

E 6790335

VERY IMPORTANT: Booklet enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790335**

ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

31XV

5716 E6790335

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



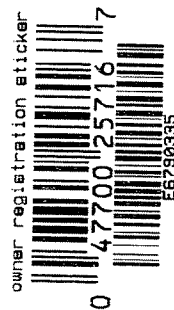
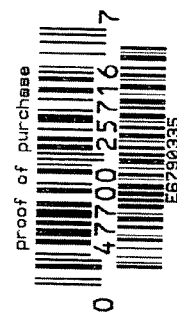
SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444

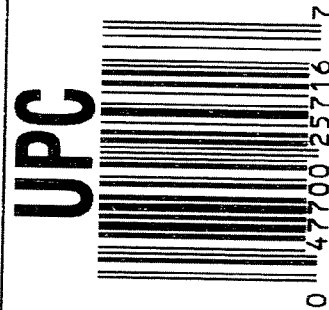


ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

E6790335



CONTRACT #

GUN SERIAL # E6790335

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <i>ABD</i>	11/6	11
615	ROLLMARK CALIBER		11/6	AB
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01 AB	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY		12-8-01	EK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-8-01	EK

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	12-17-01	EK		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.25</u>	12-17-01	EK		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.0245</u>	<u>.0245</u>	<u>.024</u>	12-17-01	EK		
	J) ASSEMBLE STOCK					12-17-01	REP		
	K) ASSEMBLE SWIVEL STUDS					12/19/01	REP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/19/01	REP		
	M) IRON SIGHT ALIGNMENT					12/19/01	REP		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/19/01	REP		
640	GALLERY TEST AND TARGET		PASS FAIL			12/11/01	KT		
	A) MALFUNCTIONS		PASS FAIL			12/11/01	KT		
	B) PIERCED PRIMERS		PASS FAIL			12/11/01	KT		
645	INSPECT FOR LIVE AMMO					12/11/01	KT		
655	FINAL INSPECTION A) HEADSPACE					12/19/01	REP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u>	<u>2.33</u>	<u>2.31</u>	<u>2.78</u>	<u>2.44</u>	12/19/01	B.M.
	C) FUNCTION					12/19/01	REP		
660	PACK					12/20/01	PA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790335DATE 12/8/01TESTER D. J.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.73	2.87		2.81	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.81	2.81		2.51	
PULL #3	2.79	2.74		2.70	
PULL #4	2.26	2.71		2.52	
PULL #5	2.57	2.75		2.74	
TOTAL	13.16	13.88		13.28	
AVG.	2.63	2.78		2.66	

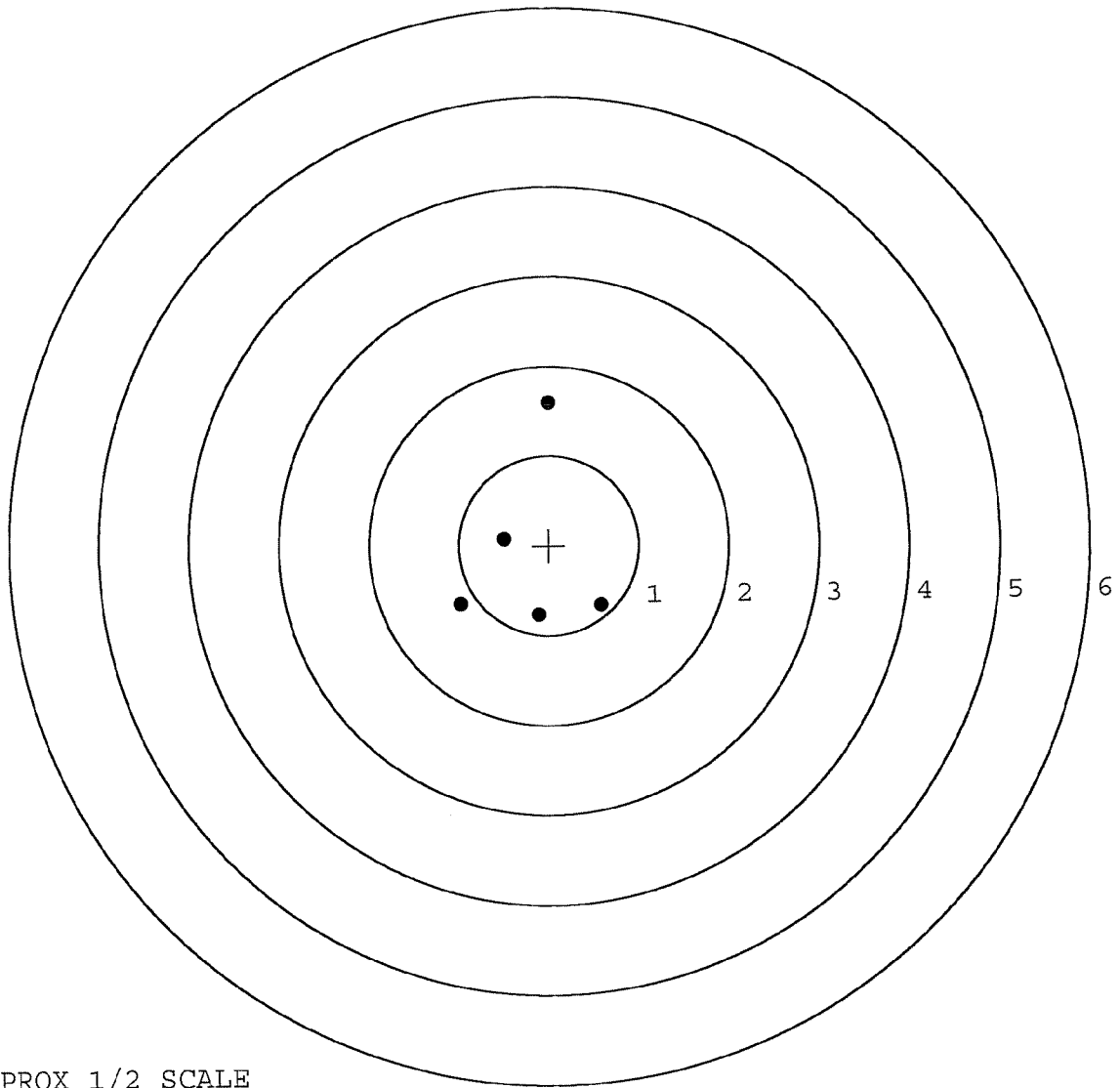
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.64		
PULL #2	3.05	3.95		
PULL #3	3.40	3.59		
PULL #4	3.42	3.32		
PULL #5	3.46	3.49		
TOTAL	16.70	17.99		
AVG.	3.34	3.60		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	4.17		4.21
PULL #2	4.23	4.29		4.23
PULL #3	4.14	4.18		4.16
PULL #4	4.19	4.43		4.04
PULL #5	4.46	4.06		4.19
TOTAL	21.28	21.13		20.83
AVG.	4.26	4.23		4.17

SERIAL NUMBER: R6790335. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 11:21

POINT#	X	Y
1:	-0.497	0.076
2:	0.575	-0.667
3:	-0.125	-0.776
4:	-0.993	-0.644
5:	0.020	1.593

X CENTROID: -0.204
 Y CENTROID: -0.084
 POA TO CENTROID: 0.220
 HORZ SPREAD: 1.568
 VERT SPREAD: 2.369
 GROUP SPREAD: 2.456
 MIN RADIUS: 0.334
 MAX RADIUS: 1.691
 MEAN RADIUS: 0.933
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4

