

E679 0270

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790270

ORDER NO. **25716**

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22BW



5716 E6790270

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MODEL 700™ M24
UPC



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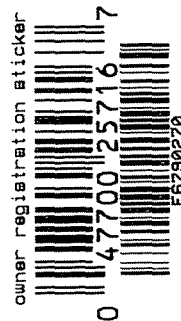


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

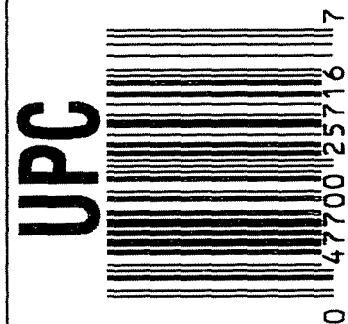


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790270



CONTRACT #

GUN SERIAL # E6790270

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	TEP
600	PROOF		11/5/01	TEP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/9	⊕
617	DRILL AND TAP SIGHT HOLES		11-12	BUT
620	APPLY COATINGS (BARREL ACTION)		11-27	TR
	(BOLT)		11-27	TR
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-11-02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>5.00</u> <u>5.50</u>	1/3/02	B.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.56</u>	1/3/02	B.M.
	H) TRIGGER PULL TEST AND RETAINABILITY		1/3/02	RJZ
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1/3/02	B.M.
	J) ASSEMBLE STOCK		12-17-01	RJZ
	K) ASSEMBLE SWIVEL STUDS		1-11-02	RJZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-11-02	RJZ
	M) IRON SIGHT ALIGNMENT		1-11-02	RJZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-11-02	RJZ
640	GALLERY TEST AND TARGET	PASS FAIL	12-19-01	A
	A) MALFUNCTIONS	PASS FAIL	12-19-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-19-01	A
645	INSPECT FOR LIVE AMMO		12/19-01	A
655	FINAL INSPECTION A) HEADSPACE		1-11-01	RJZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.66</u> <u>2.58</u> <u>2.65</u> <u>2.22</u>	1/4/02	B.M.
	C) FUNCTION		1-11-02	RJZ
660	PACK		1-11-02	RJZ

BARBER - M24 0115308

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E 6790270

DATE 10/25/01

TESTER A.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.77	2.29		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.38		2.63	
PULL #3	2.55	2.49		2.54	
PULL #4	2.54	2.22		2.39	
PULL #5	2.62	2.29		2.79	
TOTAL	13.24	11.67		12.94	
AVG.	2.65	2.33		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.49	3.35		
PULL #2	3.26	3.34		
PULL #3	3.25	3.33		
PULL #4	3.18	3.31		
PULL #5	3.37	3.28		
TOTAL	16.55	16.61		
AVG.	3.31	3.32		

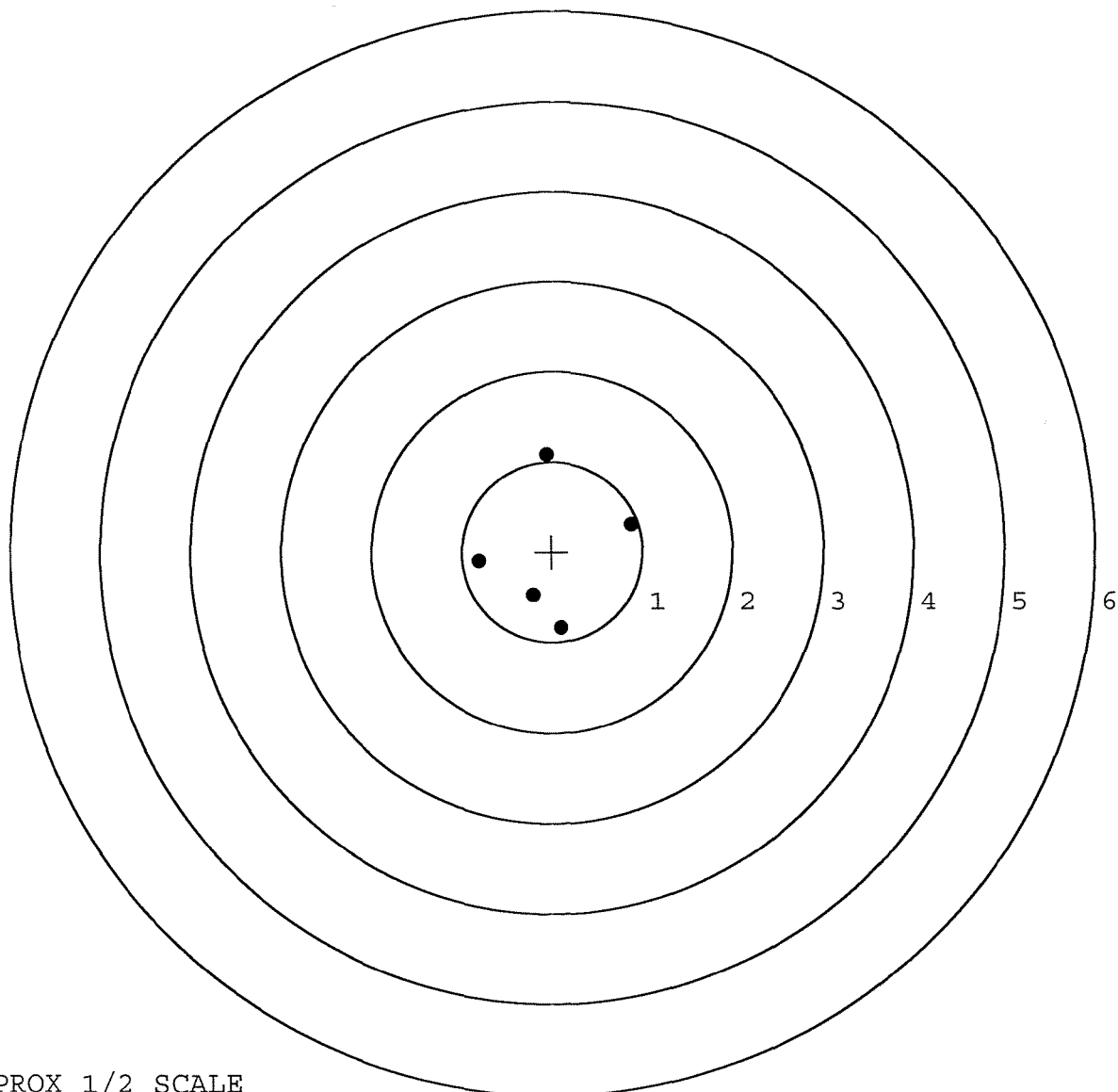
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.40		4.62
PULL #2	4.36	4.39		4.42
PULL #3	4.28	4.27		4.31
PULL #4	4.31	4.52		4.39
PULL #5	4.21	4.41		4.46
TOTAL	21.54	21.99		22.20
AVG.	4.31	4.40		4.44

BARBER - M24 0115309

SERIAL NUMBER: E6790270. __0
TARGET NUMBER: 1
FILE DATE: 12/19/2001
FILE TIME: 04:19

POINT#	X	Y
1:	0.103	-0.852
2:	-0.208	-0.483
3:	-0.809	-0.100
4:	-0.066	1.074
5:	0.880	0.304

X CENTROID: -0.020
Y CENTROID: -0.011
POA TO CENTROID: 0.023
HORZ SPREAD: 1.689
VERT SPREAD: 1.926
GROUP SPREAD: 1.933
MIN RADIUS: 0.508
MAX RADIUS: 1.086
MEAN RADIUS: 0.838
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



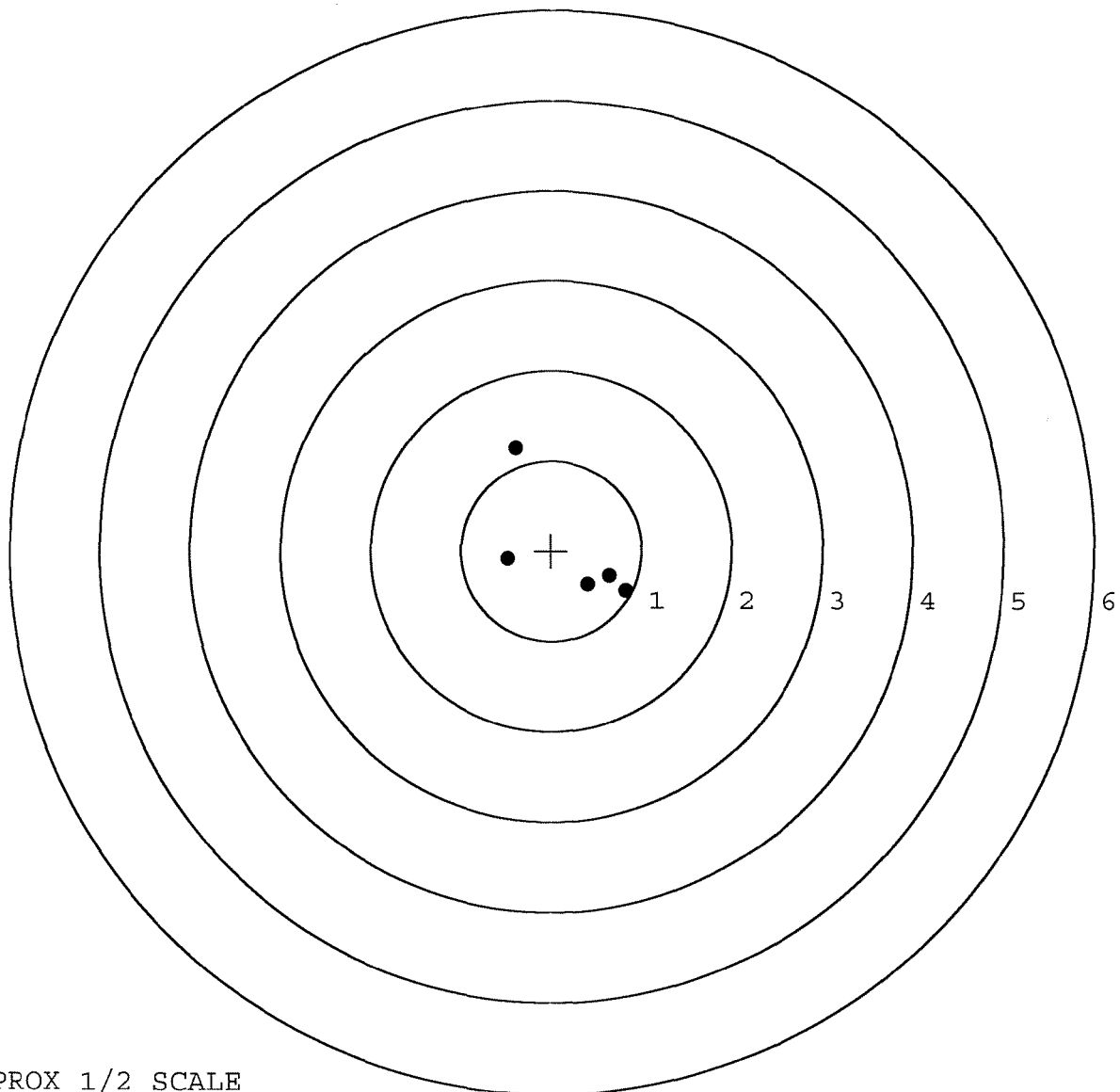
TARGET APPROX 1/2 SCALE

BARBER - M24 0115310

SERIAL NUMBER: E6790270. __0
TARGET NUMBER: 2
FILE DATE: 12/19/2001
FILE TIME: 04:19

POINT#	X	Y
1:	-0.486	-0.091
2:	-0.398	1.146
3:	0.831	-0.440
4:	0.647	-0.277
5:	0.411	-0.370

X CENTROID: 0.201
Y CENTROID: -0.006
POA TO CENTROID: 0.201
HORZ SPREAD: 1.317
VERT SPREAD: 1.586
GROUP SPREAD: 2.006
MIN RADIUS: 0.420
MAX RADIUS: 1.299
MEAN RADIUS: 0.739
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE