

E 679 0304

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Dillon, NY Reg. U.S. Pat. & Tm. Off. Marco Registrada Marca Deposee.

SERIAL NO. **E6790304**
ORDER NO. **25716**

46

17BW

 5716 E6790304

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

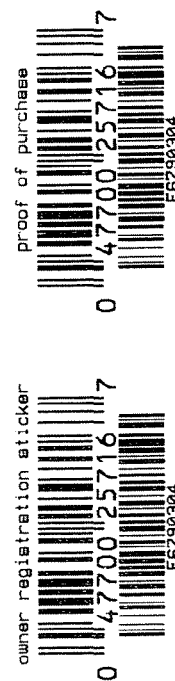


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

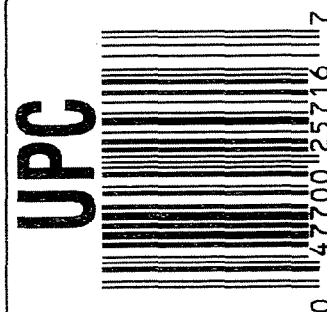
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790304



CONTRACT #

GUN SERIAL # E6790304

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE		11/5/01	Rep
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <i>RD</i>		
615	ROLLMARK CALIBER		11/9	<i>Ⓟ</i>
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	<i>TA</i>
	(BOLT)		11-27	<i>TA</i>
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	<i>Doog</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	<i>Doog</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	<i>Doog</i>
	D) OIL FIRING PIN ASSEMBLY		12-17	<i>Doog</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-17-02	<i>DK</i>

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>4.00</u> <u>4.50</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>2.50</u> <u>3.25</u>	<u>1/9/02</u>	<u>B.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/4/02</u>	<u>Rw</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>Rw</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>Rw</u>
	M) IRON SIGHT ALIGNMENT		<u>1/12/02</u>	<u>Rw</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>Rw</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>Rw</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.32</u> <u>2.22</u> <u>2.48</u> <u>2.26</u>	<u>1/9/02</u>	<u>A.M.</u>
	C) FUNCTION		<u>1/10/02</u>	<u>Rw</u>
660	PACK		<u>1/17/02</u>	<u>D.M.</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6790304

DATE 1/2/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.37		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.27		2.38	
PULL #3	2.54	2.26		2.52	
PULL #4	2.26	2.32		2.47	
PULL #5	2.51	2.28		2.42	
TOTAL	12.40	11.49		12.30	
AVG.	2.48	2.29		2.46	

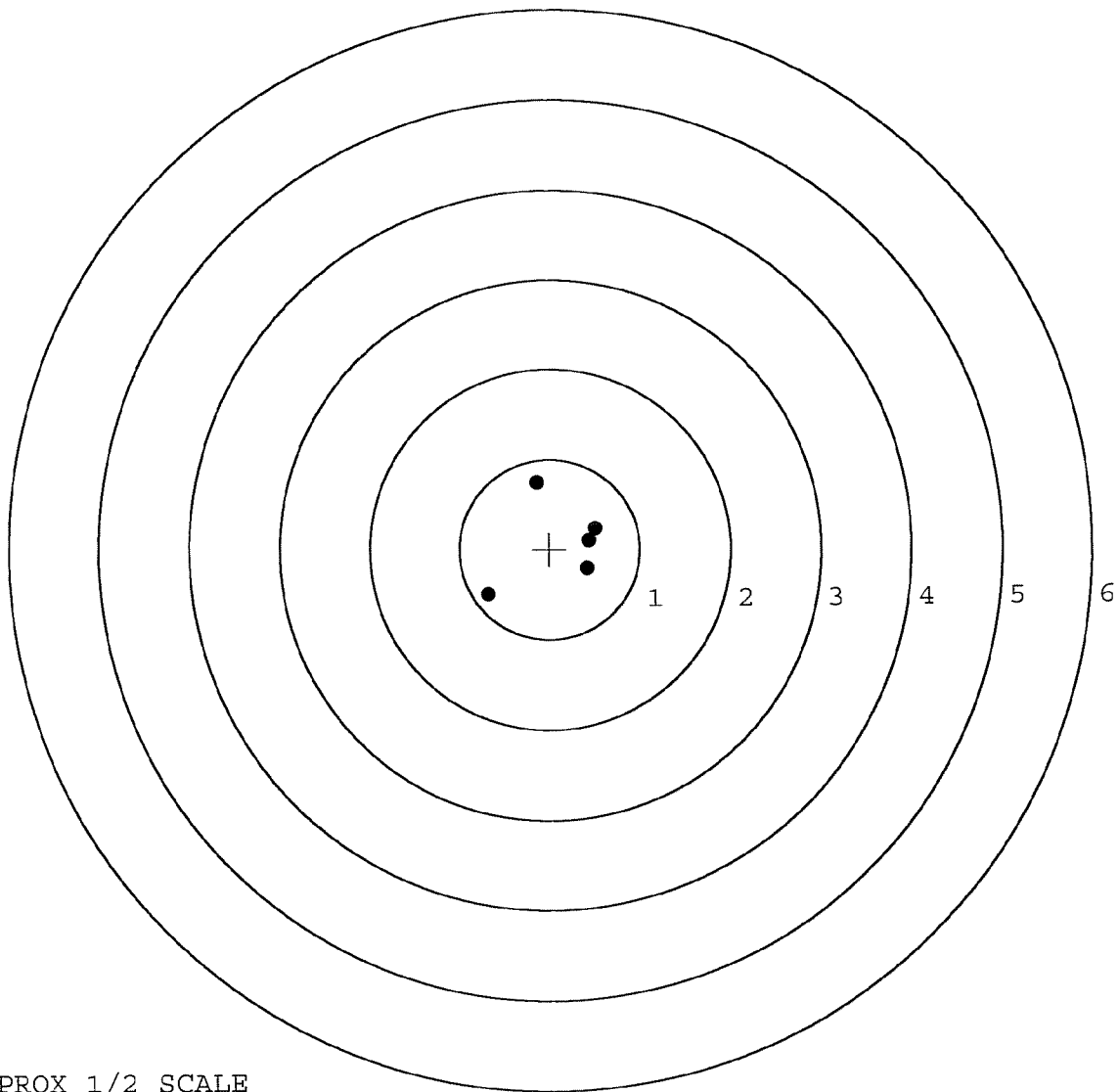
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.50		
PULL #2	3.28	3.25		
PULL #3	3.44	3.35		
PULL #4	3.40	3.11		
PULL #5	3.26	3.27		
TOTAL	16.49	16.48		
AVG.	3.30	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	4.46		4.29
PULL #2	4.32	4.23		4.34
PULL #3	4.48	3.99		4.33
PULL #4	4.49	4.06		4.26
PULL #5	4.47	4.15		4.33
TOTAL	22.02	20.89		21.15
AVG.	4.40	4.18		4.23

SERIAL NUMBER: E6790304. __0
 TARGET NUMBER: 1
 FILE DATE: 01/08/2002
 FILE TIME: 03:02

POINT#	X	Y
1:	-0.134	0.740
2:	-0.586	-0.495
3:	0.512	0.232
4:	0.435	0.098
5:	0.414	-0.215

X CENTROID: 0.108
 Y CENTROID: 0.072
 POA TO CENTROID: 0.130
 HORZ SPREAD: 1.198
 VERT SPREAD: 1.235
 GROUP SPREAD: 1.401
 MIN RADIUS: 0.328
 MAX RADIUS: 0.976
 MEAN RADIUS: 0.574
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790304. 0

