

E 6798349

VERY IMPORTANT
Instruction Book
enclosed to assist
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790349

ORDER NO.
25716

19LW

46



5716 E6790349

ORDER

25716

MODEL 700™ M24

UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444

7

16

7

proof of purchase



owner registration sticker



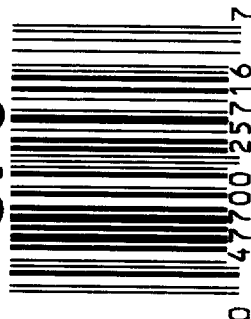
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790349

UPC



CONTRACT #

GUN SERIAL # E6790349

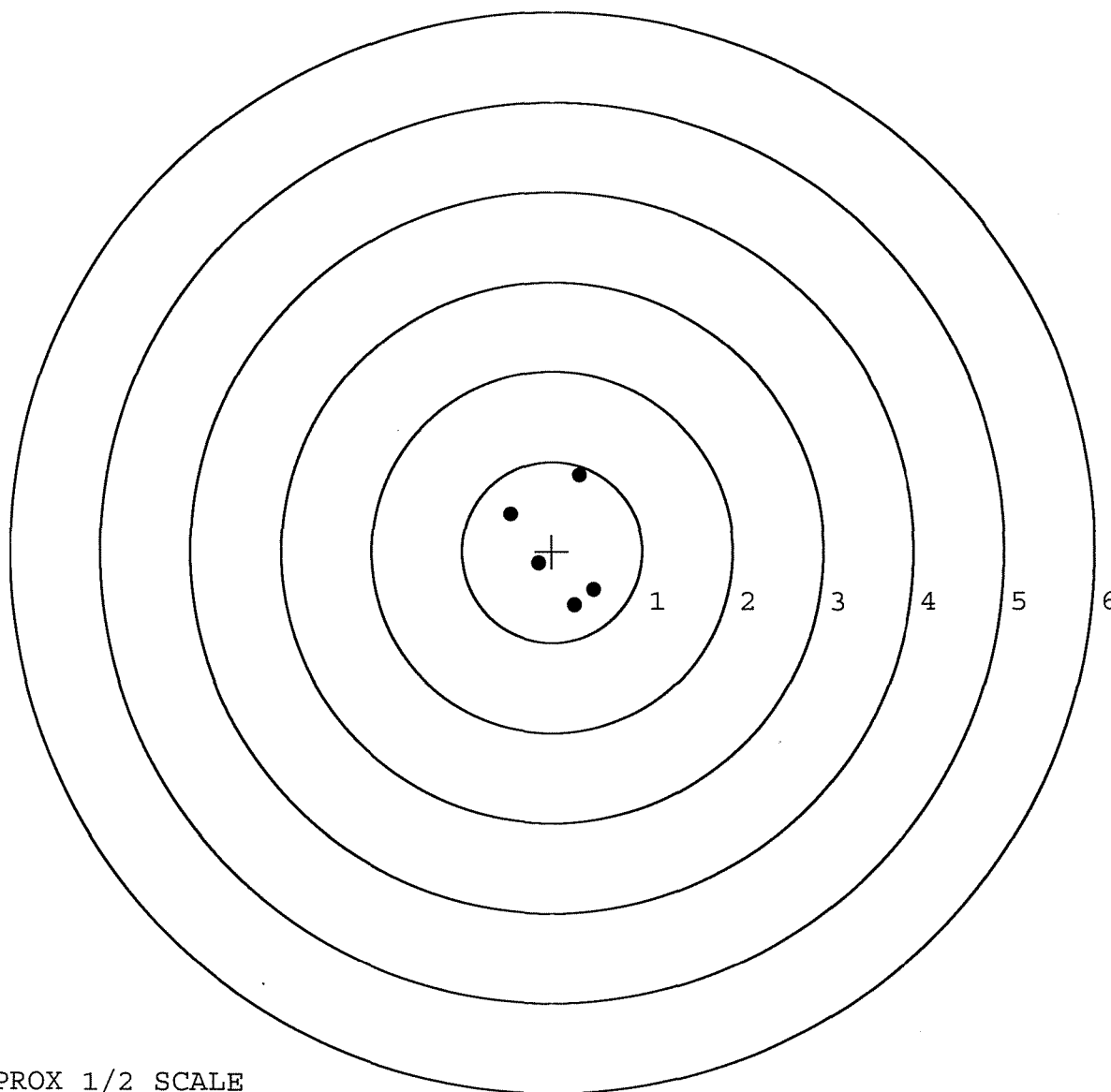
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/9	DR
617	DRILL AND TAP SIGHT HOLES		11/12	BWJ
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/13/01	DR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DR

