

BARBER - M24 0116806

E 6790418

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0116806~~ 0116845

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790418

ORDER NO.
25716

46

22BW


5716 E6790418

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC

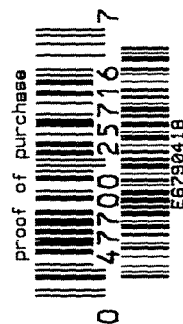


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

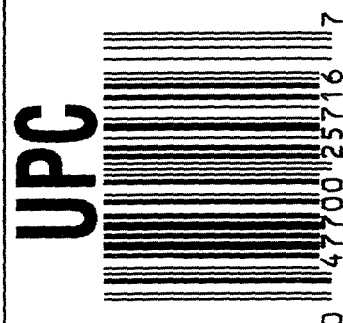


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790418



GUN SERIAL # E679 0418

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/12/01	RH
610	DIS-ASSEMBLE GUN	NOV 15 2001	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TH
	(BOLT)		11-28	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-12-02	DA

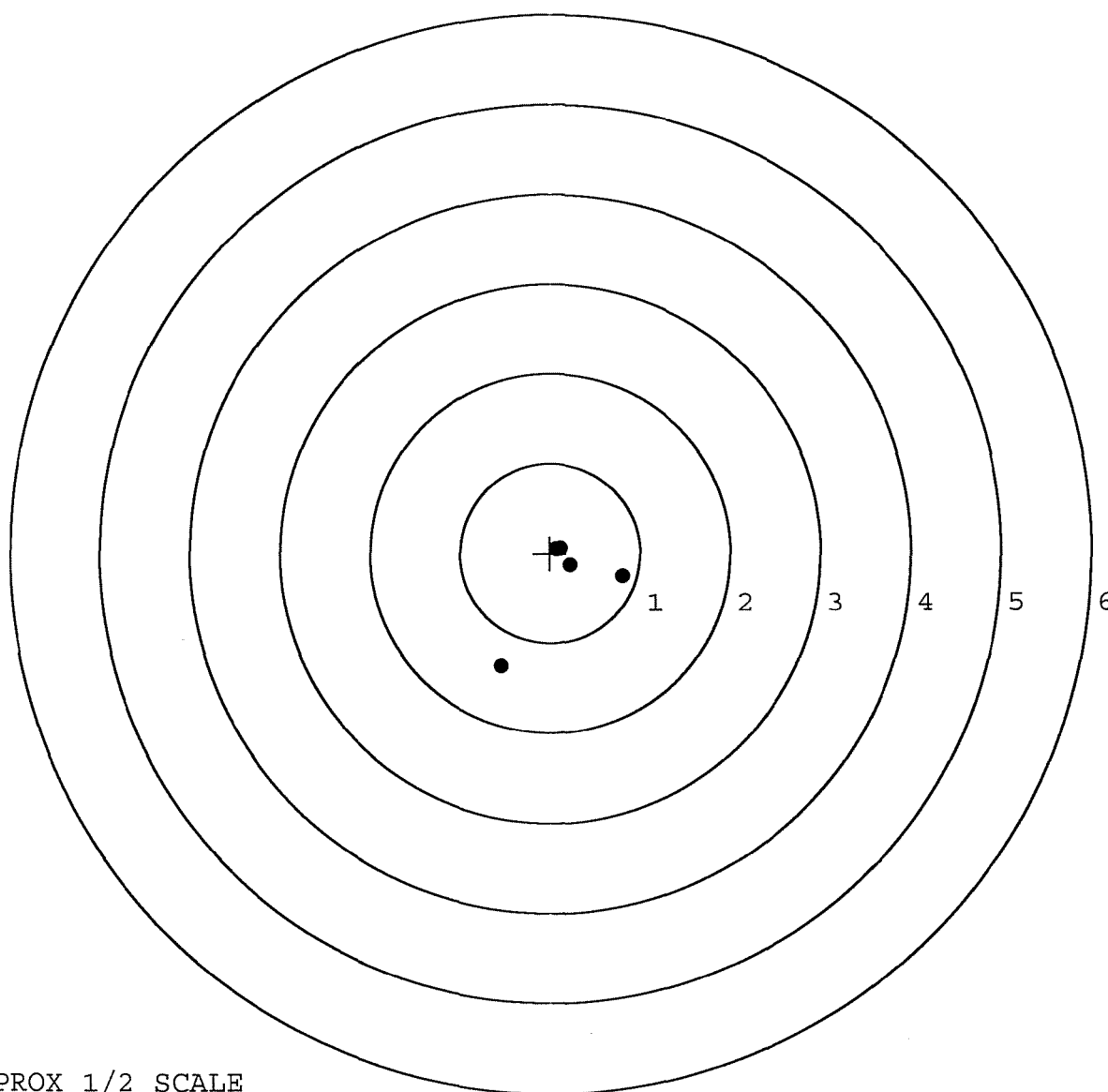
OP #	OPERATION NAME	16810	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.5</u>	<u>4.5</u>	<u>4.5</u>	1-6-02	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.4</u>	<u>3.4</u>	<u>3.4</u>	1-6-02	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	1-6-02	DA		
	J) ASSEMBLE STOCK					1-3-02	PH		
	K) ASSEMBLE SWIVEL STUDS					1/11/02	RW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/11/02	RW		
	M) IRON SIGHT ALIGNMENT					1/11/02	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/11/02	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		1-4-02	A		
	A) MALFUNCTIONS		PASS	FAIL		1-4-02	A		
	B) PIERCED PRIMERS		PASS	FAIL		1-4-02	A		
645	INSPECT FOR LIVE AMMO					1-4-02	A		
655	FINAL INSPECTION A) HEADSPACE					1/11/02	RW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.89</u>	<u>2.81</u>	<u>2.49</u>	<u>2.80</u>	1/8/02	DA
	C) FUNCTION					1/11/02	RW		
660	PACK					1-12-02	DA		

