

E 6790403

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790403

ORDER NO.
25716

46

Made in Illinois, U.S. Pat. & Inv. Off. Marca Registrada. Marqués Depósito.

30BW

5716 E6790403

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

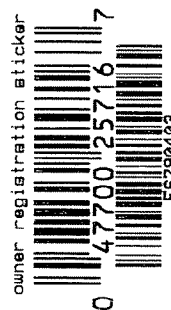
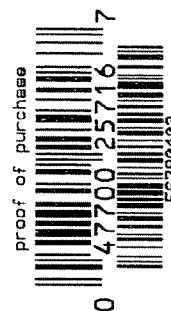


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

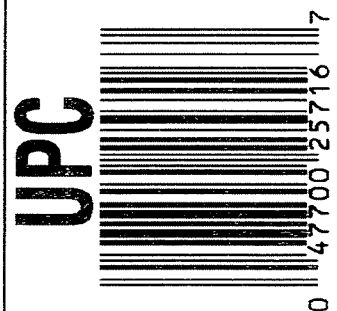
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790403



CONTRACT #

GUN SERIAL # E629 0403

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11-9	wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TH HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	PA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.50</u> <u>7.75</u>	<u>1/23/02</u>	<u>D.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>2.25</u>	<u>1/23/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	<u>1/23/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-18-02</u>	<u>RA</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>RA</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-24-02</u>	
	M) IRON SIGHT ALIGNMENT		<u>1-24-02</u>	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-24-02</u>	
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>RA</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.35</u> <u>2.81</u> <u>2.55</u> <u>2.56</u>	<u>1/23/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/23/02</u>	<u>RA</u>
660	PACK		<u>1-24-02</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790403

DATE 1/16/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.20		2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.25		2.27	
PULL #3	2.17	2.25		2.33	
PULL #4	2.47	2.26		2.31	
PULL #5	2.42	2.21		2.21	
TOTAL	11.99	11.17		11.40	
AVG.	2.40	2.23		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.54		
PULL #2	3.31	3.40		
PULL #3	3.36	3.38		
PULL #4	3.24	3.29		
PULL #5	3.27	3.27		
TOTAL	16.41	16.88		
AVG.	3.28	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.01		4.03
PULL #2	4.22	4.13		4.07
PULL #3	4.11	3.96		4.09
PULL #4	4.12	4.00		4.00
PULL #5	4.21	4.06		3.96
TOTAL	20.83	20.16		20.15
AVG.	4.17	4.03		4.03

SERIAL NUMBER: E6790403. __0

TARGET NUMBER: 1

FILE DATE: 01/21/2002

FILE TIME: 18:08

POINT#	X	Y
1:	0.027	1.195
2:	0.017	0.419
3:	-0.560	-0.195
4:	0.268	-0.297
5:	0.749	0.159

X CENTROID: 0.100

Y CENTROID: 0.256

POA TO CENTROID: 0.275

HORZ SPREAD: 1.309

VERT SPREAD: 1.492

GROUP SPREAD: 1.511

MIN RADIUS: 0.183

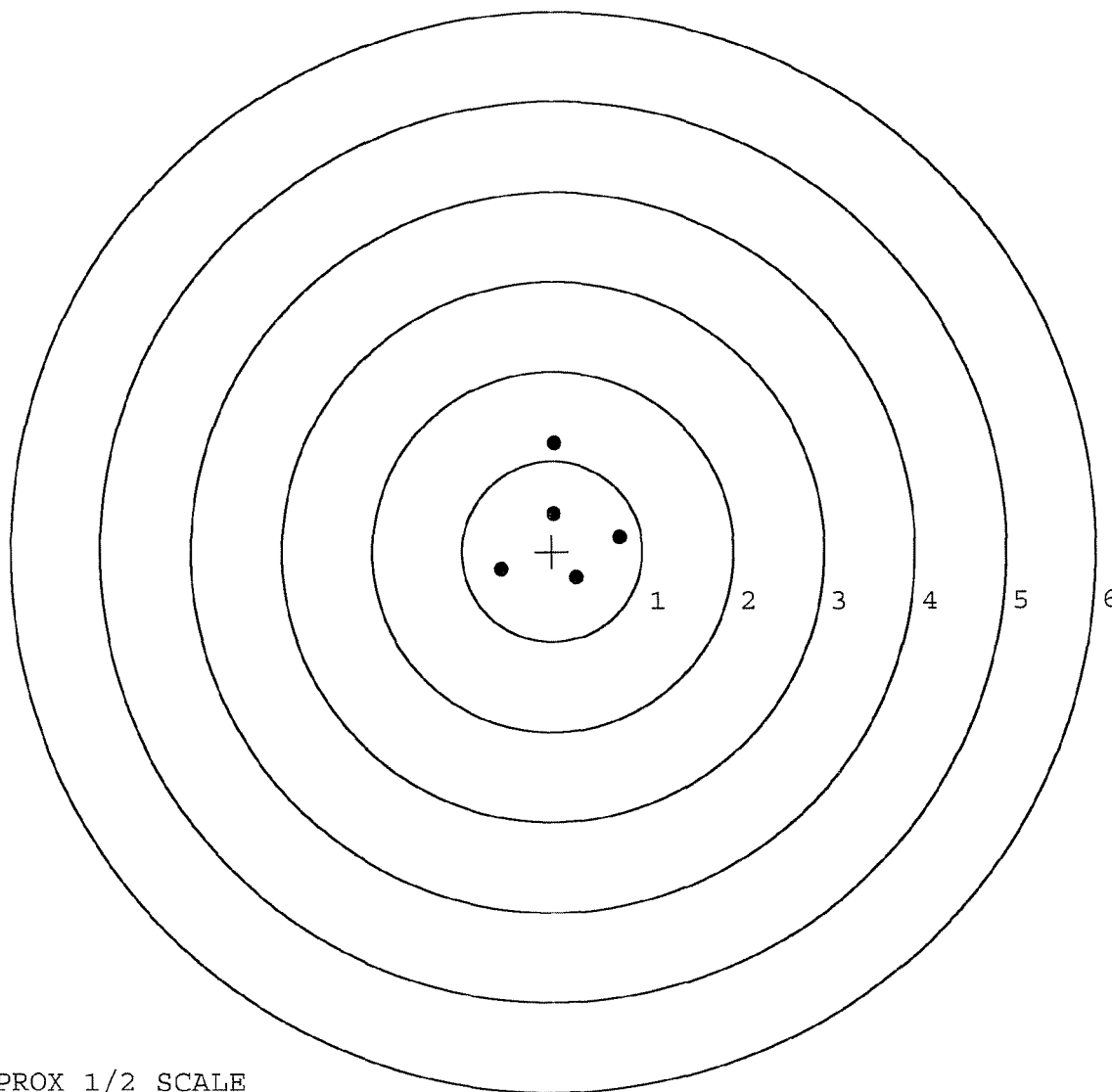
MAX RADIUS: 0.942

MEAN RADIUS: 0.632

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790403. 0

TARGET NUMBER: 2

FILE DATE: 01/21/2002

FILE TIME: 18:08

POINT#	X	Y
1:	0.231	0.577
2:	0.133	0.427
3:	0.028	0.253
4:	-0.664	0.830
5:	-0.438	-1.448

X CENTROID: -0.142

Y CENTROID: 0.128

POA TO CENTROID: 0.191

HORZ SPREAD: 0.895

VERT SPREAD: 2.278

GROUP SPREAD: 2.289

MIN RADIUS: 0.211

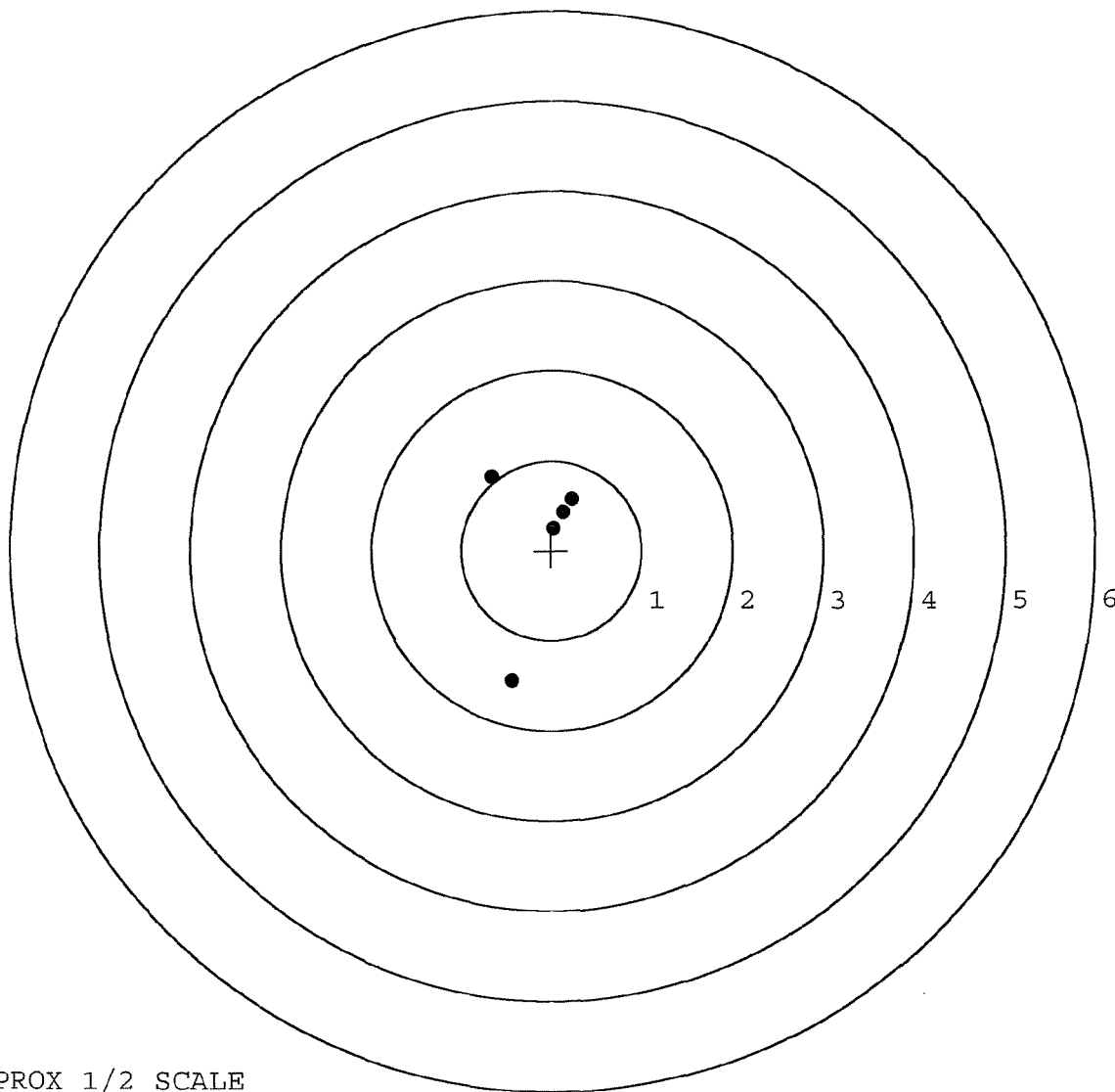
MAX RADIUS: 1.603

MEAN RADIUS: 0.736

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE