

EC790346

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. J
E6790366

ORDER NO.
25716

17BW

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

5716 E6790366

ORDER 25716
MODEL 700TH M24
UPC



ORDER 25716
MODEL 700TH M24
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MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

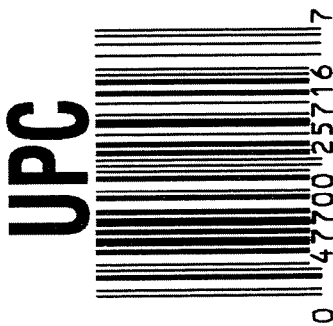
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790366



GUN SERIAL # E6790366

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DD</u>		
615	ROLLMARK CALIBER		1/9	(AS)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TK
	(BOLT)		11-27	TK
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	5.25	4.75	5.00	1/3/02	D.M.
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	2.50	3.00	3.00	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	.024	.024	.025	1/3/02	D.M.
	J) ASSEMBLE STOCK				12-17-01	RW
	K) ASSEMBLE SWIVEL STUDS				1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				1/10/02	RW
	M) IRON SIGHT ALIGNMENT				1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				1/10/02	RW
640	GALLERY TEST AND TARGET	PASS	FAIL		12-19-01	✓
	A) MALFUNCTIONS	PASS	FAIL		12-19-01	✓
	B) PIERCED PRIMERS	PASS	FAIL		12-19-01	✓
645	INSPECT FOR LIVE AMMO				12-18-01	✓
655	FINAL INSPECTION A) HEADSPACE				1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	270	271	277 278 284	1/8/02	D.M.
	C) FUNCTION				1/10/02	RW
660	PACK				1/17/02	DK

BARBER - M24 0116312

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL6790366

DATE 10/25/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.50	2.87	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.18	2.74	
PULL #3	2.84	2.48	2.76	
PULL #4	2.54	2.45	2.43	
PULL #5	2.69	2.42	2.71	
TOTAL	13.43	12.03	13.51	
AVG.	2.67	2.41	2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.10	
PULL #2	3.42	3.63	
PULL #3	3.35	3.05	
PULL #4	3.01	3.30	
PULL #5	3.08	3.34	
TOTAL	16.09	16.42	
AVG.	3.22	3.28	

