

E6790363

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790363**

ORDER NO. **25716**

46

22BW

5716 E6790363

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

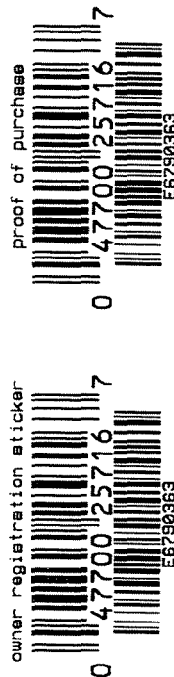


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

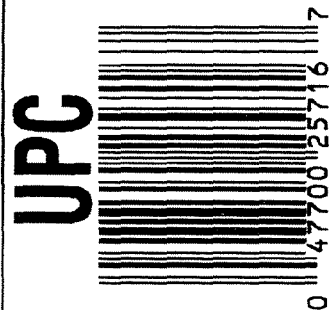


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790363



CONTRACT #

GUN SERIAL # E6790363

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-30	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-15-02	RA
	2.50 LBS +/- .5 LBS			

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	6.25	6.75	6.50	1/9/02	D.M.
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	2.75	2.75	3.25	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	.025	.023	.025	1/9/02	D.M.
	J) ASSEMBLE STOCK				1/7/02	RW
	K) ASSEMBLE SWIVEL STUDS				1/12/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				1/7/02	RW
	M) IRON SIGHT ALIGNMENT				1/7/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				1/7/02	RW
640	GALLERY TEST AND TARGET	PASS	FAIL		1-8-02	A
	A) MALFUNCTIONS	PASS	FAIL		1-8-02	A
	B) PIERCED PRIMERS	PASS	FAIL		1-8-02	A
645	INSPECT FOR LIVE AMMO				1-8-02	A
655	FINAL INSPECTION A) HEADSPACE				1/12/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.87	2.80	2.55 2.45 2.69	1/9/02	D.M.
	C) FUNCTION				1/12/02	RW
660	PACK				1-15-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790363DATE 1/2/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.46		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.40		2.40	
PULL #3	2.69	2.34		2.40	
PULL #4	2.47	2.38		2.32	
PULL #5	2.43	2.25		2.39	
TOTAL	12.96	11.83		11.97	
AVG.	2.59	2.37		2.39	

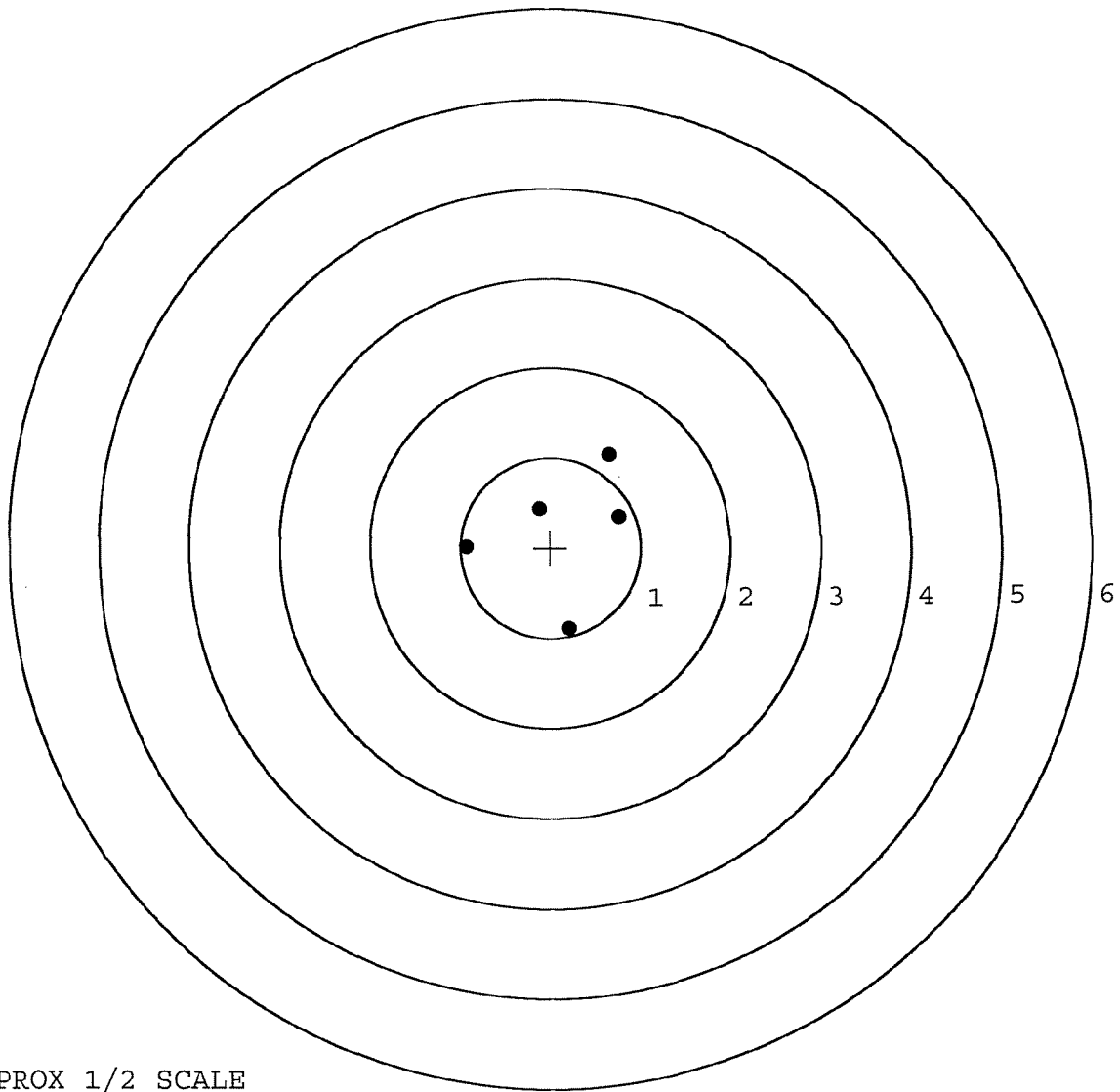
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.21		
PULL #2	3.00	3.24		
PULL #3	3.10	3.12		
PULL #4	3.05	3.15		
PULL #5	3.18	3.18		
TOTAL	15.45	15.90		
AVG.	3.09	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.11		4.10
PULL #2	4.20	4.13		4.03
PULL #3	4.24	4.01		4.11
PULL #4	4.19	4.03		4.22
PULL #5	4.10	4.03		4.08
TOTAL	20.89	20.31		20.54
AVG.	4.18	4.06		4.11

SERIAL NUMBER: E6790363. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 03:12

POINT#	X	Y
1:	0.667	1.028
2:	-0.120	0.433
3:	-0.935	0.016
4:	0.773	0.346
5:	0.213	-0.897

X CENTROID: 0.120
Y CENTROID: 0.185
POA TO CENTROID: 0.220
HORZ SPREAD: 1.708
VERT SPREAD: 1.925
GROUP SPREAD: 1.978
MIN RADIUS: 0.345
MAX RADIUS: 1.086
MEAN RADIUS: 0.835
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0116290

SERIAL NUMBER: E6790363. __0

TARGET NUMBER: 2

FILE DATE: 01/08/2002

FILE TIME: 03:12

POINT#	X	Y
1:	-0.032	0.551
2:	-0.473	-0.137
3:	0.609	0.426
4:	0.400	-0.110
5:	1.308	-0.685

X CENTROID: 0.362

Y CENTROID: 0.009

POA TO CENTROID: 0.363

HORZ SPREAD: 1.781

VERT SPREAD: 1.236

GROUP SPREAD: 1.863

MIN RADIUS: 0.125

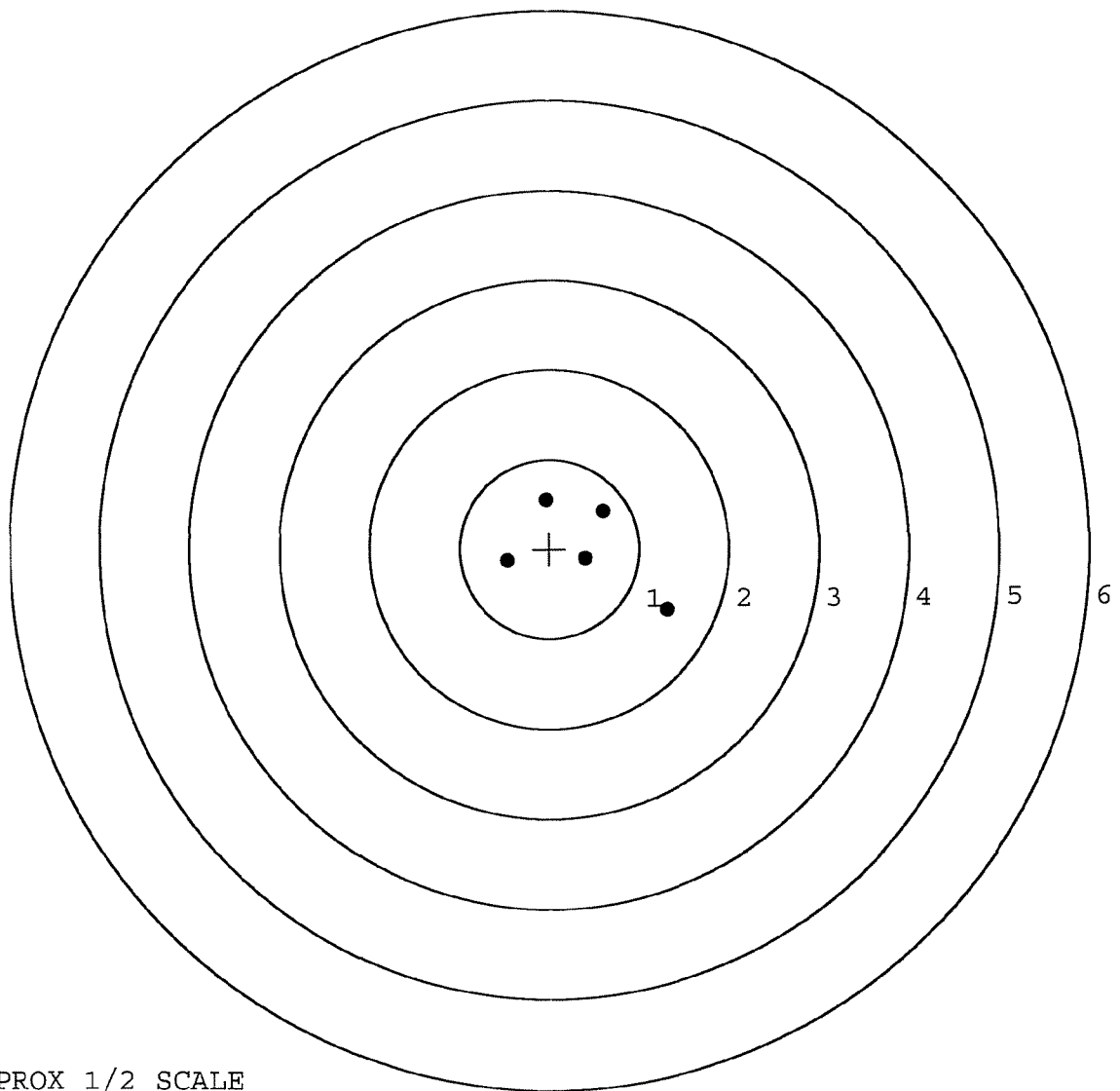
MAX RADIUS: 1.173

MEAN RADIUS: 0.660

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE