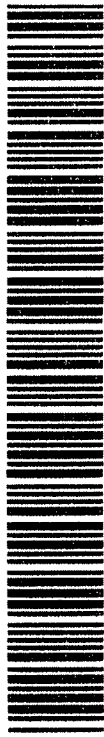


E6790390

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 E6790390

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.

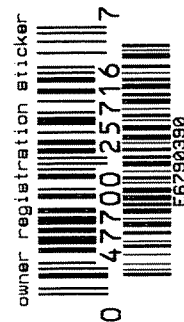
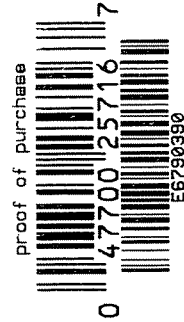


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
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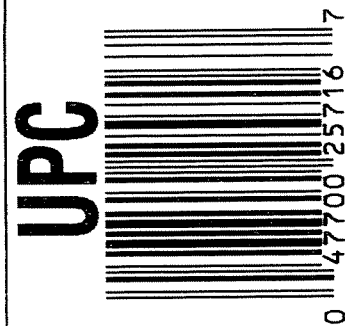
DOCUMENT ENVELOPE ASSEMBLY:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790390



CONTRACT #

GUN SERIAL # E6790390

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-29-01	KC
607	CHECK HEADSPACE		10-29-01	HS
610	DIS-ASSEMBLE GUN		10-29-01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR AL	
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	SC
620	APPLY COATINGS (BARREL ACTION)		11/7	HA
	(BOLT)		11/7	HA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/30/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/30/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/30/01	DA
	D) OIL FIRING PIN ASSEMBLY		11/30/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11/30/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11/27	BK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.5</u> <u>2.5</u>	11/27	BK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.024</u>	11/27	BK
	J) ASSEMBLE STOCK		11-10-01	Re
	K) ASSEMBLE SWIVEL STUDS		12/6/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/6/01	Rep
	M) IRON SIGHT ALIGNMENT		12/6/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/6/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	11-12-01	A
	A) MALFUNCTIONS	PASS FAIL	11-12-01	A
	B) PIERCED PRIMERS	PASS FAIL	11-12-01	A
645	INSPECT FOR LIVE AMMO		11-12-01	AC
655	FINAL INSPECTION A) HEADSPACE		12/6/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.77</u> <u>2.65</u> <u>2.78</u> <u>2.64</u>	11-28-01	RA
	C) FUNCTION		12/6/01	Rep
660	PACK		12/6/01	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790390DATE 11/8/01

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.61		2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.25	2.71		2.56	
PULL #3	2.55	2.48		2.41	
PULL #4	2.16	2.53		2.55	
PULL #5	2.50	2.69		2.62	
TOTAL	12.03	13.02		12.82	
AVG.	2.41	2.60		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.54	3.24		
PULL #2	3.57	3.56		
PULL #3	3.57	3.69		
PULL #4	3.58	3.60		
PULL #5	3.43	3.78		
TOTAL	17.69	17.87		
AVG.	3.54	3.57		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.44	4.51		4.22
PULL #2	4.05	4.31		4.47
PULL #3	4.31	4.30		4.38
PULL #4	4.28	4.42		4.21
PULL #5	4.36	4.36		4.40
TOTAL	21.44	21.90		21.68
AVG.	4.29	4.38		4.37

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790390.___0

FILE DATE AND TIME: 11/12/2001 02:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.056
The Average Y Centroid of the Five Target Set:	0.018
The Average Point of Impact of the Five Target Set:	0.059
The Average Mean Radius of the Five Target Set:	0.902
The Distance from POA to Centroid Target #1:	0.340
The Distance from Centroid Target #2 to Centroid Target #1:	0.411
The Distance from Centroid Target #3 to Centroid Target #1:	0.530
The Distance from Centroid Target #4 to Centroid Target #1:	0.332
The Distance from Centroid Target #5 to Centroid Target #1:	0.249

SERIAL NUMBER: E6790390. __0

TARGET NUMBER: 1

FILE DATE: 11/12/2001

FILE TIME: 02:46

X CENTROID: 0.212

Y CENTROID: 0.266

POA TO CENTROID: 0.340

HORZ SPREAD: 1.691

VERT SPREAD: 2.544

GROUP SPREAD: 2.653

MIN RADIUS: 0.280

MAX RADIUS: 1.643

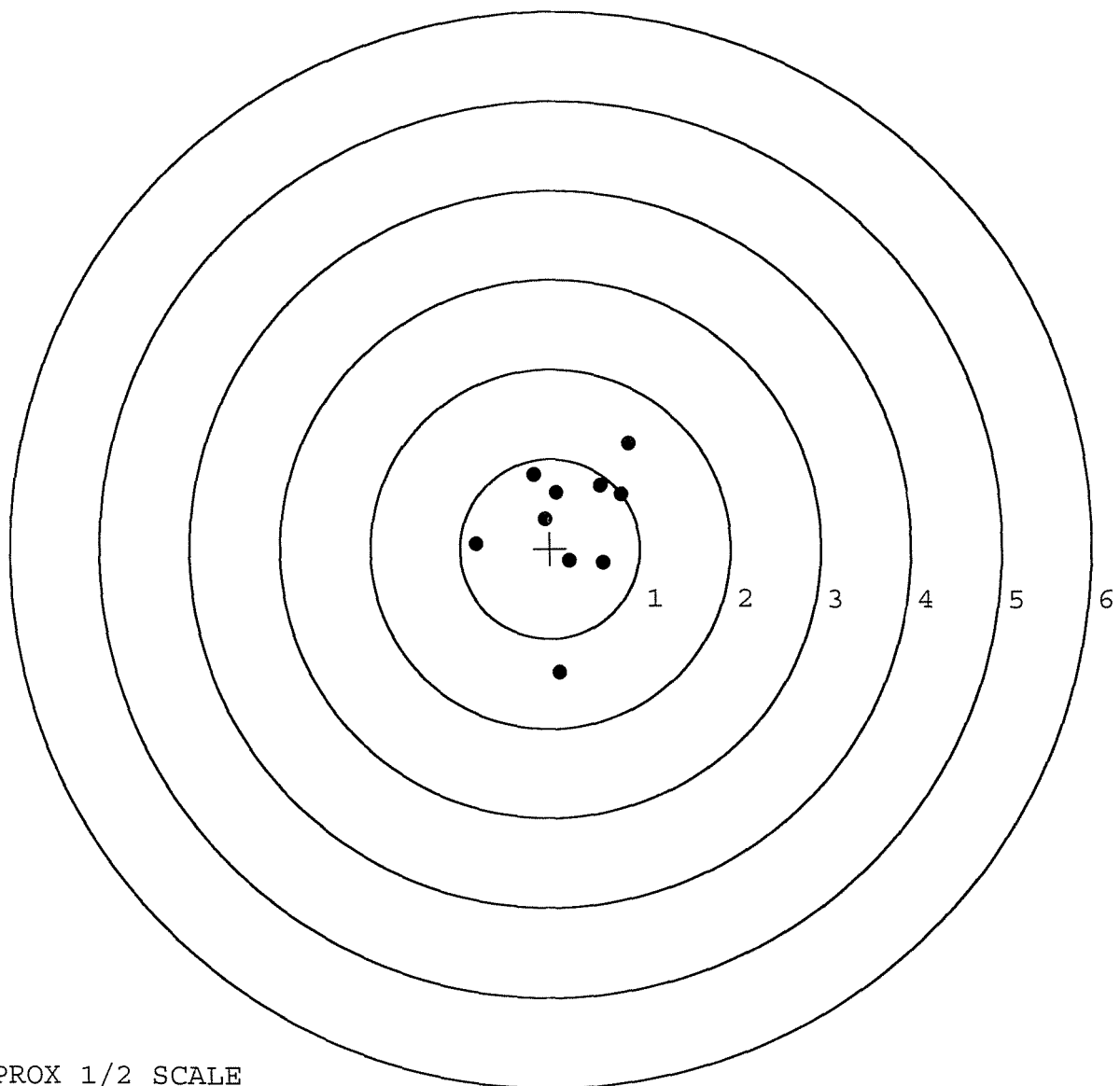
MEAN RADIUS: 0.738

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.115	-1.374
2:	-0.825	0.052
3:	-0.190	0.824
4:	0.790	0.611
5:	0.556	0.710
6:	0.589	-0.159
7:	0.215	-0.136
8:	-0.060	0.328
9:	0.069	0.632
10:	0.866	1.170



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790390. __0

TARGET NUMBER: 2

FILE DATE: 11/12/2001

FILE TIME: 02:46

X CENTROID: -0.108

Y CENTROID: 0.009

POA TO CENTROID: 0.108

HORZ SPREAD: 2.385

VERT SPREAD: 2.310

GROUP SPREAD: 2.739

MIN RADIUS: 0.114

MAX RADIUS: 1.569

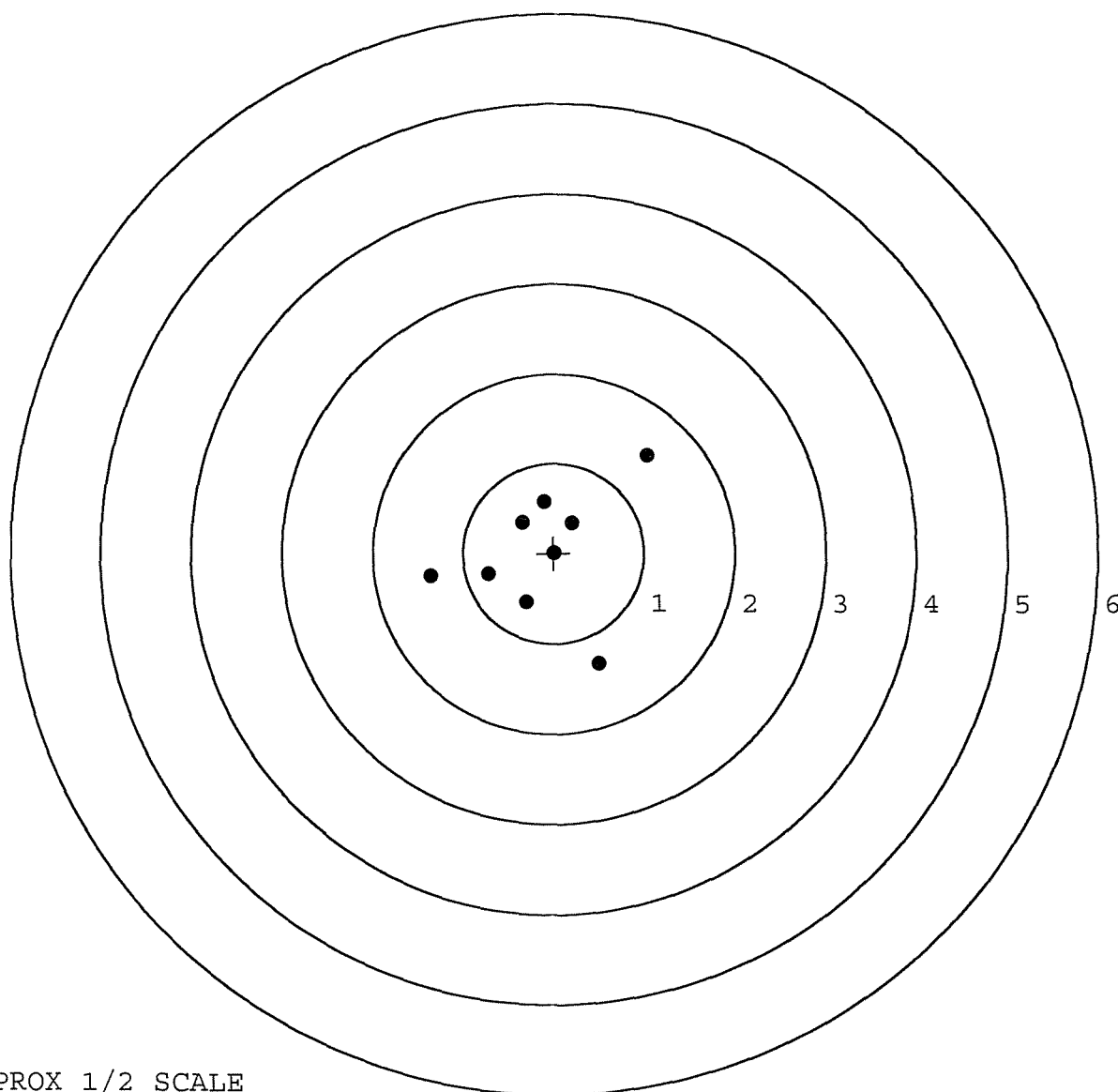
MEAN RADIUS: 0.712

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.008	0.002
2:	0.006	0.005
3:	1.031	1.089
4:	0.202	0.337
5:	-0.113	0.573
6:	-0.353	0.340
7:	-1.354	-0.258
8:	-0.715	-0.233
9:	-0.302	-0.545
10:	0.513	-1.221

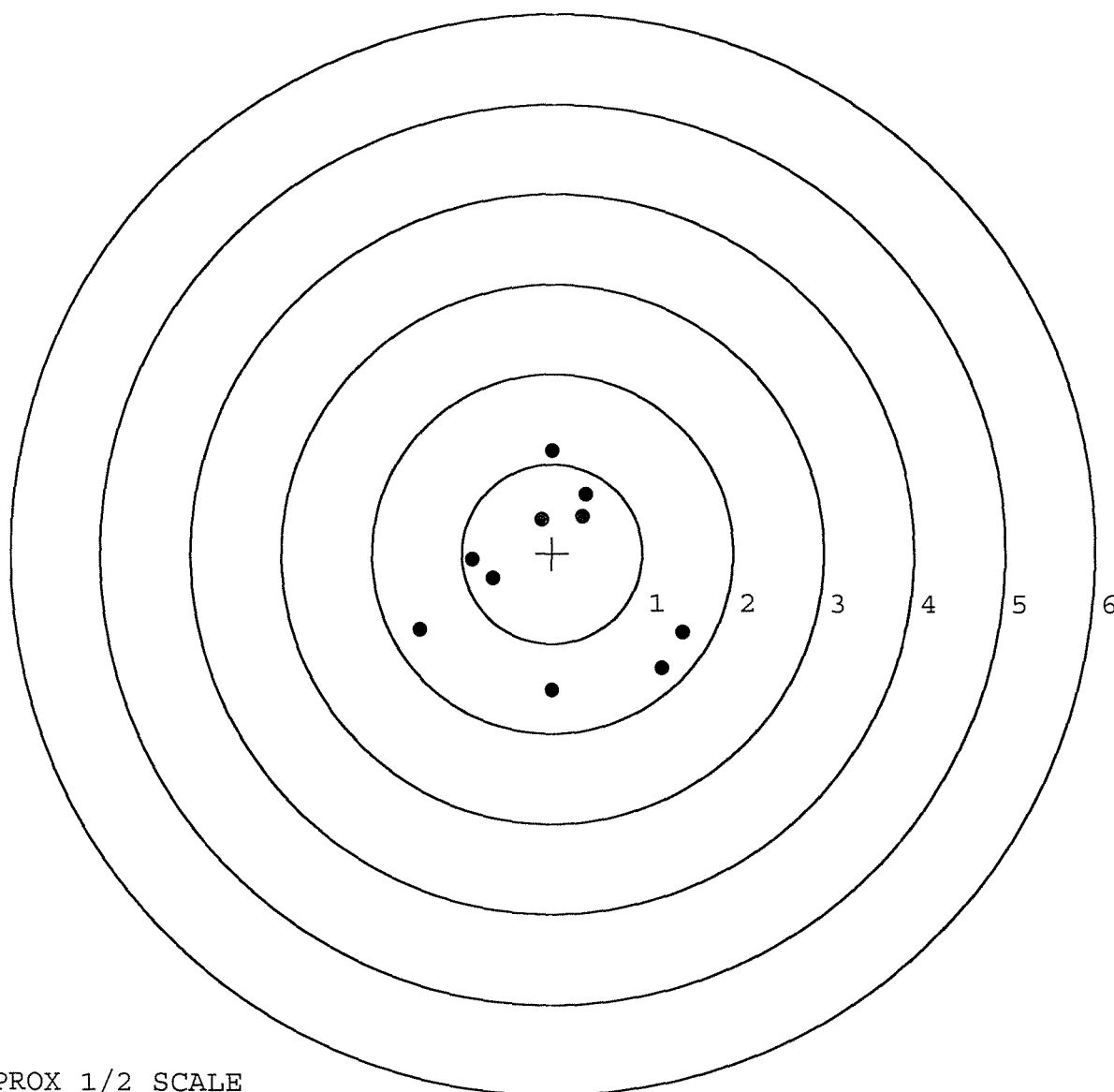


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790390. 0
 TARGET NUMBER: 3
 FILE DATE: 11/12/2001
 FILE TIME: 02:46

POINT#	X	Y
1:	-0.013	1.147
2:	0.336	0.414
3:	0.369	0.662
4:	-0.121	0.376
5:	-0.885	-0.077
6:	-0.660	-0.283
7:	-1.464	-0.857
8:	0.013	-1.520
9:	1.220	-1.278
10:	1.449	-0.879

X CENTROID: 0.024
 Y CENTROID: -0.230
 POA TO CENTROID: 0.231
 HORZ SPREAD: 2.913
 VERT SPREAD: 2.667
 GROUP SPREAD: 2.913
 MIN RADIUS: 0.623
 MAX RADIUS: 1.615
 MEAN RADIUS: 1.134
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790390. 0

TARGET NUMBER: 4

FILE DATE: 11/12/2001

FILE TIME: 02:46

POINT#	X	Y
1:	0.109	-1.037
2:	-0.511	-1.294
3:	-0.345	-0.039
4:	-0.364	0.223
5:	-0.806	0.256
6:	-0.458	0.706
7:	0.331	0.405
8:	1.026	0.370
9:	0.837	0.363
10:	0.063	0.261

X CENTROID: -0.012

Y CENTROID: 0.021

POA TO CENTROID: 0.024

HORZ SPREAD: 1.832

VERT SPREAD: 2.000

GROUP SPREAD: 2.265

MIN RADIUS: 0.251

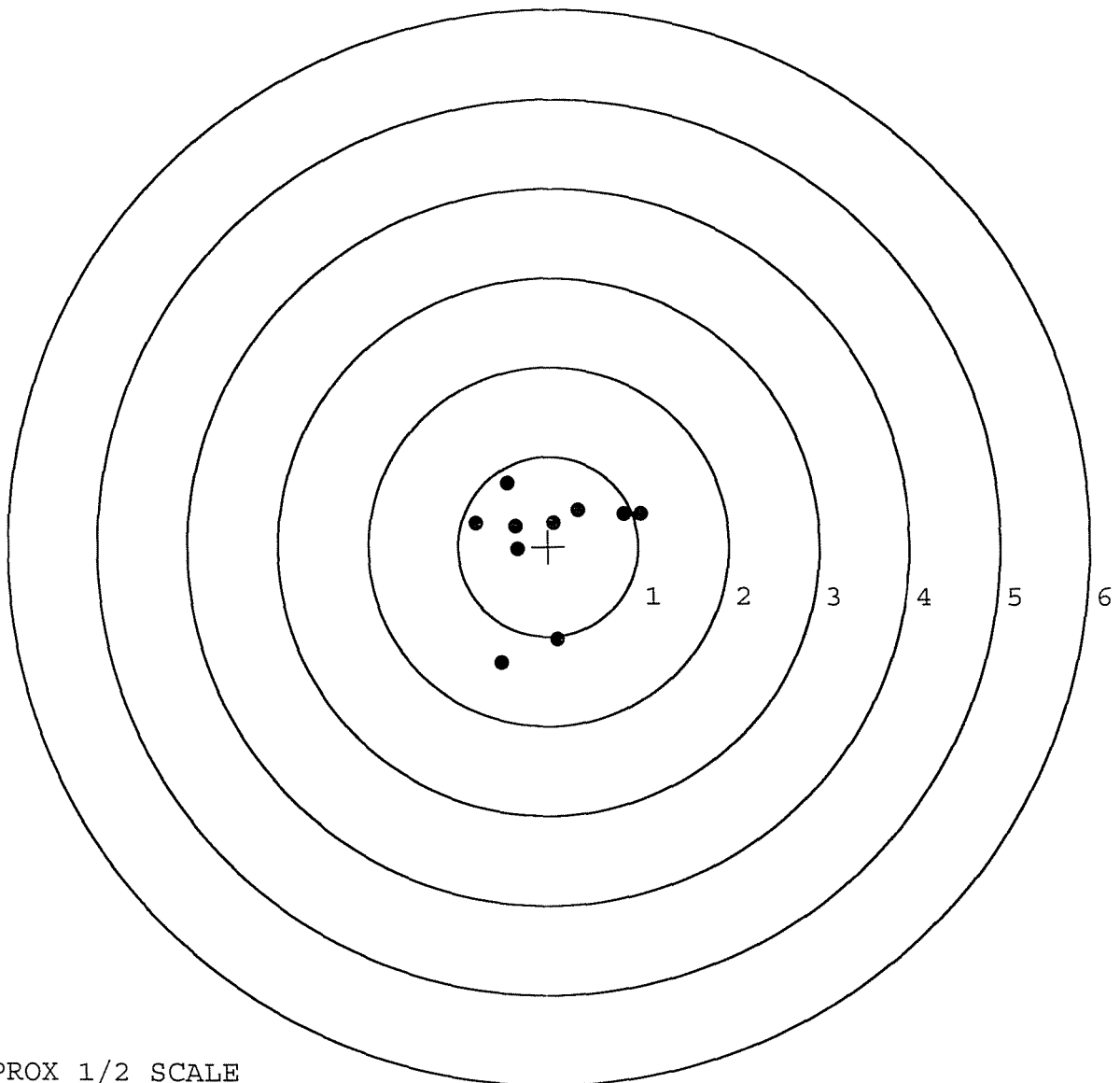
MAX RADIUS: 1.407

MEAN RADIUS: 0.764

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

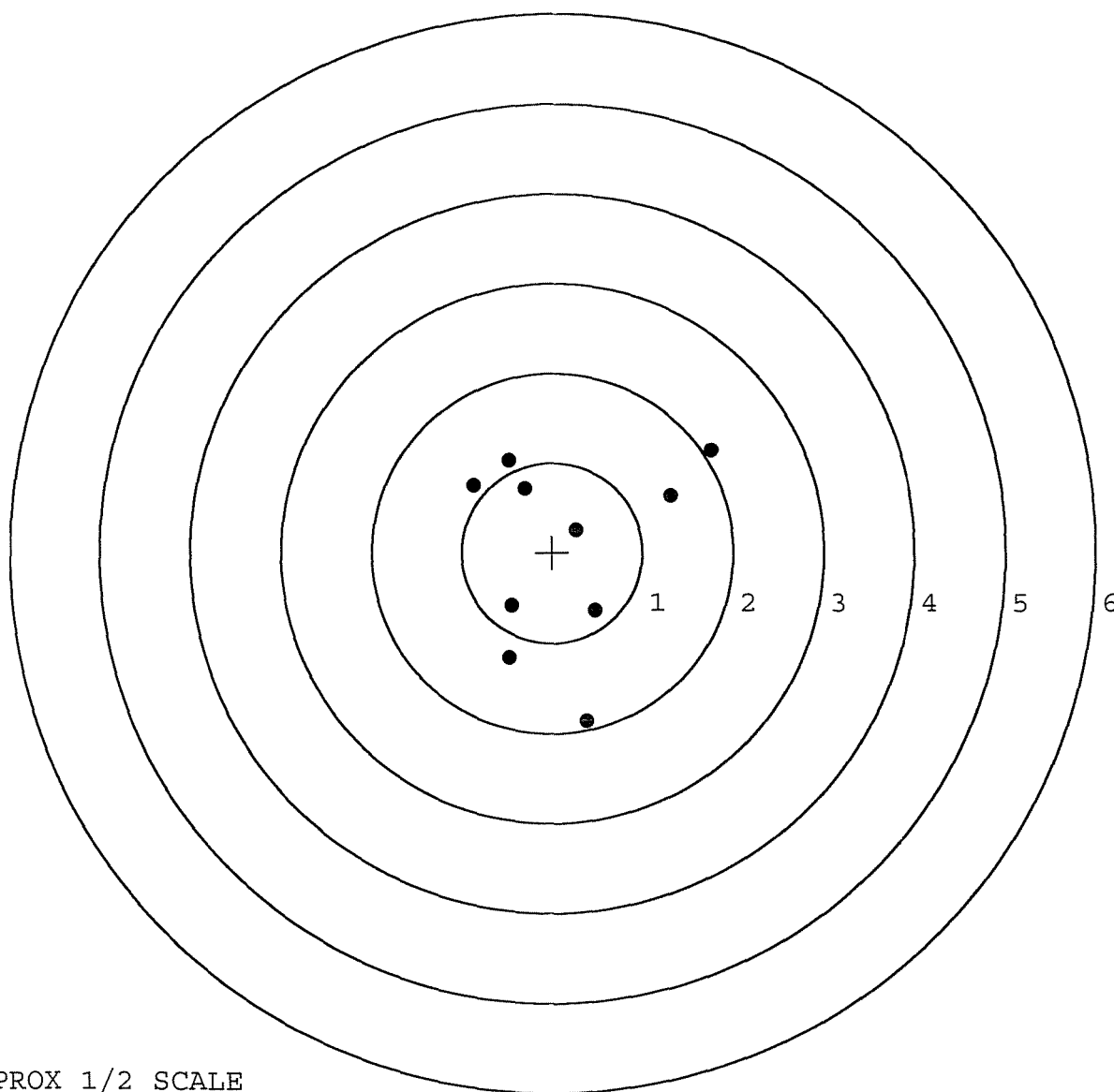


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790390. 0
 TARGET NUMBER: 5
 FILE DATE: 11/12/2001
 FILE TIME: 02:46

X CENTROID: 0.163
 Y CENTROID: 0.022
 POA TO CENTROID: 0.164
 HORZ SPREAD: 2.622
 VERT SPREAD: 3.013
 GROUP SPREAD: 3.303
 MIN RADIUS: 0.253
 MAX RADIUS: 1.942
 MEAN RADIUS: 1.164
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.748	1.143
2:	1.309	0.634
3:	-0.481	1.020
4:	-0.306	0.709
5:	-0.874	0.740
6:	0.271	0.251
7:	0.483	-0.644
8:	-0.444	-0.598
9:	-0.470	-1.168
10:	0.394	-1.870



TARGET APPROX 1/2 SCALE