

E 6790393

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

SERIAL NO. **E6790393**

ORDER NO. **25716**

46

22BW

5716 E6790393

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



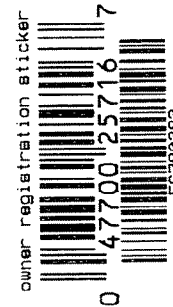
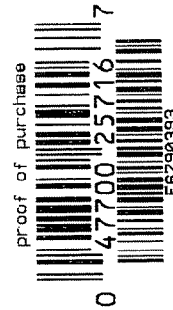
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444

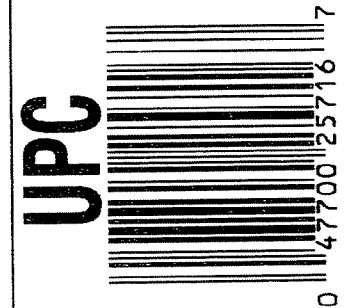


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790393



CONTRACT #

GUN SERIAL #

E6790398

3 ARS

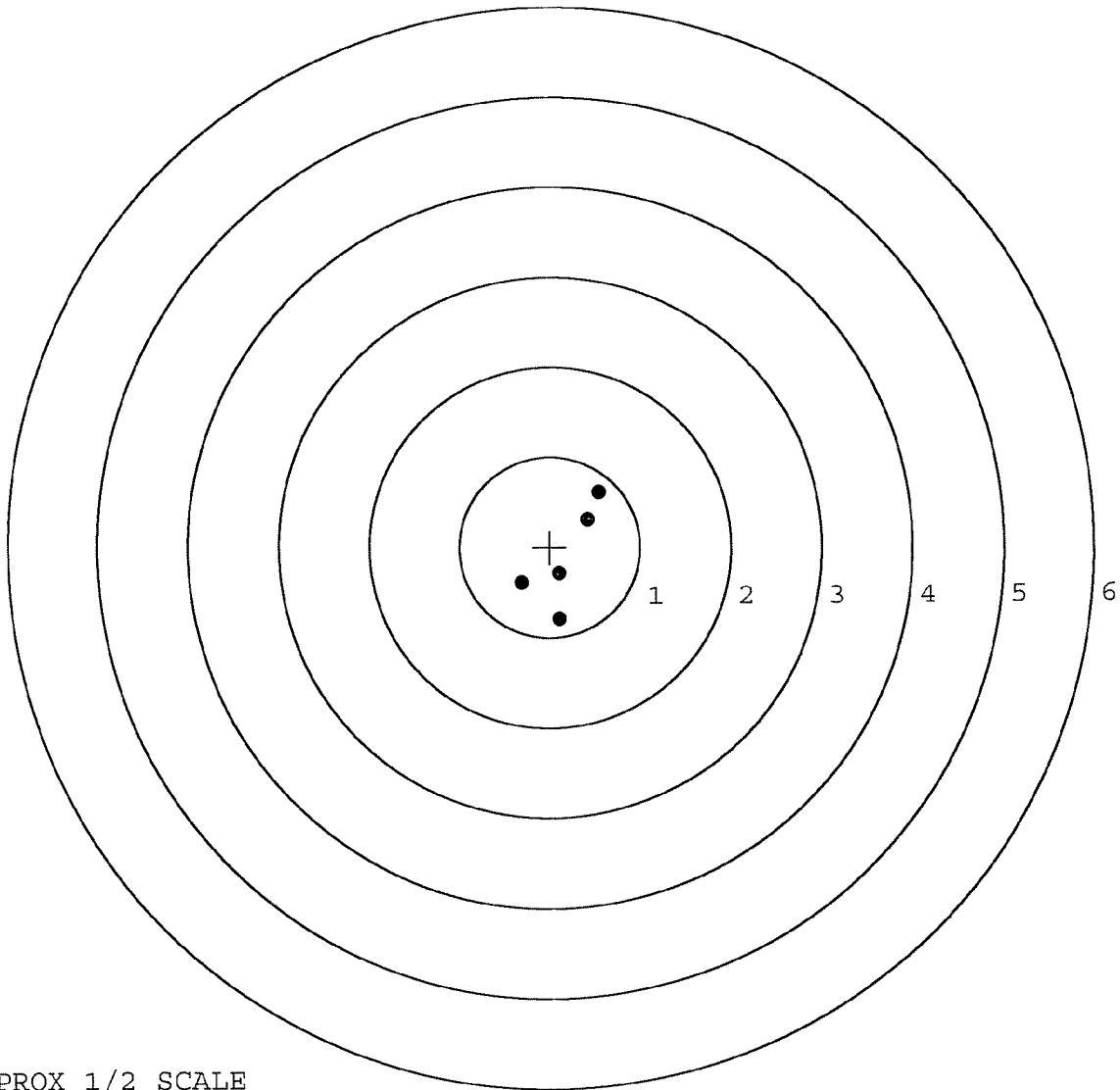
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE		11-8-01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>ARS</u>		
615	ROLLMARK CALIBER		11/8	ARS
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TR
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-12-02	DR

