

E6790357

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790357**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790357

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

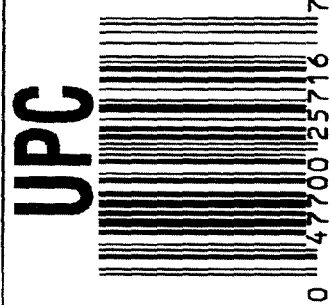


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790357



CONTRACT #

GUN SERIAL # E16790357

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	AK
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE		10/30/01	AK
610	DIS-ASSEMBLE GUN		10/30/01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 MAGNAFLUX INSPECTED OPERATOR	AC
615	ROLLMARK CALIBER		11/2	AK
617	DRILL AND TAP SIGHT HOLES		11/6	AK
620	APPLY COATINGS (BARREL ACTION)		11-7	AK
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	AK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	AK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	AK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	AK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	AK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	12/16/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>2.25</u> <u>2.25</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	EW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-14-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-14-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-14-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.44</u> <u>2.93</u> <u>2.28</u> <u>2.22</u>	12/16/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	DA

BARBER - M24 0116228

SERIAL NUMBER: E6790357. __0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 03:58

POINT#	X	Y
1:	0.759	0.507
2:	0.365	0.179
3:	-0.237	-0.481
4:	-0.394	0.198
5:	-0.601	0.232

X CENTROID: -0.022

Y CENTROID: 0.127

POA TO CENTROID: 0.129

HORZ SPREAD: 1.360

VERT SPREAD: 0.988

GROUP SPREAD: 1.403

MIN RADIUS: 0.379

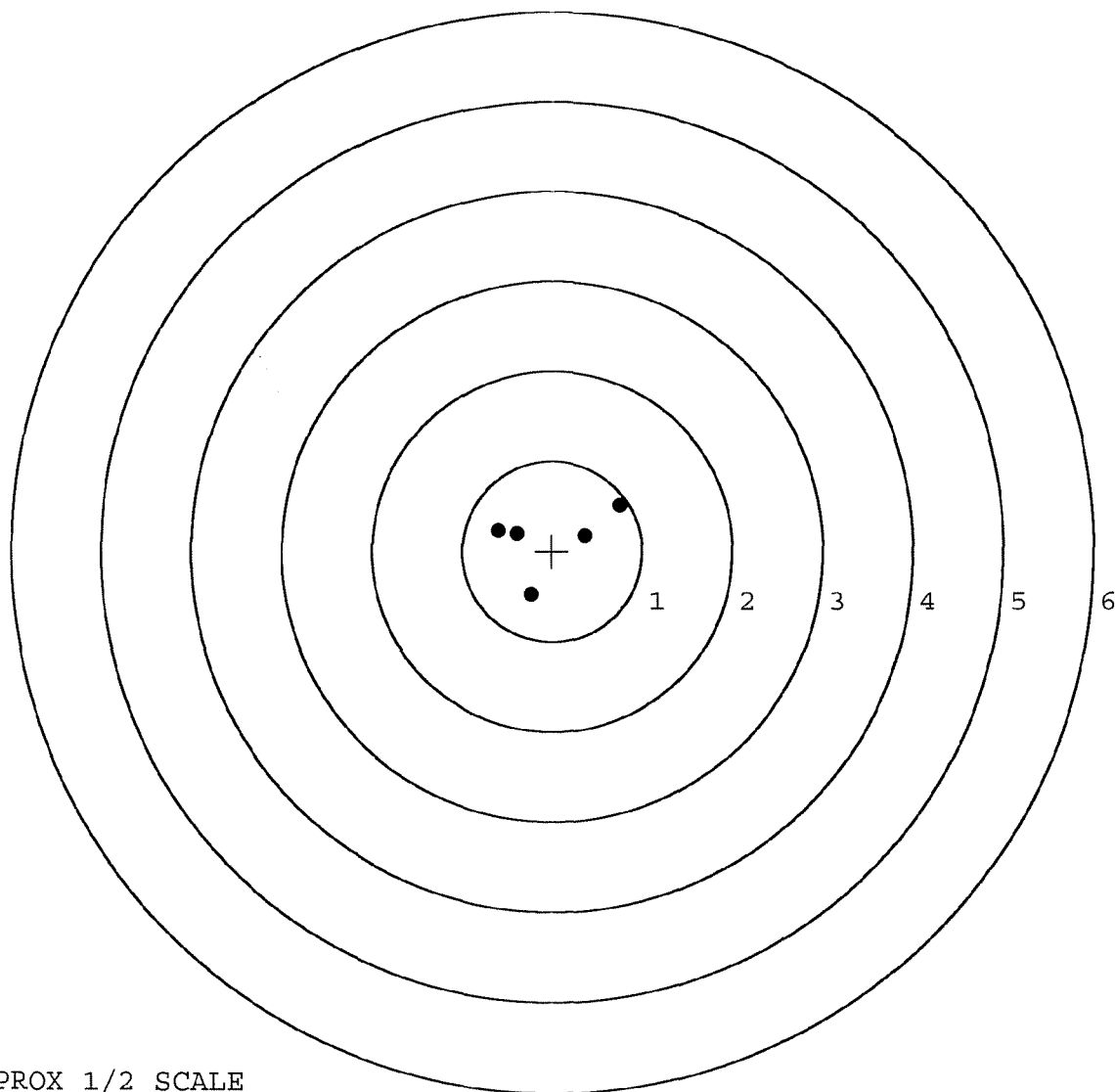
MAX RADIUS: 0.868

MEAN RADIUS: 0.574

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



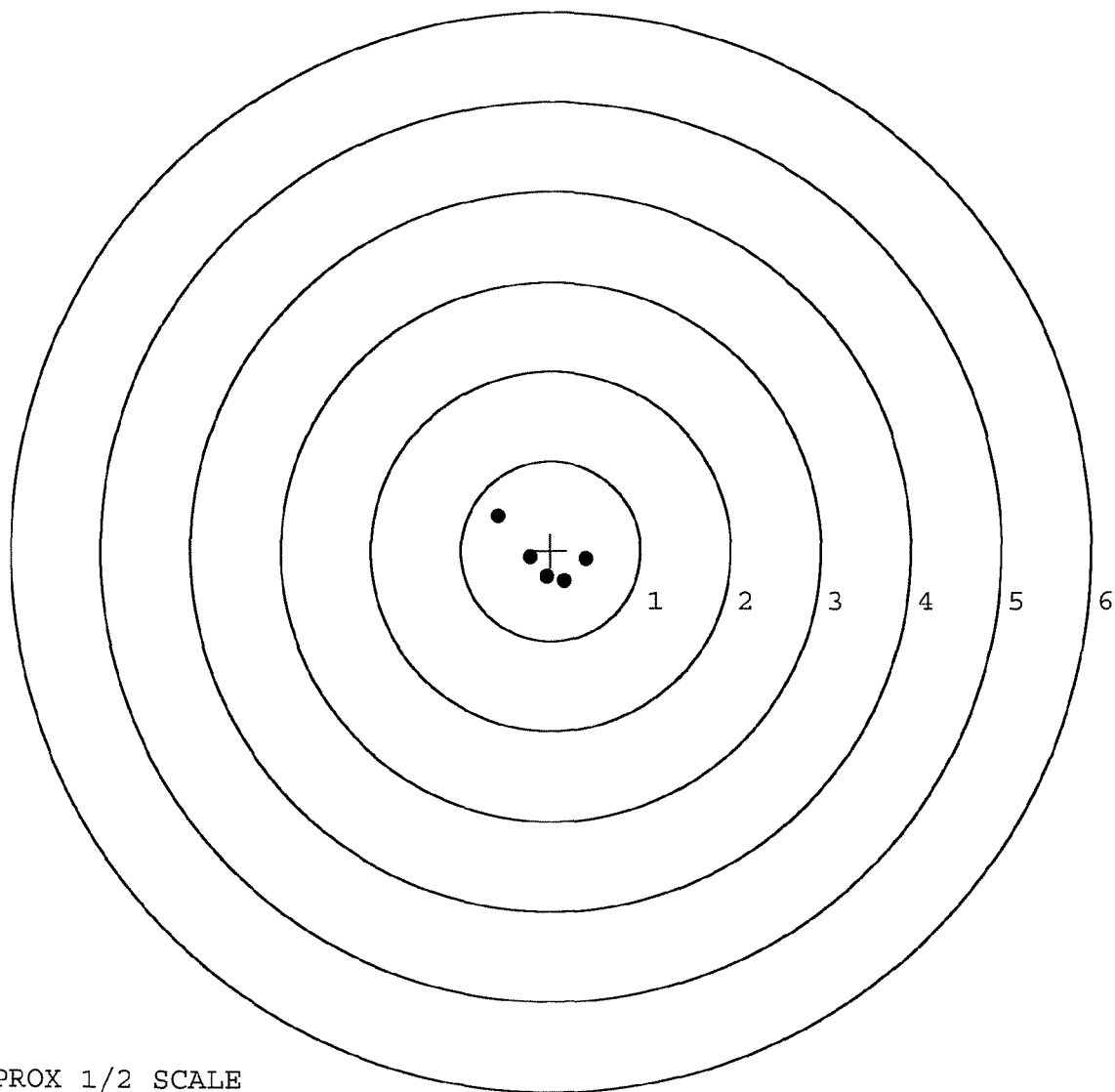
TARGET APPROX 1/2 SCALE

BARBER - M24 0116229

SERIAL NUMBER: E6790357. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 03:58

POINT#	X	Y
1:	-0.592	0.385
2:	-0.229	-0.078
3:	-0.043	-0.287
4:	0.155	-0.335
5:	0.400	-0.088

X CENTROID: -0.062
 Y CENTROID: -0.081
 POA TO CENTROID: 0.102
 HORZ SPREAD: 0.992
 VERT SPREAD: 0.720
 GROUP SPREAD: 1.099
 MIN RADIUS: 0.167
 MAX RADIUS: 0.706
 MEAN RADIUS: 0.375
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0116230
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. F6790357
 DATE 10/30/01
 TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.53		2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.39		2.35	
PULL #3	2.36	2.32		2.40	
PULL #4	2.28	2.25		2.43	
PULL #5	2.32	2.25		2.42	
TOTAL	1175	1174		1210	
AVG.	2.35	2.34		2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.37		
PULL #2	3.38	3.44		
PULL #3	3.48	3.32		
PULL #4	3.45	3.33		
PULL #5	3.33	3.25		
TOTAL	1701	1671		
AVG.	3.40	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.17		4.14
PULL #2	4.05	4.10		3.99
PULL #3	4.11	4.12		4.08
PULL #4	4.02	4.12		4.09
PULL #5	4.01	4.10		4.00
TOTAL	2028	2061		2030
AVG.	4.05	4.12		4.06