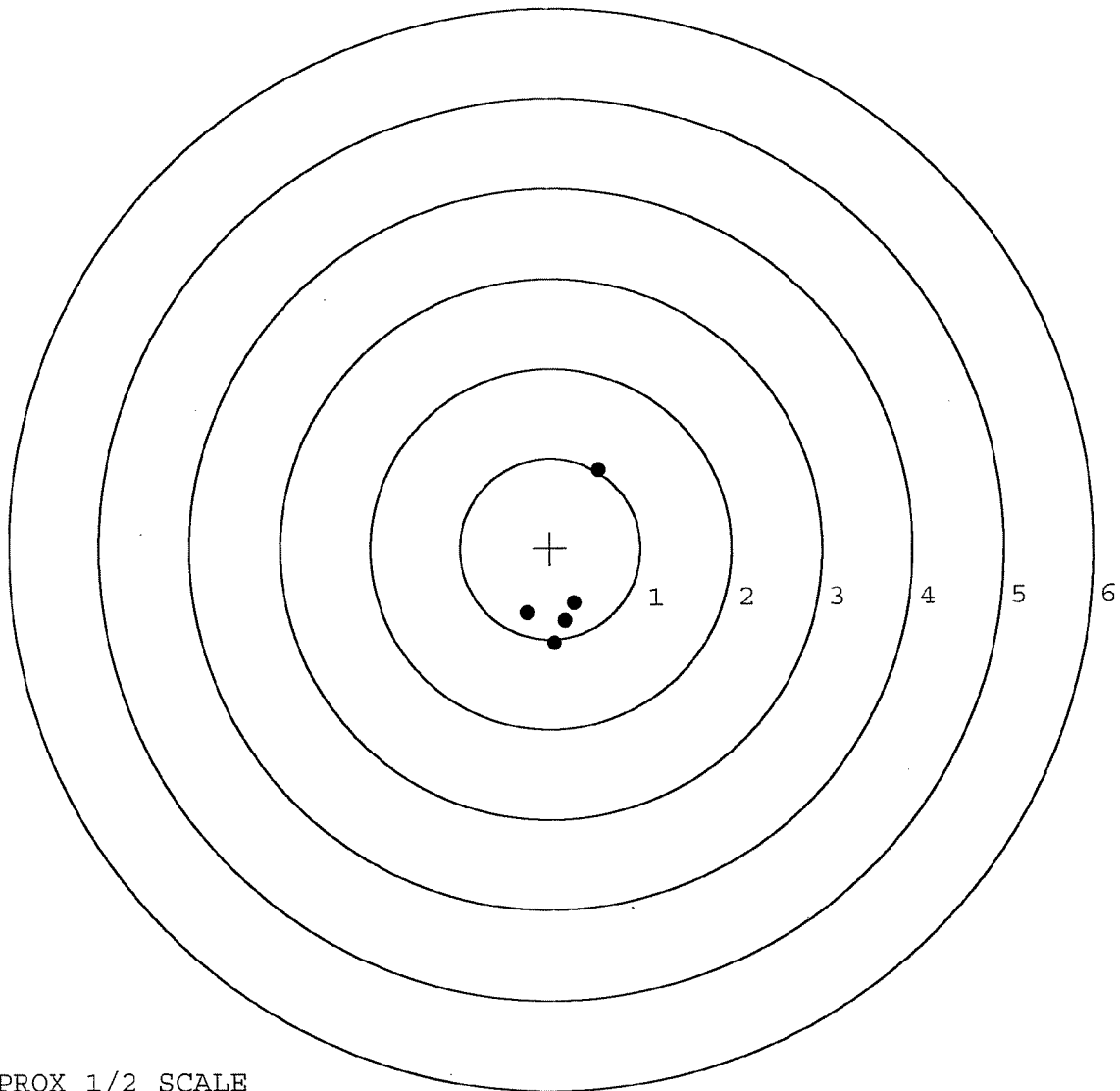
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	AK
600	PROOF		11-30-01	KL
607	CHECK HEADSPACE		11-30-01	KL
610	DIS-ASSEMBLE GUN		10/31/01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AK
615	ROLLMARK CALIBER		11/2	KL
617	DRILL AND TAP SIGHT HOLES		11-6	KL
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/10/01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.020</u> <u>.0235</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	TSWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/18/01	AP
	A) MALFUNCTIONS	PASS FAIL	12/18/01	AP
	B) PIERCED PRIMERS	PASS FAIL	12/18/01	AP
645	INSPECT FOR LIVE AMMO		12/18/01	AP
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.81</u> <u>2.51</u> <u>2.51</u> <u>2.61</u>	12/18/01	DM
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790215. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 11:09

POINT#	X	Y
1:	0.544	0.873
2:	0.265	-0.609
3:	0.041	-1.050
4:	0.161	-0.803
5:	-0.266	-0.715

X CENTROID: 0.149
 Y CENTROID: -0.461
 POA TO CENTROID: 0.484
 HORZ SPREAD: 0.810
 VERT SPREAD: 1.923
 GROUP SPREAD: 1.988
 MIN RADIUS: 0.188
 MAX RADIUS: 1.391
 MEAN RADIUS: 0.601
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

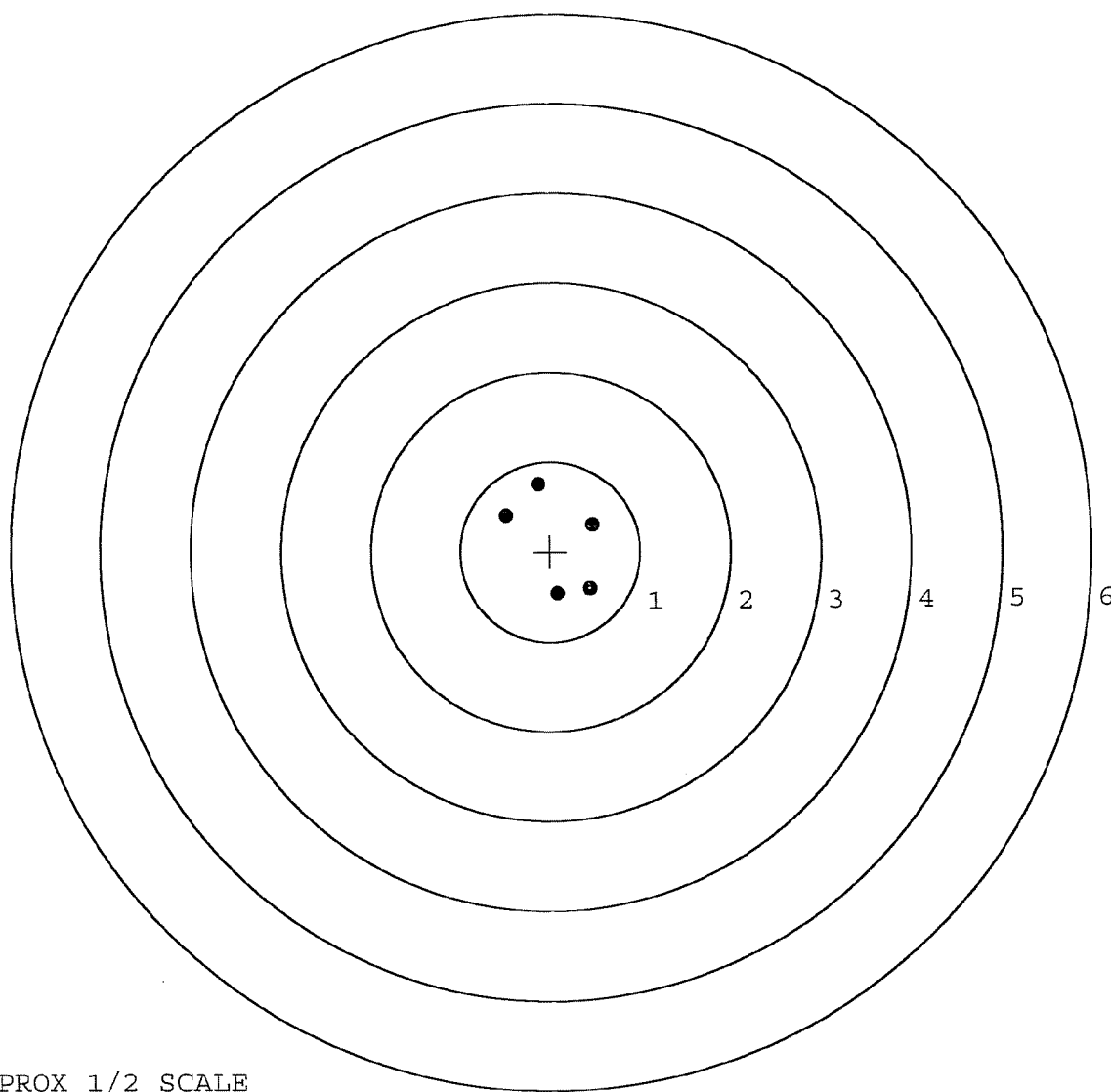


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790215. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 11:09

POINT#	X	Y
1:	0.476	0.297
2:	0.446	-0.418
3:	0.081	-0.467
4:	-0.131	0.750
5:	-0.489	0.404

X CENTROID: 0.077
 Y CENTROID: 0.113
 POA TO CENTROID: 0.137
 HORZ SPREAD: 0.965
 VERT SPREAD: 1.217
 GROUP SPREAD: 1.303
 MIN RADIUS: 0.440
 MAX RADIUS: 0.670
 MEAN RADIUS: 0.595
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790215DATE 11/15/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.37	2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.53	2.37	
PULL #3	2.68	2.26	2.31	
PULL #4	2.54	2.42	2.31	
PULL #5	2.66	2.52	2.35	
TOTAL	1316	1210	1154	
AVG.	2.63	2.42	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.29	3.23	
PULL #2	3.24	3.21	
PULL #3	3.05	3.19	
PULL #4	3.12	3.13	
PULL #5	3.20	3.13	
TOTAL	1590	1589	
AVG.	3.18	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.37		4.12
PULL #2	4.33	4.15		4.08
PULL #3	4.21	4.26		4.03
PULL #4	4.24	4.25		4.01
PULL #5	4.24	4.26		4.03
TOTAL	2122	2139		2027
AVG.	4.24	4.25		4.05