

E 6750319

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
item

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790319**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790319

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

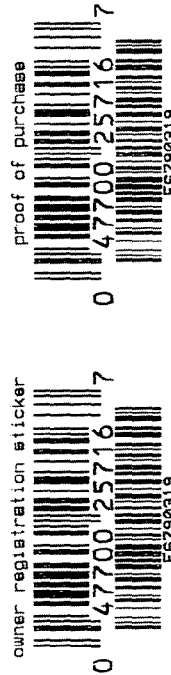


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

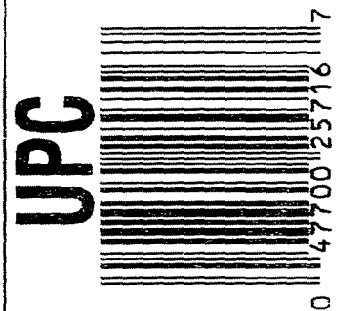
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790319



CONTRACT #

GUN SERIAL # E6790319

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29 -01	RW
600	PROOF		OCT 29 -01	RW
607	CHECK HEADSPACE		OCT 29 -01	RW
610	DIS-ASSEMBLE GUN		OCT 29 -01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		10 2 200	AL
615	ROLLMARK CALIBER		11/2	B3
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/8	HP
	(BOLT)		11/8	HP
625	FINAL ASSEMBLY		12/10/01	DX
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DX
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DX
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DX
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/10/01	DX

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.25</u> <u>6.25</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.0225</u> <u>.0215</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	HD
	A) MALFUNCTIONS	PASS FAIL	12/20/01	HD
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	HD
645	INSPECT FOR LIVE AMMO		12/20/01	HD
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.27</u> <u>2.44</u> <u>2.32</u> <u>2.22</u>	12/18/01	D.M.
	C) FUNCTION		12/20/01	REP
660	PACK		12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790319DATE 11/15/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.37		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.17		2.19	
PULL #3	2.35	2.19		2.16	
PULL #4	2.31	2.10		2.29	
PULL #5	2.29	2.31		2.20	
TOTAL	1187	1114		1116	
AVG.	2.37	2.22		2.23	

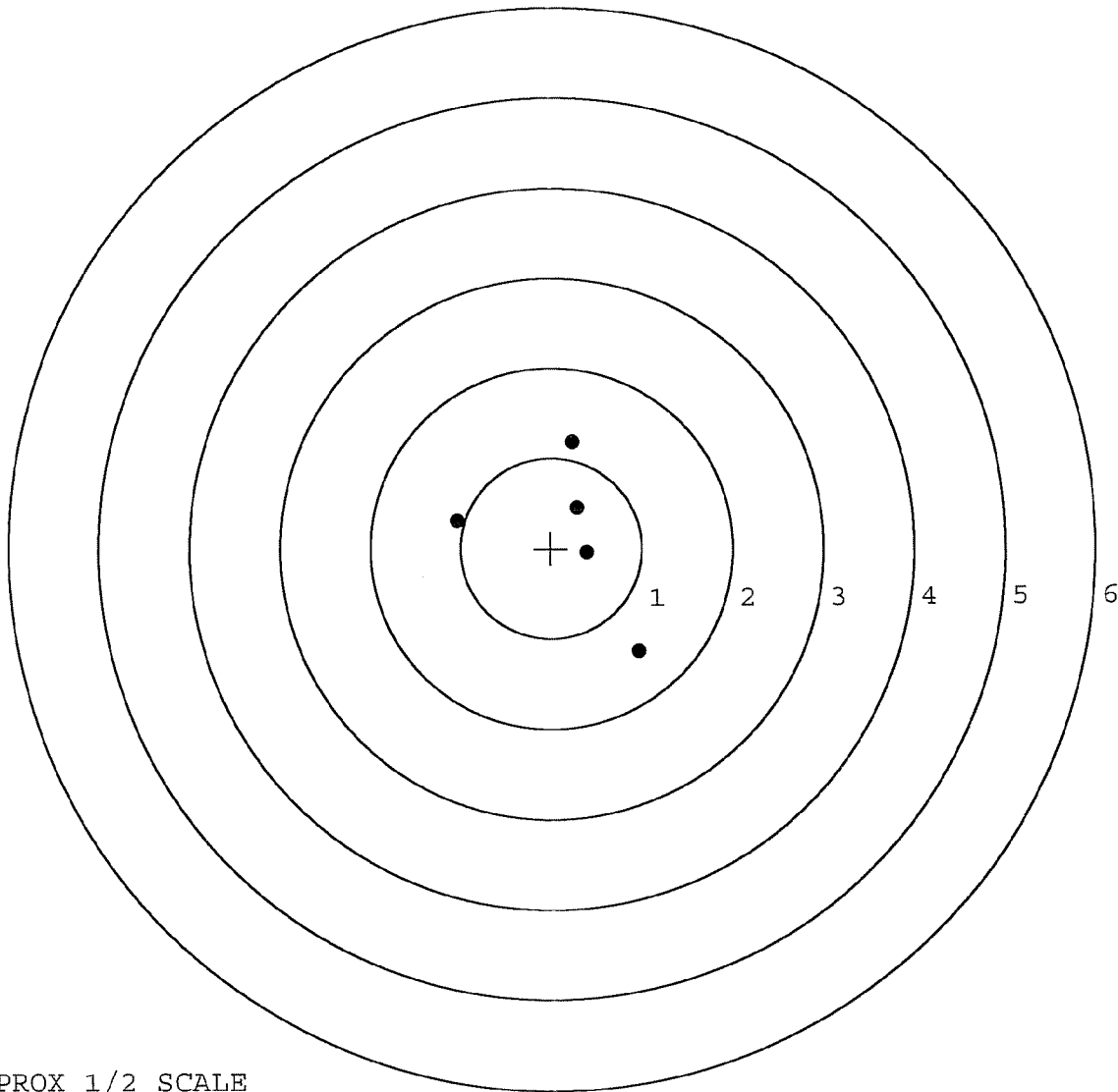
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.33		
PULL #2	3.05	3.25		
PULL #3	3.23	3.23		
PULL #4	3.12	3.26		
PULL #5	3.16	3.07		
TOTAL	1565	1614		
AVG.	3.13	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.44	4.22		4.34
PULL #2	4.31	4.25		4.16
PULL #3	4.24	4.25		4.32
PULL #4	4.36	4.31		4.28
PULL #5	4.25	4.32		4.29
TOTAL	2160	2135		2139
AVG.	4.32	4.27		4.27

SERIAL NUMBER: E6790319. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 11:13

POINT#	X	Y
1:	0.964	-1.148
2:	0.400	-0.048
3:	0.287	0.448
4:	0.243	1.174
5:	-1.034	0.309

X CENTROID: 0.172
 Y CENTROID: 0.147
 POA TO CENTROID: 0.226
 HORZ SPREAD: 1.998
 VERT SPREAD: 2.322
 GROUP SPREAD: 2.473
 MIN RADIUS: 0.300
 MAX RADIUS: 1.518
 MEAN RADIUS: 0.877
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4

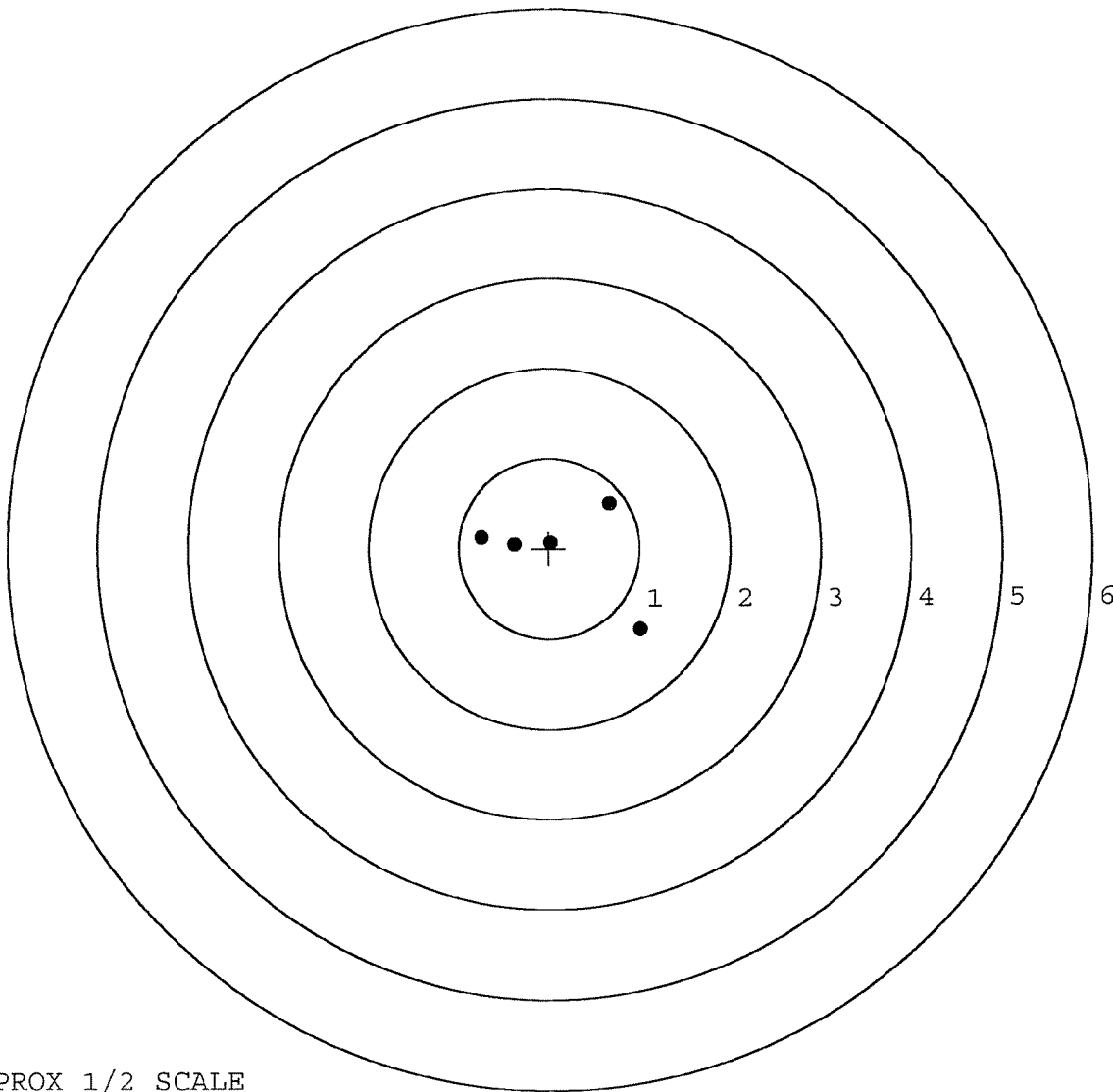


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790319. 0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 11:13

POINT#	X	Y
1:	0.667	0.496
2:	1.006	-0.904
3:	0.014	0.065
4:	-0.381	0.040
5:	-0.752	0.120

X CENTROID: 0.111
 Y CENTROID: -0.037
 POA TO CENTROID: 0.117
 HORZ SPREAD: 1.758
 VERT SPREAD: 1.400
 GROUP SPREAD: 2.034
 MIN RADIUS: 0.140
 MAX RADIUS: 1.247
 MEAN RADIUS: 0.706
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE