

E 6790413

VERY IMPORTANT
Instruction
enclosed to a
safe use of
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E679041

ORDER NO.
25716

31XV

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



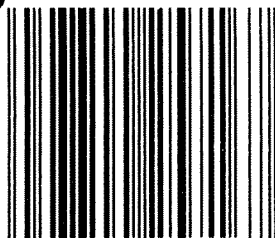
5716 E6790413

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25716

MODEL 700™ M24

UPC



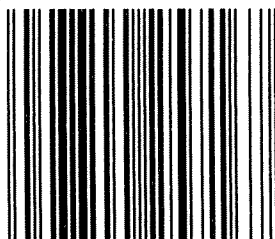
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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

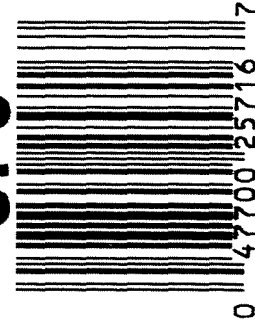
24"

CAPACITY

6

E6790413

UPC



CONTRACT #

GUN SERIAL # E6790413

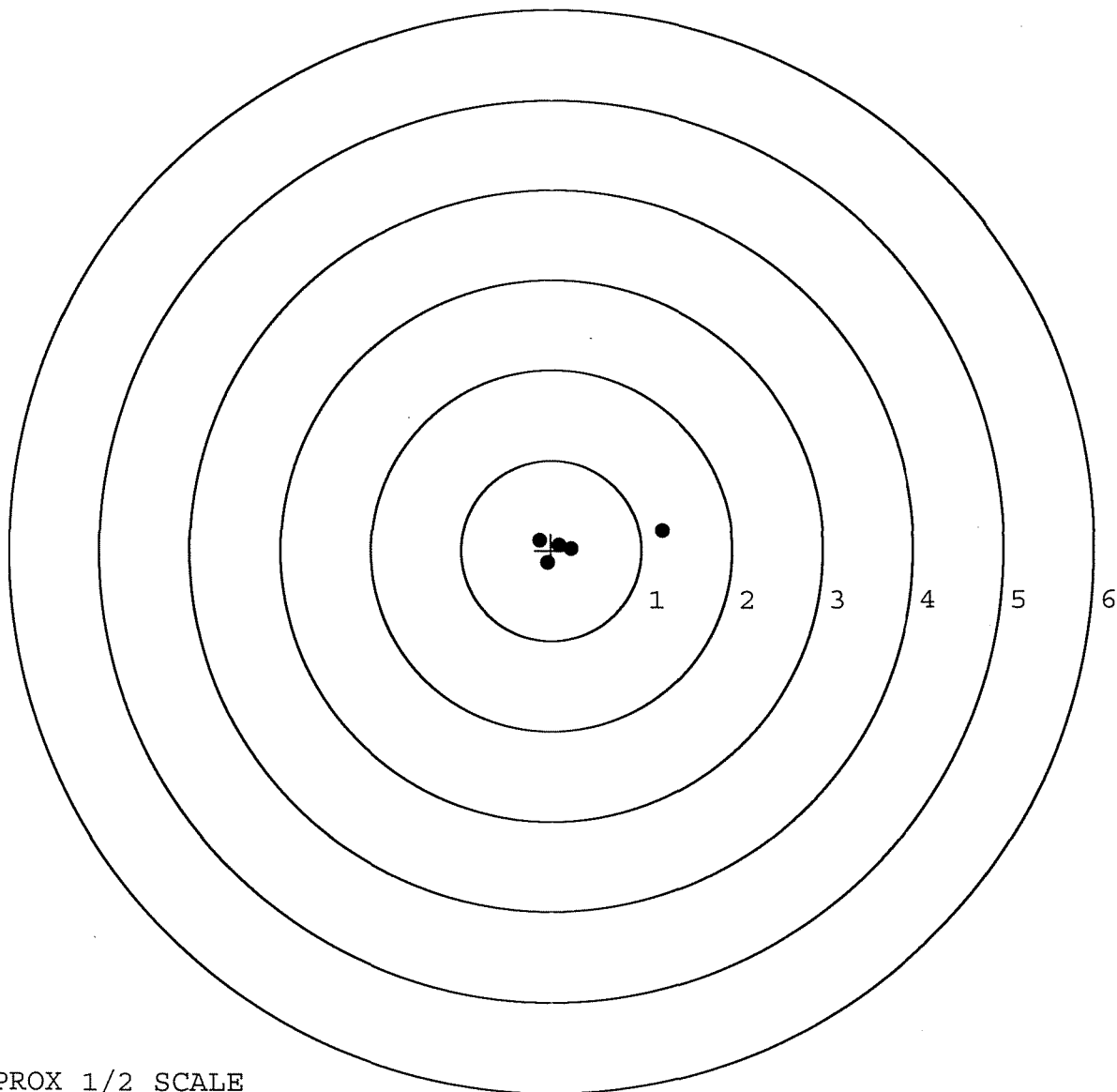
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	AK
600	PROOF		10-29-01	KE
607	CHECK HEADSPACE		10-29-01	KE
610	DIS-ASSEMBLE GUN		10-29-01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR AC	
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11-8	TA
	(BOLT)			
625	FINAL ASSEMBLY		11-30	TI
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		11-30	TI
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-30	TI

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	12-11-01	EK
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u>	<u>2.75</u>	<u>3.0</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.025</u>	<u>.0235</u>	<u>.0235</u>	12-14-01	EK
	J) ASSEMBLE STOCK				12-11-01	Rev
	K) ASSEMBLE SWIVEL STUDS				12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				12/18/01	REP
	M) IRON SIGHT ALIGNMENT				12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				12/18/01	REP
640	GALLERY TEST AND TARGET	PASS	FAIL		12/11/01	EP
	A) MALFUNCTIONS	PASS	FAIL		12/11/01	HP
	B) PIERCED PRIMERS	PASS	FAIL		12/11/01	HL
645	INSPECT FOR LIVE AMMO				12/11/01	HP
655	FINAL INSPECTION A) HEADSPACE				12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u>	<u>2.61</u>	<u>2.67</u> <u>2.68</u> <u>2.62</u>	12/17/01	DM
	C) FUNCTION				12/18/01	REP
660	PACK				12/20/01	DA

SERIAL NUMBER: E6790413. __0
 TARGET NUMBER: 1
 FILE DATE: 12/11/2001
 FILE TIME: 12:05

POINT#	X	Y
1:	1.229	0.216
2:	0.221	0.016
3:	-0.129	0.111
4:	-0.043	-0.140
5:	0.090	0.057

X CENTROID: 0.274
 Y CENTROID: 0.052
 POA TO CENTROID: 0.278
 HORZ SPREAD: 1.358
 VERT SPREAD: 0.356
 GROUP SPREAD: 1.362
 MIN RADIUS: 0.064
 MAX RADIUS: 0.969
 MEAN RADIUS: 0.399
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

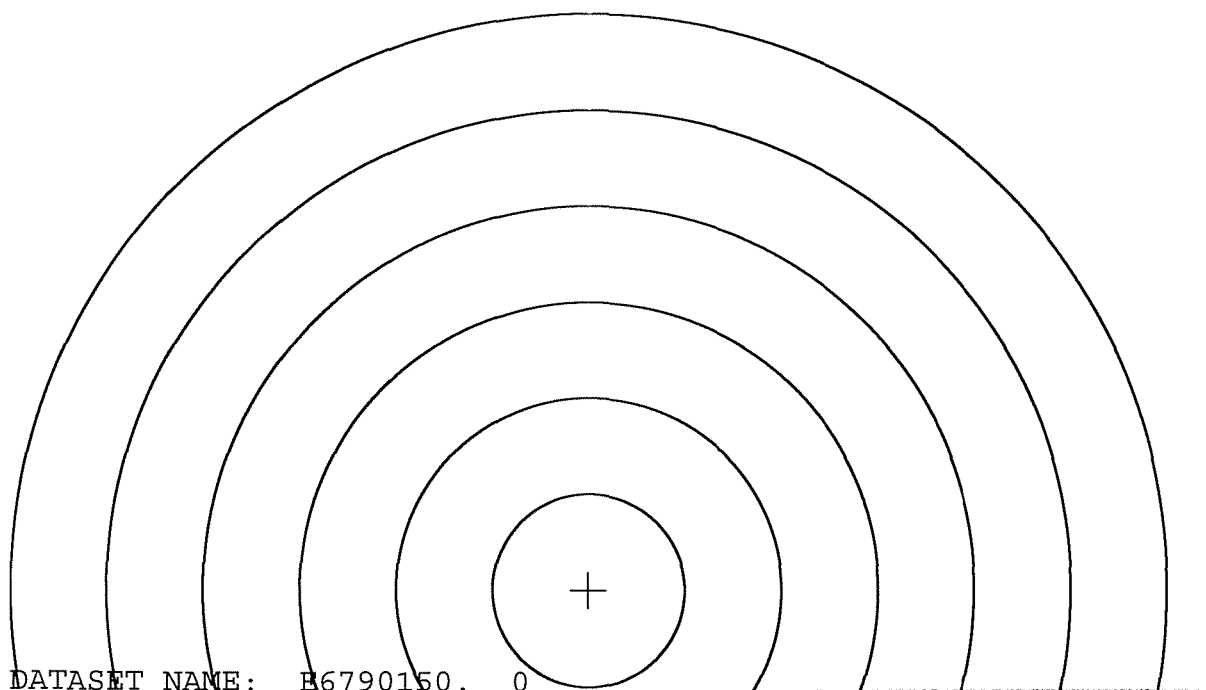


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790413. __0
 TARGET NUMBER: 2
 FILE DATE: 12/11/2001
 FILE TIME: 12:05

POINT#	X	Y
1:	0.425	-0.573
2:	0.095	0.476
3:	-0.018	0.176
4:	-0.085	-0.010
5:	0.031	-0.057

X CENTROID: 0.090
 Y CENTROID: 0.002
 POA TO CENTROID: 0.090
 HORZ SPREAD: 0.510
 VERT SPREAD: 1.049
 GROUP SPREAD: 1.100
 MIN RADIUS: 0.083
 MAX RADIUS: 0.666
 MEAN RADIUS: 0.320
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



DATASET NAME: E6790150. __0

FILE DATE AND TIME: 12/11/2001 12:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INC

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
 WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790413DATE 11/5/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.45		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.50		2.59	
PULL #3	2.58	2.58		2.20	
PULL #4	2.46	2.17		2.32	
PULL #5	2.61	2.62		2.15	
TOTAL	12.58	12.32		11.75	
AVG.	2.52	2.46		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.13		
PULL #2	3.37	3.21		
PULL #3	3.26	3.20		
PULL #4	3.16	3.06		
PULL #5	3.12	3.15		
TOTAL	16.16	15.75		
AVG.	3.23	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.31		4.07
PULL #2	4.26	4.16		4.16
PULL #3	4.30	4.07		4.24
PULL #4	4.33	4.27		4.17
PULL #5	4.05	4.22		4.32 3.92
TOTAL	21.14	21.03		20.56
AVG.	4.23	4.21		4.11