

61706697

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6790419	J
ORDER NO. 25716	46
22BW	

5716 E6790419

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

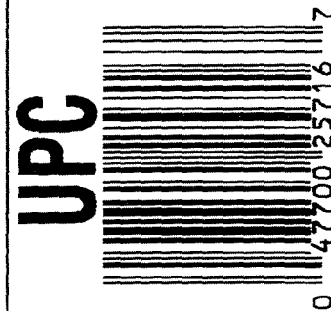
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790419



CONTRACT #

GUN SERIAL # E679 0419

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 AL	
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	H
	(BOLT)			
625	FINAL ASSEMBLY		1/19/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-22-02	RH

OP # OPERATION NAME		READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.50	4.75	4.25	1/21/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.00	3.00	3.00	1/21/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.024	1/21/02	D.M.
	J) ASSEMBLE STOCK					1/17/02	RW
	K) ASSEMBLE SWIVEL STUDS					1/21/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/17/02	RW
	M) IRON SIGHT ALIGNMENT					1/17/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/17/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		1-18-02	A
	A) MALFUNCTIONS		PASS	FAIL		1-18-02	A
	B) PIERCED PRIMERS		PASS	FAIL		1-18-02	A
645	INSPECT FOR LIVE AMMO					1-18-02	A
655	FINAL INSPECTION A) HEADSPACE					1/21/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.27	2.27	2.28 2.18 2.18	1/21/02	D.M.
	C) FUNCTION					1/21/02	RW
660	PACK					1-22-02	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790419DATE 1/10/62TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.79	2.40	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.44	2.63	
PULL #3	2.27	2.40	2.70	
PULL #4	2.57	2.88	2.28	
PULL #5	2.58	2.79	2.80	
TOTAL	12.64	13.09	13.18	
AVG.	2.53	2.62	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.03	
PULL #2	3.48	3.55	
PULL #3	3.11	3.49	
PULL #4	3.63	3.52	
PULL #5	3.47	3.62	
TOTAL	16.84	17.21	
AVG.	3.37	3.44	

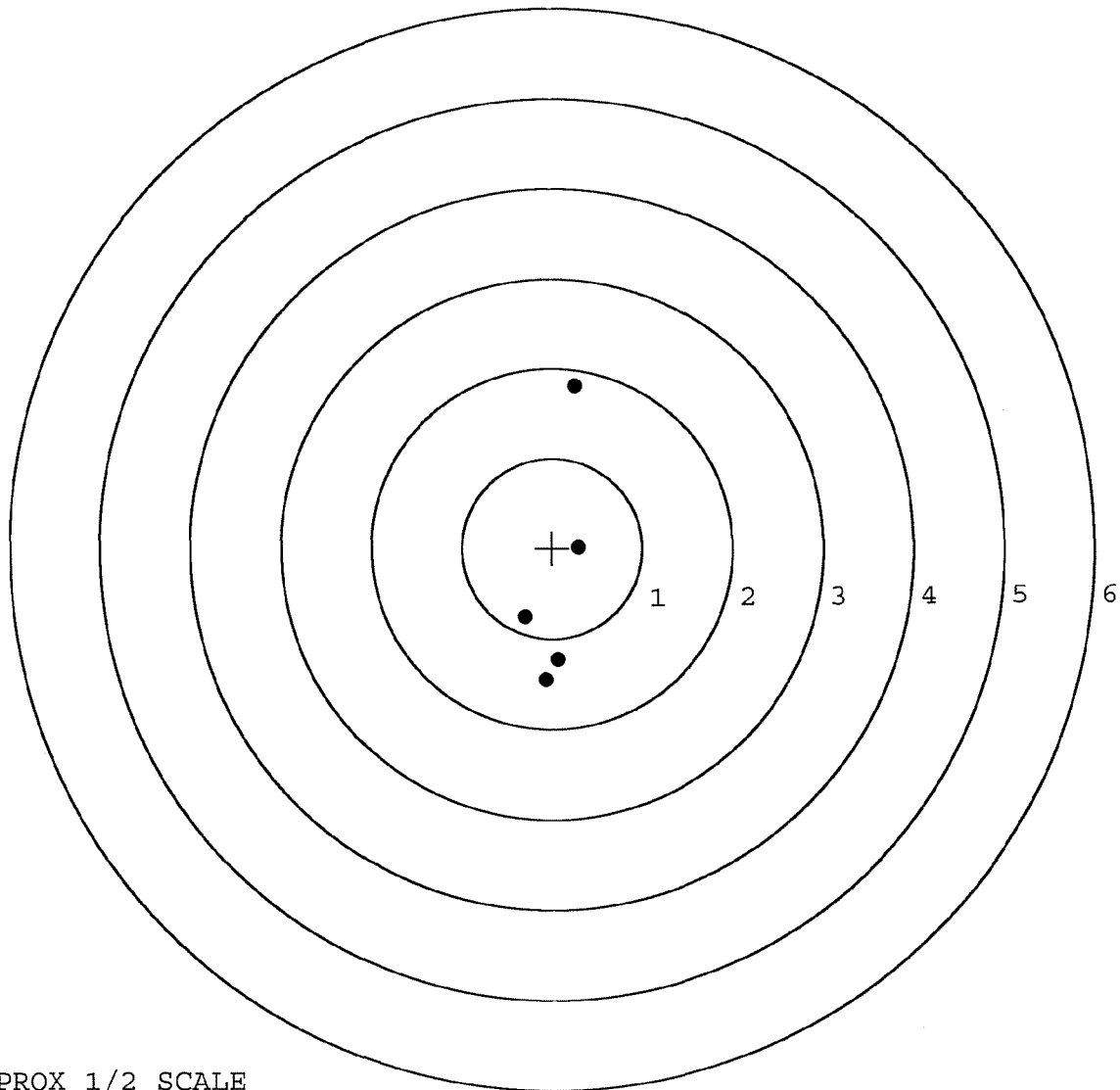
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.21		4.26
PULL #2	4.17	4.46		4.05
PULL #3	4.41	4.52		4.06
PULL #4	4.42	4.24		4.31
PULL #5	4.28	4.22		4.28
TOTAL	21.41	21.65		20.96
AVG.	4.28	4.33		4.19

BARBER - M24 0116820

SERIAL NUMBER: E6790419. __0
TARGET NUMBER: 1
FILE DATE: 01/19/2002
FILE TIME: 02:57

POINT#	X	Y
1:	-0.076	-1.465
2:	0.063	-1.238
3:	-0.303	-0.766
4:	0.300	0.013
5:	0.261	1.805

X CENTROID: 0.049
Y CENTROID: -0.330
POA TO CENTROID: 0.334
HORZ SPREAD: 0.603
VERT SPREAD: 3.270
GROUP SPREAD: 3.287
MIN RADIUS: 0.425
MAX RADIUS: 2.146
MEAN RADIUS: 1.036
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