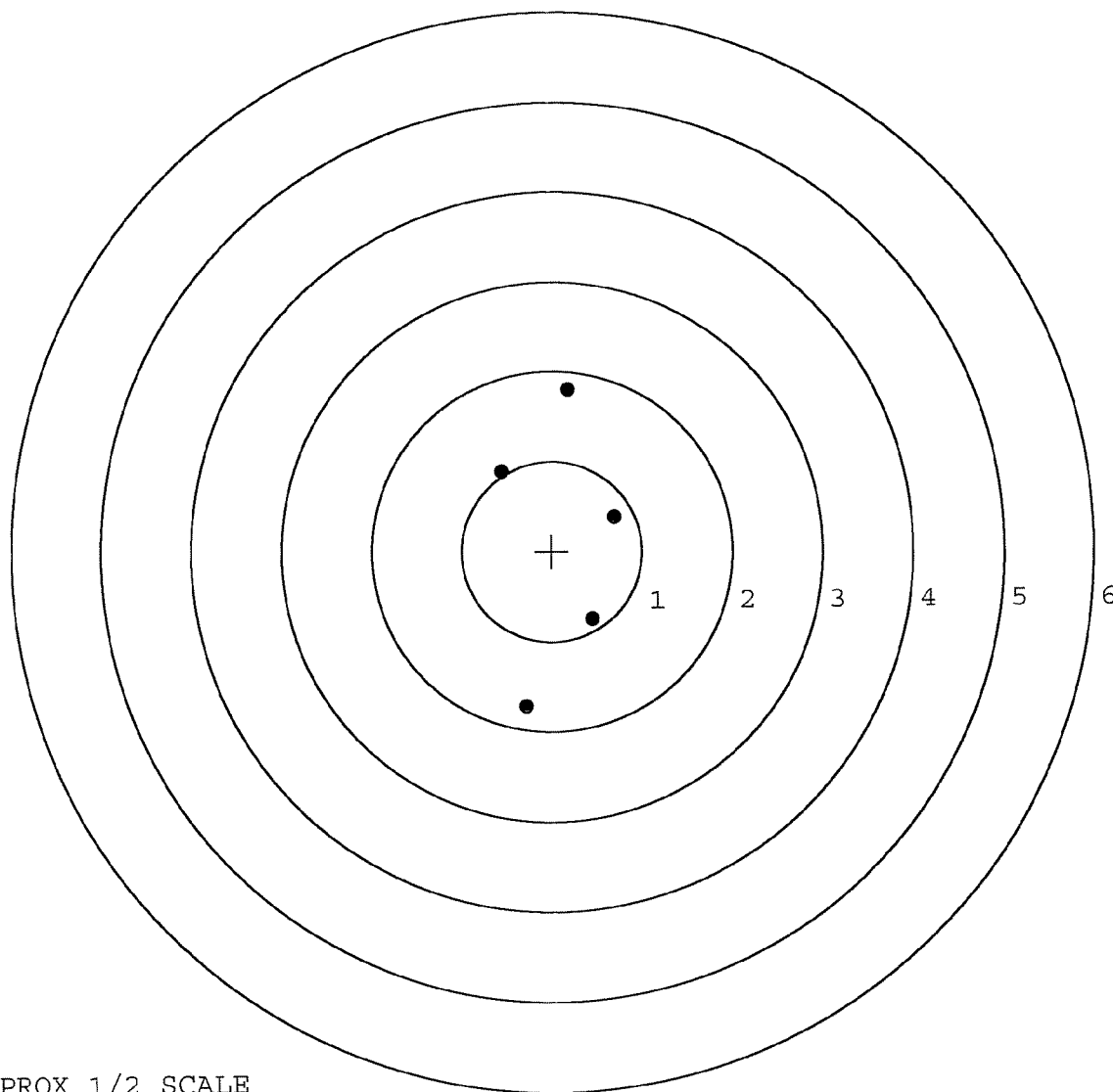


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: R6790335. 0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 11:21

POINT#	X	Y
1:	0.448	-0.754
2:	-0.298	-1.726
3:	0.198	1.788
4:	-0.552	0.891
5:	0.694	0.380

X CENTROID: 0.098
 Y CENTROID: 0.116
 POA TO CENTROID: 0.152
 HORZ SPREAD: 1.246
 VERT SPREAD: 3.514
 GROUP SPREAD: 3.549
 MIN RADIUS: 0.652
 MAX RADIUS: 1.884
 MEAN RADIUS: 1.232
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 3

