

E 6798416

VERY IMPORTANT: Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790416**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790416

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

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UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

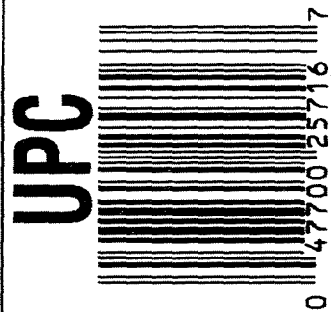


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790416



CONTRACT #

GUN SERIAL # F679 0416

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	SP
600	PROOF		11/12/01	SP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/12/01	SP
610	DIS-ASSEMBLE GUN	NOV 27 2001	11/12/01	SP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/12/01	LN

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.75</u> <u>5.25</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0225</u> <u>.0235</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	BUT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO		12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE		12/19/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.22</u> <u>2.18</u> <u>2.17</u> <u>2.14</u>	12/18/01	DM
	C) FUNCTION		12/19/01	Rep
660	PACK		12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790416DATE 11/06/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.69		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.54		2.56	
PULL #3	2.63	2.53		2.58	
PULL #4	2.71	2.64		2.32	
PULL #5	2.73	2.41		2.07	
TOTAL	1321	1281		1194	
AVG.	2.64	2.56		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.38		
PULL #2	3.38	3.27		
PULL #3	3.38	3.26		
PULL #4	3.29	3.21		
PULL #5	3.01	3.02		
TOTAL	1609	1614		
AVG.	3.21	3.22		

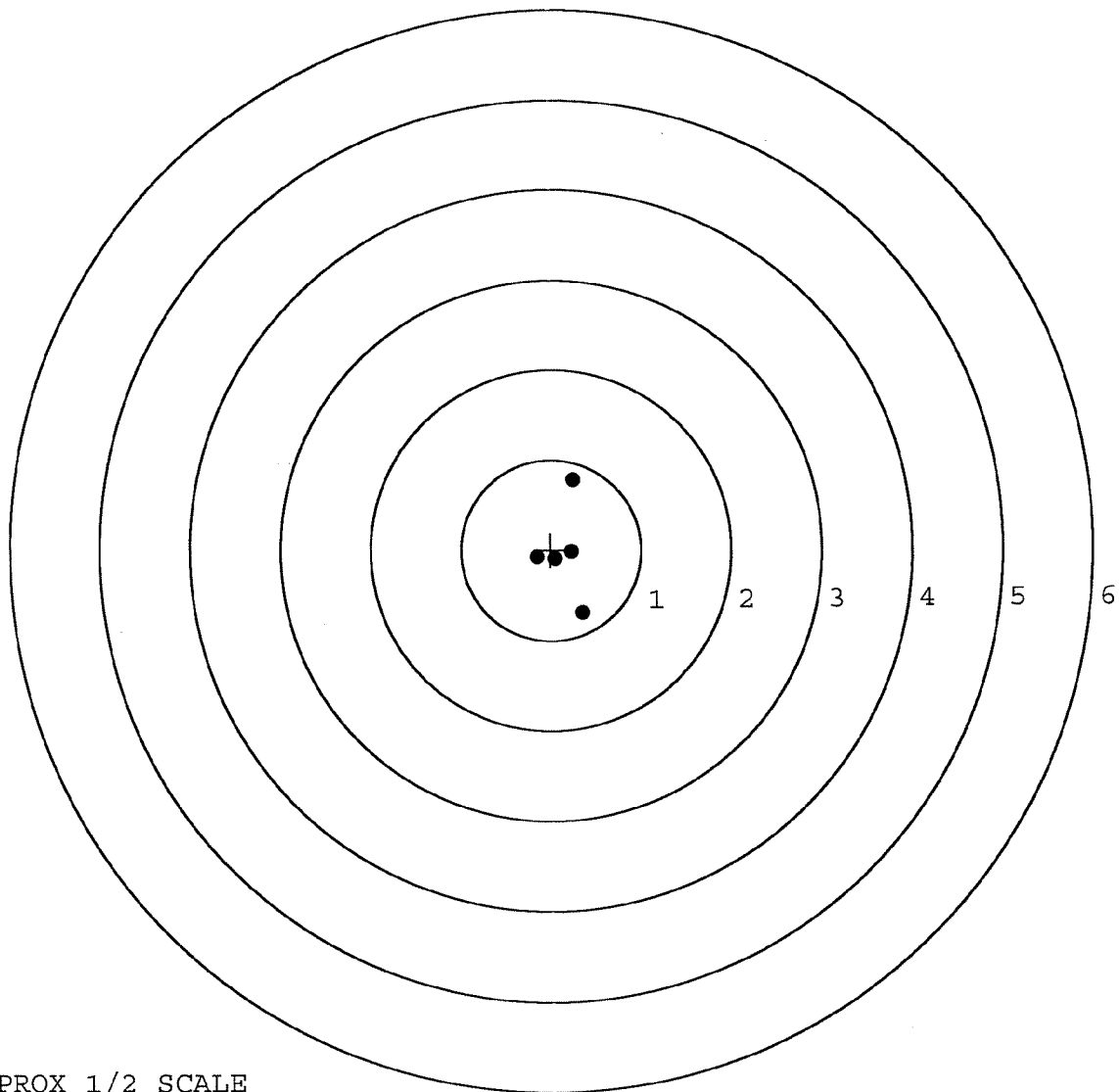
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.14		4.05
PULL #2	4.10 4.11	4.15		4.39
PULL #3	4.03	4.07		4.30
PULL #4	4.26	4.01		4.25
PULL #5	4.20	4.28		4.22
TOTAL	2065	2065		2121
AVG.	4.13	4.13		4.24

BARBER - M24 0116796

SERIAL NUMBER: E6790416. __0
 TARGET NUMBER: 1
 FILE DATE: 12/15/2001
 FILE TIME: 07:25

POINT#	X	Y
1:	0.250	0.779
2:	0.231	-0.021
3:	-0.158	-0.083
4:	0.052	-0.105
5:	0.350	-0.694

X CENTROID: 0.145
 Y CENTROID: -0.025
 POA TO CENTROID: 0.147
 HORZ SPREAD: 0.508
 VERT SPREAD: 1.473
 GROUP SPREAD: 1.476
 MIN RADIUS: 0.086
 MAX RADIUS: 0.811
 MEAN RADIUS: 0.406
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

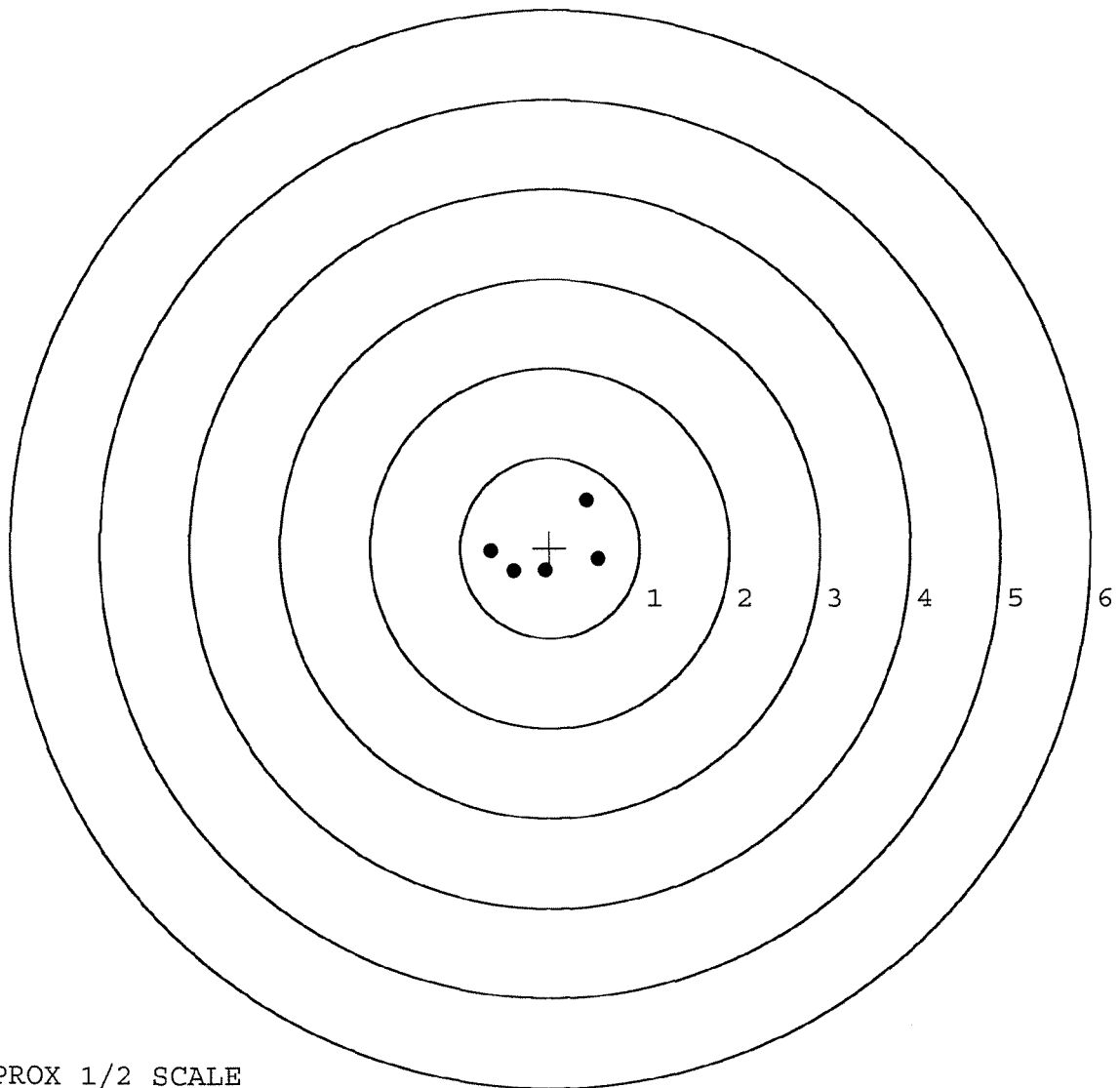


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790416. 0
 TARGET NUMBER: 2
 FILE DATE: 12/15/2001
 FILE TIME: 07:25

POINT#	X	Y
1:	-0.655	-0.037
2:	-0.404	-0.259
3:	-0.047	-0.252
4:	0.544	-0.115
5:	0.409	0.535

X CENTROID: -0.031
 Y CENTROID: -0.026
 POA TO CENTROID: 0.040
 HORZ SPREAD: 1.199
 VERT SPREAD: 0.794
 GROUP SPREAD: 1.208
 MIN RADIUS: 0.227
 MAX RADIUS: 0.712
 MEAN RADIUS: 0.517
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE