

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790400**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790400

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

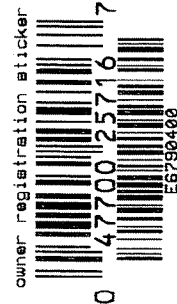


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

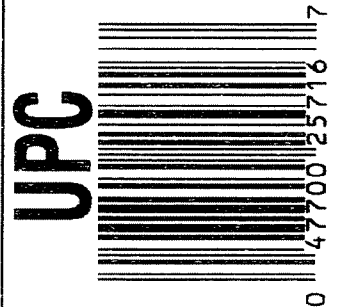


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790400



CONTRACT #

GUN SERIAL # 61079 0400

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RL
600	PROOF		10-29-01	KE
607	CHECK HEADSPACE		10-29-01	KE
610	DIS-ASSEMBLE GUN		10-30-01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	RL
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	MC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DL

BARBER - M24 0116641			READINGS			DATE	INITIAL		
OP #	OPERATION NAME								
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>6.75</u>	<u>6.75</u>	12-17-01	EK		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	12-17-01	EK		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.0245</u>	12-17-01	EK		
	J) ASSEMBLE STOCK					12/13	BWT		
	K) ASSEMBLE SWIVEL STUDS					12/20/01	Rep		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/20/01	Rep		
	M) IRON SIGHT ALIGNMENT					12/20/01	Rep		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/20/01	Rep		
640	GALLERY TEST AND TARGET		PASS FAIL			12/13/01	CR		
	A) MALFUNCTIONS		PASS FAIL			12/13/01	AF		
	B) PIERCED PRIMERS		PASS FAIL			12/13/01	AF		
645	INSPECT FOR LIVE AMMO					12/20/01	AF		
655	FINAL INSPECTION A) HEADSPACE					12/20/01	Rep		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.88</u>	<u>2.83</u>	<u>2.86</u>	<u>2.87</u>	12/14/01	D.M.
	C) FUNCTION					12/20/01	Rep		
660	PACK					12/21/01	DA		

