

E 6790302

VERY IMPORTANT:
Institution - Book
attached to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Marque Deposee.

SERIAL NO.
E6790302

ORDER NO.
25716

46

31XV

 5716 E6790302

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

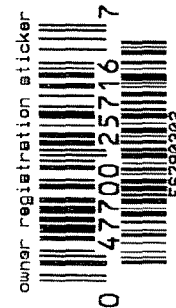


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

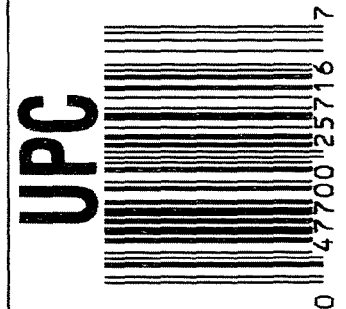


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790302



CONTRACT #
_____GUN SERIAL # E6790302

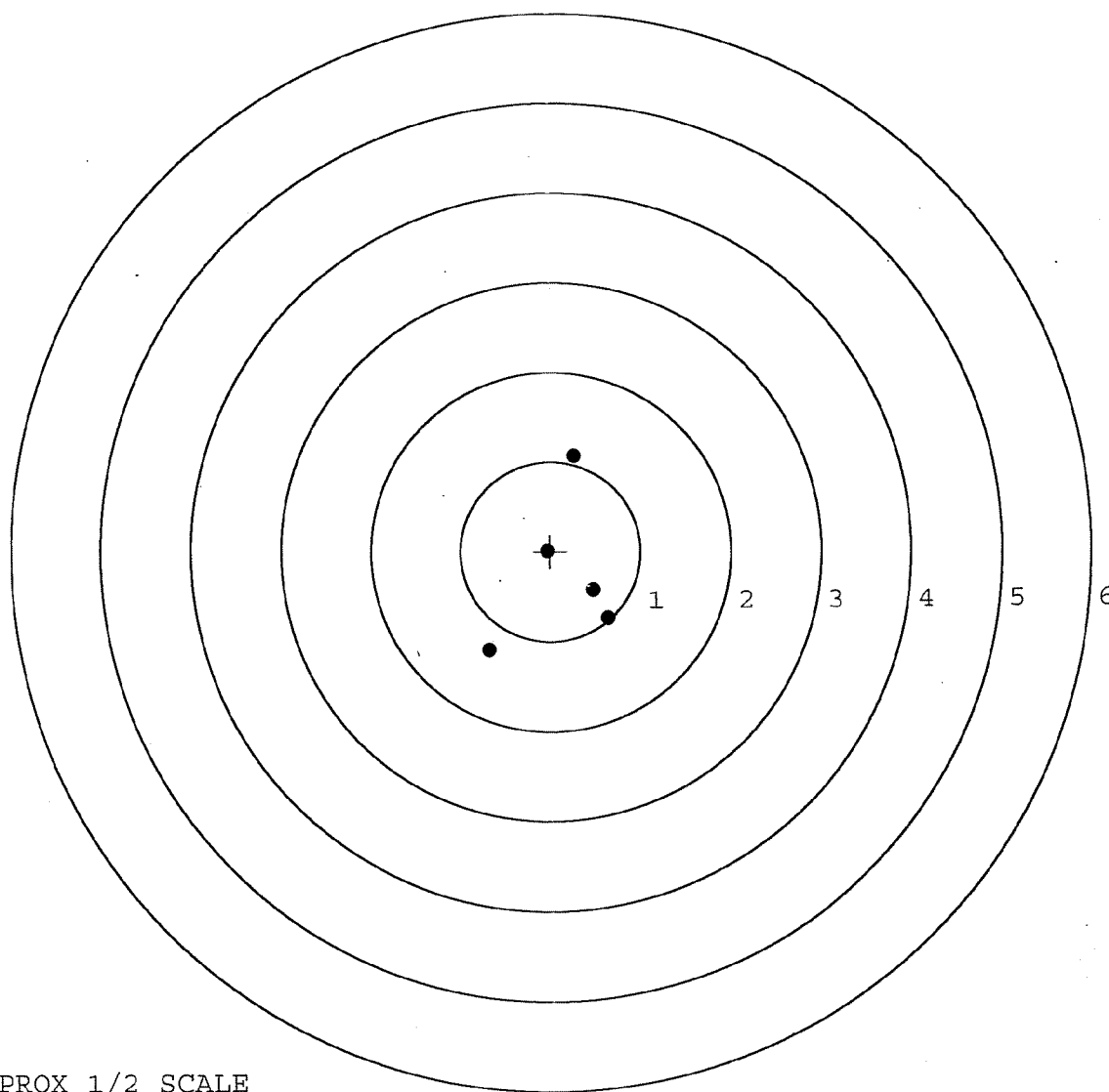
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK.		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR <u>BRD</u>		
615	ROLLMARK CALIBER		11/14-01	WM
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12-9	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-9	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-9	OK
	D) OIL FIRING PIN ASSEMBLY		12-9	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/13/01	DA

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.25</u>	<u>7.0</u>	<u>7.0</u>	12-13-01	EK
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.25</u>	<u>5.5</u>	<u>5.25</u>	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u>	<u>.022</u>	<u>.021</u>	12-13-01	EK
	J) ASSEMBLE STOCK					12/12	BWT
	K) ASSEMBLE SWIVEL STUDS					12/17/01	TEP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/17/01	TEP
	M) IRON SIGHT ALIGNMENT					12/17/01	TEP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/17/01	TEP
640	GALLERY TEST AND TARGET		PASS	FAIL		12-12-01	RW
	A) MALFUNCTIONS		PASS	FAIL			
	B) PIERCED PRIMERS		PASS	FAIL		12-12-01	RW
645	INSPECT FOR LIVE AMMO					12-12-01	RW
655	FINAL INSPECTION A) HEADSPACE					12/17/01	TEP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u>	<u>2.73</u>	<u>2.73</u> <u>2.67</u> <u>2.74</u>	12/14/01	D.M.
	C) FUNCTION					12/17/01	TEP
660	PACK					12/13/01	RTA

SERIAL NUMBER: E6790302. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:40

POINT#	X	Y
1:	0.480	-0.437
2:	0.637	-0.750
3:	-0.691	-1.094
4:	-0.034	0.003
5:	0.270	1.066

X CENTROID: 0.132
Y CENTROID: -0.242
POA TO CENTROID: 0.276
HORZ SPREAD: 1.328
VERT SPREAD: 2.160
GROUP SPREAD: 2.364
MIN RADIUS: 0.296
MAX RADIUS: 1.316
MEAN RADIUS: 0.782
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

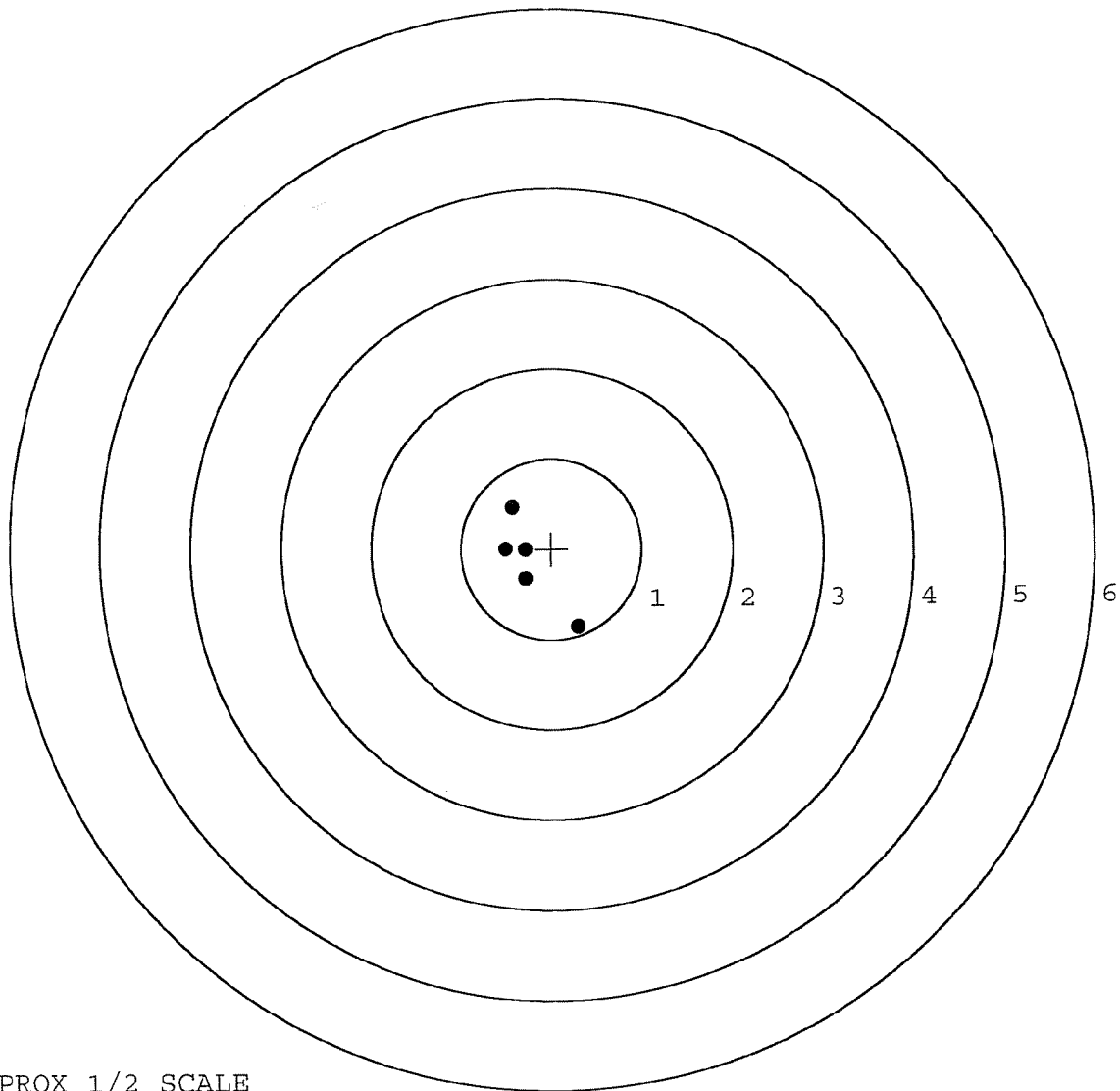


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790302. __0
 TARGET NUMBER: 2
 FILE DATE: 12/12/2001
 FILE TIME: 11:40

POINT#	X	Y
1:	0.296	-0.866
2:	-0.431	0.464
3:	-0.289	-0.332
4:	-0.288	-0.009
5:	-0.511	0.006

X CENTROID: -0.245
 Y CENTROID: -0.147
 POA TO CENTROID: 0.286
 HORZ SPREAD: 0.807
 VERT SPREAD: 1.330
 GROUP SPREAD: 1.516
 MIN RADIUS: 0.145
 MAX RADIUS: 0.899
 MEAN RADIUS: 0.436
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790302DATE 11/5/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.85	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.80	2.58	
PULL #3	2.75	2.76	2.57	
PULL #4	2.69	2.69	2.55	
PULL #5	2.77	2.69	2.62	
TOTAL	13.35	13.79	12.99	
AVG.	2.67	2.76	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.34	3.05	
PULL #2	3.25	3.12	
PULL #3	3.24	3.08	
PULL #4	3.33	3.07	
PULL #5	3.22	3.15	
TOTAL	16.38	15.47	
AVG.	3.28	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.32	3.97		4.29
PULL #2	4.01	3.92		4.21
PULL #3	3.95	3.91		4.22
PULL #4	4.00	3.90		4.29
PULL #5	3.94	4.03		4.28
TOTAL	20.22	19.73		21.29
AVG.	4.04	3.95		4.26