OP #	OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.75</u>	<u>6.00</u>	<u>6.00</u>	1/24/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.00</u>	<u>3.00</u>	<u>3.00</u>	1/24/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.022</u>	1/24/02	D.M.
	J) ASSEMBLE STOCK					12/18	JWT
	K) ASSEMBLE SWIVEL STUDS					1-30-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2/18/02	RW
	M) IRON SIGHT ALIGNMENT					2/18/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2/18/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		12/18/01	CP
	A) MALFUNCTIONS		PASS	FAIL		12/18/01	CP
	B) PIERCED PRIMERS		PASS	FAIL		12/18/01	CP
645	INSPECT FOR LIVE AMMO					12/18/01	CP
655	FINAL INSPECTION A) HEADSPACE					1-30-02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u>	<u>2.90</u>	<u>2.54</u> <u>2.51</u> <u>2.41</u>	1/24/01	D.M.
	C) FUNCTION					1-30-02	RW
660	PACK					2/19/02	DA

SERIAL NUMBER: ~~E~~6790349. __ 0
 TARGET NUMBER: 1
 FILE DATE: 01/23/2002
 FILE TIME: 02:27

POINT#	X	Y
1:	0.302	0.848
2:	-0.463	0.410
3:	-0.153	-0.136
4:	0.464	-0.431
5:	0.249	-0.596

X CENTROID: 0.080
 Y CENTROID: 0.019
 POA TO CENTROID: 0.082
 HORZ SPREAD: 0.927
 VERT SPREAD: 1.444
 GROUP SPREAD: 1.445
 MIN RADIUS: 0.280
 MAX RADIUS: 0.858
 MEAN RADIUS: 0.607
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

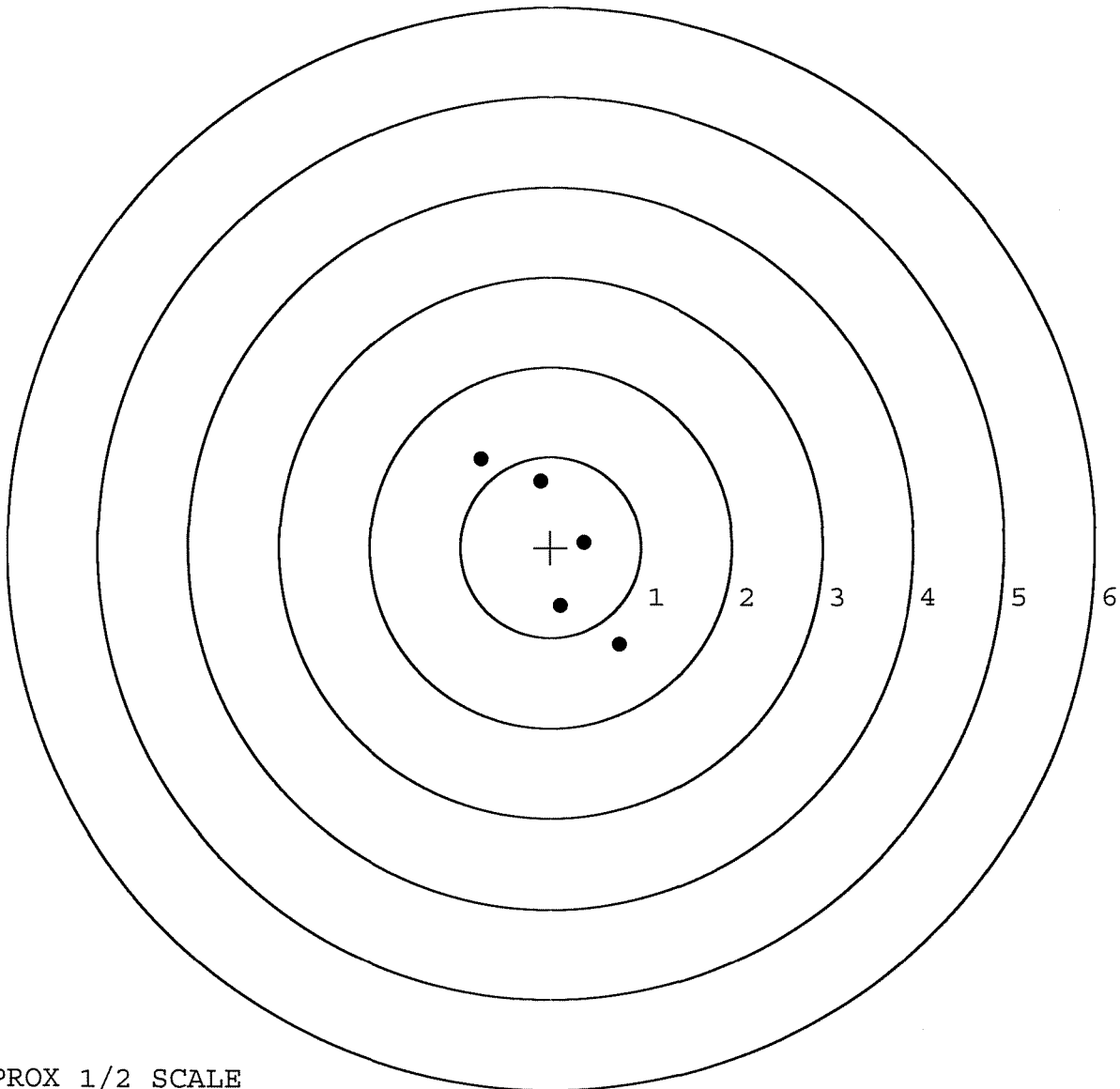


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790349. __0
 TARGET NUMBER: 2
 FILE DATE: 01/23/2002
 FILE TIME: 02:27

POINT#	X	Y
1:	-0.776	0.980
2:	-0.119	0.727
3:	0.370	0.058
4:	0.110	-0.647
5:	0.761	-1.086

X CENTROID: 0.069
 Y CENTROID: 0.006
 POA TO CENTROID: 0.069
 HORZ SPREAD: 1.537
 VERT SPREAD: 2.066
 GROUP SPREAD: 2.575
 MIN RADIUS: 0.305
 MAX RADIUS: 1.293
 MEAN RADIUS: 0.857
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



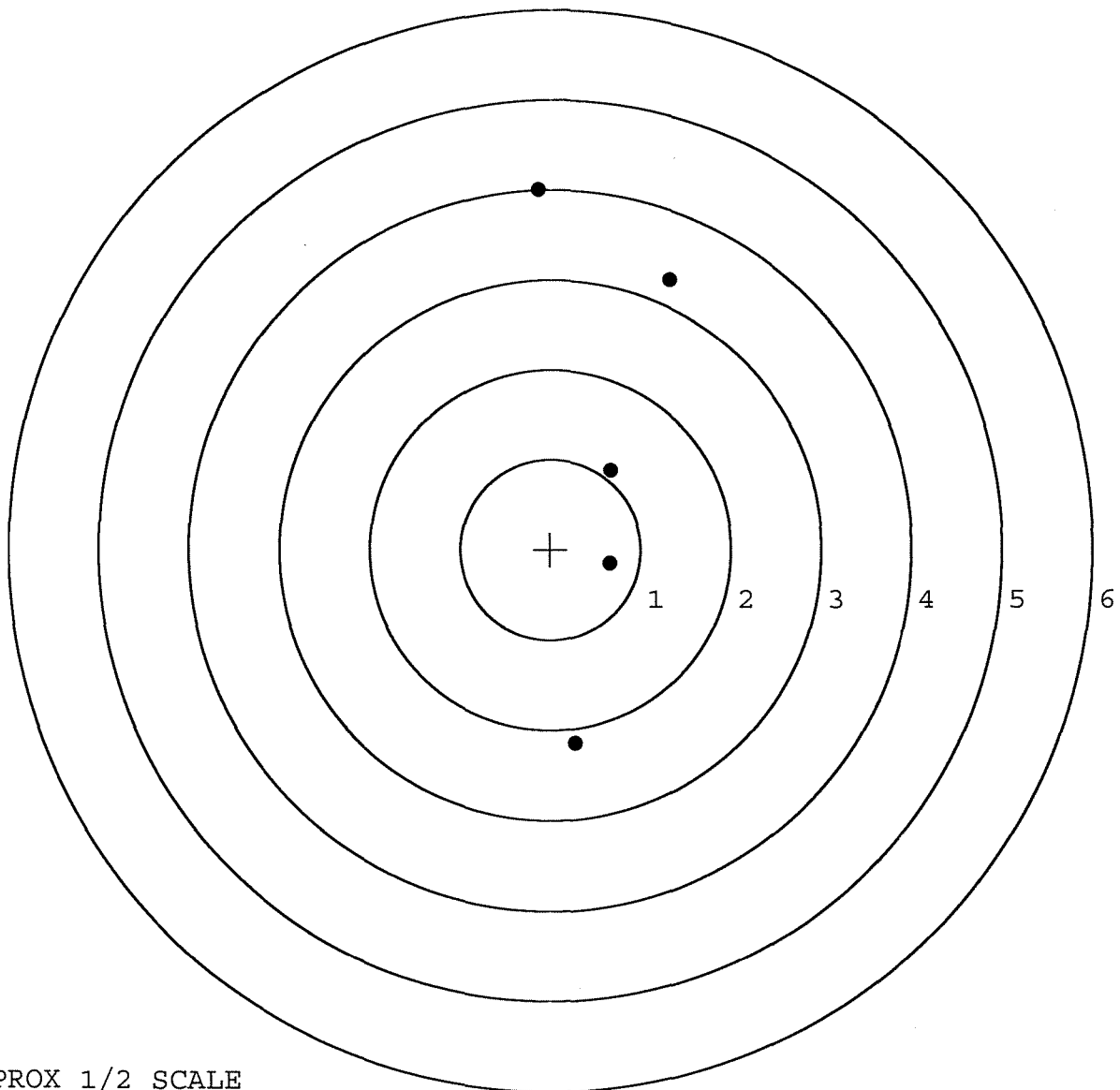
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790349. 0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 10:50

POINT#	X	Y
1:	0.286	-2.153
2:	0.665	-0.154
3:	0.673	0.876
4:	1.314	2.996
5:	-0.144	3.994

X CENTROID: 0.559
 Y CENTROID: 1.112
 POA TO CENTROID: 1.244
 HORZ SPREAD: 1.458
 VERT SPREAD: 6.147
 GROUP SPREAD: 6.162
 MIN RADIUS: 0.262
 MAX RADIUS: 3.276
 MEAN RADIUS: 1.961
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 2

Goal Target

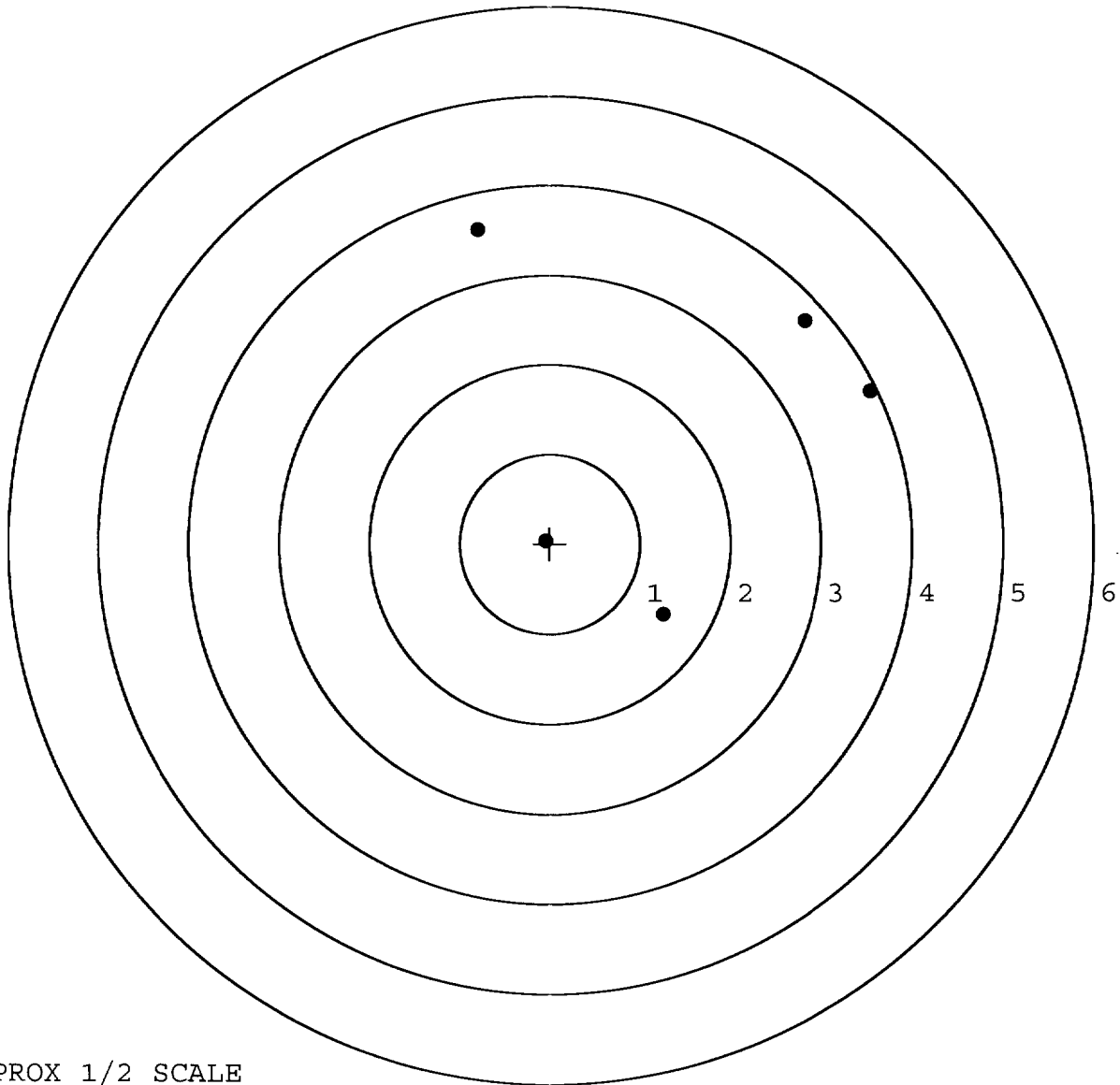


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790349. __0
 TARGET NUMBER: 2
 FILE DATE: 12/18/2001
 FILE TIME: 10:50

POINT#	X	Y
1:	1.254	-0.791
2:	-0.052	0.032
3:	3.545	1.700
4:	2.822	2.482
5:	-0.796	3.501

X CENTROID: 1.355
 Y CENTROID: 1.385
 POA TO CENTROID: 1.937
 HORZ SPREAD: 4.341
 VERT SPREAD: 4.292
 GROUP SPREAD: 4.756
 MIN RADIUS: 1.832
 MAX RADIUS: 3.017
 MEAN RADIUS: 2.238
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 0
 # in 3 IN DIAMETER: 0



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. EG 70349DATE 11/6/01TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.37		2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.51		2.22	
PULL #3	2.33	2.38		2.16	
PULL #4	2.01	2.24		2.14	
PULL #5	2.28	2.30		2.19	
TOTAL	11.51	11.80		10.92	
AVG.	2.30	2.36		2.18	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.57	3.74		
PULL #2	3.28	3.70		
PULL #3	3.56	3.53		
PULL #4	3.43	3.65		
PULL #5	3.08	3.48		
TOTAL	16.92	18.10		
AVG.	3.38	3.62		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.22		4.46
PULL #2	4.30	4.28		4.00 3.96
PULL #3	4.25	4.26		4.26
PULL #4	4.16	4.24		4.13
PULL #5	4.30	4.04		4.10
TOTAL	21.22	21.09		20.27 20.91
AVG.	4.24	4.22		4.18