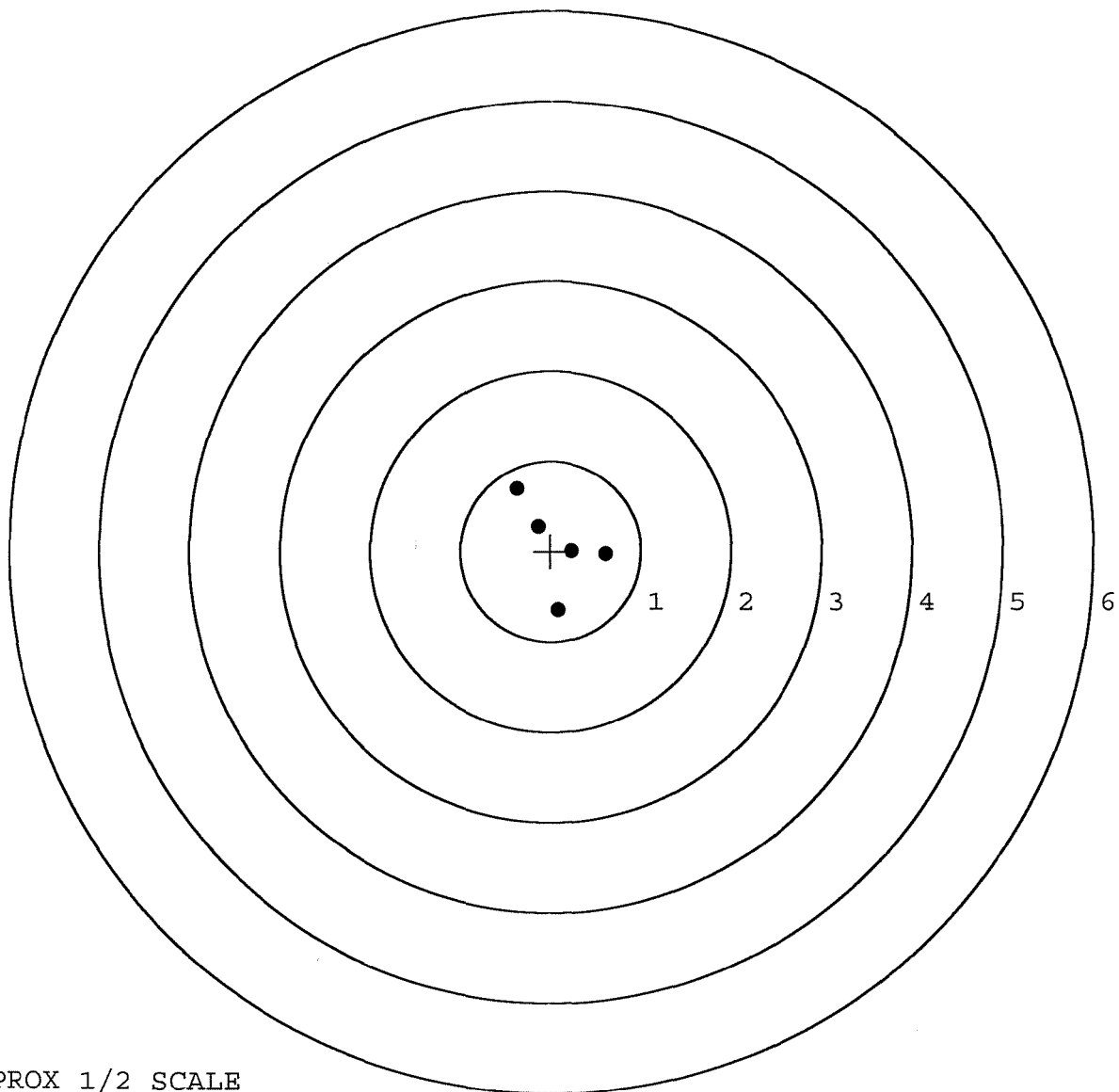
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.49	4.12		4.60
PULL #2	4.77	4.80		4.58
PULL #3	4.68	4.94		4.66
PULL #4	4.75	4.99		4.55
PULL #5	4.37	4.71		4.80
TOTAL	23.06	23.56		23.19
AVG.	4.61	4.71		4.64

BARBER - M24 0116313

SERIAL NUMBER: E6790366. __0
TARGET NUMBER: 1
FILE DATE: 12/19/2001
FILE TIME: 04:14

POINT#	X	Y
1:	0.084	-0.657
2:	0.236	-0.003
3:	0.615	-0.033
4:	-0.141	0.271
5:	-0.377	0.687

X CENTROID: 0.083
Y CENTROID: 0.053
POA TO CENTROID: 0.099
HORZ SPREAD: 0.992
VERT SPREAD: 1.344
GROUP SPREAD: 1.421
MIN RADIUS: 0.163
MAX RADIUS: 0.784
MEAN RADIUS: 0.501
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



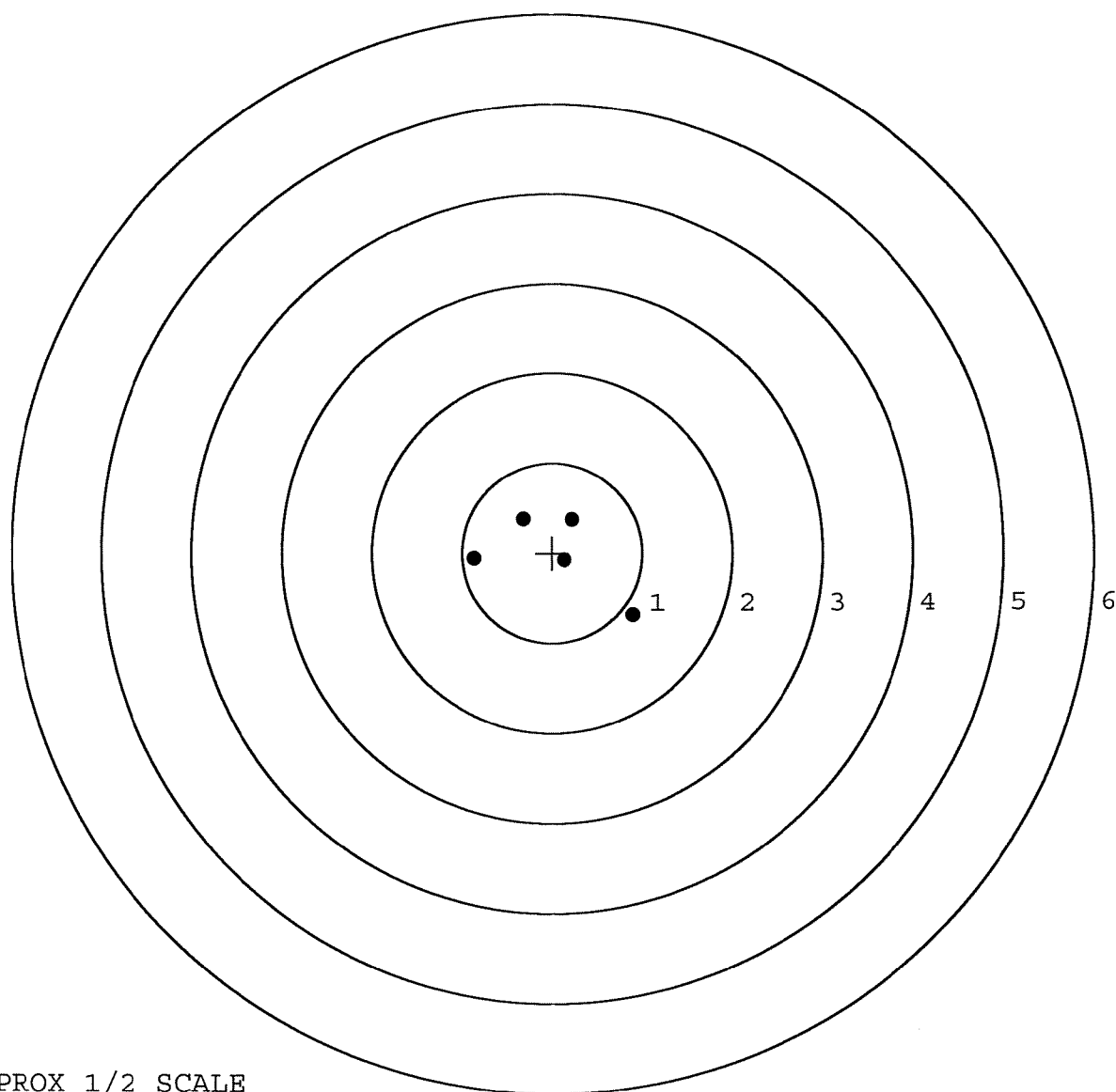
TARGET APPROX 1/2 SCALE

BARBER - M24 0116314

SERIAL NUMBER: E6790366. 0
TARGET NUMBER: 2
FILE DATE: 12/19/2001
FILE TIME: 04:14

POINT#	X	Y
1:	-0.872	-0.062
2:	-0.323	0.378
3:	0.222	0.370
4:	0.139	-0.085
5:	0.896	-0.697

X CENTROID: 0.012
Y CENTROID: -0.019
POA TO CENTROID: 0.023
HORZ SPREAD: 1.768
VERT SPREAD: 1.075
GROUP SPREAD: 1.879
MIN RADIUS: 0.143
MAX RADIUS: 1.114
MEAN RADIUS: 0.621
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE