

E6790279

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **E6790279**
Order No. **25716**

22BW

Made in U.S.A. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

5716 E6790279

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

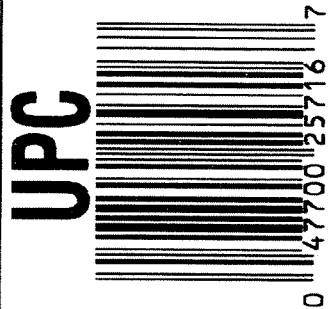


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790279



CONTRACT #

GUN SERIAL # E6790279

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/22/01	PH
600	PROOF		11/27/01	PH
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	PH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	PH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>ABD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-21-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>6.00</u> <u>6.00</u>	1/18/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.75</u>	1/18/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.029</u> <u>.024</u>	1/18/02	D.M.
	J) ASSEMBLE STOCK		1-8-02	PSK
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/19/02	RW
	M) IRON SIGHT ALIGNMENT		1/19/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/19/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-16-02	A
	A) MALFUNCTIONS	PASS FAIL	1-16-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-16-02	A
645	INSPECT FOR LIVE AMMO		1-16-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.19</u> <u>2.12</u> <u>2.21</u> <u>2.25</u>	1/18/02	D.M.
	C) FUNCTION		1/19/02	RW
660	PACK		1-21-02	DA

BARBER - M24 0115404

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. E 6790279

 DATE 10/29/01

 TESTER DK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.41		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.40		2.43	
PULL #3	2.51	2.38		2.49	
PULL #4	2.61	2.49		2.39	
PULL #5	2.48	2.54		2.39	
TOTAL	1266	1222		1216	
AVG.	2.53	2.44		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.28		
PULL #2	3.40	3.31		
PULL #3	3.37	3.48		
PULL #4	3.36	3.48		
PULL #5	3.33	3.30		
TOTAL	1682	1685		
AVG.	3.36	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.07		4.33
PULL #2	4.19	4.03		4.30
PULL #3	4.34	4.07		4.08
PULL #4	4.33	4.19		4.12
PULL #5	4.14	4.20		4.24
TOTAL	2130	2056		2107
AVG.	4.26	4.11		4.21

SERIAL NUMBER: E6790279. __0

TARGET NUMBER: 1

FILE DATE: 01/16/2002

FILE TIME: 02:22

POINT#	X	Y
1:	-0.272	1.360
2:	0.720	0.516
3:	-0.178	0.467
4:	-0.324	0.144
5:	0.568	-1.657

X CENTROID: 0.103

Y CENTROID: 0.166

POA TO CENTROID: 0.195

HORZ SPREAD: 1.044

VERT SPREAD: 3.017

GROUP SPREAD: 3.132

MIN RADIUS: 0.412

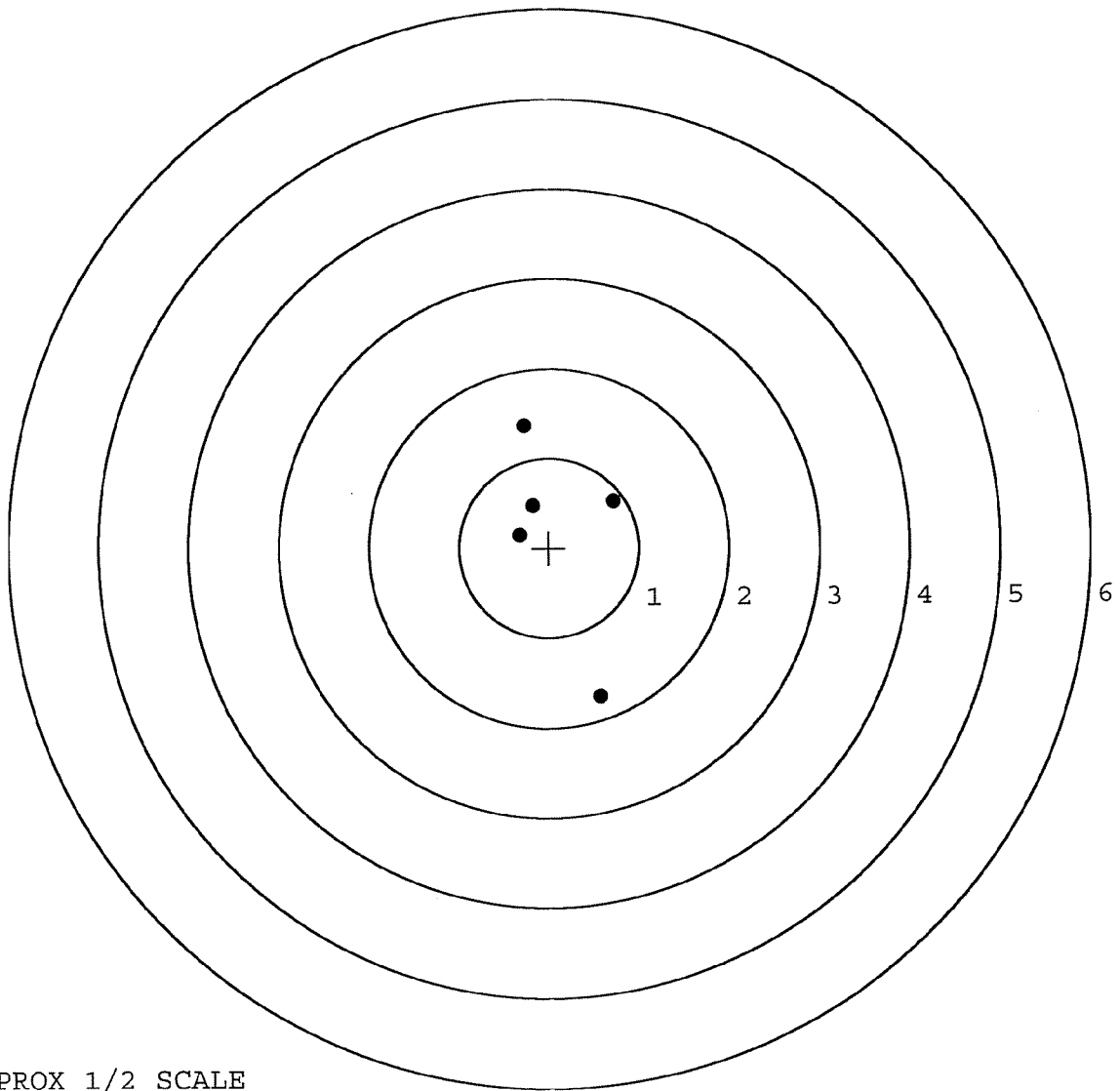
MAX RADIUS: 1.881

MEAN RADIUS: 0.936

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790279. __0

TARGET NUMBER: 2

FILE DATE: 01/16/2002

FILE TIME: 02:22

POINT#	X	Y
1:	0.220	0.647
2:	-0.349	0.439
3:	0.285	0.201
4:	0.132	-0.382
5:	0.360	-1.042

X CENTROID: 0.130

Y CENTROID: -0.027

POA TO CENTROID: 0.132

HORZ SPREAD: 0.709

VERT SPREAD: 1.689

GROUP SPREAD: 1.695

MIN RADIUS: 0.276

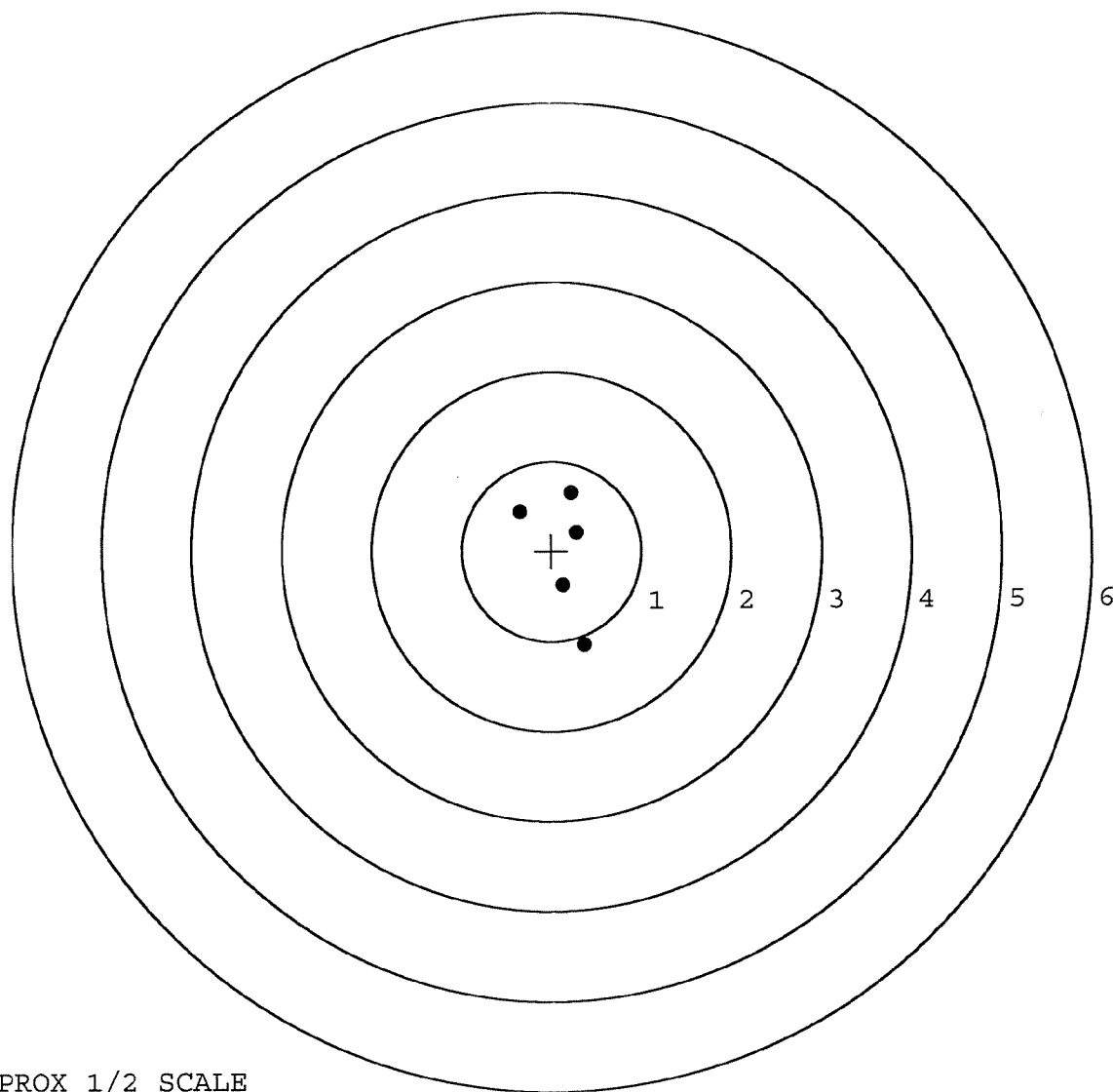
MAX RADIUS: 1.040

MEAN RADIUS: 0.604

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE