Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque D

5716 E6790384

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MODEL 700™ M24

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SERIAL NO.

E6790384

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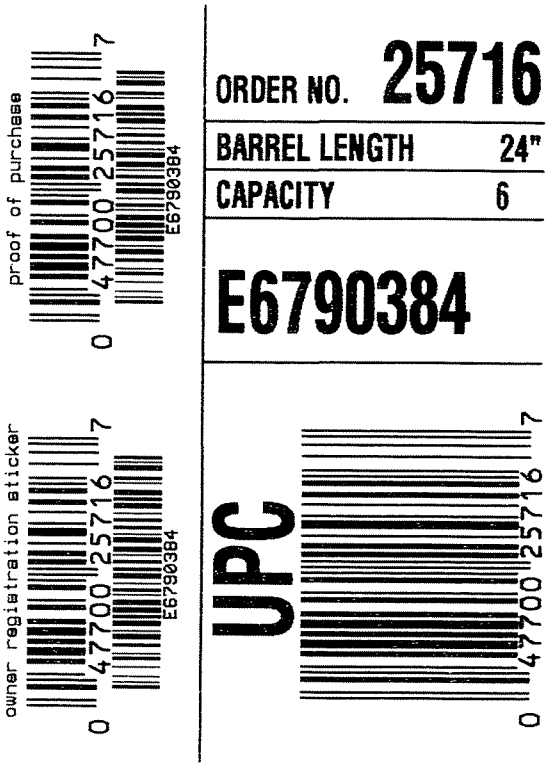
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



M-24

CONTRACT # _____

GUN SERIAL # E679 0384

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	RL
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED 10/30/01 NOV 2 2001		RL
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR	AC	
615	ROLLMARK CALIBER		11/2	lg
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		11-30	TI
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		12-17-01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE [2 LBS MIN / 10 LBS MAX]	5.0 5.0 5.0	12-13-01	EK
CONT.	G) SAFETY OFF FORCE [2 LBS MIN]	2.5 2.5 2.5	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT [.020 MIN]	.0215 .0235 .024	12-13-01	EK
	J) ASSEMBLE STOCK		12-10-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	A
	A) MALFUNCTIONS	PASS FAIL	12-11-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	A
645	INSPECT FOR LIVE AMMO		12-11-01	A
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL [+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS]	2.62 2.57 2.44 2.44 2.48	12/4/01	D.T.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790384

DATE 11/03/01

TESTER BK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.43		2.22	MIN. SETTING,
PULL #2	2.43	2.39		2.30	NO AVG. OF 5
PULL #3	2.49	2.21		2.26	READINGS ACCEPT-
PULL #4	2.74	2.25		2.07	ABLE LESS THAN 2#
PULL #5	2.35	2.27		2.25	
TOTAL	1223	1155		1110	
AVG.	2.44	2.31		2.22	

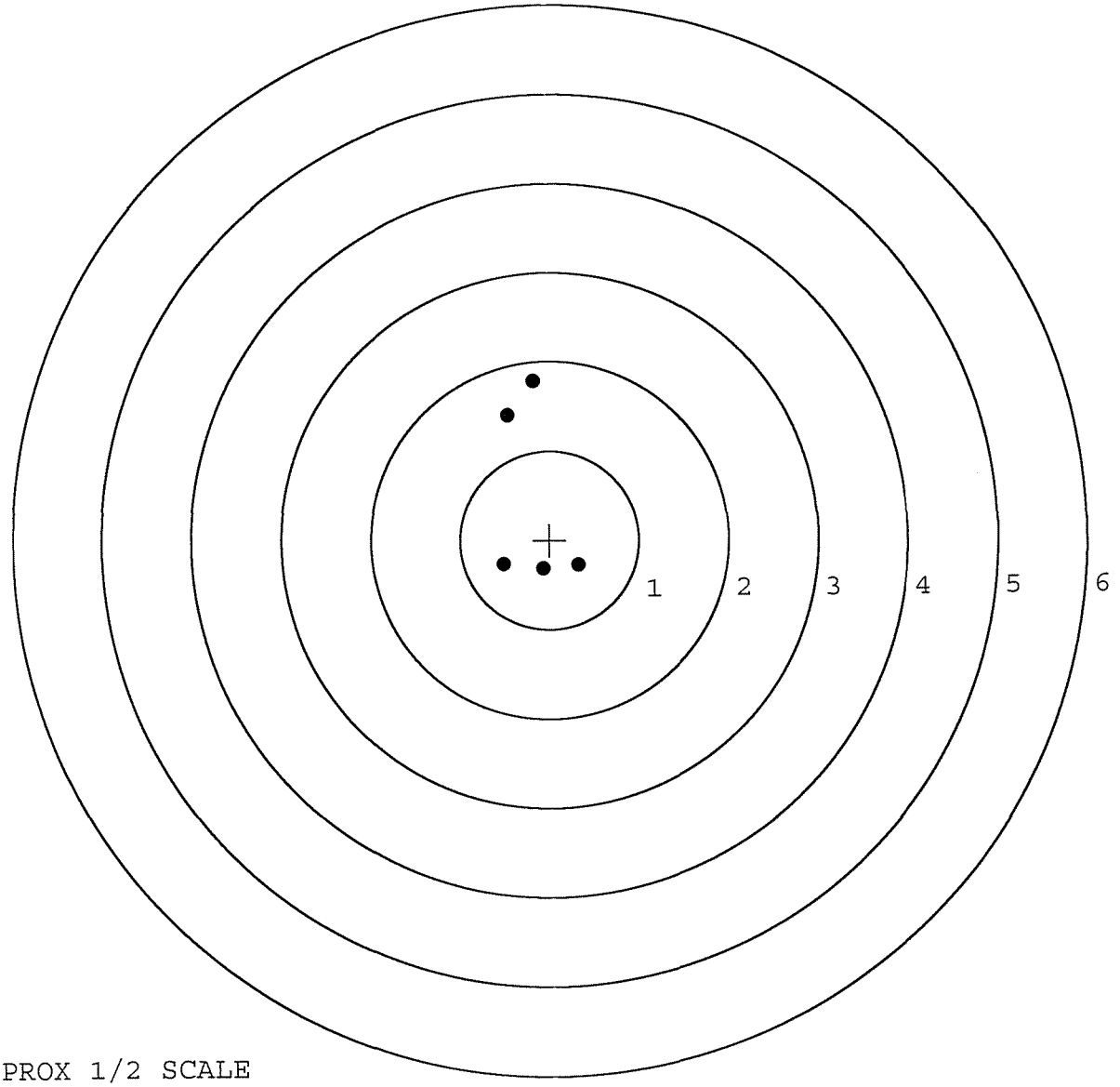
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.23		
PULL #2	3.20	3.33		
PULL #3	3.25	3.19		
PULL #4	3.13	3.19		
PULL #5	3.27	307		
TOTAL	1597	1601		
AVG.	3.19	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.08		4.28
PULL #2	4.30	4.21		4.26
PULL #3	4.36	4.26		4.13
PULL #4	4.29	4.25		4.06
PULL #5	4.34	4.27		4.18
TOTAL	2165	2107		2091
AVG.	4.33	4.21		4.18

SERIAL NUMBER: E6790384.__0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 00:49

X CENTROID:	-0.180
Y CENTROID:	0.460
POA TO CENTROID:	0.494
HORZ SPREAD:	0.842
VERT SPREAD:	2.099
GROUP SPREAD:	2.115
MIN RADIUS:	0.790
MAX RADIUS:	1.316
MEAN RADIUS:	0.956
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	5

POINT#	X	Y
1:	0.323	-0.281
2:	-0.079	-0.323
3:	-0.519	-0.267
4:	-0.170	1.776
5:	-0.455	1.396

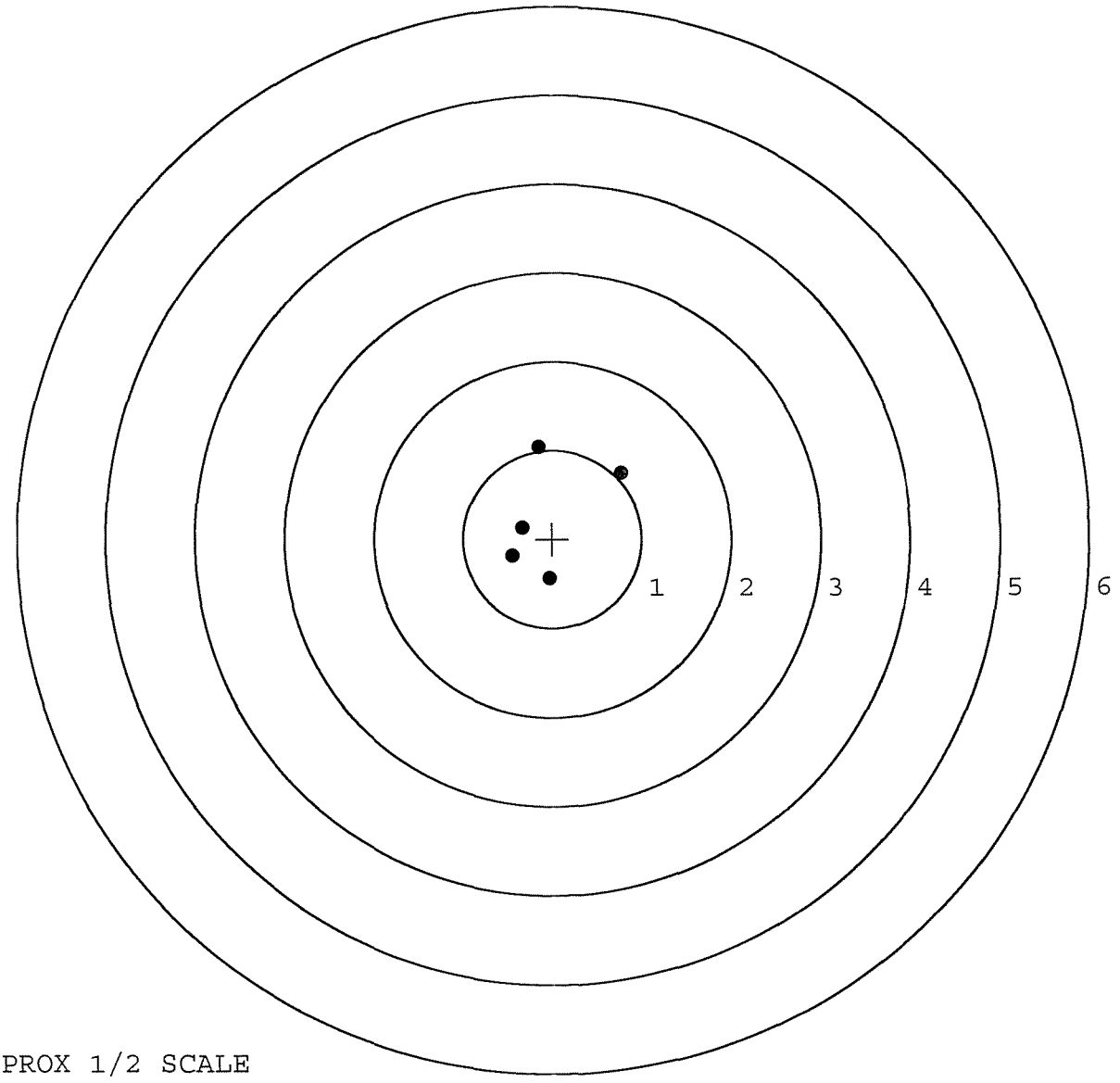


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790384.__0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 00:49

X CENTROID:	-0.041
Y CENTROID:	0.255
POA TO CENTROID:	0.259
HORZ SPREAD:	1.216
VERT SPREAD:	1.491
GROUP SPREAD:	1.532
MIN RADIUS:	0.318
MAX RADIUS:	0.947
MEAN RADIUS:	0.673
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	5

POINT#	X	Y
1:	0.769	0.745
2:	-0.156	1.040
3:	-0.334	0.130
4:	-0.447	-0.187
5:	-0.039	-0.451



TARGET APPROX 1/2 SCALE