

E 679043C

34

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790436

ORDER NO. **25716**

46

31XV



5716 E6790436

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

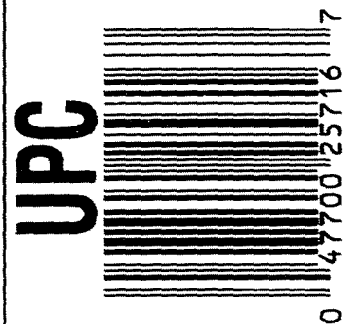
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790436



CONTRACT #

GUN SERIAL # E6790436

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11-8-01	REP
610	DIS-ASSEMBLE GUN	NOV 10 2001	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>ARR</u>		
615	ROLLMARK CALIBER		11/12	DB
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/9/01	DR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/9/01	DR

OP # OPERATION NAME		READINGS			DATE	INITIAL			
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7.5	7.25	7.0	12-17-01	EK		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3.75	4.0	3.75	12-17-01	EK		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.022	.023	12-17-01	EK		
	J) ASSEMBLE STOCK					12/12	BWT		
	K) ASSEMBLE SWIVEL STUDS					12/20/01	REP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/20/01	REP		
	M) IRON SIGHT ALIGNMENT					12/20/01	REP		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/20/01	REP		
640	GALLERY TEST AND TARGET		PASS FAIL			12/12	JR		
	A) MALFUNCTIONS		CH OVER ROUND, BOIT STOP BINDS RETEST WITH LIVE AMMO AFTER REPAIR PASS FAIL X			12/12	BR		
	B) PIERCED PRIMERS		PASS X FAIL			12/12	JR		
645	INSPECT FOR LIVE AMMO					12/12	JR		
655	FINAL INSPECTION A) HEADSPACE					12/20/01	REP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.25	2.34	2.69	2.78	2.20	12/18/01	B.N.
	C) FUNCTION					12/20/01	REP		
660	PACK					12/21/01	DA		

BARBER - M24 0116974

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790436

DATE 11/2/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.79	2	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.61		2.34	
PULL #3	2.34	2.56		1.96	
PULL #4	2.45	2.48		2.24	
PULL #5	2.39	2.53		1.81	
TOTAL	12.12	10.44		10.80	
AVG.	2.42	2.09		2.16	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.41		
PULL #2	3.19	3.37		
PULL #3	3.27	3.48		
PULL #4	3.19	3.44		
PULL #5	3.15	3.45		
TOTAL	15.98	17.15		
AVG.	3.20	3.43		

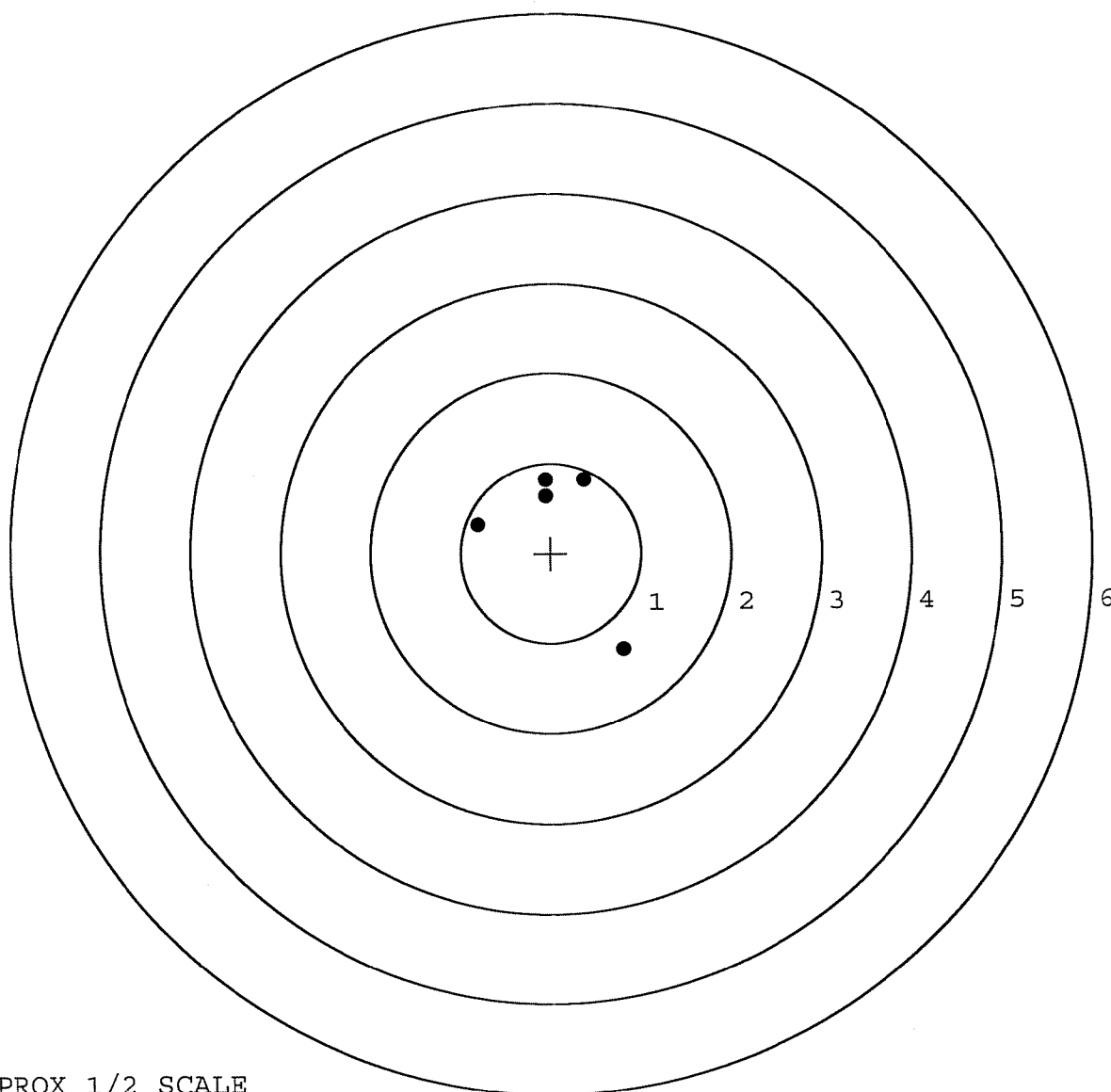
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.08		4.04
PULL #2	4.03	3.77		3.93
PULL #3	4.01	3.74		3.90
PULL #4	4.05	3.84		3.93
PULL #5	3.98	3.80		3.82
TOTAL	20.29	19.23		19.62
AVG.	4.06	3.85		3.92

BARBER - M24 0116975

SERIAL NUMBER: E6790436. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 10:54

POINT#	X	Y
1:	0.379	0.816
2:	-0.054	0.636
3:	-0.808	0.324
4:	0.801	-1.077
5:	-0.059	0.815

X CENTROID: 0.052
Y CENTROID: 0.303
POA TO CENTROID: 0.307
HORZ SPREAD: 1.609
VERT SPREAD: 1.893
GROUP SPREAD: 2.133
MIN RADIUS: 0.350
MAX RADIUS: 1.570
MEAN RADIUS: 0.782
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



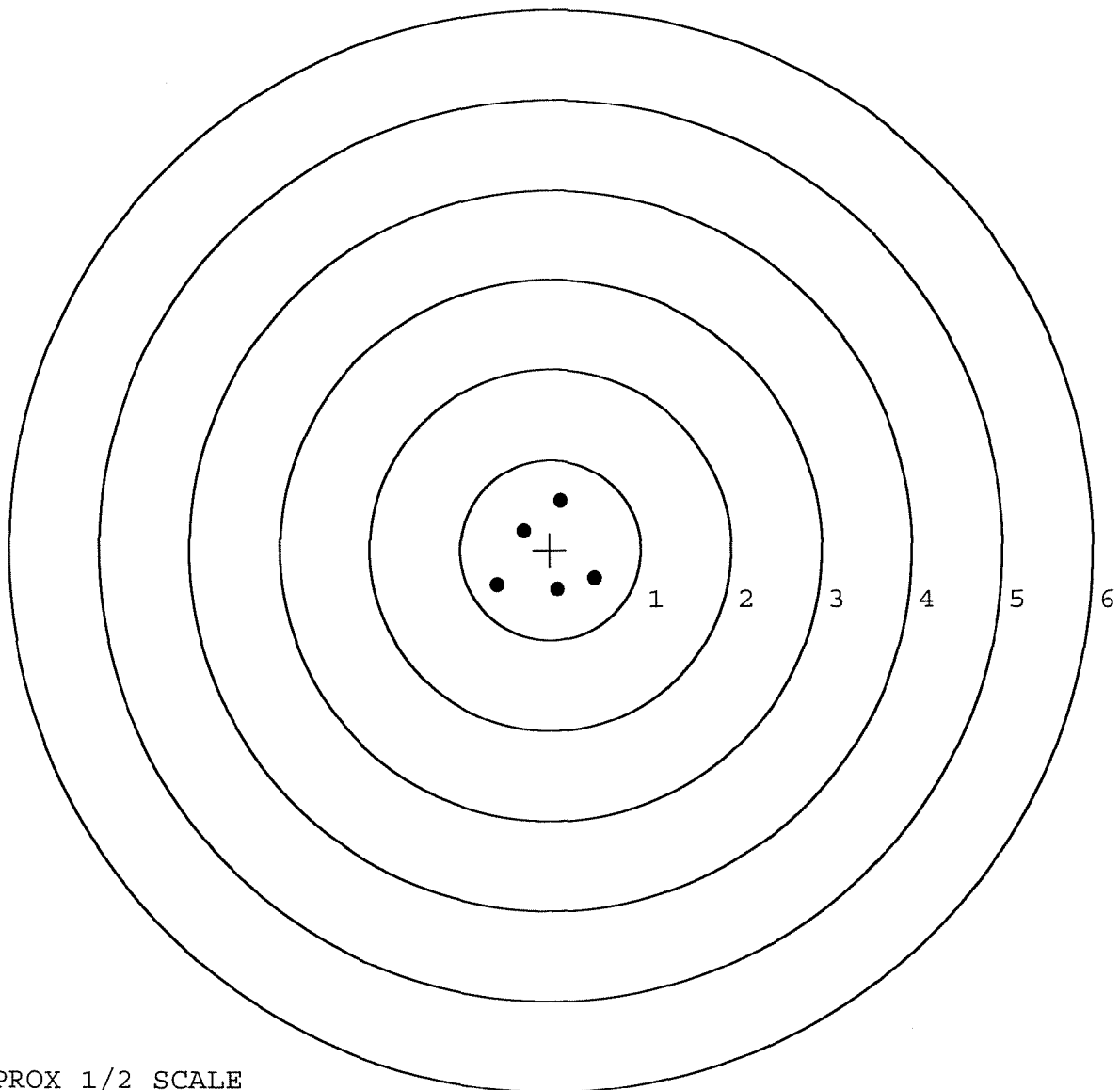
TARGET APPROX 1/2 SCALE

BARBER - M24 0116976

SERIAL NUMBER: E6790436. __0
 TARGET NUMBER: 2
 FILE DATE: 12/12/2001
 FILE TIME: 10:54

POINT#	X	Y
1:	0.498	-0.315
2:	0.081	-0.441
3:	-0.591	-0.392
4:	-0.296	0.210
5:	0.118	0.545

X CENTROID: -0.038
 Y CENTROID: -0.079
 POA TO CENTROID: 0.087
 HORZ SPREAD: 1.089
 VERT SPREAD: 0.986
 GROUP SPREAD: 1.175
 MIN RADIUS: 0.381
 MAX RADIUS: 0.643
 MEAN RADIUS: 0.527
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE