

E6790387

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790387**
Order No. **25716**

46

Made in U.S. Pat. & Inv. Off. Marks Registered Marque Deposee.

17BW

5716 E6790387

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

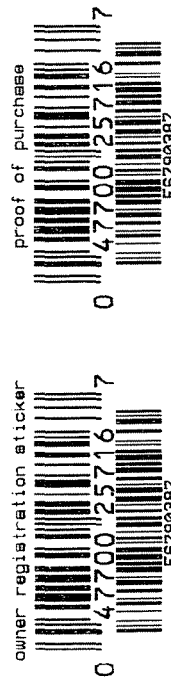


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

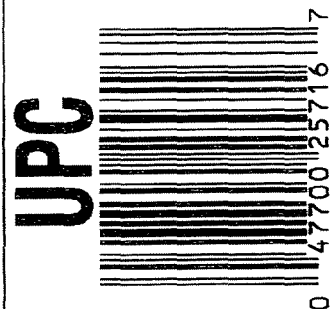
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790387



CONTRACT #

GUN SERIAL # E6790387

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR DRD		
615	ROLLMARK CALIBER		11/9	DRD
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-17-02	RHL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.00</u> <u>7.00</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.25</u> <u>2.75</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.022</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/11/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/11/02	RW
	M) IRON SIGHT ALIGNMENT		1/11/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/11/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-20-01	<i>[Signature]</i>
	A) MALFUNCTIONS	PASS FAIL	12-20-01	<i>[Signature]</i>
	B) PIERCED PRIMERS	PASS FAIL	12-20-01	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		12-20-01	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		1/11/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.40</u> <u>2.16</u> <u>2.59</u> <u>2.37</u>	1/8/01	D.M.
	C) FUNCTION		1/11/02	RW
660	PACK		1-17-02	DK

BARBER - M24 0116516

SERIAL NUMBER: E6790387. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:53

POINT#	X	Y
1:	-0.284	-0.991
2:	0.335	-0.711
3:	0.339	-0.521
4:	0.716	-0.031
5:	-0.328	1.309

X CENTROID: 0.156

Y CENTROID: -0.189

POA TO CENTROID: 0.245

HORZ SPREAD: 1.044

VERT SPREAD: 2.300

GROUP SPREAD: 2.300

MIN RADIUS: 0.379

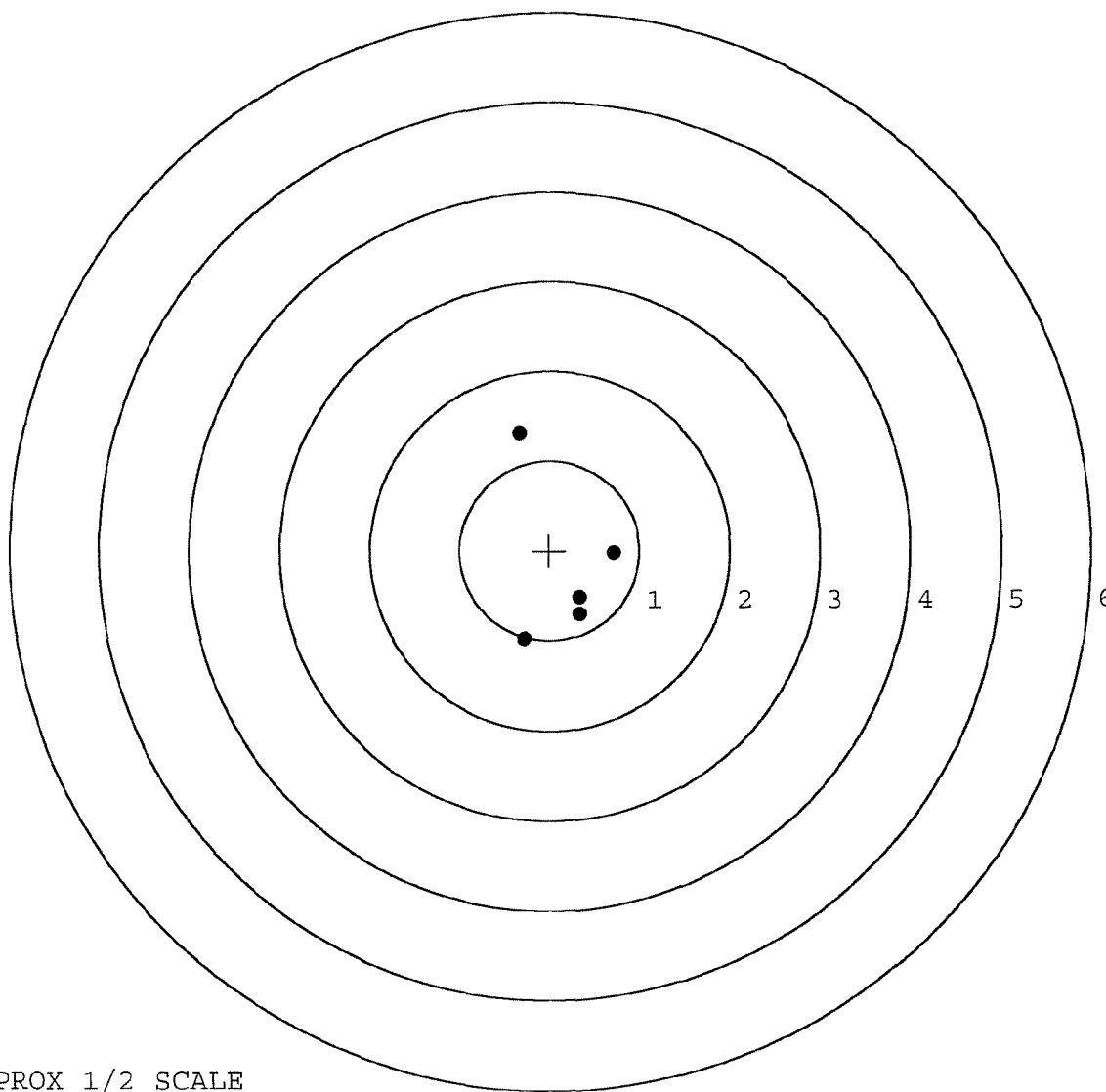
MAX RADIUS: 1.574

MEAN RADIUS: 0.800

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4

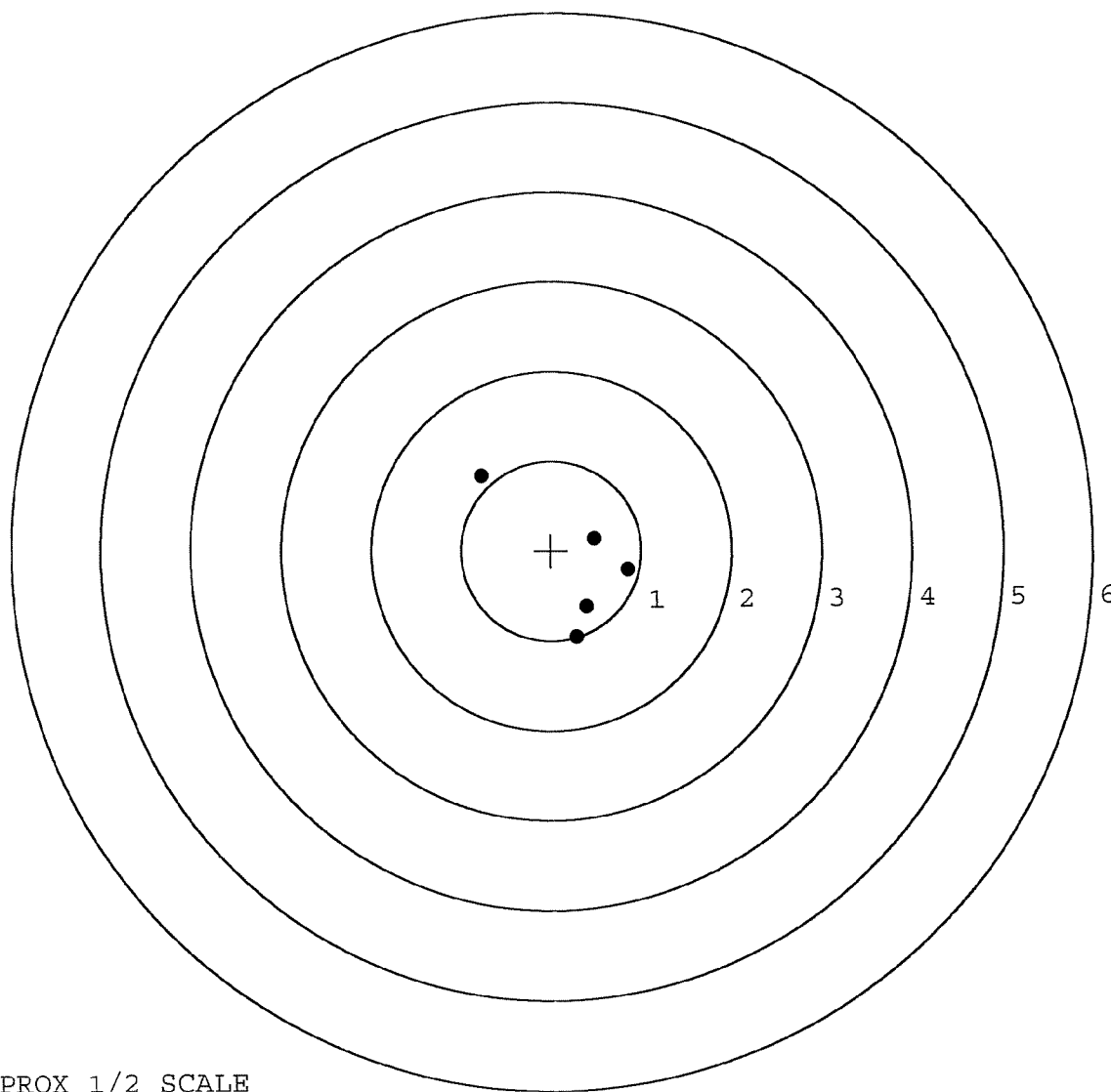


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790387. __0
 TARGET NUMBER: 2
 FILE DATE: 12/20/2001
 FILE TIME: 03:53

POINT#	X	Y
1:	0.278	-0.965
2:	0.388	-0.628
3:	0.851	-0.225
4:	0.482	0.133
5:	-0.772	0.841

X CENTROID: 0.245
 Y CENTROID: -0.169
 POA TO CENTROID: 0.298
 HORZ SPREAD: 1.623
 VERT SPREAD: 1.806
 GROUP SPREAD: 2.089
 MIN RADIUS: 0.383
 MAX RADIUS: 1.433
 MEAN RADIUS: 0.741
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 10/26/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.50		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.43		2.34	
PULL #3	2.70	2.52		2.55	
PULL #4	2.41	2.41		2.29	
PULL #5	2.67	2.58 2.59		2.85	
TOTAL	12.93 12.93	12.45		12.37	
AVG.	2.57	2.49		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.02		
PULL #2	3.12	3.12		
PULL #3	3.20	2.92		
PULL #4	3.54	2.85		
PULL #5	3.29	2.91		
TOTAL	16.19	14.82		
AVG.	3.24	2.96		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	3.83		4.13
PULL #2	4.06	3.87		4.19
PULL #3	4.23	4.04		4.36
PULL #4	4.20	3.88		4.21
PULL #5	4.11	3.92		3.84
TOTAL	20.76	19.54		20.73
AVG.	4.15	3.91		4.15