BARBER - M24 0116811

SERIAL NUMBER: E6790418. __0
TARGET NUMBER: 1
FILE DATE: 01/03/2002
FILE TIME: 22:36

POINT#	X	Y
1:	0.812	-0.256
2:	0.232	-0.129
3:	0.126	0.060
4:	-0.546	-1.265
5:	0.068	0.051

X CENTROID: 0.138
Y CENTROID: -0.308
POA TO CENTROID: 0.337
HORZ SPREAD: 1.358
VERT SPREAD: 1.325
GROUP SPREAD: 1.692
MIN RADIUS: 0.202
MAX RADIUS: 1.177
MEAN RADIUS: 0.558
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



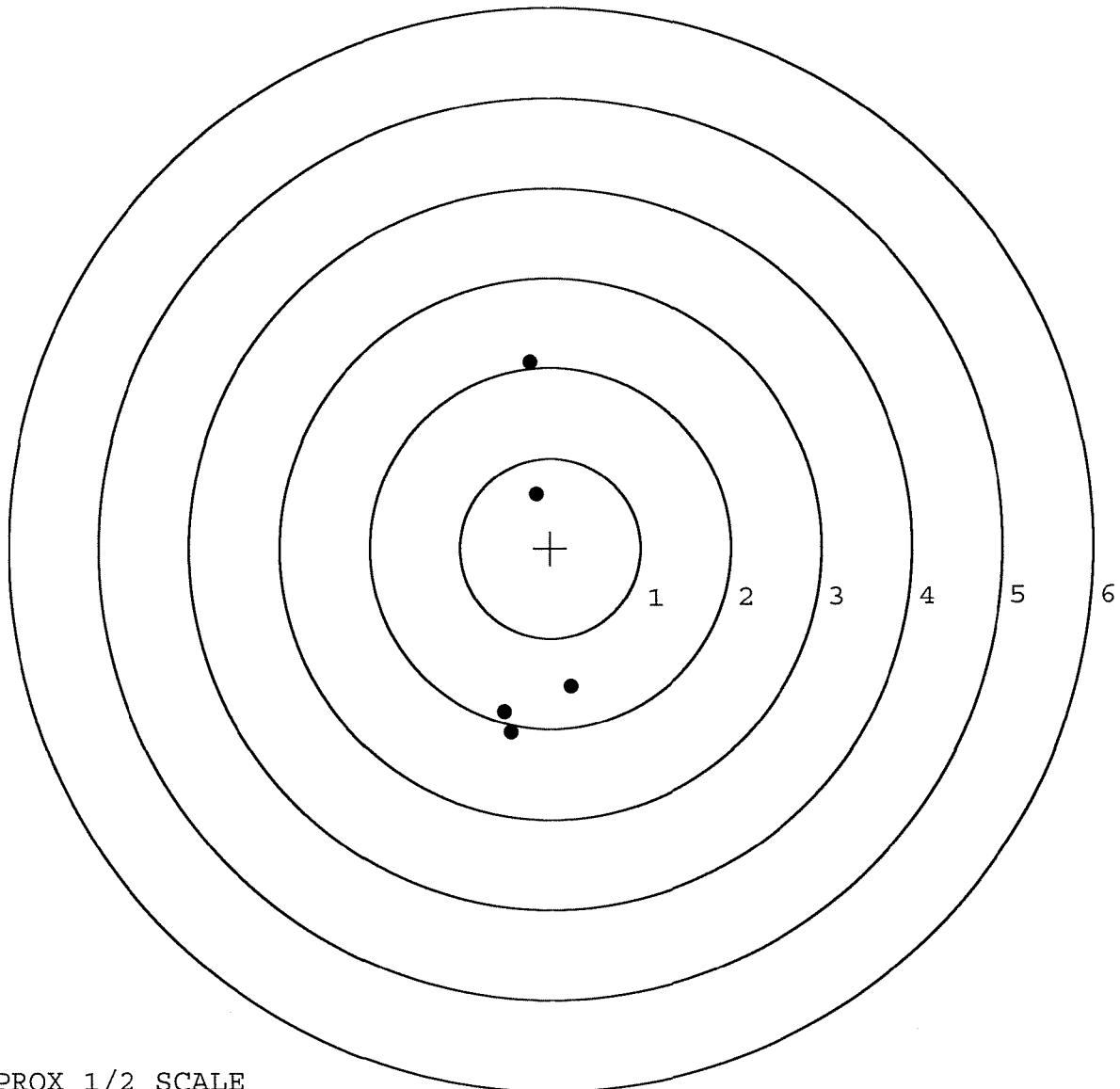
TARGET APPROX 1/2 SCALE

BARBER - M24 0116812

SERIAL NUMBER: E6790418. 0
TARGET NUMBER: 2
FILE DATE: 01/03/2002
FILE TIME: 22:36

POINT#	X	Y
1:	-0.217	2.054
2:	-0.154	0.596
3:	0.232	-1.540
4:	-0.514	-1.816
5:	-0.444	-2.046

X CENTROID: -0.219
Y CENTROID: -0.550
POA TO CENTROID: 0.593
HORZ SPREAD: 0.746
VERT SPREAD: 4.100
GROUP SPREAD: 4.106
MIN RADIUS: 1.088
MAX RADIUS: 2.604
MEAN RADIUS: 1.530
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 0
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790418DATE 12/20/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.28		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.25		2.17	
PULL #3	2.40	2.19		2.22	
PULL #4	2.46	2.28		2.29	
PULL #5	2.33	2.38		2.12	
TOTAL	12.04	11.38		11.03	
AVG.	2.41	2.28		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.46		
PULL #2	3.35	3.31		
PULL #3	3.35	3.27		
PULL #4	3.42	3.17		
PULL #5	3.31	3.20		
TOTAL	16.74	16.41		
AVG.	3.35	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.26		4.28
PULL #2	4.32	4.51		4.41
PULL #3	4.57	4.38		4.25
PULL #4	4.29	4.44		4.03
PULL #5	4.31	4.41		4.26
TOTAL	21.67	22.00		21.23
AVG.	4.33	4.40		4.25