SERIAL NUMBER: E6790400. 0

TARGET NUMBER: 1

FILE DATE: 12/13/2001

FILE TIME: 11:14

POINT#	X	Y
1:	-0.239	-0.870
2:	-0.148	-0.207
3:	-0.230	0.114
4:	0.252	0.544
5:	-1.435	1.336

X CENTROID: -0.360

Y CENTROID: 0.183

POA TO CENTROID: 0.404

HORZ SPREAD: 1.687

VERT SPREAD: 2.206

GROUP SPREAD: 2.509

MIN RADIUS: 0.147

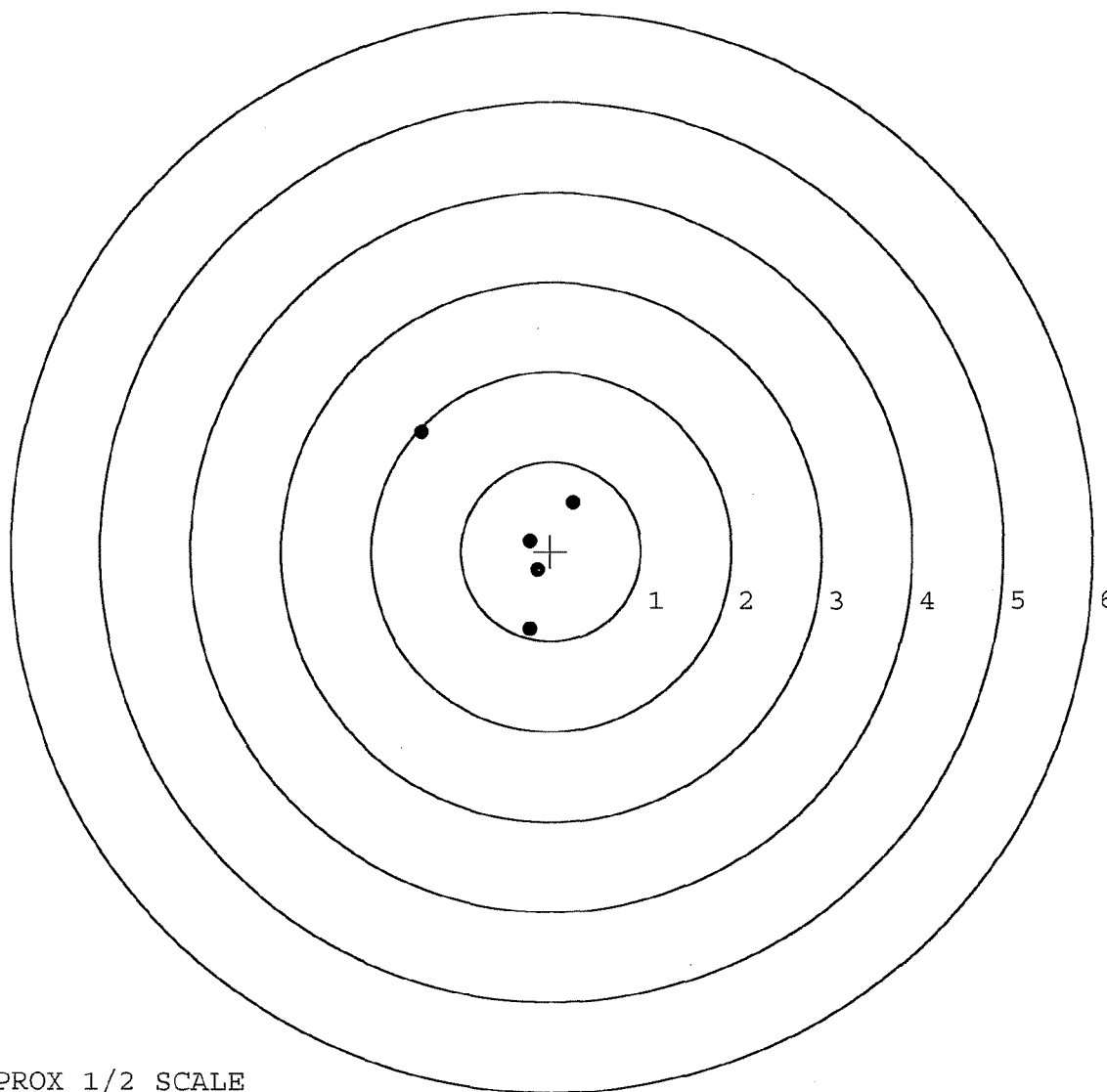
MAX RADIUS: 1.576

MEAN RADIUS: 0.788

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0116643

SERIAL NUMBER: E6790400. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 11:14

POINT#	X	Y
1:	0.300	-0.510
2:	-0.050	-0.057
3:	-0.485	-0.192
4:	0.090	0.683
5:	-0.574	0.995

X CENTROID: -0.144

Y CENTROID: 0.184

POA TO CENTROID: 0.233

HORZ SPREAD: 0.874

VERT SPREAD: 1.505

GROUP SPREAD: 1.740

MIN RADIUS: 0.258

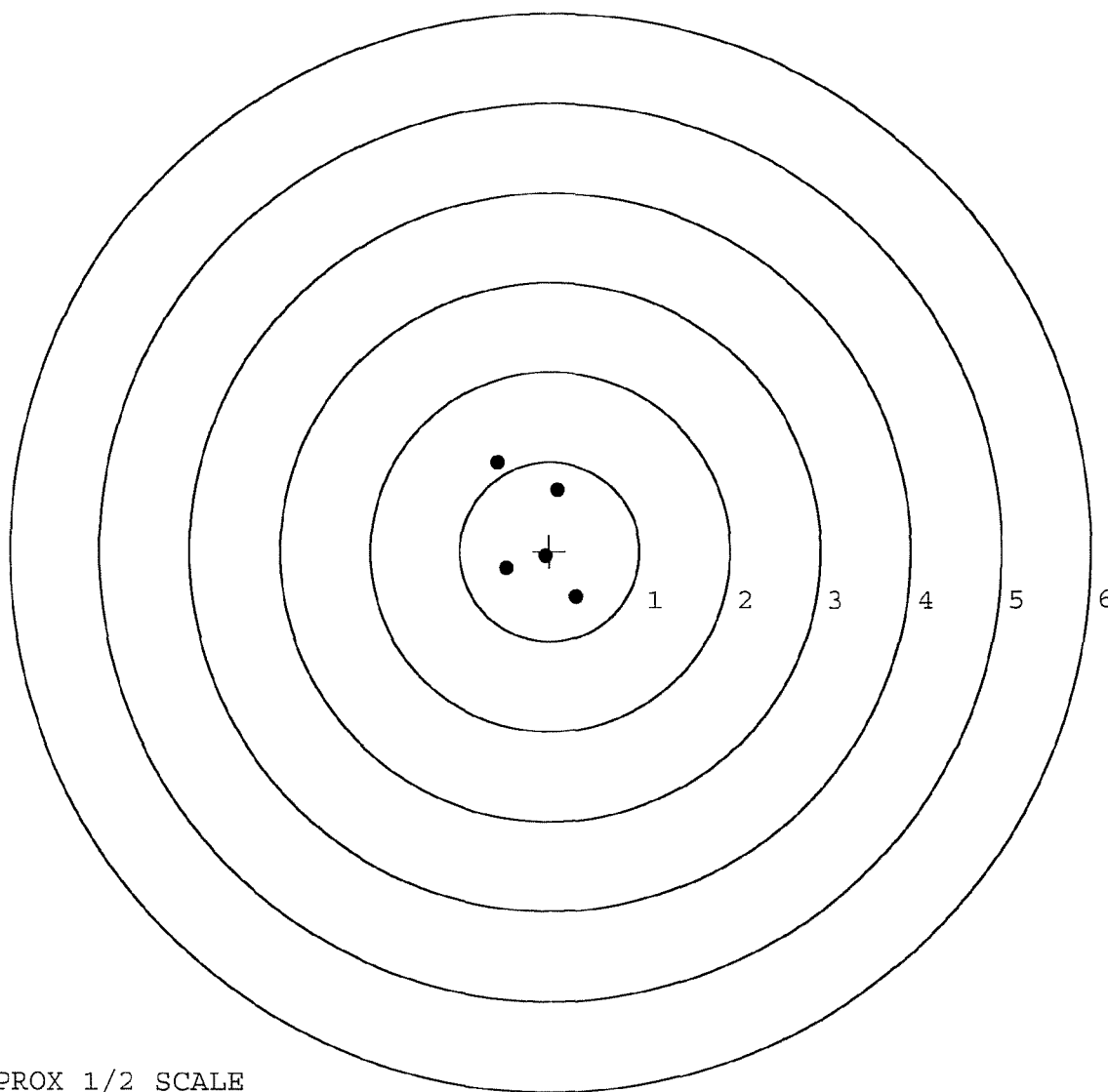
MAX RADIUS: 0.918

MEAN RADIUS: 0.612

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790400DATE 10/29/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.77	2.75		2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.78	2.96		2.15	
PULL #3	2.66	2.68		2.41	
PULL #4	2.83	2.48		2.35	
PULL #5	2.96	2.41		2.21	
TOTAL	14.00	13.28		11.27	
AVG.	2.8	2.67		2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.07		
PULL #2	3.34	3.14		
PULL #3	3.26	2.99		
PULL #4	3.27	3.11		
PULL #5	3.23	3.13		
TOTAL	16.45	15.44		
AVG.	3.29	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	3.97		4.22
PULL #2	4.19	3.86		4.15
PULL #3	4.28	3.93		4.18
PULL #4	4.08	3.93		3.71
PULL #5	4.34	3.88		3.69
TOTAL	21.15	19.57		19.95
AVG.	4.23	3.91		3.99