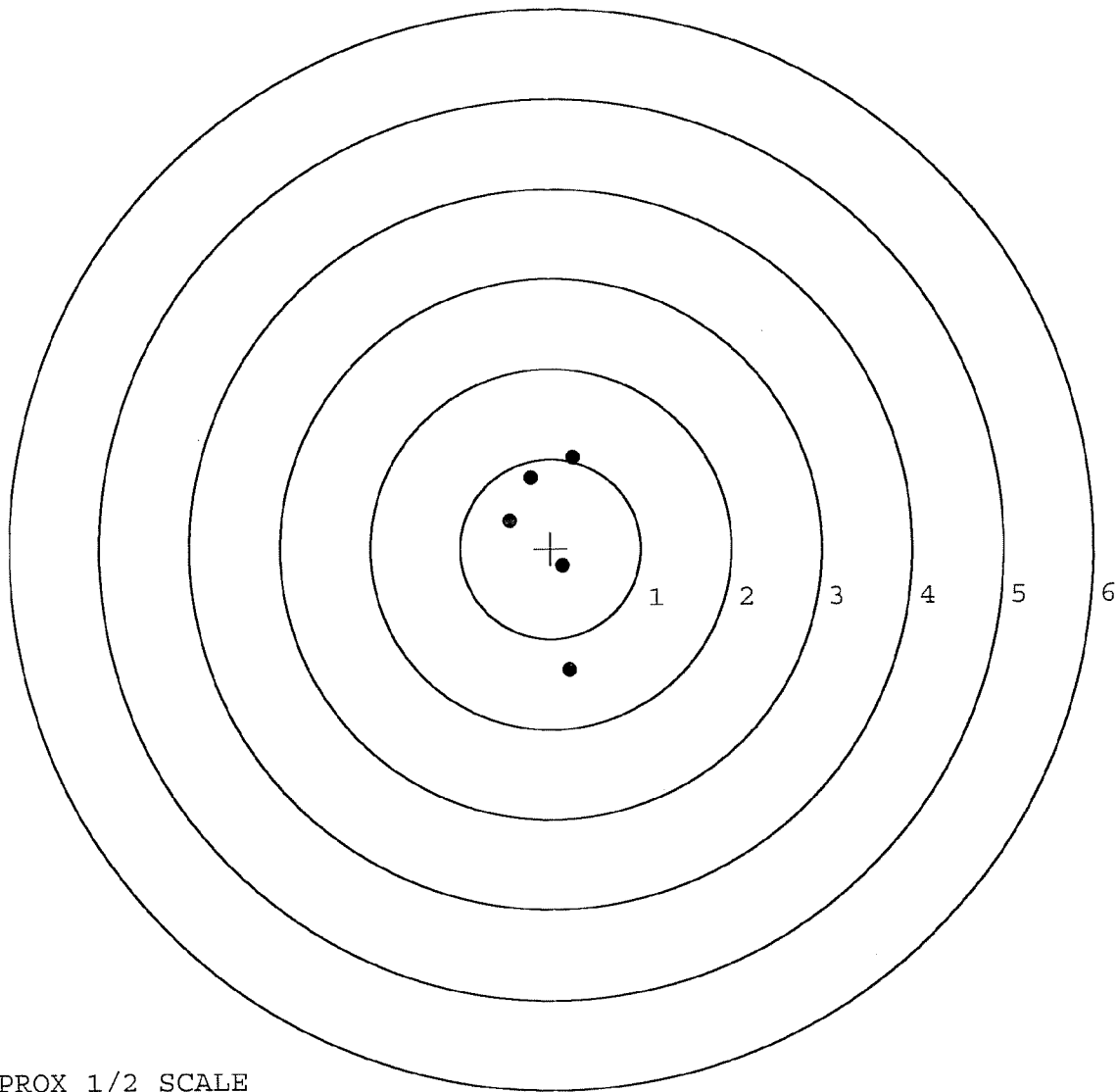


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~6~~6790335. __0
 TARGET NUMBER: 1
 FILE DATE: 12/15/2001
 FILE TIME: 05:05

POINT#	X	Y
1:	0.258	1.018
2:	-0.214	0.792
3:	-0.450	0.309
4:	0.134	-0.198
5:	0.201	-1.351

X CENTROID: -0.014
 Y CENTROID: 0.114
 POA TO CENTROID: 0.115
 HORZ SPREAD: 0.708
 VERT SPREAD: 2.369
 GROUP SPREAD: 2.370
 MIN RADIUS: 0.345
 MAX RADIUS: 1.481
 MEAN RADIUS: 0.791
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

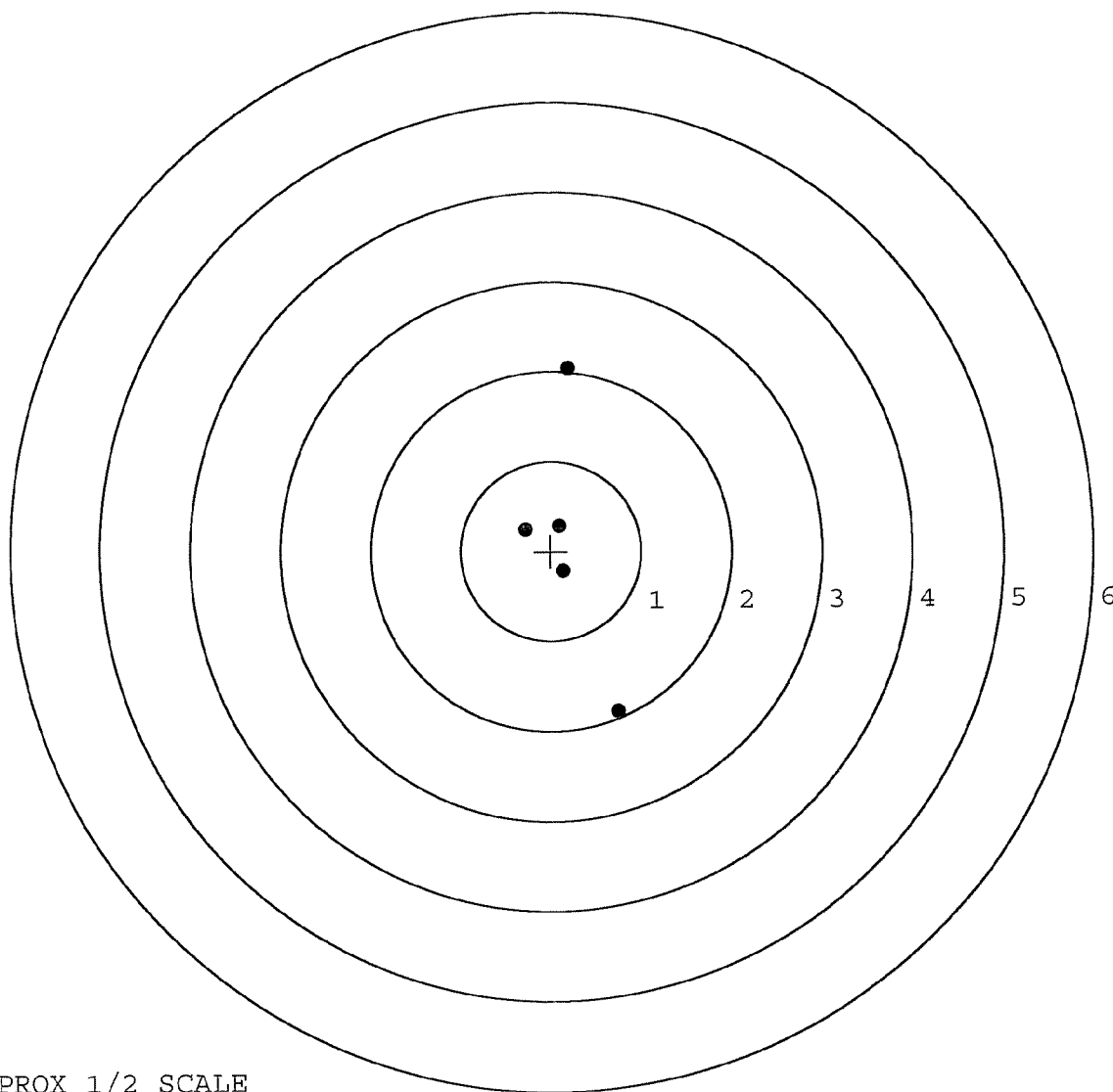


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~6~~6790335. 0
 TARGET NUMBER: 2
 FILE DATE: 12/15/2001
 FILE TIME: 05:05

POINT#	X	Y
1:	0.204	2.033
2:	0.736	-1.788
3:	0.140	-0.222
4:	0.096	0.285
5:	-0.284	0.242

X CENTROID: 0.178
 Y CENTROID: 0.110
 POA TO CENTROID: 0.210
 HORZ SPREAD: 1.020
 VERT SPREAD: 3.821
 GROUP SPREAD: 3.858
 MIN RADIUS: 0.193
 MAX RADIUS: 1.978
 MEAN RADIUS: 0.982
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 3

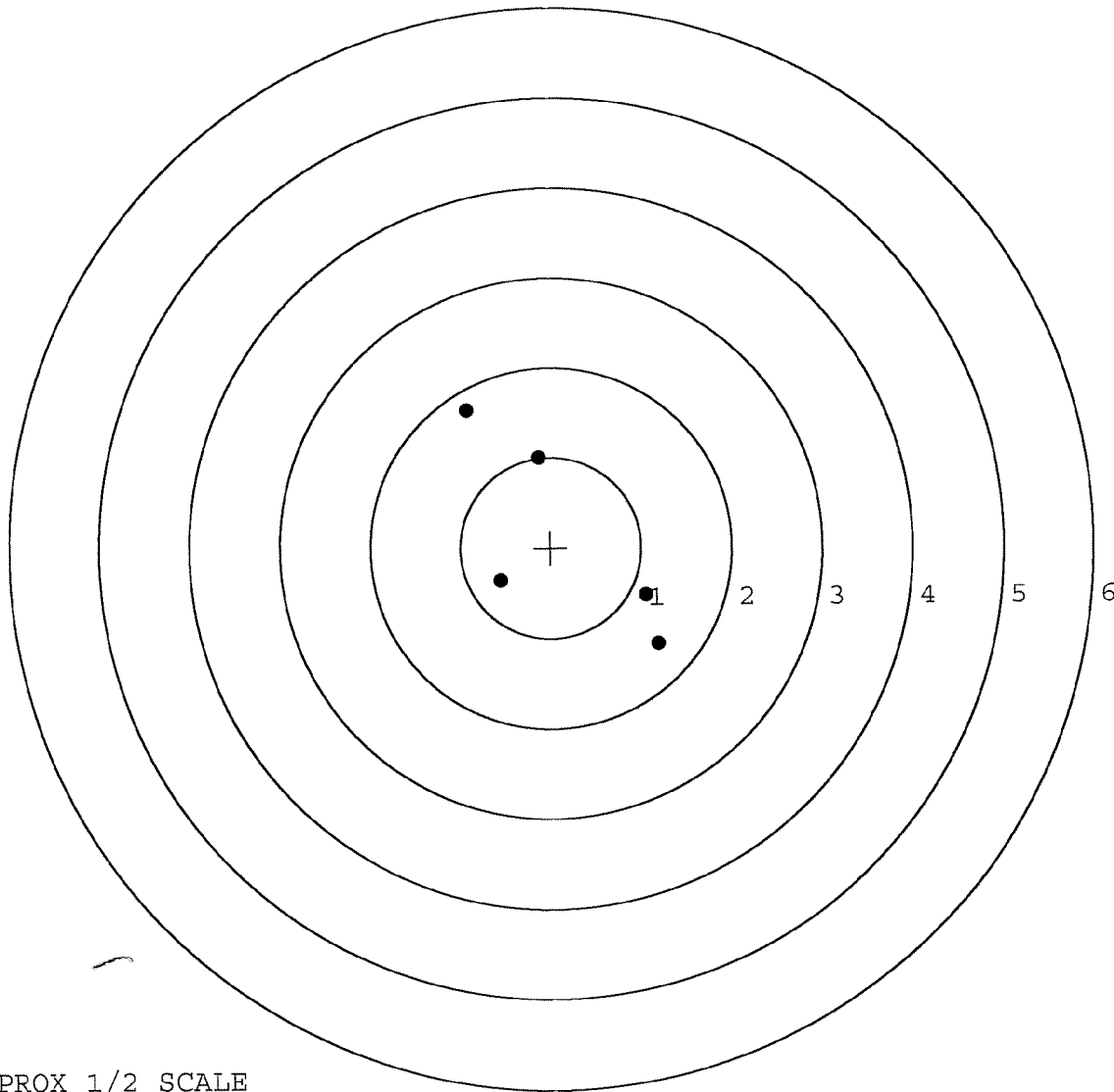


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790335. 0
 TARGET NUMBER: 1
 FILE DATE: 12/11/2001
 FILE TIME: 11:19

POINT#	X	Y
1:	1.182	-1.072
2:	1.049	-0.530
3:	-0.556	-0.366
4:	-0.130	0.999
5:	-0.924	1.532

X CENTROID: 0.124
 Y CENTROID: 0.113
 POA TO CENTROID: 0.168
 HORZ SPREAD: 2.106
 VERT SPREAD: 2.604
 GROUP SPREAD: 3.349
 MIN RADIUS: 0.832
 MAX RADIUS: 1.764
 MEAN RADIUS: 1.247
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 3



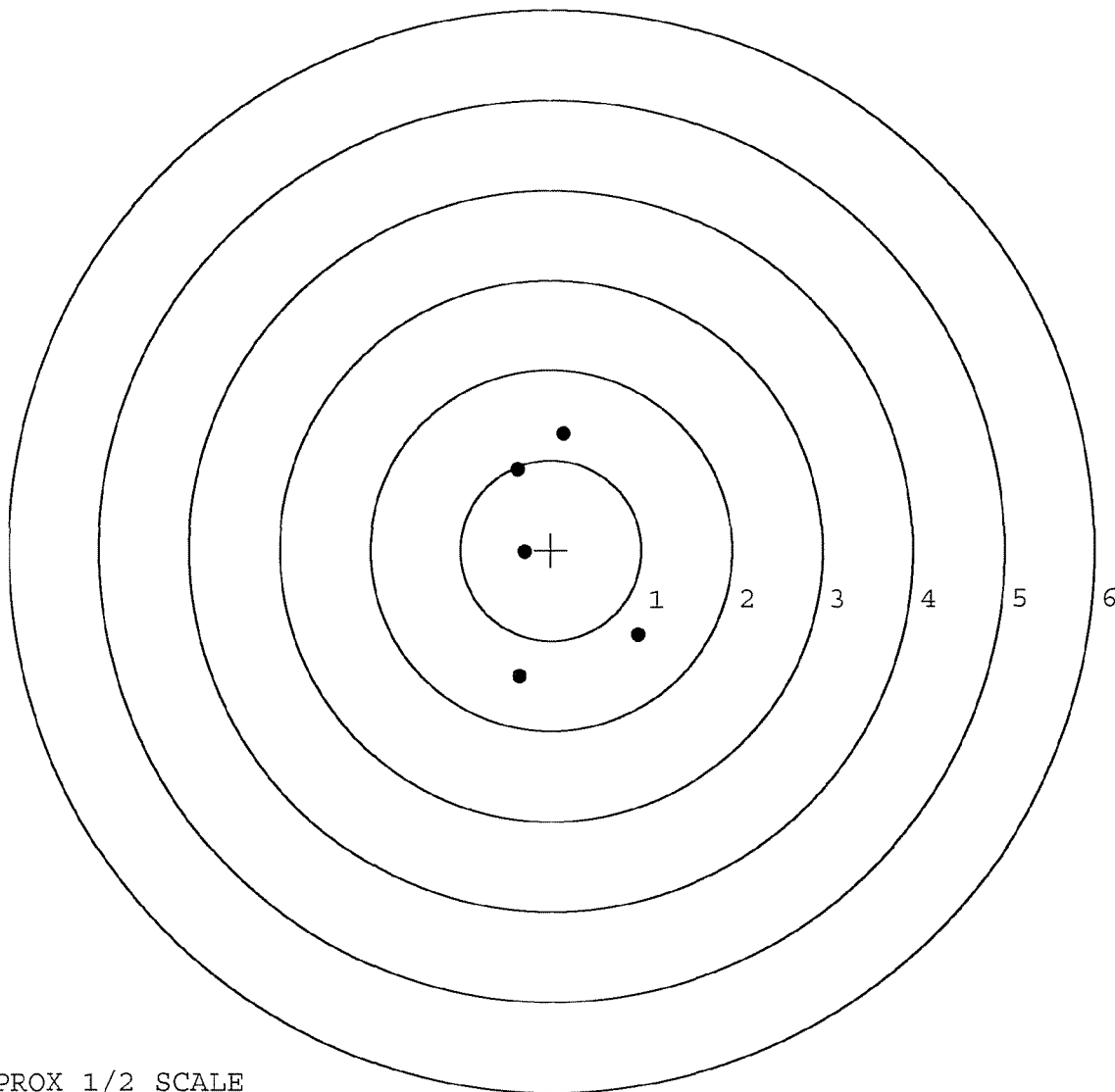
TARGET APPROX 1/2 SCALE

BARBER - M24 0115991

SERIAL NUMBER: E6790335. __0
 TARGET NUMBER: 2
 FILE DATE: 12/11/2001
 FILE TIME: 11:19

POINT#	X	Y
1:	0.961	-0.945
2:	-0.348	-1.402
3:	-0.291	-0.022
4:	-0.368	0.898
5:	0.150	1.291

X CENTROID: 0.021
 Y CENTROID: -0.036
 POA TO CENTROID: 0.042
 HORZ SPREAD: 1.329
 VERT SPREAD: 2.693
 GROUP SPREAD: 2.739
 MIN RADIUS: 0.312
 MAX RADIUS: 1.415
 MEAN RADIUS: 1.076
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE