

E6790229

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790229	ORDER NO. 25716
46	
30BW	

5716 E6790229

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

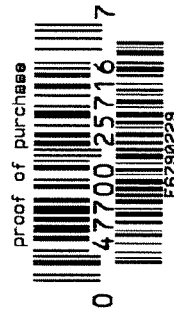


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790229



CONTRACT #

GUN SERIAL # EL6790229

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	<i>DP</i>
600	PROOF		11-30-01	<i>DPH</i>
607	CHECK HEADSPACE		11-30-01	<i>DPH</i>
610	DIS-ASSEMBLE GUN		11-30-01	<i>DPH</i>
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			<i>AL</i>
615	ROLLMARK CALIBER		12/5/01	LB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	<i>HP</i>
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	<i>DM</i>
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	<i>DM</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	<i>DM</i>
	D) OIL FIRING PIN ASSEMBLY		1/12/02	<i>DM</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	<i>BA</i>

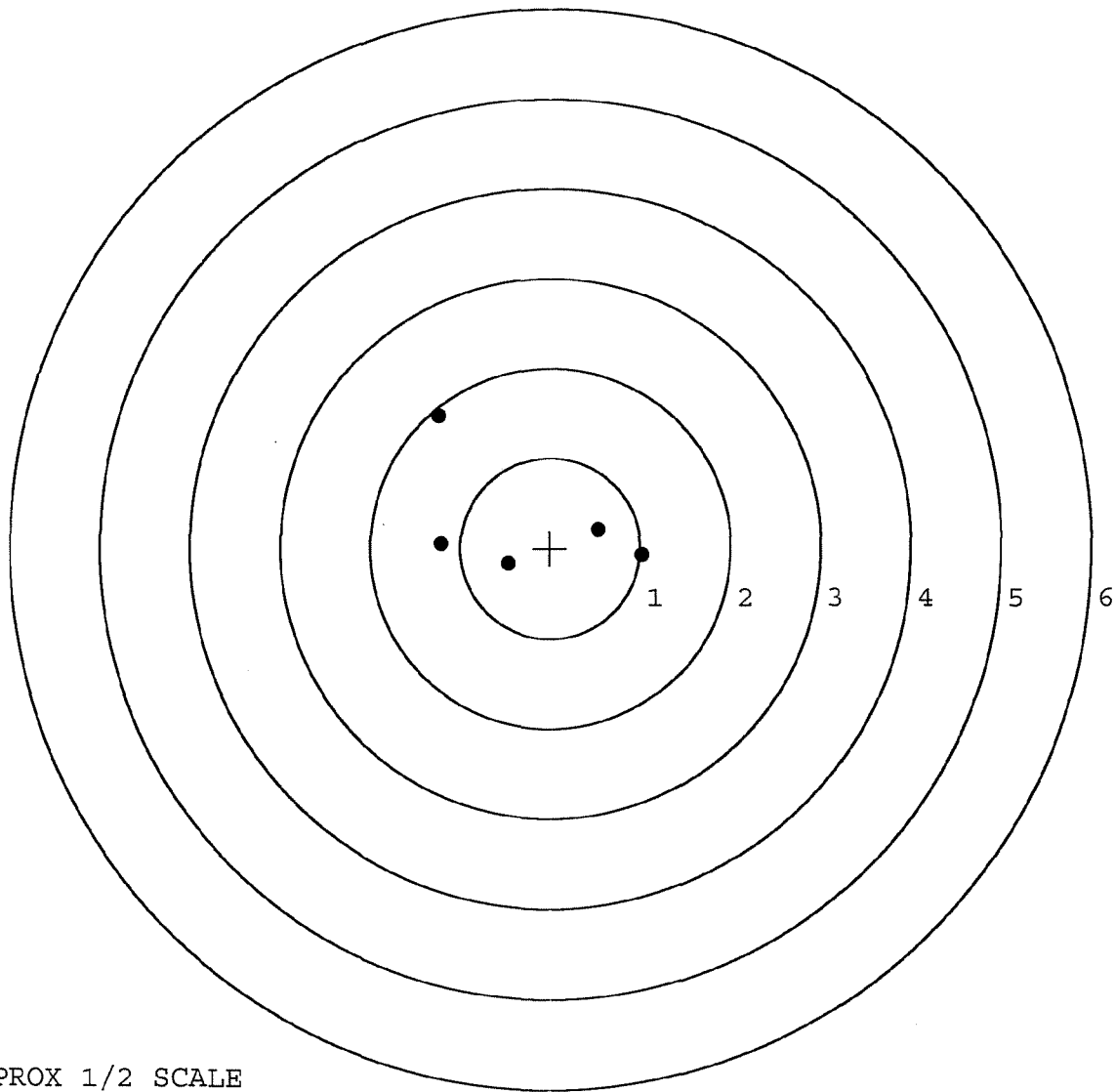
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.25</u> <u>4.25</u>	1/23/02	
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	1/23/02	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.023</u>	1/23/02	
	J) ASSEMBLE STOCK		1/21/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/23/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/21/02	RW
	M) IRON SIGHT ALIGNMENT		1/21/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/21/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-01	A
	A) MALFUNCTIONS	PASS FAIL	1-22-01	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-01	A
645	INSPECT FOR LIVE AMMO		1-22-01	A
655	FINAL INSPECTION A) HEADSPACE		1/23/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.89</u> <u>2.50</u> <u>2.35</u> <u>2.57</u>		
	C) FUNCTION		1/23/02	RW
660	PACK		1-24-02	69A

BARBER - M24 0117084

SERIAL NUMBER: E6790229. __0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:45

POINT#	X	Y
1:	0.528	0.200
2:	1.024	-0.083
3:	-0.465	-0.179
4:	-1.208	0.053
5:	-1.235	1.470

X CENTROID: -0.271
Y CENTROID: 0.292
POA TO CENTROID: 0.399
HORZ SPREAD: 2.259
VERT SPREAD: 1.649
GROUP SPREAD: 2.741
MIN RADIUS: 0.509
MAX RADIUS: 1.522
MEAN RADIUS: 1.030
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



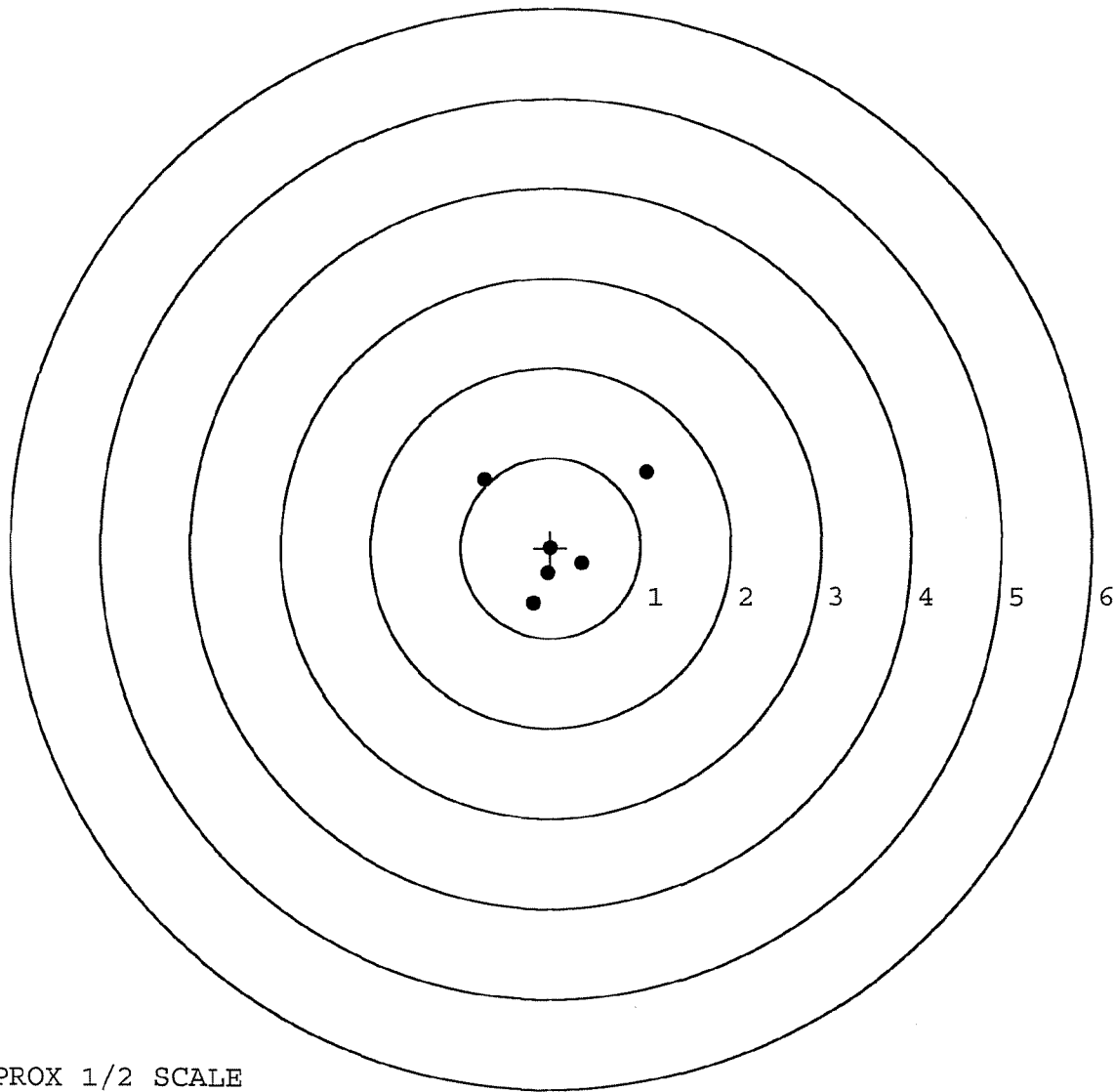
TARGET APPROX 1/2 SCALE

BARBER - M24 0117085

SERIAL NUMBER: E6790229. __0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:45

POINT#	X	Y
1:	0.000	-0.006
2:	0.347	-0.178
3:	-0.028	-0.286
4:	-0.187	-0.614
5:	-0.738	0.760
6:	1.063	0.834

X CENTROID: 0.076
Y CENTROID: 0.085
POA TO CENTROID: 0.114
HORZ SPREAD: 1.801
VERT SPREAD: 1.448
GROUP SPREAD: 1.913
MIN RADIUS: 0.119
MAX RADIUS: 1.239
MEAN RADIUS: 0.654
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790229DATE 4/17/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.45		2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.23		2.67	
PULL #3	2.65	2.40		2.51	
PULL #4	2.39	2.39		2.15	
PULL #5	2.50	2.30		2.33	
TOTAL	12.67	11.77		12.20	
AVG.	2.53	2.35			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.49		
PULL #2	3.41	3.33		
PULL #3	3.36	3.47		
PULL #4	3.23	3.19		
PULL #5	3.26	3.43		
TOTAL	16.35	16.91		
AVG.	3.27	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.96		4.03
PULL #2	4.09	4.17		4.05
PULL #3	4.02	3.98		4.01
PULL #4	3.98	4.05		4.12
PULL #5	4.00	3.99		4.13
TOTAL	20.16	20.15		20.34
AVG.	4.03	4.03		4.07