

E 679 0233

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Remco Registered Marque Deposee.

SERIAL NO. **E6790233**
ORDER NO. **25716**

46

17BW

5716 E6790233

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



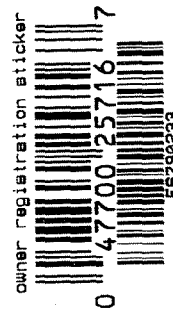
SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

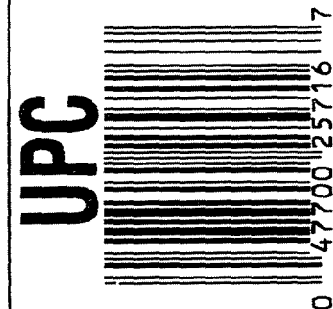


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790233



CONTRACT #

GUN SERIAL # E6790233

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN		11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNAFLUX INSPECTED NOV 7 2001 OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		11/6	(D)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-7	HT
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	HT
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	HT
	D) OIL FIRING PIN ASSEMBLY		12-7	HT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/17/02	DK

OP #	OPERATION NAME	BARBER M24 0117127	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>7</u>	<u>6</u>	<u>12/18/01</u>	<u>RW</u>
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.022</u>	<u>.024</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK					<u>12/17</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS					<u>1/10/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>1/10/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT					<u>1/10/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>1/10/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>12-18-01</u>	<u>A</u>
	A) MALFUNCTIONS		PASS	FAIL		<u>12-18-01</u>	<u>A</u>
	B) PIERCED PRIMERS		PASS	FAIL		<u>12-18-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO					<u>12-18-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE					<u>1/10/02</u>	<u>RW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.93</u>	<u>2.93</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION					<u>1/10/02</u>	<u>RW</u>
660	PACK					<u>1/17/02</u>	<u>DL</u>

BARBER - M24 0117128

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

 DATE 10/25/01

 TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.45		2.87	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.85		2.94	
PULL #3	2.46	2.95		2.74	
PULL #4	2.43	2.75		2.27	
PULL #5	2.51	2.96		2.50	
TOTAL	12.26	13.96		13.32	
AVG.	2.45	2.79		2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24 3.24	3.33		
PULL #2	3.33	3.51		
PULL #3	2.50	3.34		
PULL #4	3.33	3.42		
PULL #5	2.95	3.44		
TOTAL	15.35	17.04		
AVG.	3.07	3.41		

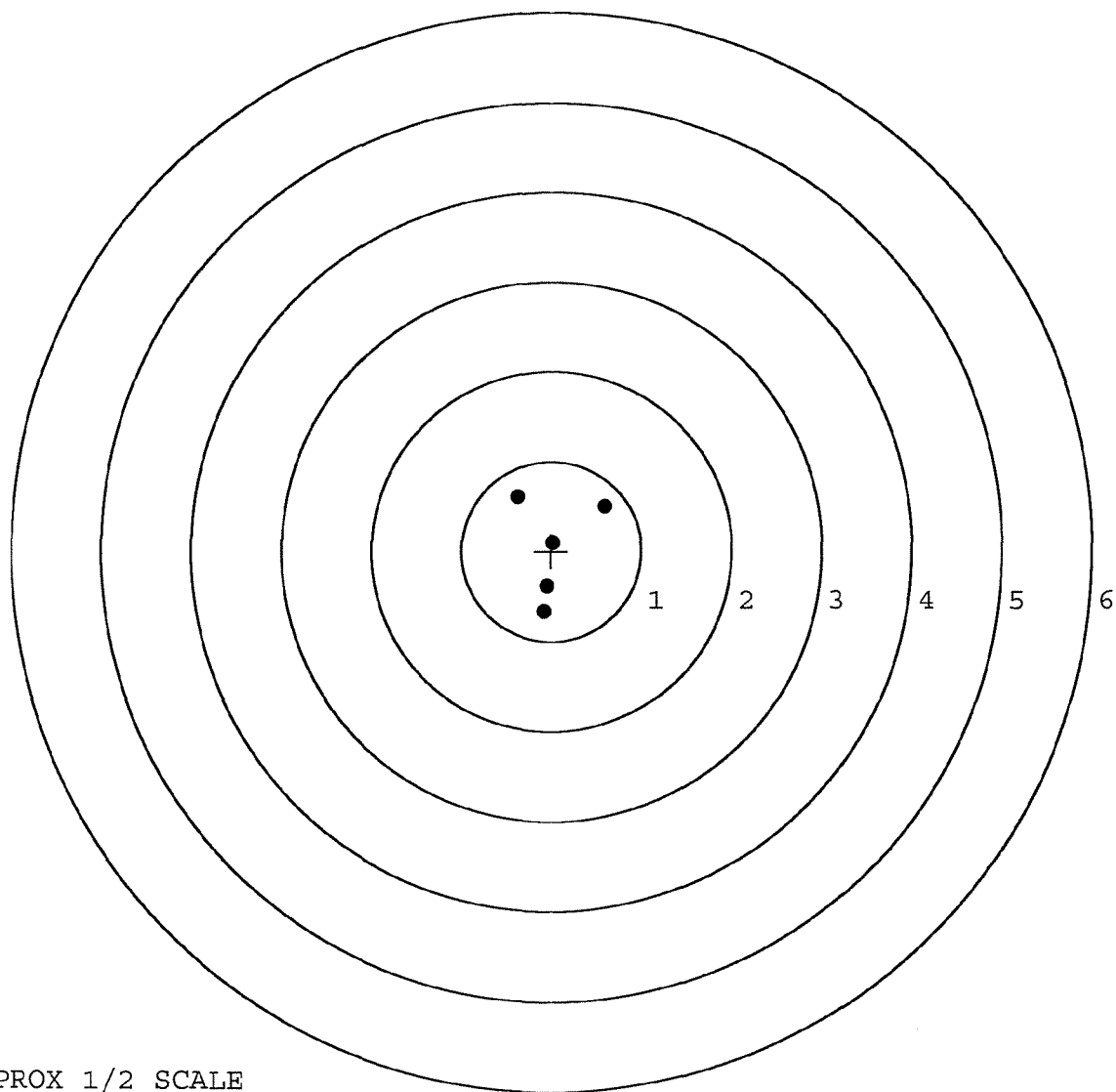
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.32		4.07
PULL #2	4.63	3.96		4.13
PULL #3	4.33	3.92		4.10
PULL #4	4.71	4.36		3.98
PULL #5	4.29	4.08		4.21
TOTAL	22.32	20.64		20.49
AVG.	4.46	4.13		4.10

BARBER - M24 0117129

SERIAL NUMBER: E6790233. __0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 04:06

POINT#	X	Y
1:	-0.085	-0.676
2:	-0.050	-0.398
3:	0.022	0.091
4:	0.597	0.497
5:	-0.377	0.603

X CENTROID: 0.021
 Y CENTROID: 0.023
 POA TO CENTROID: 0.032
 HORZ SPREAD: 0.974
 VERT SPREAD: 1.279
 GROUP SPREAD: 1.357
 MIN RADIUS: 0.068
 MAX RADIUS: 0.745
 MEAN RADIUS: 0.530
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



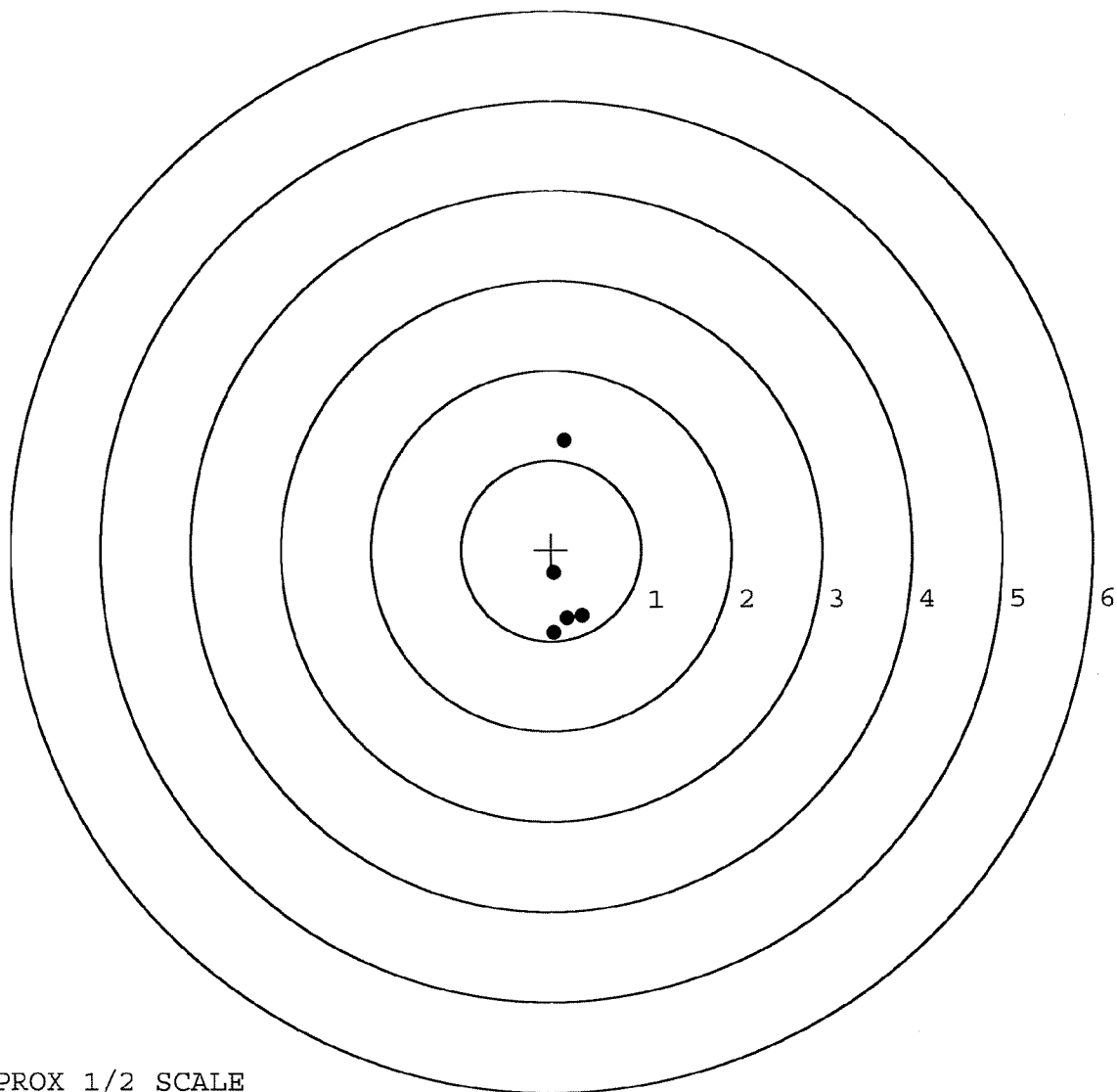
TARGET APPROX 1/2 SCALE

BARBER - M24 0117130

SERIAL NUMBER: E6790233. __0
 TARGET NUMBER: 2
 FILE DATE: 12/18/2001
 FILE TIME: 04:06

POINT#	X	Y
1:	0.028	-0.917
2:	0.179	-0.754
3:	0.340	-0.729
4:	0.028	-0.254
5:	0.147	1.216

X CENTROID: 0.144
 Y CENTROID: -0.288
 POA TO CENTROID: 0.322
 HORZ SPREAD: 0.312
 VERT SPREAD: 2.133
 GROUP SPREAD: 2.136
 MIN RADIUS: 0.121
 MAX RADIUS: 1.504
 MEAN RADIUS: 0.643
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE