

FC790428

VERY
Instru
enclo
safe
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SER E6 46 2 1

5716 E6790420

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

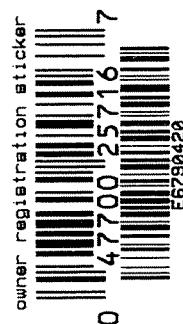


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

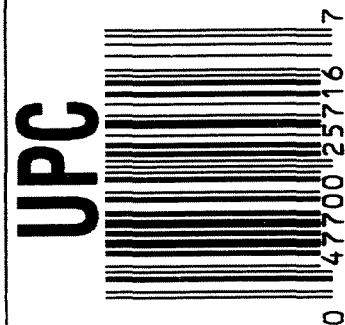


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790420



CONTRACT #

GUN SERIAL # E679 0420

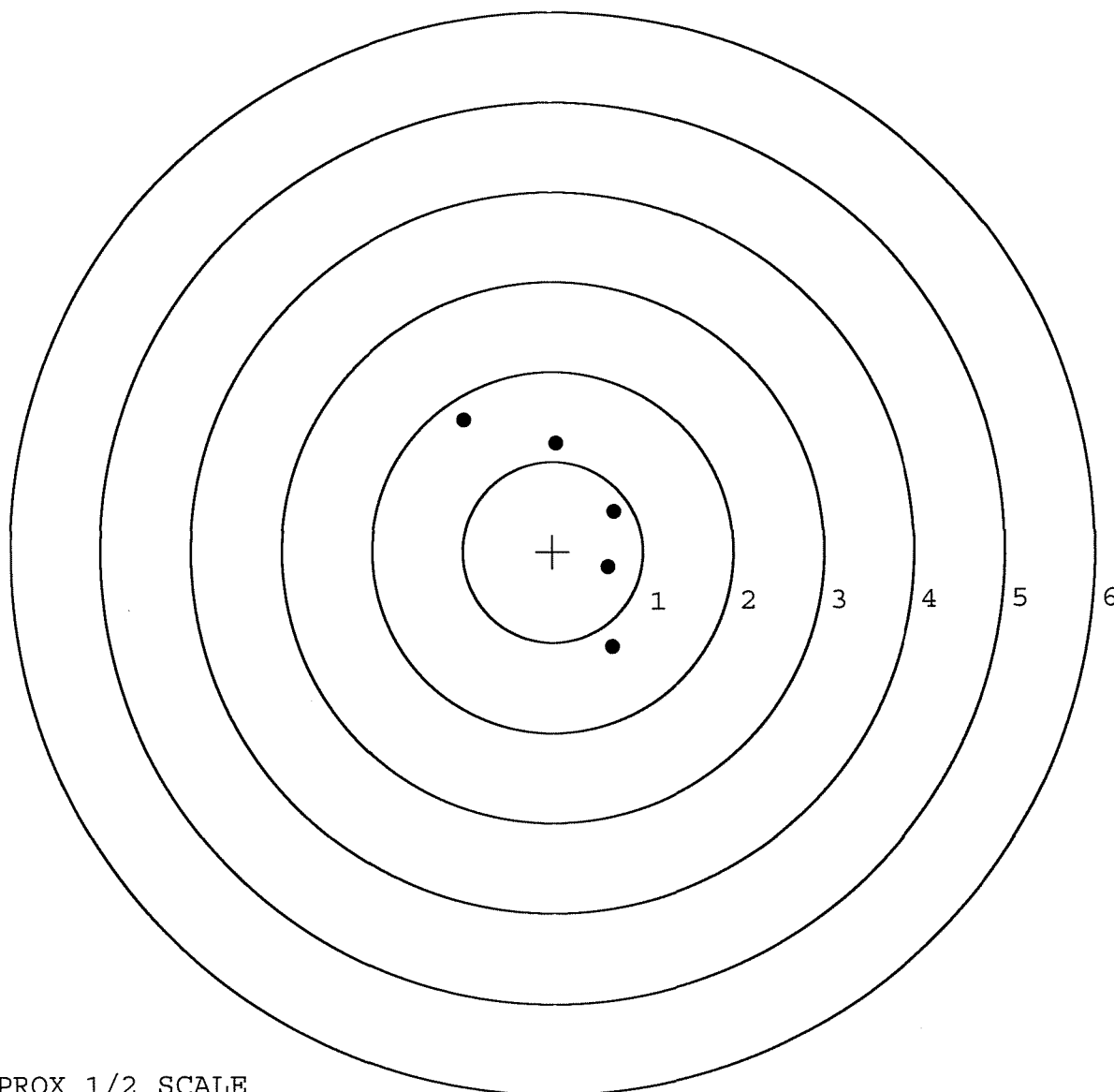
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	PNV
600	PROOF		11-30-01	PNV
607	CHECK HEADSPACE		11-30-01	PNV
610	DIS-ASSEMBLE GUN		11-30-01	PNV
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/13/02	DA

OP #	BARBER M24 AMM 16826	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.00</u> <u>4.25</u>	1/28/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.25</u> <u>4.00</u>	1/28/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1/28/02	D.M.
	J) ASSEMBLE STOCK		1/23/02	RW
	K) ASSEMBLE SWIVEL STUDS		1-28-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/15/02	RW
	M) IRON SIGHT ALIGNMENT		2/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/15/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-23-02	A
	A) MALFUNCTIONS	PASS CH OH FAIL	1-23-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-23-02	A
645	INSPECT FOR LIVE AMMO		1-23-02	A
655	FINAL INSPECTION A) HEADSPACE		1-28-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.57</u> <u>2.54</u> <u>2.70</u> <u>2.64</u>	1/28/02	D.M.
	C) FUNCTION		1-28-02	RW
660	PACK		2/12/02	DA

SERIAL NUMBER: E6790420. __0
 TARGET NUMBER: 1
 FILE DATE: 01/23/2002
 FILE TIME: 02:44

POINT#	X	Y
1:	0.689	0.442
2:	0.618	-0.176
3:	0.662	-1.054
4:	0.047	1.203
5:	-0.976	1.464

X CENTROID: 0.208
 Y CENTROID: 0.376
 POA TO CENTROID: 0.430
 HORZ SPREAD: 1.665
 VERT SPREAD: 2.518
 GROUP SPREAD: 3.004
 MIN RADIUS: 0.486
 MAX RADIUS: 1.608
 MEAN RADIUS: 1.025
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 3

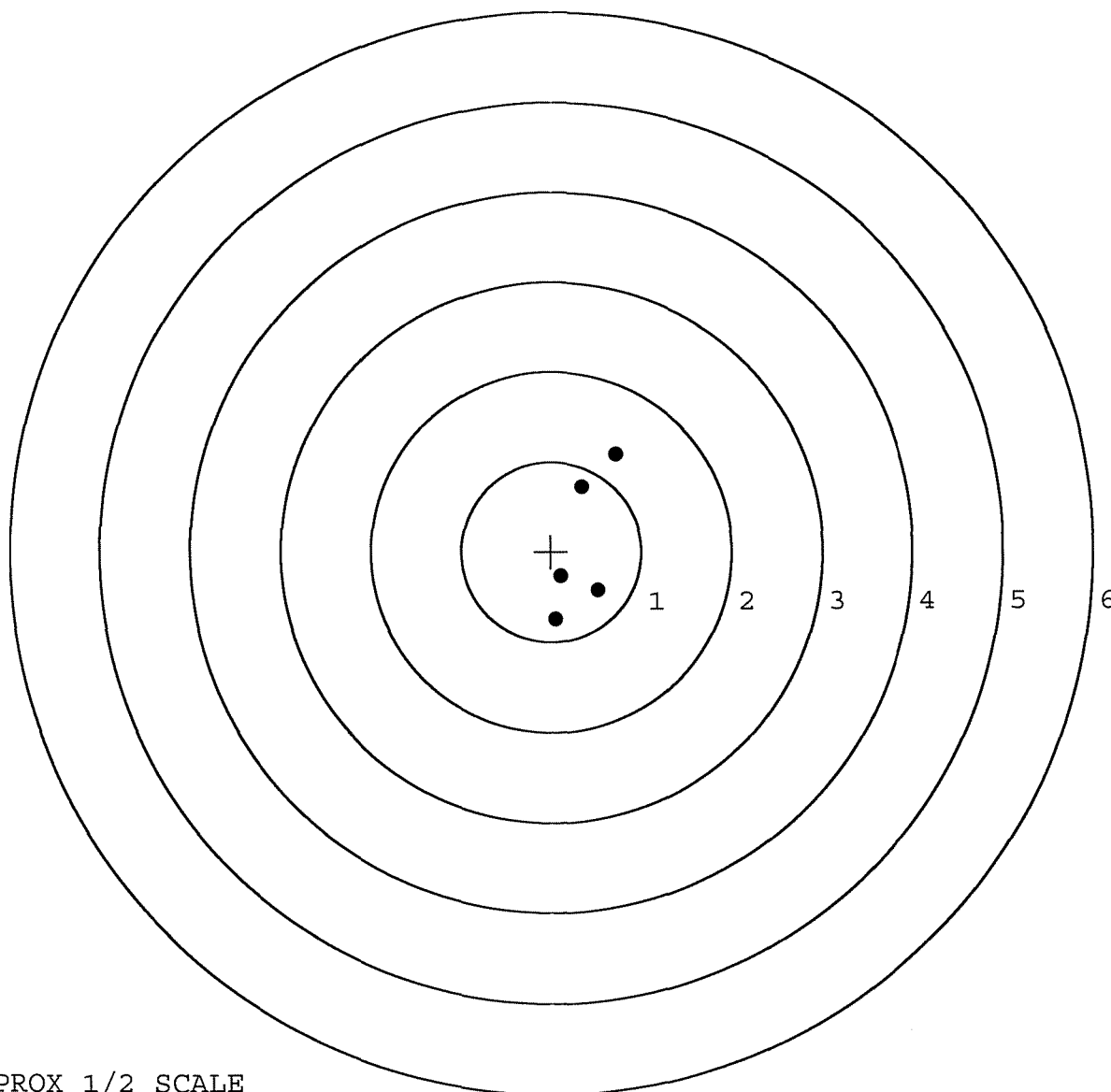


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790420. 0
 TARGET NUMBER: 2
 FILE DATE: 01/23/2002
 FILE TIME: 02:44

POINT#	X	Y
1:	0.725	1.085
2:	0.343	0.723
3:	0.525	-0.428
4:	0.052	-0.756
5:	0.109	-0.276

X CENTROID: 0.351
 Y CENTROID: 0.070
 POA TO CENTROID: 0.358
 HORZ SPREAD: 0.673
 VERT SPREAD: 1.841
 GROUP SPREAD: 1.960
 MIN RADIUS: 0.422
 MAX RADIUS: 1.082
 MEAN RADIUS: 0.713
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790420DATE 1/19/02TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.21		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.75	2.19		2.70	
PULL #3	2.77	2.33		2.81	
PULL #4	2.37	2.17		2.84	
PULL #5	2.76	2.50		2.74	
TOTAL	13.20	11.40		13.39	
AVG.	2.64	2.28		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.09		
PULL #2	3.14	3.25		
PULL #3	3.12	3.36		
PULL #4	3.06	3.19		
PULL #5	3.19	3.29		
TOTAL	15.75	16.18		
AVG.	3.15	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.16		4.49
PULL #2	4.04	3.84		4.01
PULL #3	4.40	3.98		4.65
PULL #4	4.01	4.01		4.32
PULL #5	4.50	4.30		4.55
TOTAL	21.37	20.29		22.02
AVG.	4.27	4.06		4.40