

E6790247

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790267**

ORDER NO. **25716**

46

31XV

5716 E6790267

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

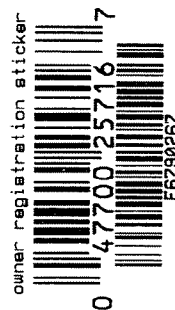


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

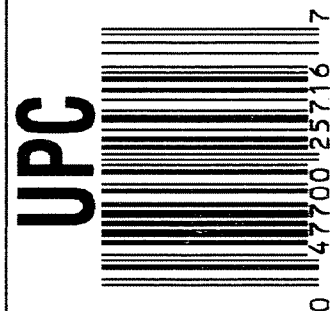
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790267



CONTRACT #

GUN SERIAL # F6790267

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RLW
600	PROOF		10-29-01	RLW
607	CHECK HEADSPACE		10-29-01	RLW
610	DIS-ASSEMBLE GUN		10-29-01	RLW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		10-29-01	AC
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	JIC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DR

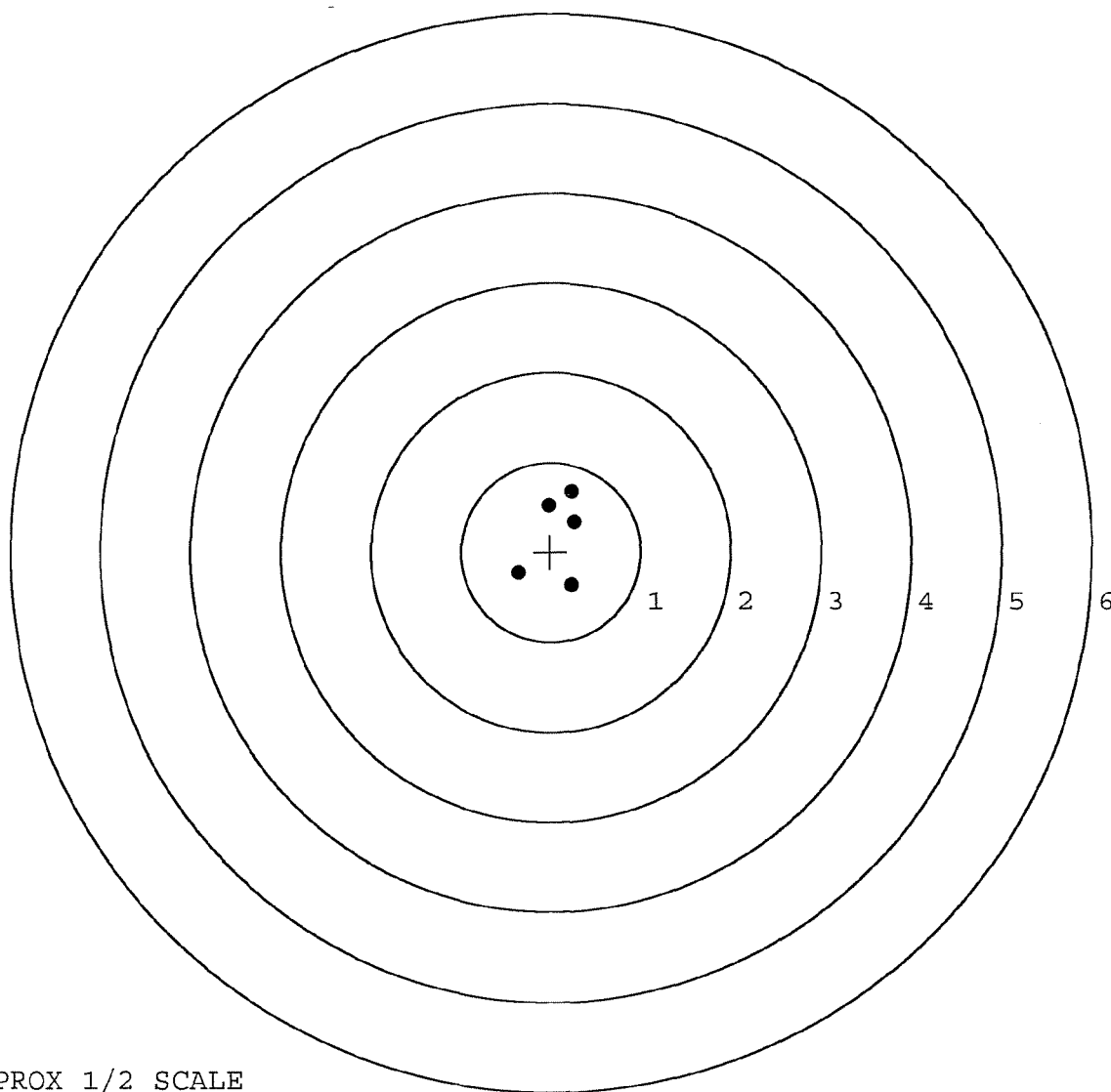
OP #	OPERATION NAME	BARBER M24 0115275	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	<u>12/16/01</u>	<u>D.M.</u>
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.25</u>	<u>2.25</u>	<u>12/16/01</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.021</u>	<u>.024</u>	<u>12/16/01</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK					<u>12-13-01</u>	<u>lu</u>
	K) ASSEMBLE SWIVEL STUDS					<u>12/17/01</u>	<u>REP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>12/17/01</u>	<u>REP</u>
	M) IRON SIGHT ALIGNMENT					<u>12/17/01</u>	<u>REP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>12/17/01</u>	<u>REP</u>
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>12-14-01</u>	<u>EK</u>
	A) MALFUNCTIONS		<u>PASS</u>	FAIL		<u>12-14-01</u>	<u>EK</u>
	B) PIERCED PRIMERS		<u>PASS</u>	FAIL		<u>12-14-01</u>	<u>EK</u>
645	INSPECT FOR LIVE AMMO		<u>✓</u>			<u>12-14-01</u>	<u>EK</u>
655	FINAL INSPECTION A) HEADSPACE					<u>12/17/01</u>	<u>REP</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u>	<u>2.41</u>	<u>2.35</u> <u>2.56</u> <u>2.53</u>	<u>12/14/01</u>	<u>D.M.</u>
	C) FUNCTION					<u>12/17/01</u>	<u>REP</u>
660	PACK					<u>12/17/01</u>	<u>BA</u>

BARBER - M24 0115276

SERIAL NUMBER: E6790267. 0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 03:44

POINT#	X	Y
1:	-0.358	-0.238
2:	0.240	-0.371
3:	0.266	0.334
4:	-0.022	0.516
5:	0.235	0.674

X CENTROID: 0.072
 Y CENTROID: 0.183
 POA TO CENTROID: 0.197
 HORZ SPREAD: 0.624
 VERT SPREAD: 1.045
 GROUP SPREAD: 1.088
 MIN RADIUS: 0.246
 MAX RADIUS: 0.602
 MEAN RADIUS: 0.458
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0115277

SERIAL NUMBER: E6790267. 0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 03:44

POINT#	X	Y
1:	0.593	-0.335
2:	0.534	0.152
3:	-0.038	0.281
4:	-0.533	0.515
5:	-0.391	0.164

X CENTROID: 0.033

Y CENTROID: 0.155

POA TO CENTROID: 0.159

HORZ SPREAD: 1.126

VERT SPREAD: 0.850

GROUP SPREAD: 1.411

MIN RADIUS: 0.144

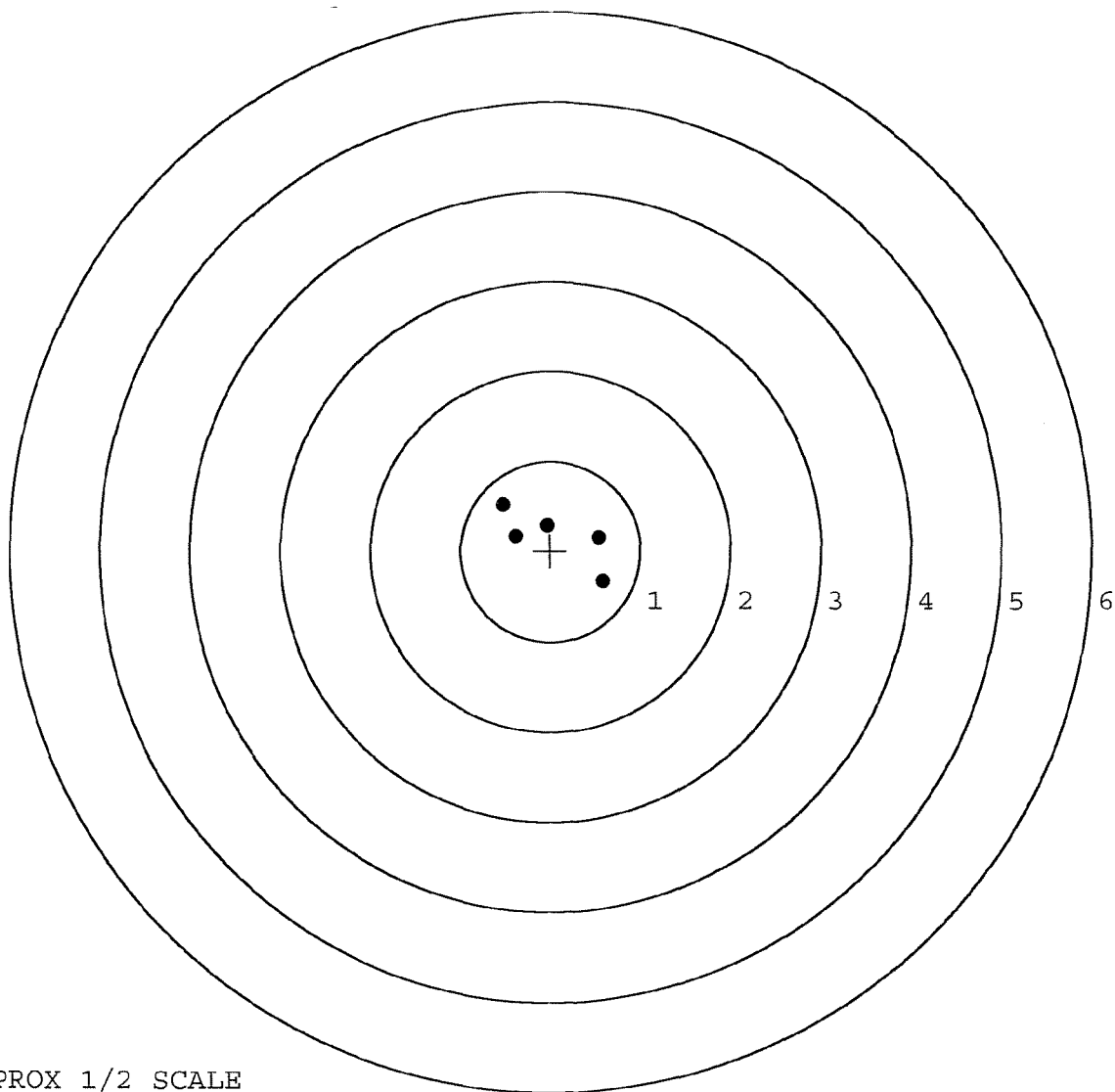
MAX RADIUS: 0.744

MEAN RADIUS: 0.497

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0115278

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. EL6790267

 DATE 10/30/01

 TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.49		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.22		2.55	
PULL #3	2.41	2.52		2.52	
PULL #4	2.35	2.30		2.34	
PULL #5	2.25	2.30		2.42	
TOTAL	1170	1183		1224	
AVG.	2.34	2.36		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.06		
PULL #2	3.11	3.14		
PULL #3	2.98	3.24		
PULL #4	3.17	3.21		
PULL #5	3.12	2.97		
TOTAL	1552	1562		
AVG.	3.10	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.30		4.28
PULL #2	4.14	4.05		4.31
PULL #3	4.21	4.19		4.00
PULL #4	4.08	4.05		4.22
PULL #5	4.03	4.02		4.39
TOTAL	2064	2061		2120
AVG.	4.12	4.12		4.24