TARGET NUMBER: 2

FILE DATE: 01/08/2002

FILE TIME: 03:02

POINT#	X	Y
1:	-0.183	0.547
2:	0.550	0.307
3:	0.209	0.170
4:	0.574	-0.826
5:	-0.510	-1.461

X CENTROID: 0.128

Y CENTROID: -0.253

POA TO CENTROID: 0.283

HORZ SPREAD: 1.084

VERT SPREAD: 2.008

GROUP SPREAD: 2.061

MIN RADIUS: 0.430

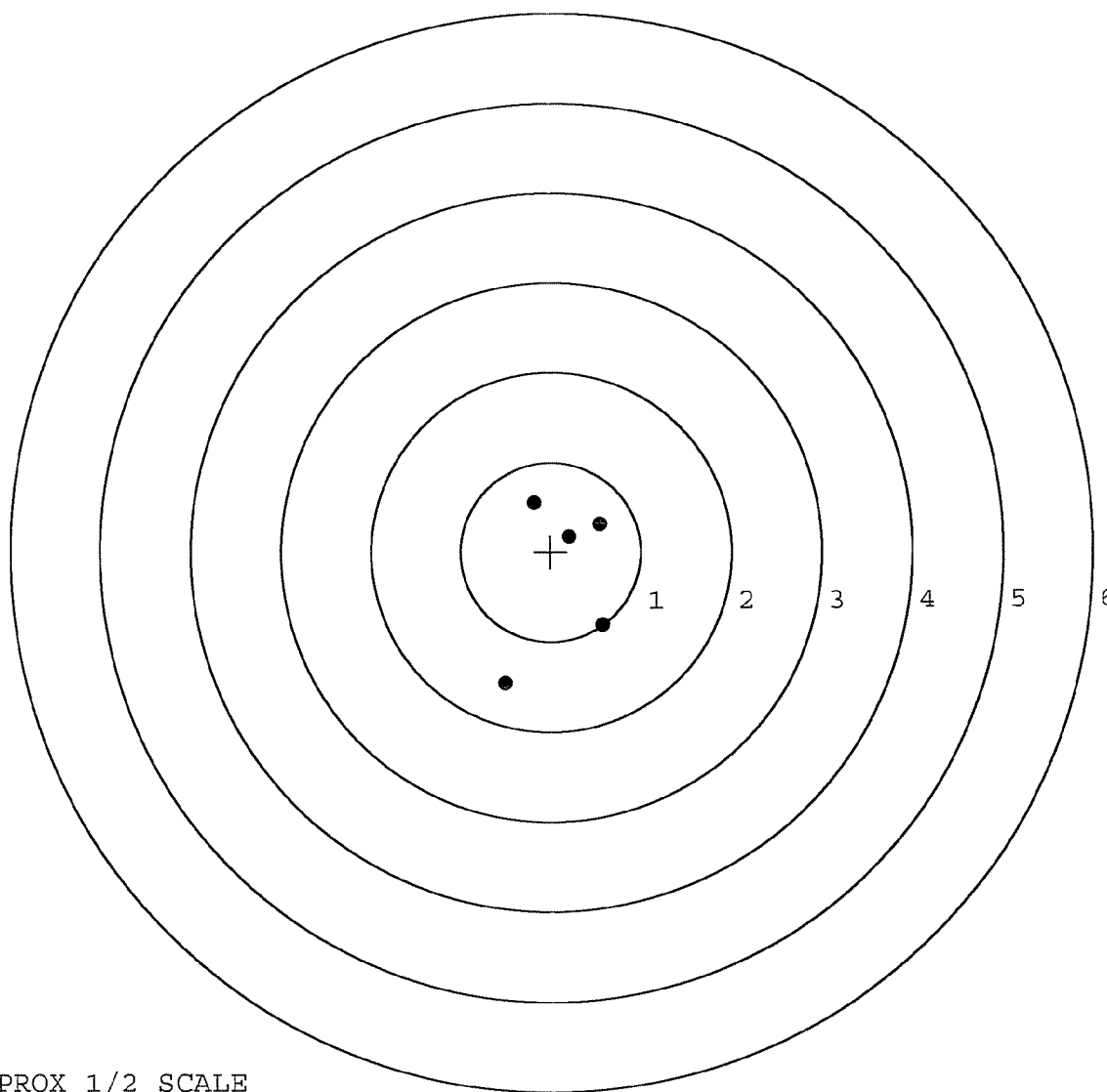
MAX RADIUS: 1.366

MEAN RADIUS: 0.816

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE