

E 6790299

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6790299	J
ORDER NO. 25716	46

31XV

5716 E6790299

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

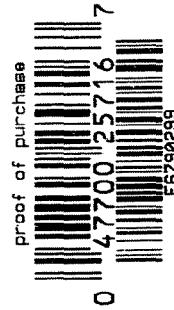


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

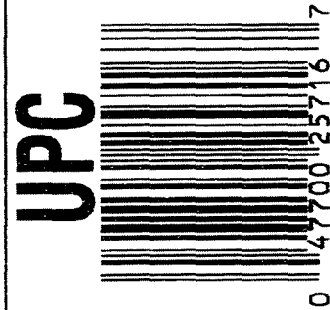
DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6
E6790299	



CONTRACT #

GUN SERIAL # E6790299

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/14-01	WM
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	OK

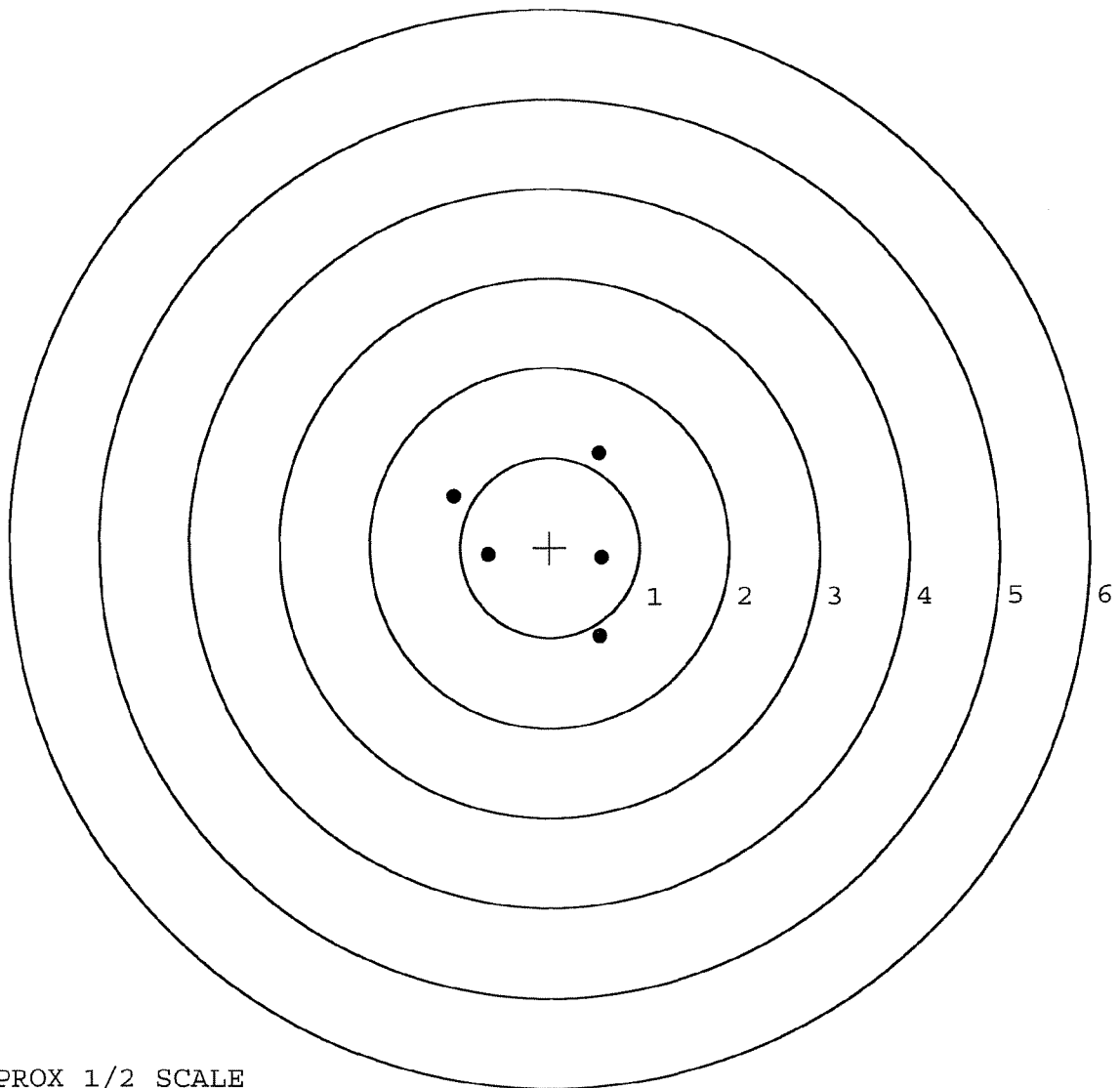
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.75</u> <u>6.25</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-30-01	A
	A) MALFUNCTIONS	PASS FAIL	12-30-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-30-01	A
645	INSPECT FOR LIVE AMMO		12-30-01	A
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.41</u> <u>2.63</u> <u>2.55</u> <u>2.43</u>	12/18/01	B.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/20/01	REP

BARBER - M24 0115625

SERIAL NUMBER: E6790299. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 04:18

POINT#	X	Y
1:	0.566	1.053
2:	0.585	-0.115
3:	0.561	-0.987
4:	-0.693	-0.085
5:	-1.064	0.580

X CENTROID: -0.009
Y CENTROID: 0.089
POA TO CENTROID: 0.090
HORZ SPREAD: 1.649
VERT SPREAD: 2.040
GROUP SPREAD: 2.257
MIN RADIUS: 0.628
MAX RADIUS: 1.218
MEAN RADIUS: 0.968
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0115626

SERIAL NUMBER: E6790299. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 04:18

POINT#	X	Y
1:	0.975	0.007
2:	-0.333	0.487
3:	-0.766	0.262
4:	-0.282	-0.162
5:	-0.582	-0.451

X CENTROID: -0.198

Y CENTROID: 0.029

POA TO CENTROID: 0.200

HORZ SPREAD: 1.741

VERT SPREAD: 0.938

GROUP SPREAD: 1.760

MIN RADIUS: 0.208

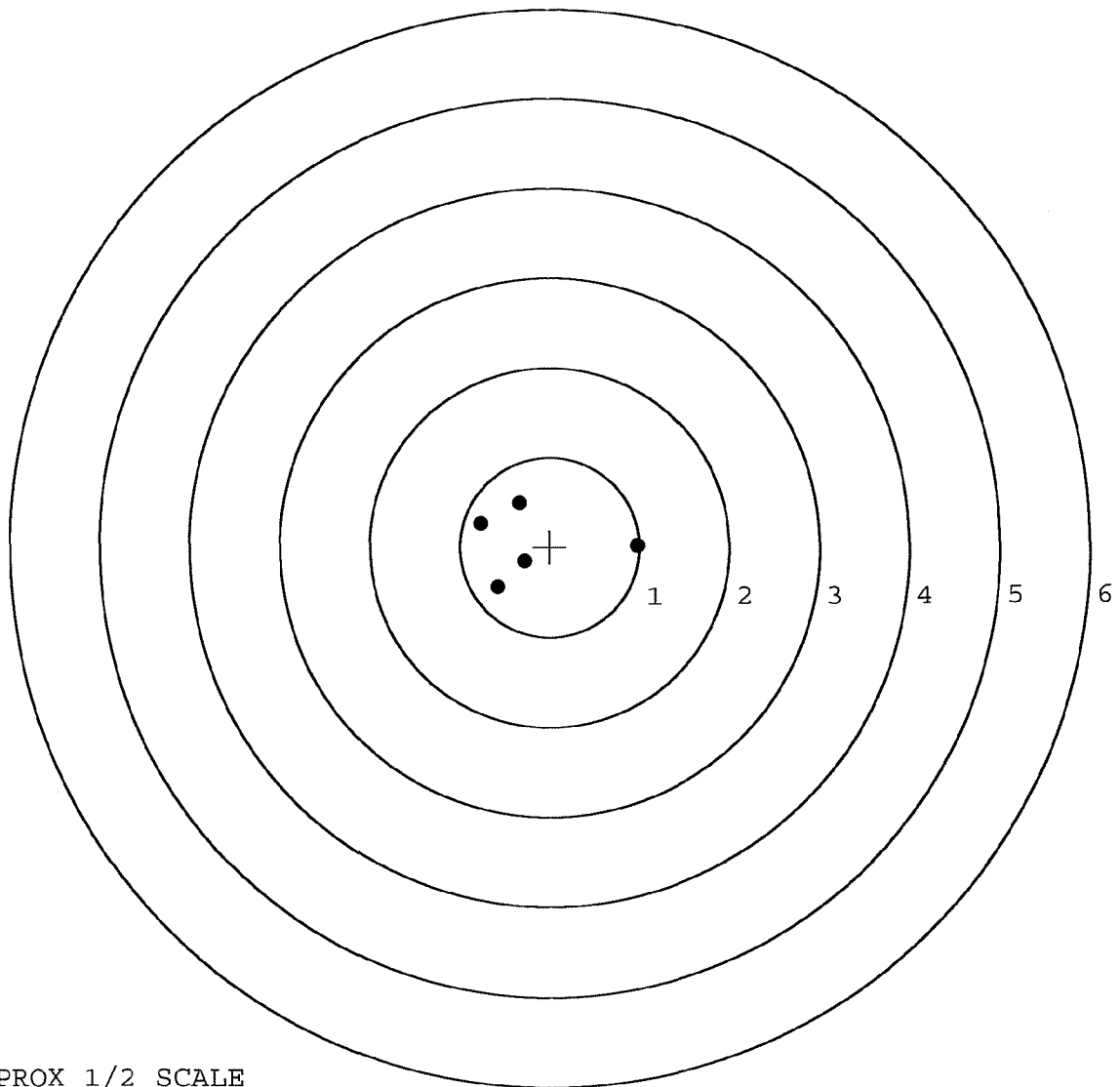
MAX RADIUS: 1.173

MEAN RADIUS: 0.618

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790299DATE 11/6/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.65		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.60		2.19	
PULL #3	2.46	2.41		2.31	
PULL #4	2.50	2.29		2.18	
PULL #5	2.48	2.32		2.04	
TOTAL	12.59	12.27		10.94	
AVG.	2.52	2.45		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.30		
PULL #2	3.31	3.46		
PULL #3	3.13	3.24		
PULL #4	3.39	3.45		
PULL #5	3.26	3.41		
TOTAL	16.27	16.86		
AVG.	3.25	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.25		4.02
PULL #2	4.33	4.44		4.00
PULL #3	4.32	4.66		3.74
PULL #4	4.09	4.32		4.14
PULL #5	4.24	4.21		3.93
TOTAL	21.37	21.88		19.83
AVG.	4.27	4.38		3.97