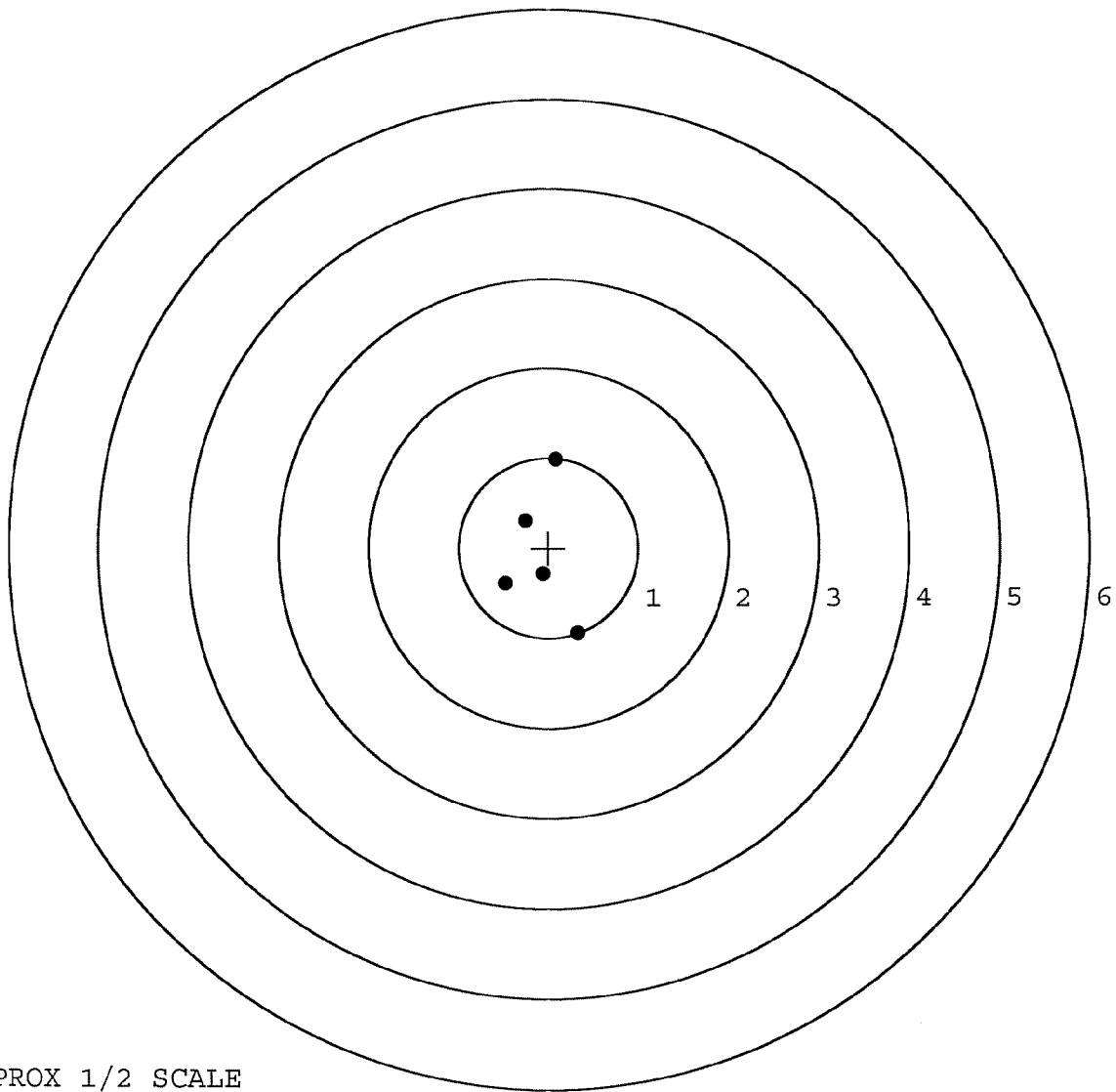
TARGET APPROX 1/2 SCALE

BARBER - M24 0116821

SERIAL NUMBER: E6790419. __0
TARGET NUMBER: 2
FILE DATE: 01/19/2002
FILE TIME: 02:57

POINT#	X	Y
1:	0.329	-0.951
2:	-0.063	-0.292
3:	-0.480	-0.397
4:	-0.259	0.302
5:	0.085	0.986

X CENTROID: -0.078
Y CENTROID: -0.070
POA TO CENTROID: 0.105
HORZ SPREAD: 0.809
VERT SPREAD: 1.937
GROUP SPREAD: 1.952
MIN RADIUS: 0.222
MAX RADIUS: 1.069
MEAN RADIUS: 0.639
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE