

E 475 0263

VERY IMPORTANT
Instructions
enclosed
safe use
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL **E6790263**
ORDER **25716**

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 E6790263

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



SERIAL NO.

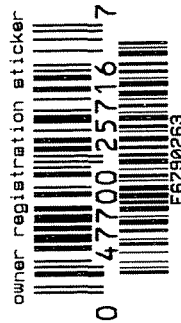


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

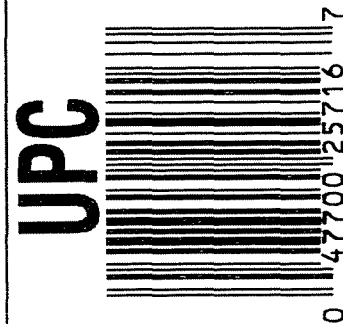


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790263



GUN SERIAL # E679 0263

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	AK
600	PROOF		10-30-01	AK
607	CHECK HEADSPACE		MAGNA-FLUX	AK
610	DIS-ASSEMBLE GUN		INSPECTED 10/31/01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AK
615	ROLLMARK CALIBER		11/2	lg
617	DRILL AND TAP SIGHT HOLES		11-6	ic
620	APPLY COATINGS (BARREL ACTION)		11-7	TH
	(BOLT)			
625	FINAL ASSEMBLY		12-10-01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-01	OK
	D) OIL FIRING PIN ASSEMBLY		12-10-01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	

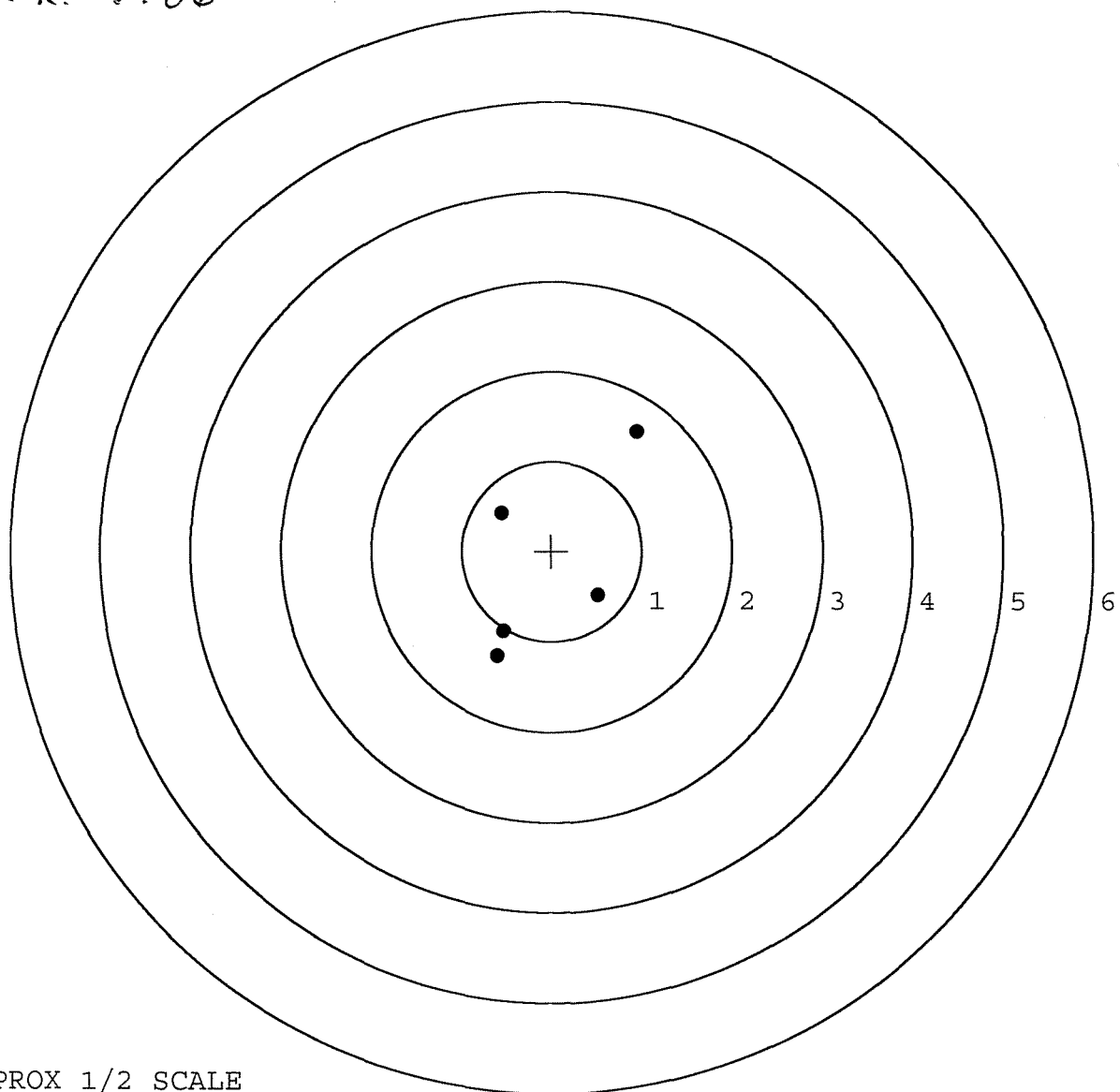
OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.75</u> <u>5.5</u>	12-17-01	EK
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u> <u>.021</u> <u>.0215</u>	12-17-01	EK
	J) ASSEMBLE STOCK			12/13	BWT
	K) ASSEMBLE SWIVEL STUDS			1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			1/9/02	RW
	M) IRON SIGHT ALIGNMENT			1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			1/9/02	RW
640	GALLERY TEST AND TARGET		PASS FAIL	12/16/01	CP
	A) MALFUNCTIONS		PASS FAIL	12/16/01	TF
	B) PIERCED PRIMERS		PASS FAIL	12/16/01	TF
645	INSPECT FOR LIVE AMMO			12/14/01	CP
655	FINAL INSPECTION A) HEADSPACE			1/9/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.50</u> <u>2.50</u> <u>2.52</u> <u>2.63</u>	12/19/01	BWT
	C) FUNCTION			1/9/02	RW
660	PACK			1/17/02	DK

SERIAL NUMBER: E6790263. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 10:59

POINT#	X	Y
1:	0.515	-0.491
2:	-0.601	-1.165
3:	-0.536	-0.887
4:	-0.565	0.425
5:	0.946	1.331

X CENTROID: -0.048
 Y CENTROID: -0.157
 POA TO CENTROID: 0.165
 HORZ SPREAD: 1.547
 VERT SPREAD: 2.496
 GROUP SPREAD: 2.937
 MIN RADIUS: 0.655
 MAX RADIUS: 1.790
 MEAN RADIUS: 1.050
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4

Av. Mean R. : 786

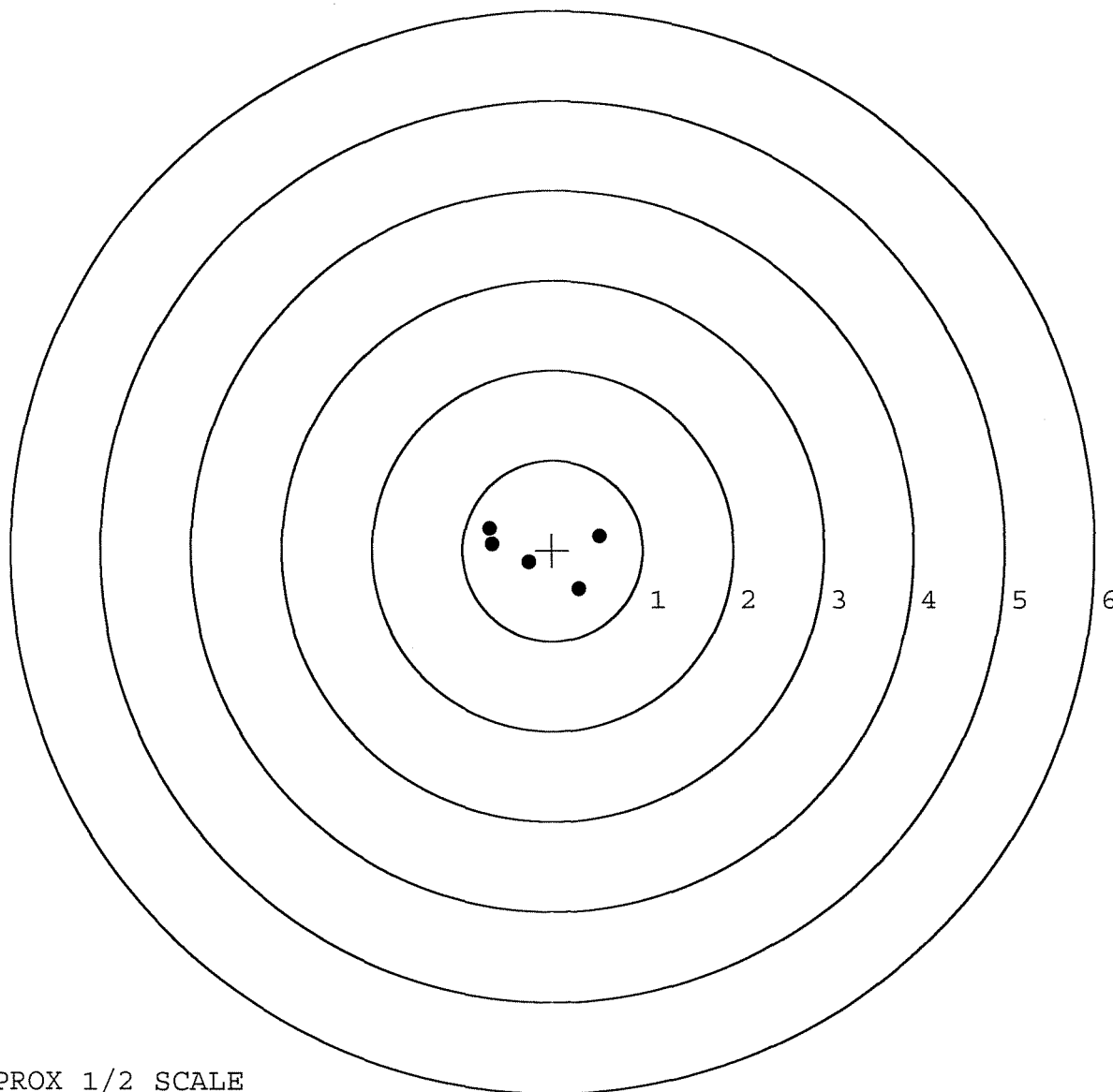


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790263. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 10:59

POINT#	X	Y
1:	0.533	0.156
2:	0.296	-0.433
3:	-0.264	-0.134
4:	-0.668	0.072
5:	-0.705	0.246

X CENTROID: -0.162
 Y CENTROID: -0.019
 POA TO CENTROID: 0.163
 HORZ SPREAD: 1.238
 VERT SPREAD: 0.679
 GROUP SPREAD: 1.241
 MIN RADIUS: 0.154
 MAX RADIUS: 0.716
 MEAN RADIUS: 0.521
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. _____

DATE 12/14/01TESTER J.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.57		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.35		2.38	
PULL #3	2.44	2.33		2.29	
PULL #4	2.69	2.34		2.29	
PULL #5	2.23	2.30		2.32	
TOTAL	12.41	11.89		11.63	
AVG.	2.48	2.38		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.11		
PULL #2	3.12	2.96		
PULL #3	3.11	3.00		
PULL #4	3.02	3.06		
PULL #5	3.11	3.09		
TOTAL	15.48	15.22		
AVG.	3.10	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.02		3.99
PULL #2	4.46	4.15		4.03
PULL #3	4.28	4.05		4.04
PULL #4	4.12	4.24		4.03
PULL #5	4.20	4.27		4.07
TOTAL	21.30	20.73		20.16
AVG.	4.26	4.15		4.03