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.0	6.0	6.0	1-6-02	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	4.0	3.5	3.5	1-6-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.023	1-6-02	DA
	J) ASSEMBLE STOCK					12/18	BWT
	K) ASSEMBLE SWIVEL STUDS					1/11/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/11/02	RW
	M) IRON SIGHT ALIGNMENT					1/11/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/11/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		12-20-01	A
	A) MALFUNCTIONS		PASS	FAIL	Colt Rel	12-20-01	A
	B) PIERCED PRIMERS		PASS	FAIL		12-20-01	A
645	INSPECT FOR LIVE AMMO					12-20-01	A
655	FINAL INSPECTION A) HEADSPACE					1/11/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.38	2.23	2.32 2.29 2.39	1/8/02	D.H.
	C) FUNCTION					1/11/02	RW
660	PACK					1-12-01	DA

SERIAL NUMBER: ~~5~~6790393. __0
 TARGET NUMBER: 1
 FILE DATE: 01/03/2002
 FILE TIME: 22:54

POINT#	X	Y
1:	0.550	0.605
2:	0.423	0.304
3:	0.106	-0.297
4:	-0.318	-0.396
5:	0.106	-0.800

X CENTROID: 0.173
 Y CENTROID: -0.117
 POA TO CENTROID: 0.209
 HORZ SPREAD: 0.868
 VERT SPREAD: 1.405
 GROUP SPREAD: 1.473
 MIN RADIUS: 0.192
 MAX RADIUS: 0.814
 MEAN RADIUS: 0.549
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER ~~6~~ 6790393. 0

TARGET NUMBER: 2

FILE DATE: 01/03/2002

FILE TIME: 22:54

POINT#	X	Y
1:	-0.746	1.239
2:	0.423	0.625
3:	-0.068	0.325
4:	-0.261	-0.451
5:	0.152	-1.627

X CENTROID: -0.100

Y CENTROID: 0.022

POA TO CENTROID: 0.102

HORZ SPREAD: 1.169

VERT SPREAD: 2.866

GROUP SPREAD: 3.003

MIN RADIUS: 0.304

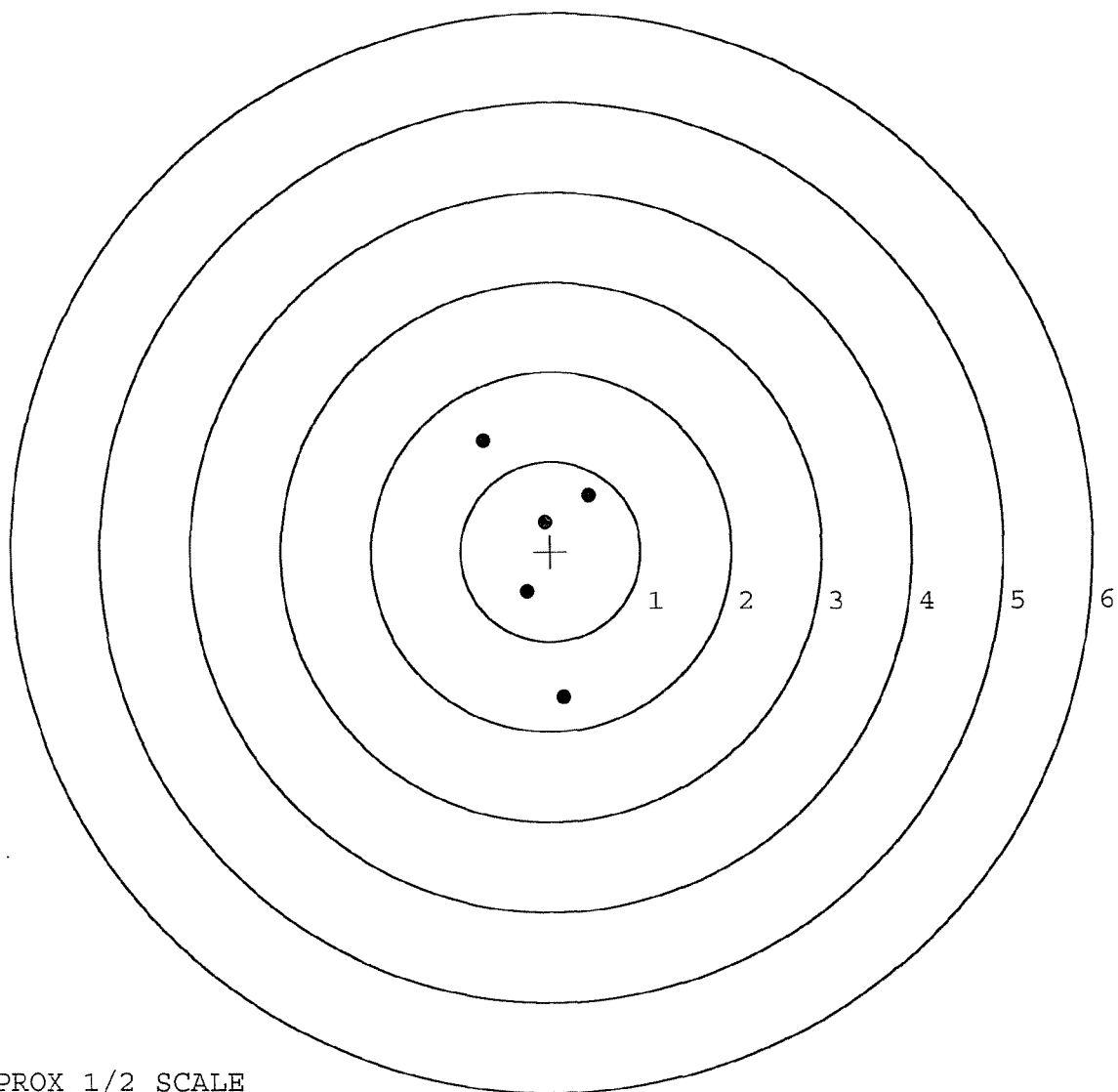
MAX RADIUS: 1.668

MEAN RADIUS: 0.930

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. EC790393DATE 11/07-01TESTER B.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.38	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.69	2.60	
PULL #3	2.37	2.59	2.65	
PULL #4	2.44	2.53	2.26	
PULL #5	2.37	2.63	2.26	
TOTAL	1189	1282	1232	
AVG.	2.37	2.56	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.04	
PULL #2	3.03	3.06	
PULL #3	3.01	3.01	
PULL #4	3.02	3.05	
PULL #5	2.97	3.18	
TOTAL	1505	1534	
AVG.	3.01	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.15		4.06
PULL #2	4.07	4.16		4.01
PULL #3	4.11	4.10		3.99
PULL #4	4.14	4.16		4.00
PULL #5	4.21	4.17		4.00
TOTAL	2058	2074		2006
AVG.	4.11	4.14		4.01

SERIAL NUMBER: E6790393. __0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:59

POINT#	X	Y
1:	0.845	-2.610
2:	-0.442	-1.428
3:	0.214	0.417
4:	-0.272	0.953
5:	-0.039	2.694

X CENTROID: 0.061

Y CENTROID: 0.005

POA TO CENTROID: 0.061

HORZ SPREAD: 1.287

VERT SPREAD: 5.304

GROUP SPREAD: 5.377

MIN RADIUS: 0.439

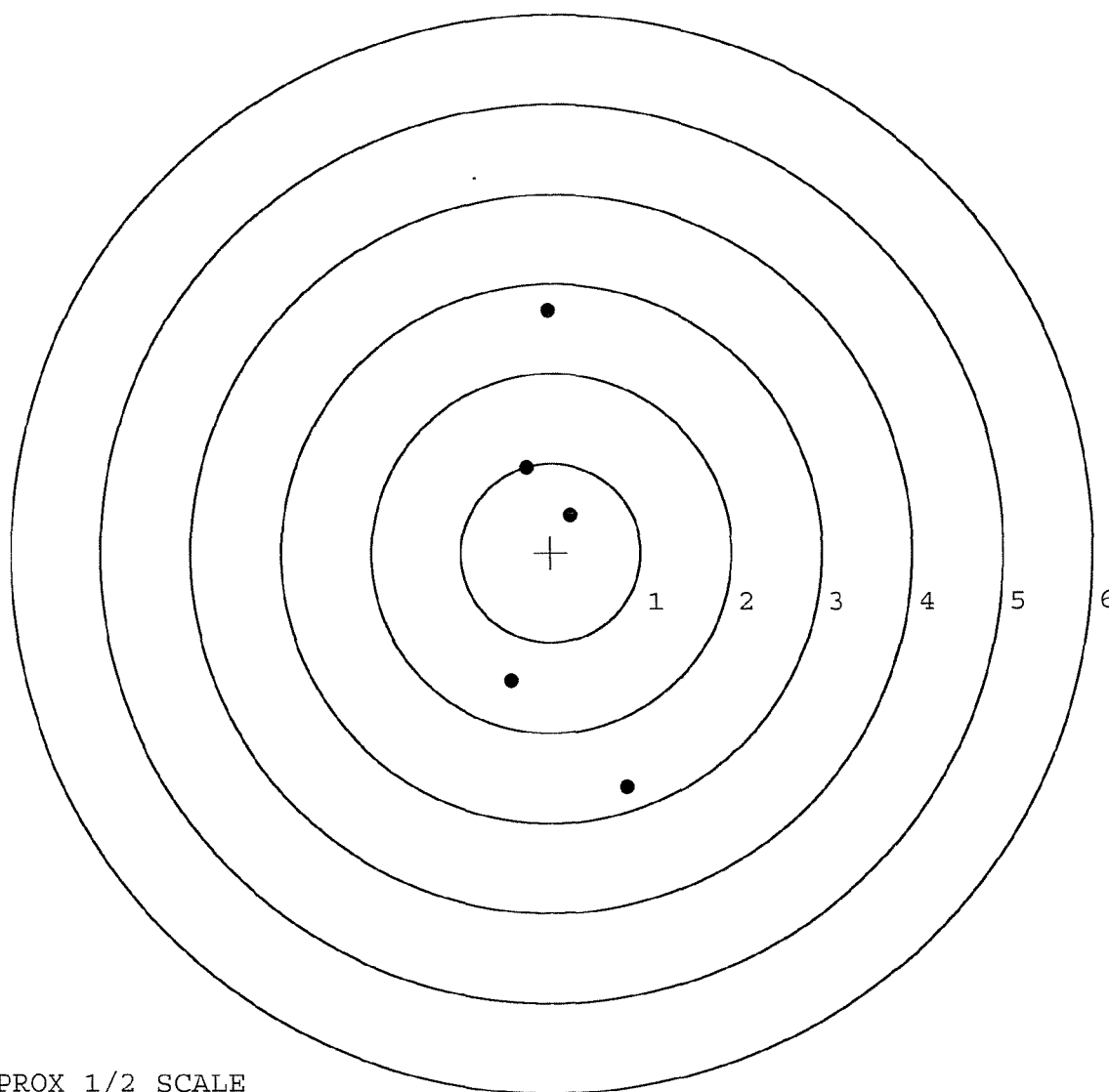
MAX RADIUS: 2.730

MEAN RADIUS: 1.677

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 2

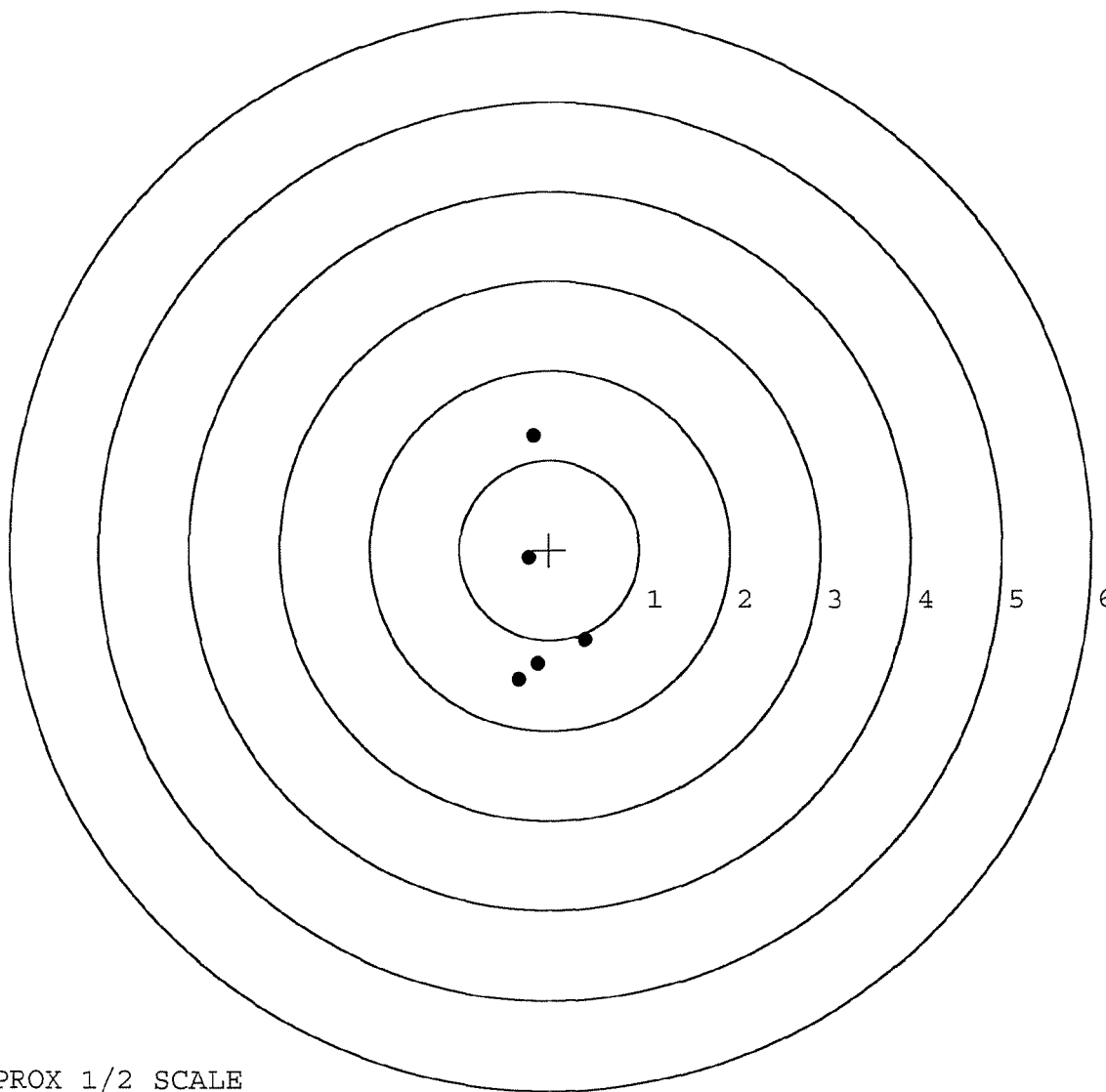


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790393. __ 0
 TARGET NUMBER: 2
 FILE DATE: 12/20/2001
 FILE TIME: 03:59

POINT#	X	Y
1:	-0.346	-1.436
2:	-0.127	-1.264
3:	0.395	-0.995
4:	-0.228	-0.091
5:	-0.177	1.276

X CENTROID: -0.097
 Y CENTROID: -0.502
 POA TO CENTROID: 0.511
 HORZ SPREAD: 0.741
 VERT SPREAD: 2.712
 GROUP SPREAD: 2.717
 MIN RADIUS: 0.431
 MAX RADIUS: 1.780
 MEAN RADIUS: 0.927
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE