

E 6790396

VERY IMPORTANT
 INSTRUCTIONS: READ
 AND OBEY TO AVOID
 ACCIDENT

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **E6790396**
 Order No. **25716**

Made in Illinois, U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

19LW

5716 E6790396

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

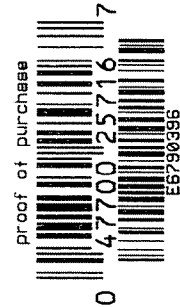


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

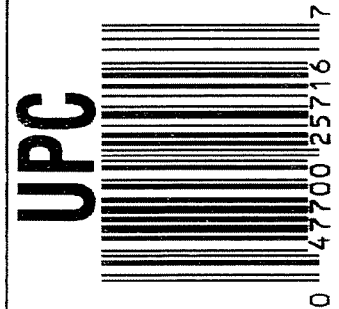
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790396



GUN SERIAL # E6790396

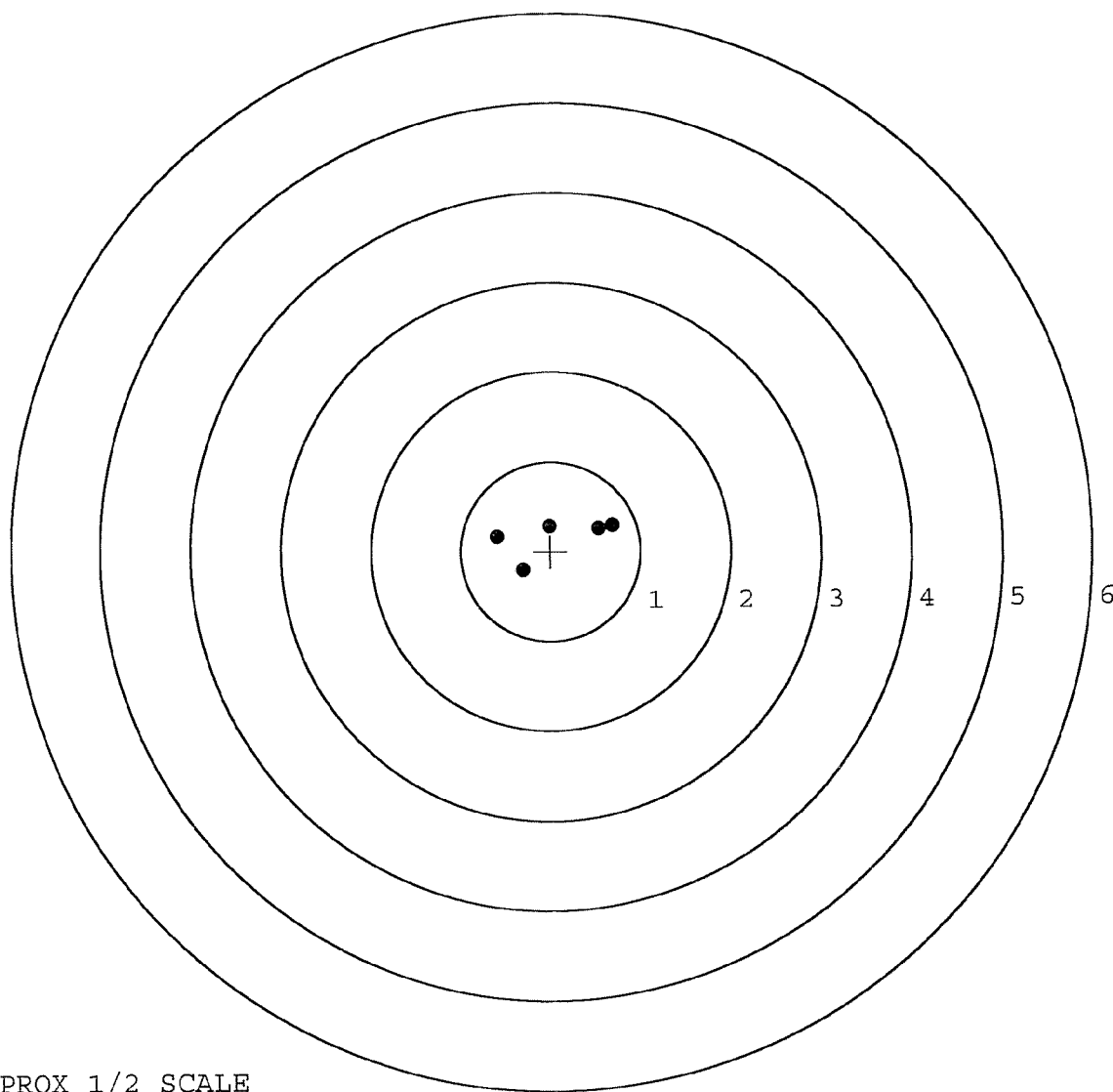
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29 -01	RW
600	PROOF		OCT 29 -01	RW
607	CHECK HEADSPACE		OCT 29 -01	RW
610	DIS-ASSEMBLE GUN		OCT 29 -01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			DL
615	ROLLMARK CALIBER		11/2	LB
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/8	HP
	(BOLT)		11/8	HP
625	FINAL ASSEMBLY		12/10/01	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DA
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/12/01	DA

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.75	4.75	5.25	1/28/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.75	3.75	4.60	1/28/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.024	1/28/02	D.M.
	J) ASSEMBLE STOCK					1/23/02	RW
	K) ASSEMBLE SWIVEL STUDS					1-28-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2/15/02	RW
	M) IRON SIGHT ALIGNMENT					2/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2/15/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		1-22-02	A
	A) MALFUNCTIONS		PASS	FAIL		1-22-02	A
	B) PIERCED PRIMERS		PASS	FAIL		1-22-02	A
645	INSPECT FOR LIVE AMMO					1-22-02	A
655	FINAL INSPECTION A) HEADSPACE					1-28-02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.50	2.93	2.92 2.93 2.16	1/28/02	D.M.
	C) FUNCTION					1-28-02	RW
660	PACK					2/18/02	DA

SERIAL NUMBER: E6790396. __0
 TARGET NUMBER: 1
 FILE DATE: 01/24/2002
 FILE TIME: 02:27

POINT#	X	Y
1:	-0.014	0.280
2:	-0.598	0.168
3:	-0.307	-0.208
4:	0.693	0.290
5:	0.537	0.259

X CENTROID: 0.062
 Y CENTROID: 0.158
 POA TO CENTROID: 0.170
 HORZ SPREAD: 1.291
 VERT SPREAD: 0.498
 GROUP SPREAD: 1.297
 MIN RADIUS: 0.144
 MAX RADIUS: 0.660
 MEAN RADIUS: 0.491
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

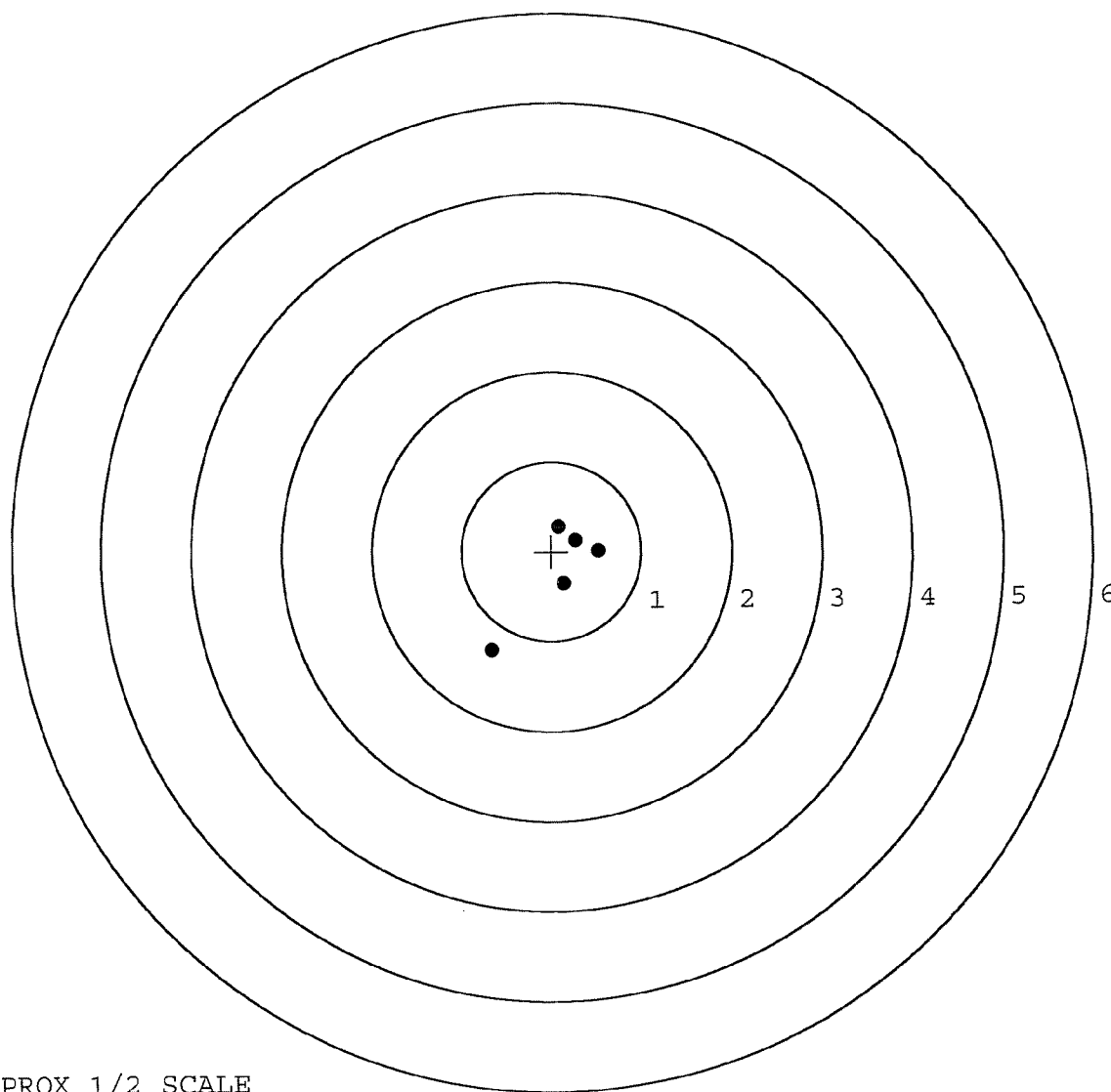


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790396. __0
TARGET NUMBER: 2
FILE DATE: 01/24/2002
FILE TIME: 02:27

POINT#	X	Y
1:	0.085	0.277
2:	0.269	0.123
3:	0.522	-0.004
4:	0.134	-0.365
5:	-0.675	-1.098

X CENTROID: 0.067
Y CENTROID: -0.213
POA TO CENTROID: 0.224
HORZ SPREAD: 1.197
VERT SPREAD: 1.375
GROUP SPREAD: 1.622
MIN RADIUS: 0.166
MAX RADIUS: 1.155
MEAN RADIUS: 0.541
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790396DATE 1/22/02TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.73		2.91	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.19		2.26	
PULL #3	2.23	2.29		2.23	
PULL #4	2.28	2.53		2.11	
PULL #5	2.23	2.54		2.33	
TOTAL	11.45	12.28		11.34	
AVG.	2.29	2.46		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.78		
PULL #2	3.21	3.51		
PULL #3	3.53	3.74		
PULL #4	3.22	3.75		
PULL #5	3.24	3.66		
TOTAL	16.50	18.41		
AVG.	3.30	3.68		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.44	4.38 4.38		4.38
PULL #2	4.22	4.29		4.48
PULL #3	4.46	4.28		4.16
PULL #4	4.15	4.20		4.54
PULL #5	4.24	4.30		4.33
TOTAL	21.51	21.45		21.87
AVG.	4.30	4.29		4.38