

E679 0353

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790353	J
ORDER NO. 25716	46
22BW	

5716 E6790353

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

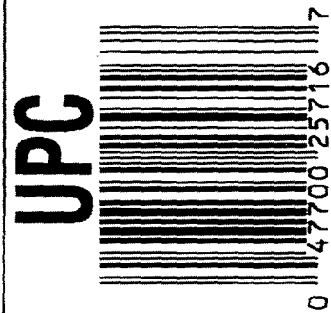
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790353



CONTRACT #

GUN SERIAL # 56790353

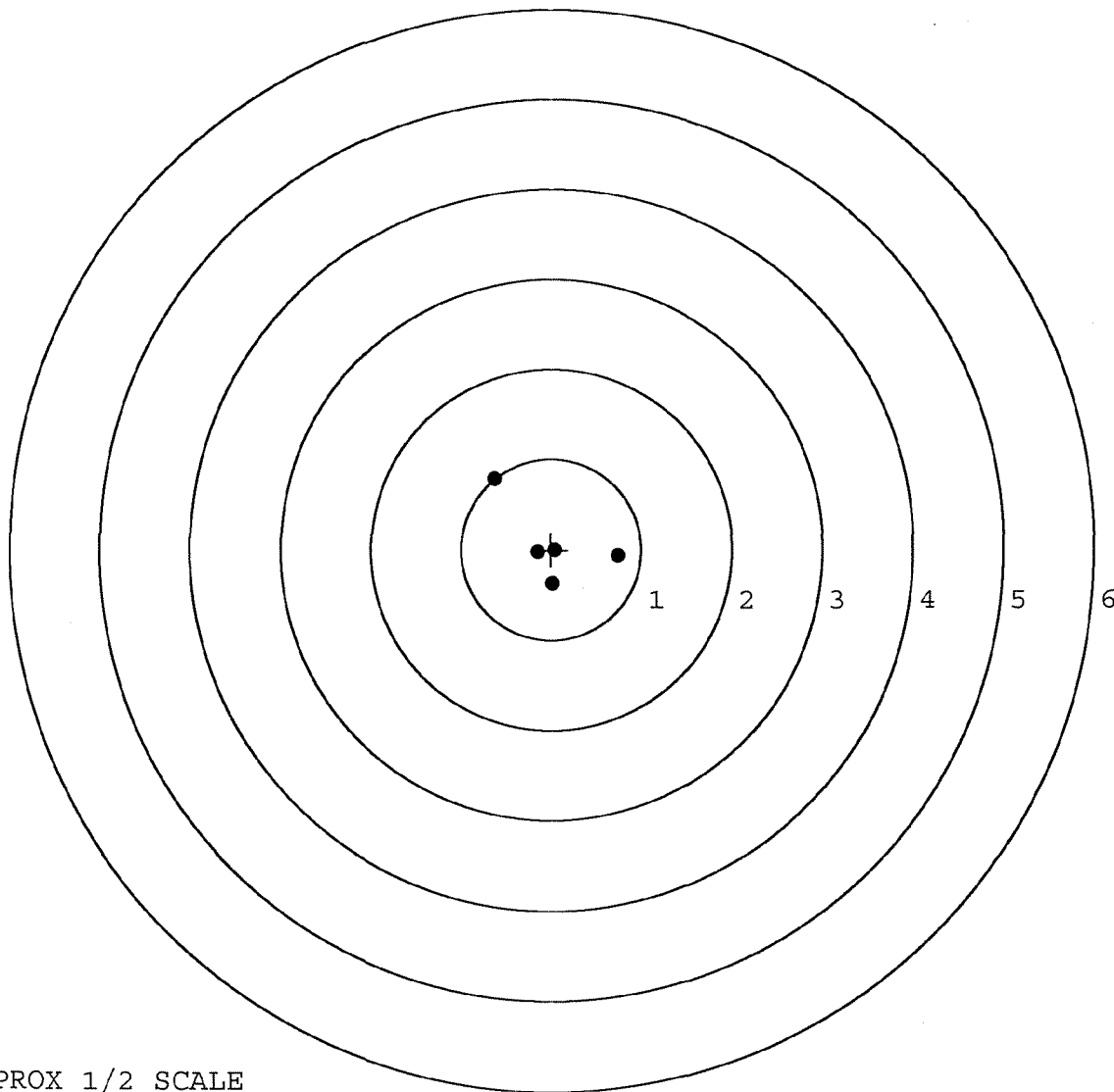
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR DRB	11/6/01	DRB
615	ROLLMARK CALIBER		11/6/01	DRB
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY		12-6	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-6	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-6	DK
	D) OIL FIRING PIN ASSEMBLY		12-6	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-9-02	DRB

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.75</u> <u>4.75</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.0</u> <u>2.75</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.0255</u> <u>.0255</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-10-01	eth
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	EJ
	A) MALFUNCTIONS	PASS FAIL	12-11-01	EP
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	EJ
645	INSPECT FOR LIVE AMMO		12-11-01	EJ
655	FINAL INSPECTION A) HEADSPACE		12/18/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.74 <u>2.72</u> <u>2.62</u> <u>2.72</u> <u>2.66</u>	12/17/01	B.M.
	C) FUNCTION		12/19/01	Rep
660	PACK		1-9-02	OP

SERIAL NUMBER: E6790353. __0
 TARGET NUMBER: 1
 FILE DATE: 12/11/2001
 FILE TIME: 11:31

POINT#	X	Y
1:	0.744	-0.068
2:	0.017	-0.379
3:	0.040	-0.011
4:	-0.150	-0.030
5:	-0.631	0.784

X CENTROID: 0.004
 Y CENTROID: 0.059
 POA TO CENTROID: 0.059
 HORZ SPREAD: 1.375
 VERT SPREAD: 1.163
 GROUP SPREAD: 1.618
 MIN RADIUS: 0.079
 MAX RADIUS: 0.964
 MEAN RADIUS: 0.482
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

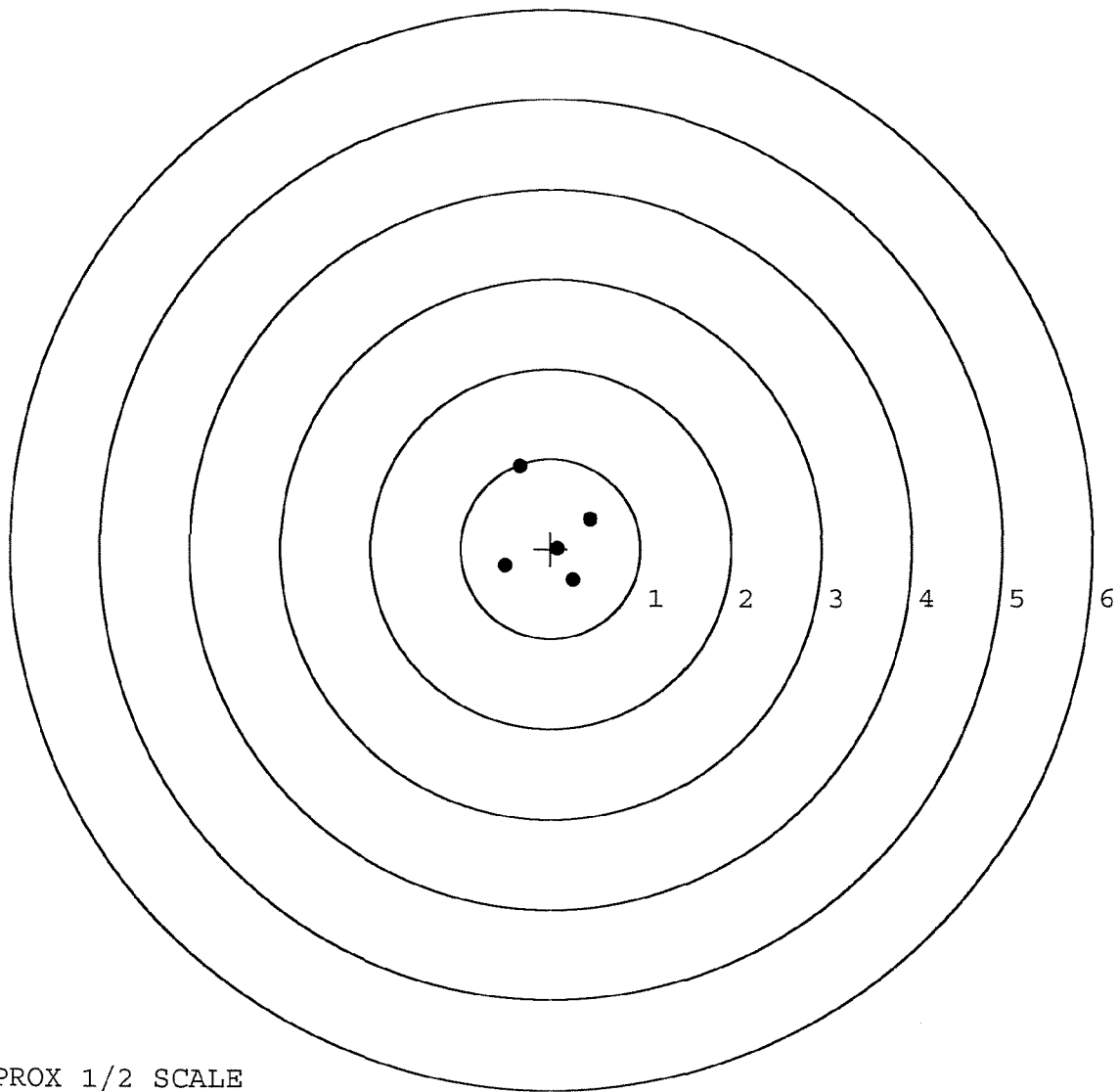


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790353. __0
 TARGET NUMBER: 2
 FILE DATE: 12/11/2001
 FILE TIME: 11:31

POINT#	X	Y
1:	0.434	0.332
2:	0.249	-0.348
3:	0.076	-0.006
4:	-0.511	-0.190
5:	-0.342	0.918

X CENTROID: -0.019
 Y CENTROID: 0.141
 POA TO CENTROID: 0.142
 HORZ SPREAD: 0.945
 VERT SPREAD: 1.266
 GROUP SPREAD: 1.397
 MIN RADIUS: 0.175
 MAX RADIUS: 0.841
 MEAN RADIUS: 0.532
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790353DATE 12/8/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.85		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.88		2.72	
PULL #3	2.65	2.91		2.80	
PULL #4	2.52	2.97		2.72	
PULL #5	2.55	2.88		2.66	
TOTAL	12.69	14.49		13.43	
AVG.	2.54	2.90		2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.17		
PULL #2	3.40	2.78		
PULL #3	3.32	3.24		
PULL #4	3.08	3.19		
PULL #5	3.52	3.25		
TOTAL	16.69	15.63		
AVG.	3.34	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.13		4.20
PULL #2	4.29	4.20 4.24		4.10
PULL #3	3.85	4.42		4.22
PULL #4	4.21	3.80		4.10
PULL #5	4.20	4.44		4.18
TOTAL	20.76	21.03		20.80
AVG.	4.15	4.21		4.16