

E6790293

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6790293

ORDER NO.
25716

19LW

5716 E6790293

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

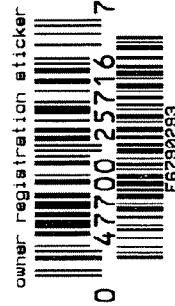
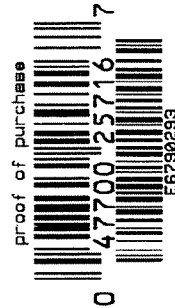


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

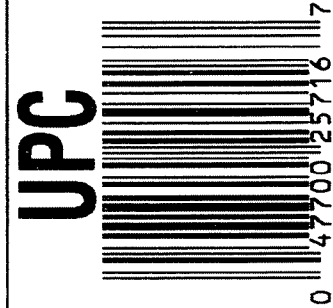
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790293



CONTRACT #

GUN SERIAL # E 679 0293

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/29/01	AK
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE		10-30-01	AK
610	DIS-ASSEMBLE GUN		MAGNA-FLUX INSPECTED	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	HC
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/23/02	DM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/23/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/23/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/23/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/18/02	OA

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.25	4.75	4.75	1/28/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.25	3.75	4.00	1/28/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.022	1/28/02	D.M.
	J) ASSEMBLE STOCK					1/23/02	RW
	K) ASSEMBLE SWIVEL STUDS					1-28-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2/15/02	RW
	M) IRON SIGHT ALIGNMENT					2/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2/15/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		1-24-02	A
	A) MALFUNCTIONS		PASS	FAIL		1-24-02	A
	B) PIERCED PRIMERS		PASS	FAIL		1-24-02	A
645	INSPECT FOR LIVE AMMO					1-24-02	A
655	FINAL INSPECTION A) HEADSPACE					1-28-02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.68	2.34	2.60 2.46 2.68	1/28/02	D.M.
	C) FUNCTION					1-28-02	RW
660	PACK					2/12/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790293DATE 1/22/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.16		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.17		2.14	
PULL #3	2.14	2.07		2.37	
PULL #4	2.34	2.03		2.16	
PULL #5	2.20	2.13		2.18	
TOTAL	11.54	10.61		11.28	
AVG.	2.31	2.12		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.52		
PULL #2	3.32	3.43		
PULL #3	3.42	3.12		
PULL #4	3.58	3.29		
PULL #5	3.66	2.98		
TOTAL	17.21	16.34		
AVG.	3.44	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.58	4.34		4.47
PULL #2	4.46	4.09		4.03
PULL #3	4.18	4.02		4.60
PULL #4	4.51	4.40		4.53
PULL #5	4.03	3.81 4.45		4.58
TOTAL	21.76	21.30		22.21
AVG.	4.35	4.26		4.44

BARBER - M24 0115556

SERIAL NUMBER: E6790293. 0

TARGET NUMBER: 1

FILE DATE: 01/24/2002

FILE TIME: 02:24

POINT#	X	Y
1:	-0.718	1.301
2:	0.073	0.296
3:	-0.235	0.084
4:	-0.391	0.043
5:	0.688	-0.183

X CENTROID: -0.117

Y CENTROID: 0.308

POA TO CENTROID: 0.330

HORZ SPREAD: 1.406

VERT SPREAD: 1.484

GROUP SPREAD: 2.044

MIN RADIUS: 0.190

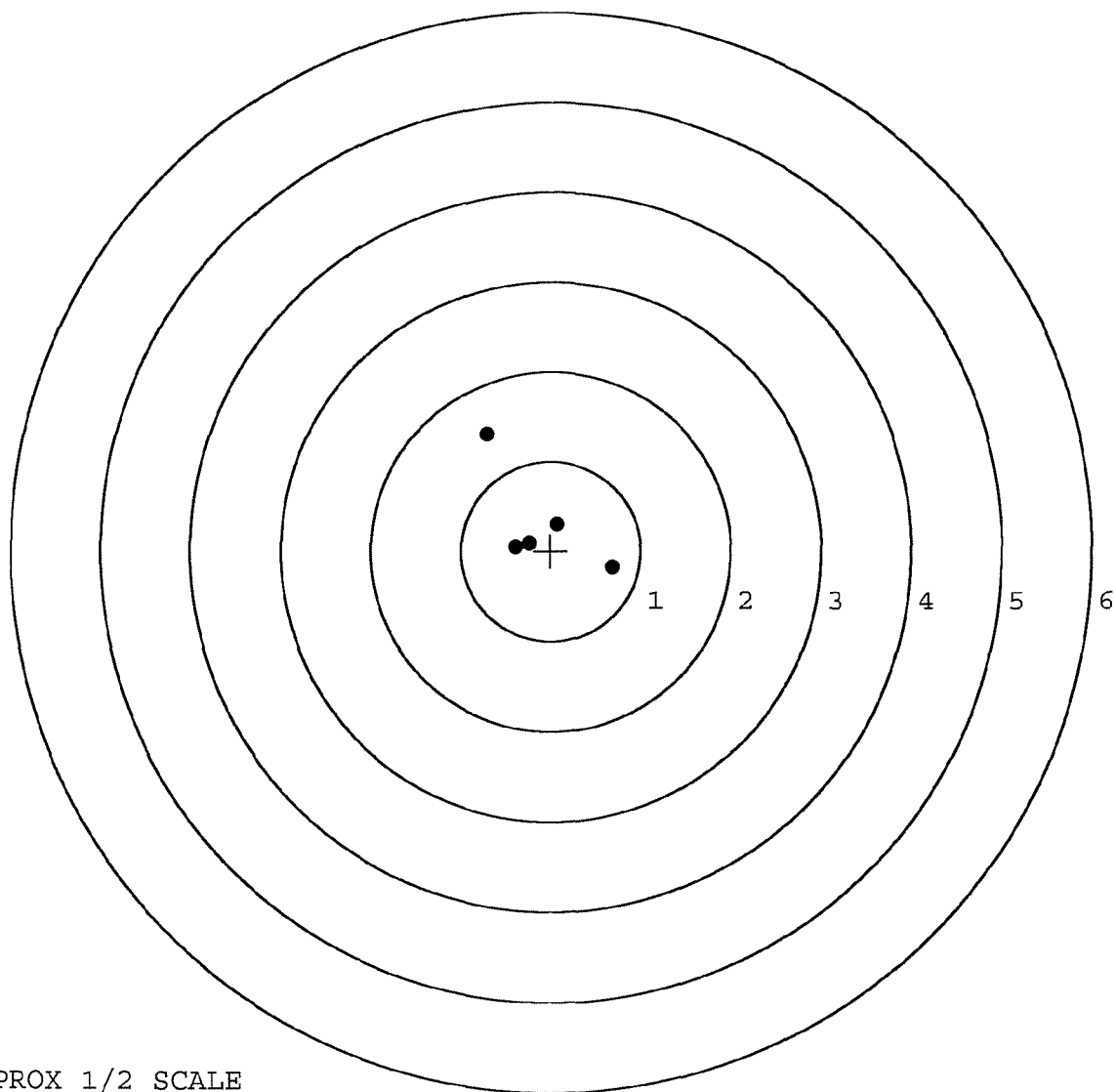
MAX RADIUS: 1.161

MEAN RADIUS: 0.586

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

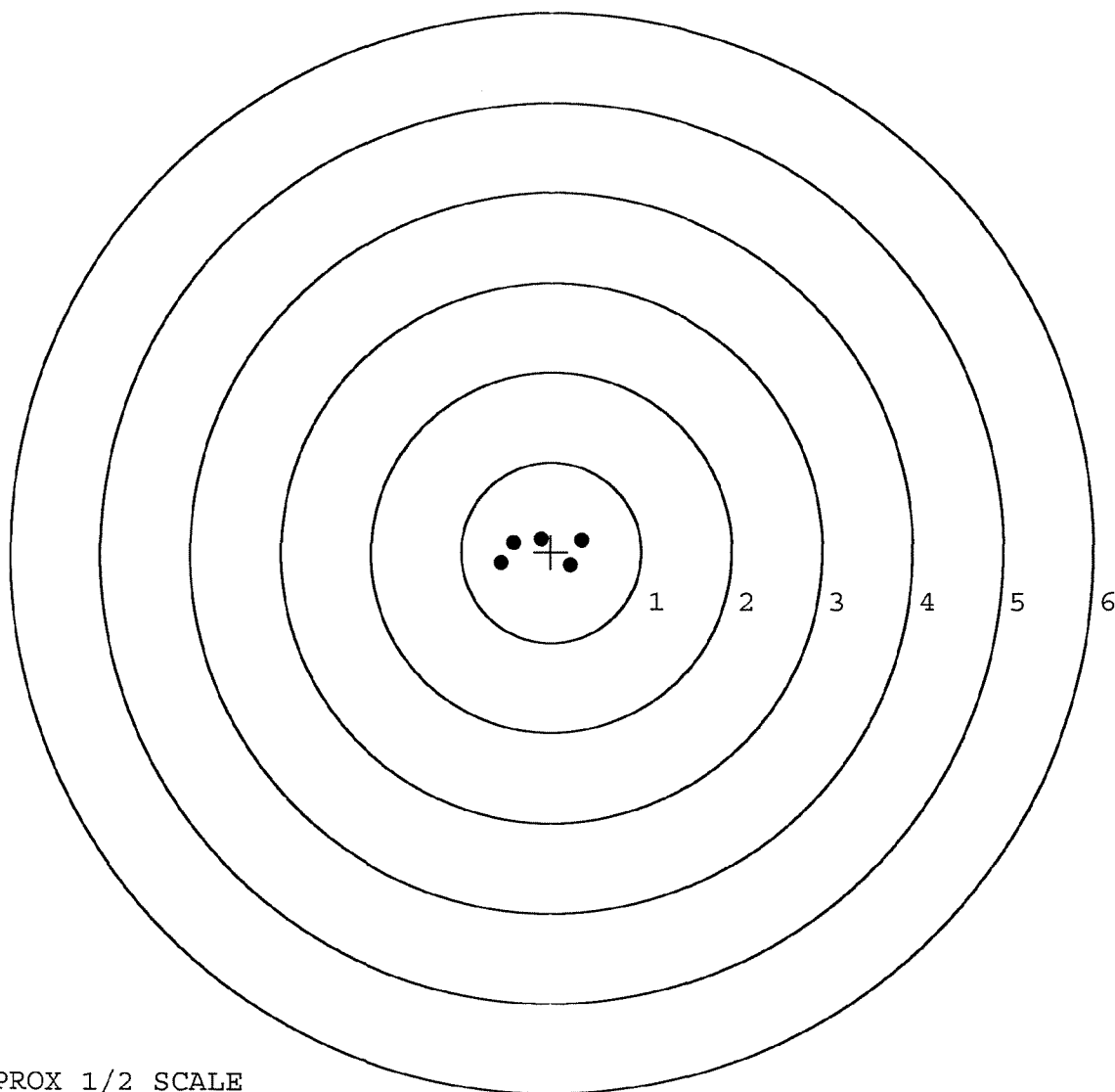


TARGET APPROX 1/2 SCALE

BARBER - M24 0115557

SERIAL NUMBER: E6790293.____0	POINT#	X	Y
TARGET NUMBER: 2	1:	-0.107	0.141
FILE DATE: 01/24/2002	2:	-0.421	0.104
FILE TIME: 02:24	3:	-0.559	-0.124
	4:	0.335	0.132
	5:	0.217	-0.153

X CENTROID:	-0.107
Y CENTROID:	0.020
POA TO CENTROID:	0.109
HORZ SPREAD:	0.894
VERT SPREAD:	0.294
GROUP SPREAD:	0.930
MIN RADIUS:	0.121
MAX RADIUS:	0.474
MEAN RADIUS:	0.349
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	5



TARGET APPROX 1/2 SCALE