

E 6790421

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Tilton, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790421**

ORDER NO. **25716**

30BW

46

5716 E6790421

ORDER 25716
MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

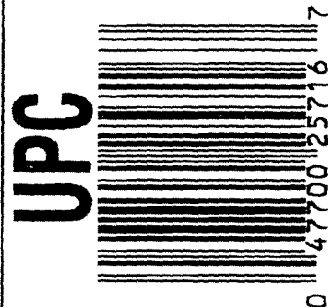


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790421



CONTRACT #

GUN SERIAL # E6790421

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		12/1/01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	J.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	J.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	J.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	J.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-23-02	DA
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.20</u> <u>4.75</u> <u>5.25</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.75</u> <u>3.50</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/15/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.82</u> <u>2.75</u> <u>2.67</u> <u>2.76</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>RW</u>
660	PACK		<u>1-23-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. FL790421DATE 1/16/02TESTER b.n.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.62		2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.26		2.30	
PULL #3	2.46	2.45		2.30	
PULL #4	2.38	2.28		2.23	
PULL #5	2.37	2.43		2.19	
TOTAL	12.09	12.04		11.26	
AVG.	2.42	2.41		2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.66		
PULL #2	3.27	3.31		
PULL #3	3.45	3.24		
PULL #4	3.40	3.26		
PULL #5	3.48	3.08		
TOTAL	16.84	16.55		
AVG.	3.37	3.31		

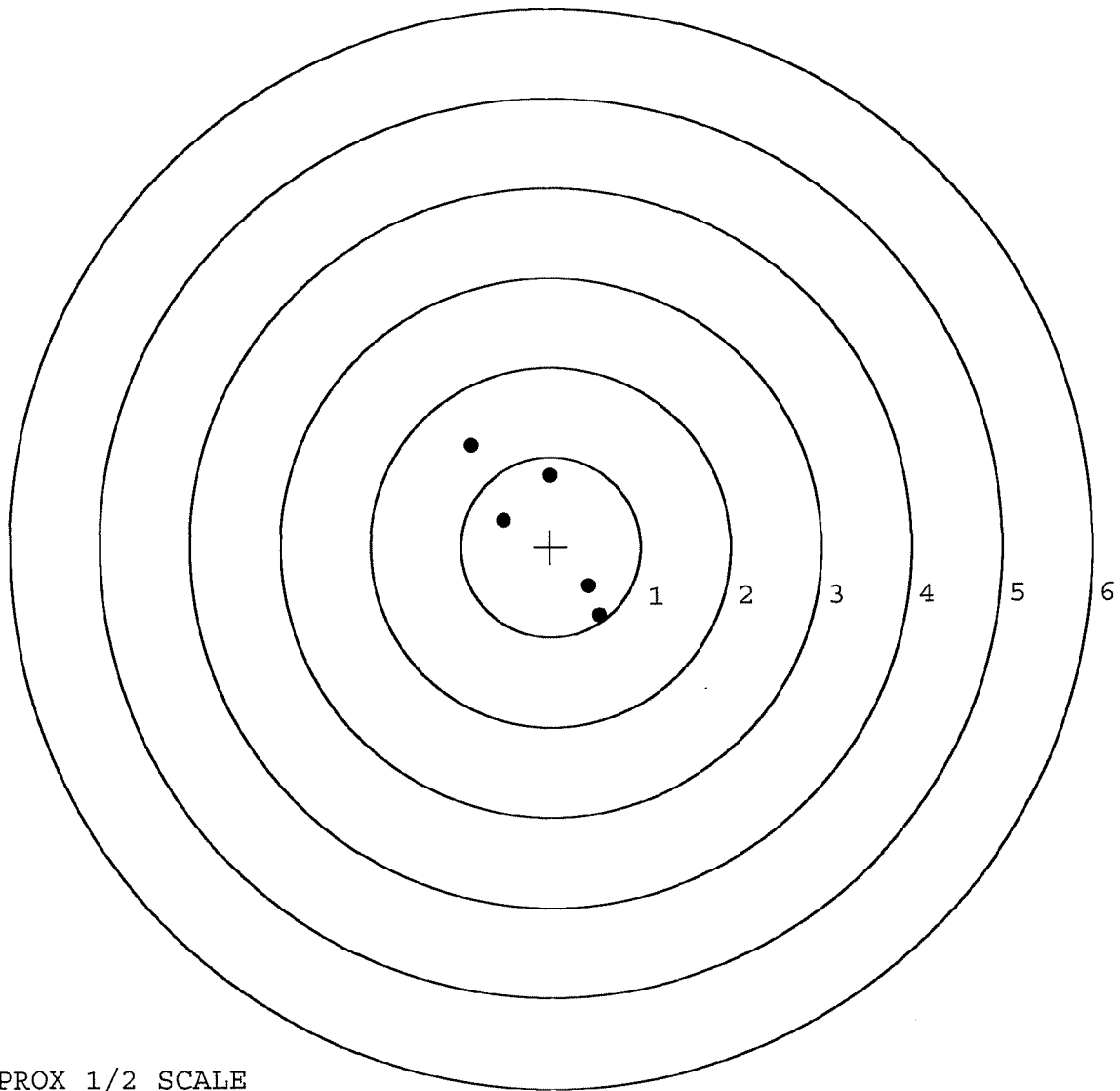
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.10		4.49
PULL #2	4.36	4.48		4.47
PULL #3	4.06	4.40		4.21
PULL #4	4.40	4.27		4.38
PULL #5	4.06	4.09		4.30
TOTAL	21.25	21.34		21.85
AVG.	4.25	4.27		4.37

BARBER - M24 0116836

SERIAL NUMBER: E6790421. __0
 TARGET NUMBER: 1
 FILE DATE: 01/21/2002
 FILE TIME: 18:16

POINT#	X	Y
1:	0.013	0.796
2:	-0.515	0.296
3:	-0.878	1.128
4:	0.425	-0.437
5:	0.545	-0.766

X CENTROID: -0.082
 Y CENTROID: 0.203
 POA TO CENTROID: 0.219
 HORZ SPREAD: 1.423
 VERT SPREAD: 1.894
 GROUP SPREAD: 2.369
 MIN RADIUS: 0.443
 MAX RADIUS: 1.220
 MEAN RADIUS: 0.847
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



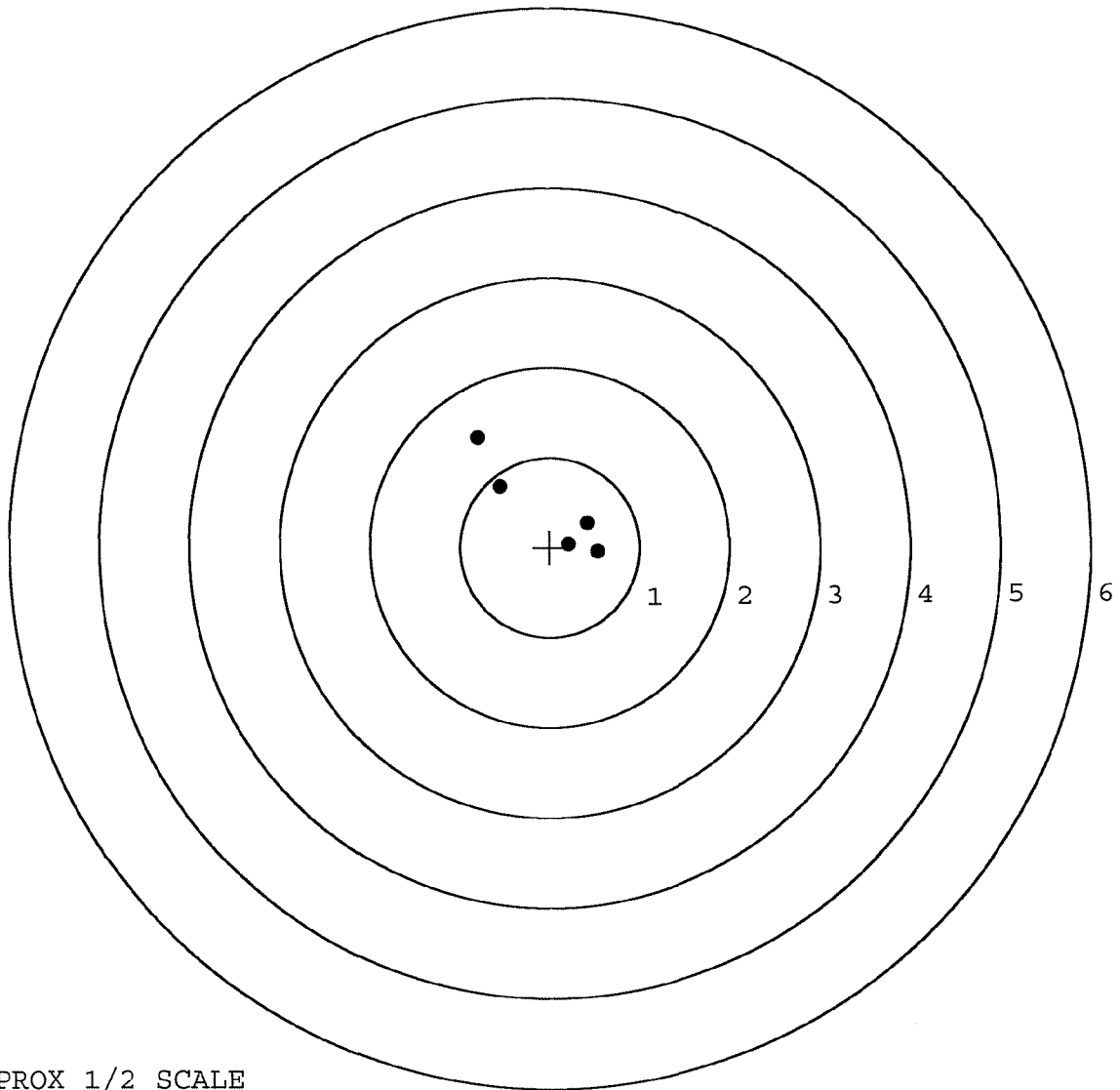
TARGET APPROX 1/2 SCALE

BARBER - M24 0116837

SERIAL NUMBER: E6790421.____0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 18:16

POINT#	X	Y
1:	-0.794	1.226
2:	-0.550	0.675
3:	0.431	0.269
4:	0.207	0.039
5:	0.539	-0.049

X CENTROID: -0.033
Y CENTROID: 0.432
POA TO CENTROID: 0.433
HORZ SPREAD: 1.333
VERT SPREAD: 1.275
GROUP SPREAD: 1.845
MIN RADIUS: 0.461
MAX RADIUS: 1.100
MEAN RADIUS: 0.674
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE