

E6790275-

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790275

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

30BW

5716 E6790275

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

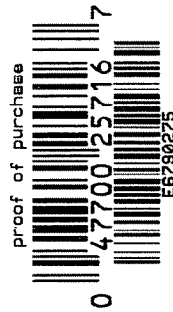


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

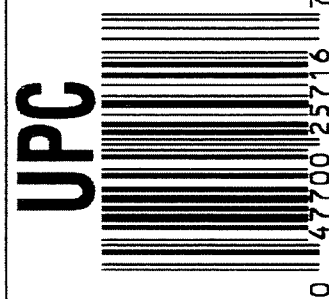


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790275



CONTRACT #

GUN SERIAL # E6790275

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN		11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNA-FLUX INSPECTED NOV 7 2001 OPERATOR <i>DRD</i>		
615	ROLLMARK CALIBER		11/6	<i>(D)</i>
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		1/7	HP
	(BOLT)		1/7	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-22-02	GA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>6.75</u> <u>7.00</u>	1/21/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.75</u> <u>3.75</u>	1/21/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.022</u>	1/21/02	D.M.
	J) ASSEMBLE STOCK		1/17/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/21/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/17/02	RW
	M) IRON SIGHT ALIGNMENT		1/17/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/17/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-18-02	A
	A) MALFUNCTIONS	PASS FAIL	1-18-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-18-02	A
645	INSPECT FOR LIVE AMMO		1-18-02	A
655	FINAL INSPECTION A) HEADSPACE		1/31/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.23</u> <u>2.25</u> <u>2.22</u> <u>2.56</u>	1/21/02	D.M.
	C) FUNCTION		1/21/02	RW
660	PACK		1-22-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6796275DATE 1/17/62TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.78	2.81	2.60 2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.55	2.41	
PULL #3	2.57	2.74	2.60	
PULL #4	2.77	2.89	2.67	
PULL #5	2.56	2.45	2.63	
TOTAL	13.42	13.44	12.91	
AVG.	2.68	2.69	2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.58	3.54	
PULL #2	3.50	3.40	
PULL #3	3.17	3.60	
PULL #4	3.36	3.63	
PULL #5	3.17	3.49	
TOTAL	16.78	17.66	
AVG.	3.36	3.53	

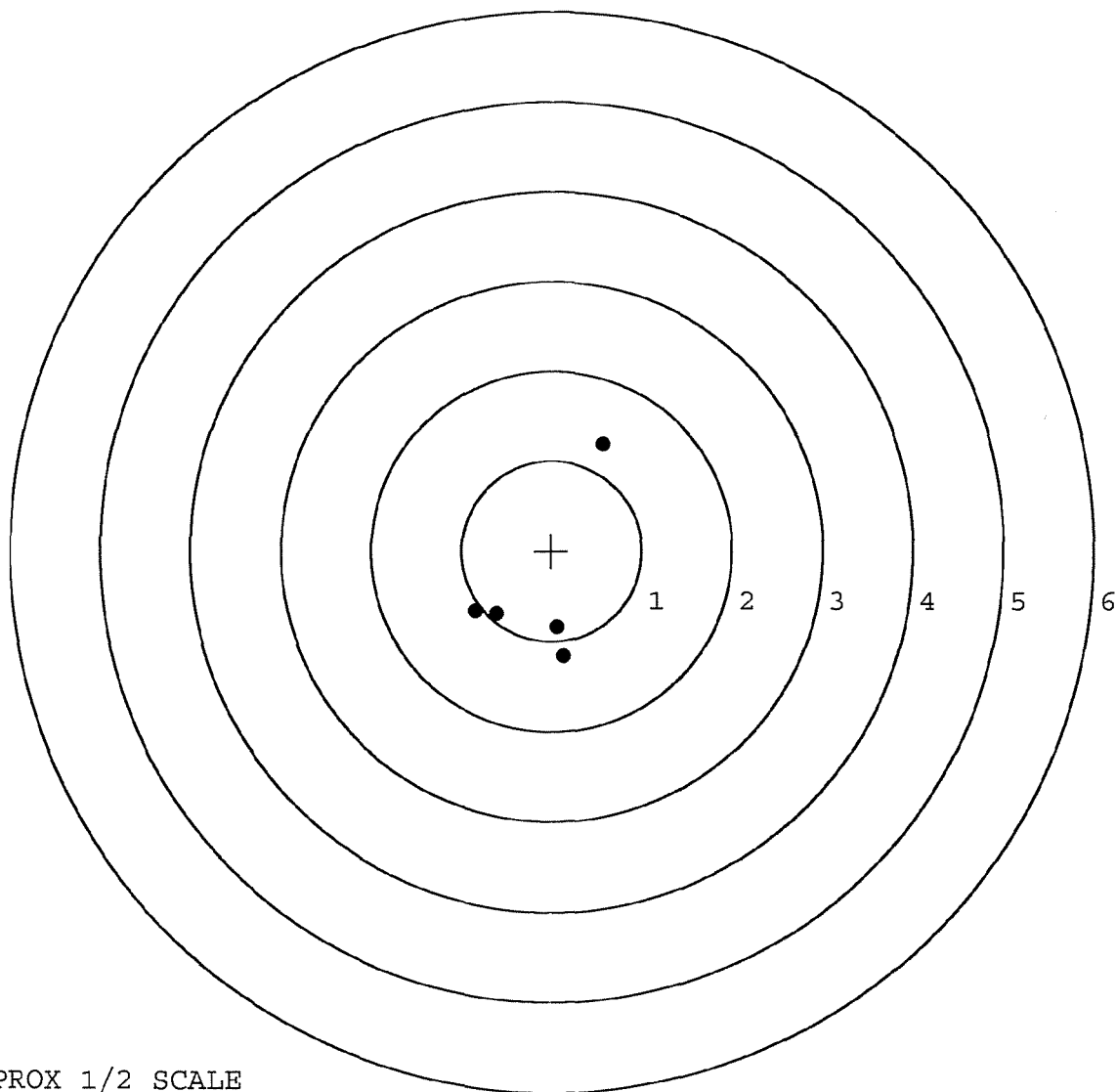
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.43	4.19		4.59
PULL #2	4.13	4.24		4.52
PULL #3	4.18	4.08		4.48
PULL #4	4.46	4.36		4.48
PULL #5	4.44	4.22		4.46
TOTAL	21.64	21.09		22.53
AVG.	4.33	4.22		4.51

BARBER - M24 0115365

SERIAL NUMBER: E6790275. __0
 TARGET NUMBER: 1
 FILE DATE: 01/19/2002
 FILE TIME: 02:54

POINT#	X	Y
1:	-0.847	-0.667
2:	-0.608	-0.695
3:	0.062	-0.847
4:	0.144	-1.171
5:	0.579	1.183

X CENTROID: -0.134
 Y CENTROID: -0.439
 POA TO CENTROID: 0.459
 HORZ SPREAD: 1.426
 VERT SPREAD: 2.354
 GROUP SPREAD: 2.394
 MIN RADIUS: 0.452
 MAX RADIUS: 1.772
 MEAN RADIUS: 0.859
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0115366

SERIAL NUMBER: E6790275.____0

TARGET NUMBER: 2

FILE DATE: 01/19/2002

FILE TIME: 02:54

POINT#	X	Y
1:	0.201	-0.606
2:	-0.206	-0.412
3:	-0.085	-0.190
4:	-0.588	0.013
5:	0.178	0.500

X CENTROID: -0.100

Y CENTROID: -0.139

POA TO CENTROID: 0.171

HORZ SPREAD: 0.789

VERT SPREAD: 1.106

GROUP SPREAD: 1.106

MIN RADIUS: 0.053

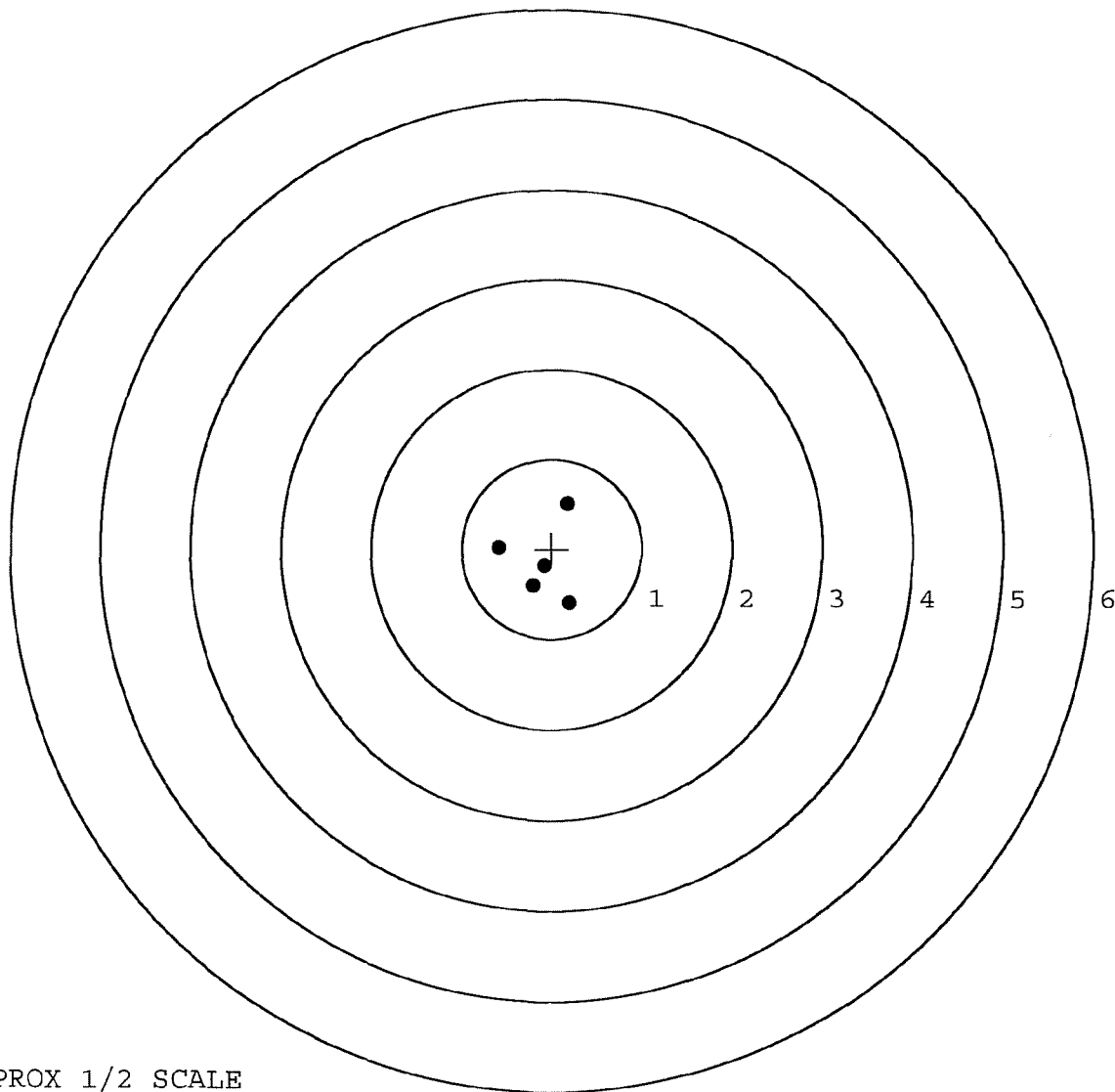
MAX RADIUS: 0.697

MEAN RADIUS: 0.422

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE